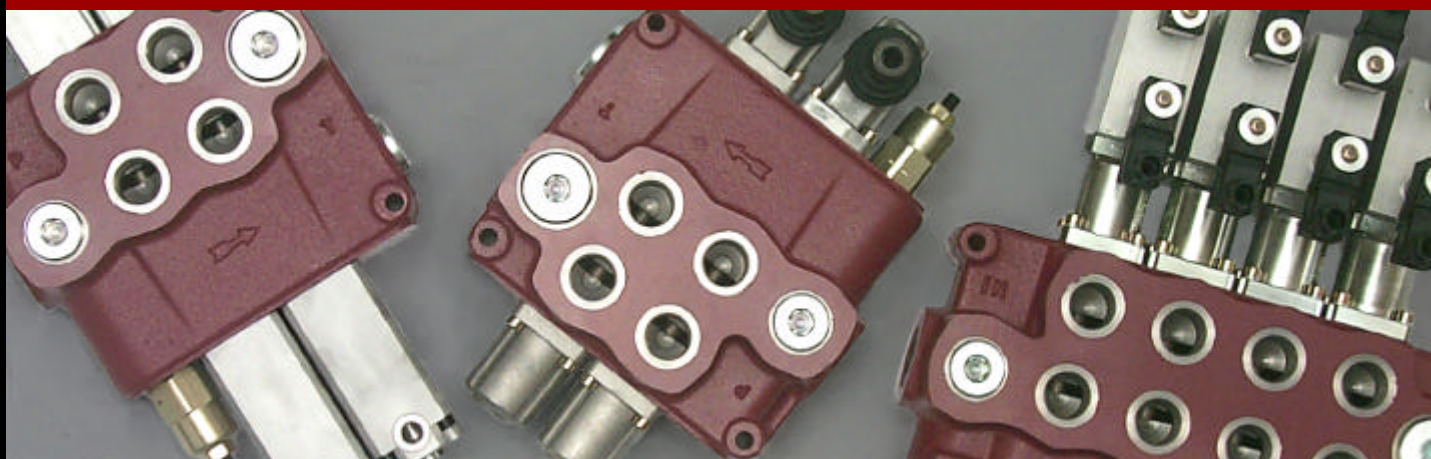




MONOBLOCK
DIRECTIONAL CONTROL VALVE

SD 18



 **walvoil**
HYDRAULIC CONTROL SYSTEMS

Features

Simple, compact and heavy duty designed monoblock from 1 to 6 sections for open and closed center hydraulic systems.

H Fitted with a direct or pilot operated main pressure relief valve.

H Parallel circuit.

H Optional power beyond port.

H Diameter 25 mm - 0.98 in interchangeable spools.

H A wide variety of service port valves.

H Available manual, pneumatic, electro-pneumatic, hydraulic and electro-hydraulic spool control kits.

Additional information

This catalog shows the product in the most standard configurations.

Please contact Customer Service Dpt. for more detailed information or special request.

WARNING!

All specifications of this catalog refer to the standard product at this date.

Walvoil, oriented to a continuous improvement, reserves the right to discontinue, modify or revise the specifications, without notice.

WALVOIL IS NOT RESPONSIBLE FOR ANY DAMAGE CAUSED BY AN
INCORRECT USE OF THE PRODUCT.

4th edition October 2001:

This edition supercedes all prior documents.

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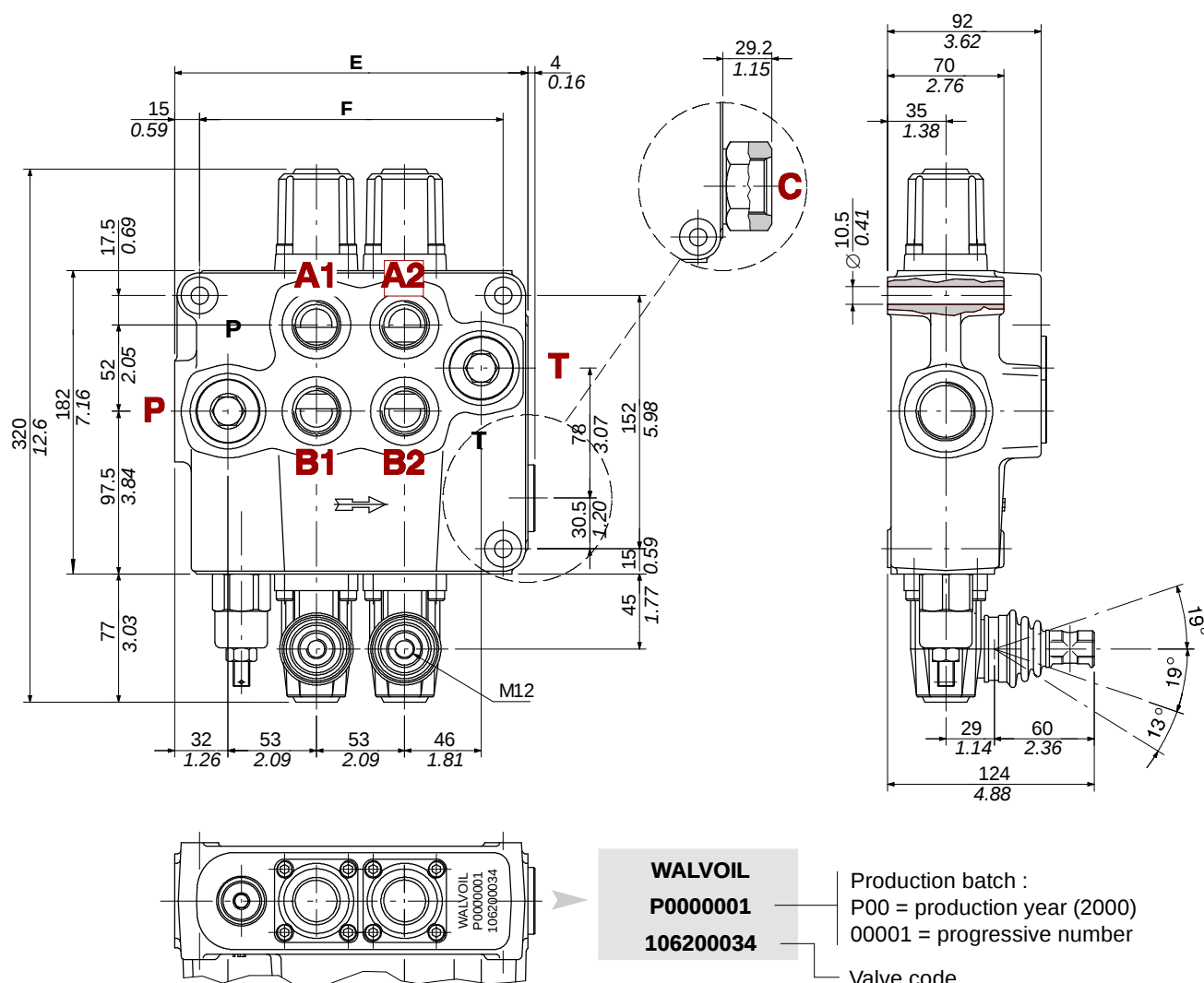
Working conditions

This catalogue shows technical specifications and diagrams measured with mineral oil of 46 mm²/s - 46 cSt viscosity at 40°C - 104°F temperature.

Nominal flow rating		160 l/min	42 US gpm
Operating pressure (maximum)		250 bar	3620 psi
Max. back pressure	on outlet port T	25 bar	360 psi
Internal leakage A(B)→T	$\Delta p=100 \text{ bar} - 1450 \text{ psi}$ fluid and valve at 40°C - 104°F	4 cm ³ /min	0.24 in ³ /min
Hydraulic fluid		Mineral oil	
Fluid temperature range	with NBR seals	from -20° to 80°C	from -4° to 176°F
	with FPM (VITON) seals	from -20° to 100°C	from -4° to 212°F
Viscosity	operating range	from 15 to 75 mm ² /s	from 15 to 75 cSt
	min.	12 mm ² /s	12 cSt
	max.	400 mm ² /s	400 cSt
Max level of contamination		19/16 - ISO 4406	NAS 1638 - class10
Ambient temperature range		from -40° to 60°C	from -40° to 140°F

NOTE - For different conditions please contact Customer Service.

Dimensional data

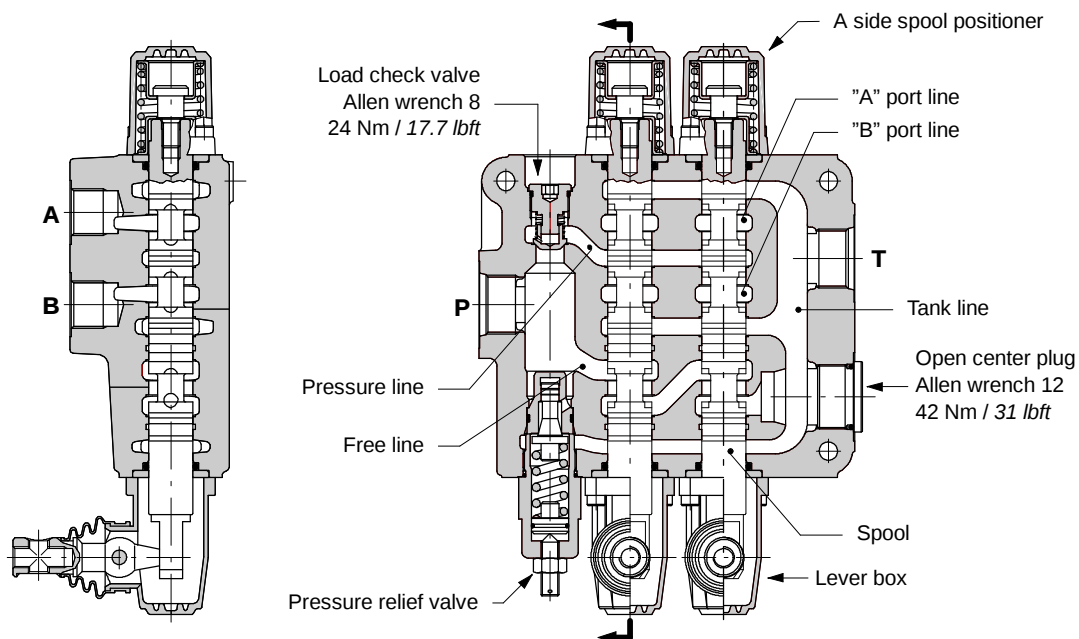


TYPE	E		F		Weight	
	mm	in	mm	in	kg	lb
SD18/1-P	159	6.26	129	5.08	13.2	29.1
SD18/2-P	212	8.35	182	7.17	18.6	41
SD18/3-P	265	10.4	235	9.25	23.5	51.8

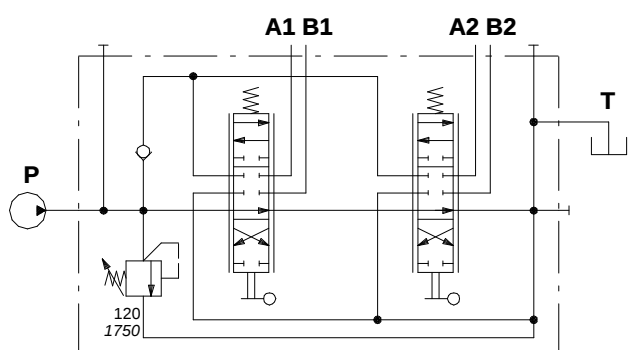
TYPE	E		F		Weight	
	mm	in	mm	in	kg	lb
SD18/4-P	318	12.5	288	11.3	28.8	63.5
SD18/5-P	371	14.6	341	13.4	34.1	75.2
SD18/6-P	424	16.7	394	15.5	39.4	86.9

Standard threads

PORT	BSP (ISO 228/1)	UN-UNF (ISO 11926-1)
Inlet P and power beyond C	G 3/4	1 5/16-12 UN-2B (SAE 16)
A and B ports	G 3/4	1 1/16-12 UN-2B (SAE 12)
Outlet T	G 1	1 5/16-12 UN-2B (SAE 16)
PILOT PORTS		
Hydraulic	G 1/4	9/16-18 UNF-2B (SAE 6)
Pneumatic	NPTF 1/8-27	NPTF 1/8-27

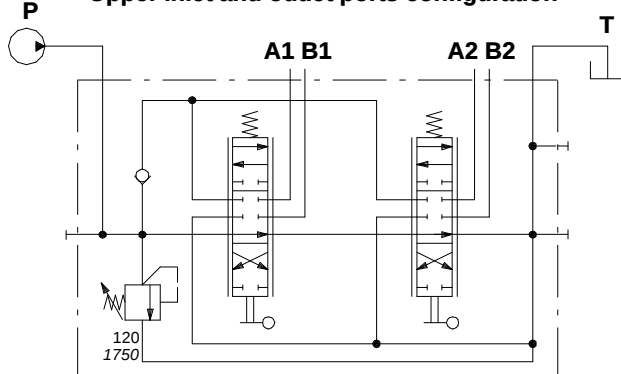


Standard configuration



Ex.: SD18/2-P(KG3-120)/18L/18L/AET

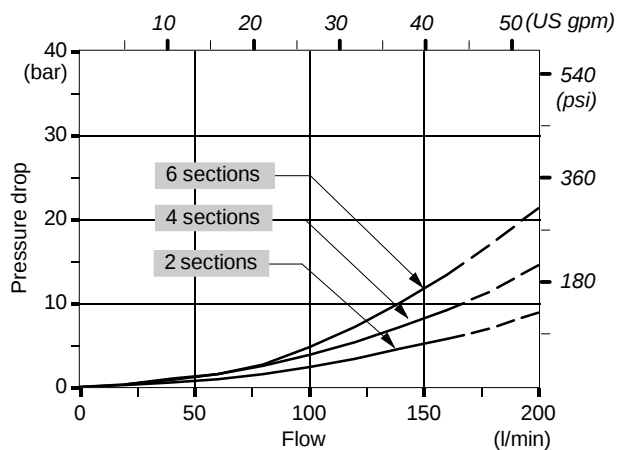
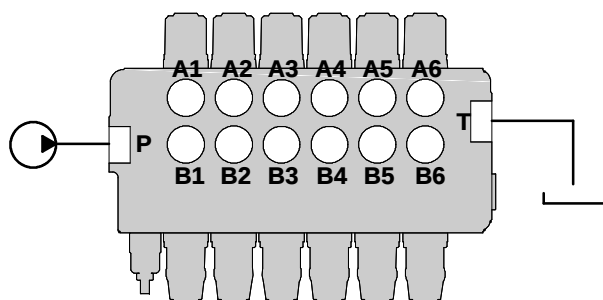
Upper inlet and outlet ports configuration



Ex.: SD18/2-P(KG3-120)/18L/18L/AET-PSA

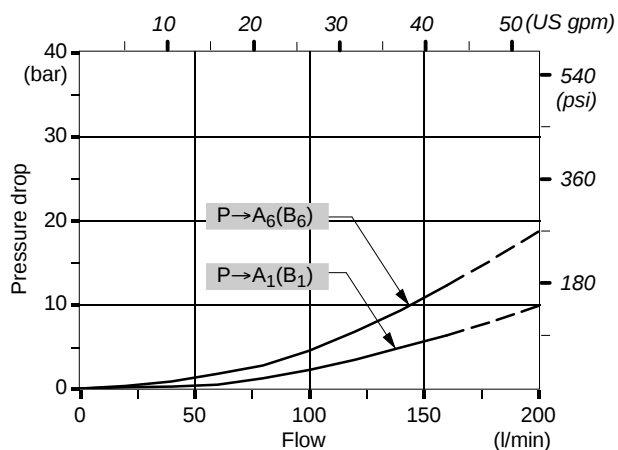
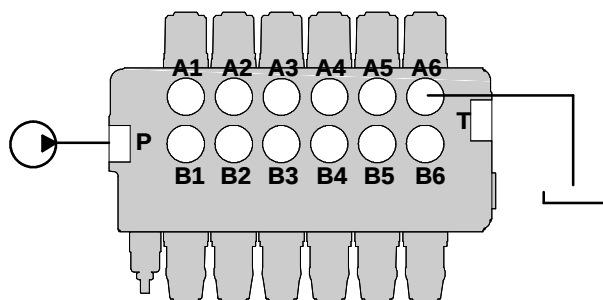
Performance data (pressure drop vs. flow)

From side inlet to side outlet.



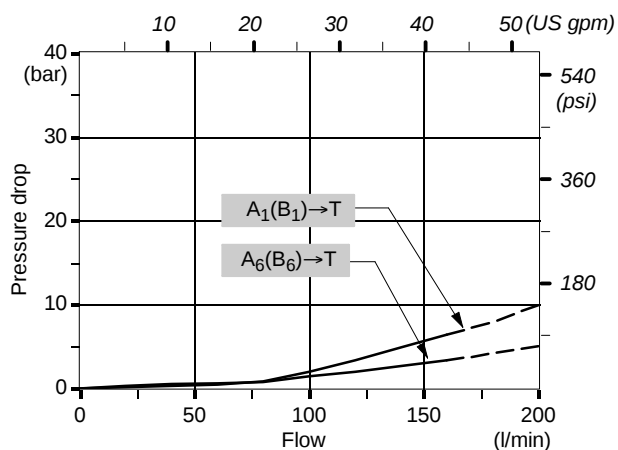
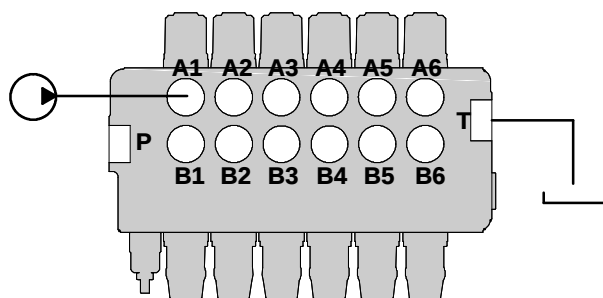
Inlet to work port

From side inlet to **A** port (spool in position 1) or **B** port (spool in position 2).



Work port to outlet

From **A** port (spool in position 2) or **B** port (spool in position 1) to side outlet.



NOTE - Measured with spool type 1.

SD18

Ordering codes

Pressure relief valve setting in bar ← 1st section following section

Ex.: SD18/ 2 - P (KG3 - 120) / 1 8 L / 1C 8IM . P3(G3 - 120) / AET - PSA - SAE*

1. 2. 3. 4. 5. 6. 7. 8. 9.

Port relief valve setting in bar

1. Body kits *

TYPE CODE DESCRIPTION

Without service port valves prearrangement

1-P	5KC1717000	1 section
2-P	5KC1727000	2 sections
3-P	5KC1747000	3 sections
4-P	5KC1767000	4 sections
5-P	5KC1787000	5 sections
6-P	5KC1807000	6 sections

Include body, seals, rings and load check valve.

2. Inlet relief options

page 10

TYPE CODE DESCRIPTION

VMD20/1 direct pressure relief valve type K (standard)

(KG2-80) 5KIT120112 Range 25 to 80 bar / 360 to 1150 psi
standard setting 80 bar / 1150 psi

(KG3-120) 5KIT120113 Range 63 to 200 bar / 900 to 2900 psi
standard setting 120 bar / 1750 psi

(KG4-220) 5KIT120114 Range 160 to 250 bar / 2300 to 3600 psi
standard setting 220 bar / 3200 psi

VMP20/1 pilot operated pressure relief valve type X

(XG-120) X007211120 Range 63 to 250 bar / 900 to 3600 psi
standard setting 120 bar / 1750 psi

Standard setting is referred to 10 l/min - 2.6 US gpm flow.

SV 3XTAP535410 Relief valve blanking plug

3. Spools

page 12

TYPE CODE CIRCUIT DESCRIPTION

1	3CU1610130	Double acting, 3 positions, with A and B closed in neutral position
2	3CU1625130	Double acting, 3 positions, with A and B open to tank in neutral position
3	3CU1631130	Single acting on A, 3 positions, B plugged requires SAE 12 plug (see part I)
4	3CU1635130	Single acting on B, 3 positions, A plugged requires SAE 12 plug (see part I)

J Spools for 8IM hydraulic control

1C 3CU1610400 As type 1

2C 3CU1625400 As type 2

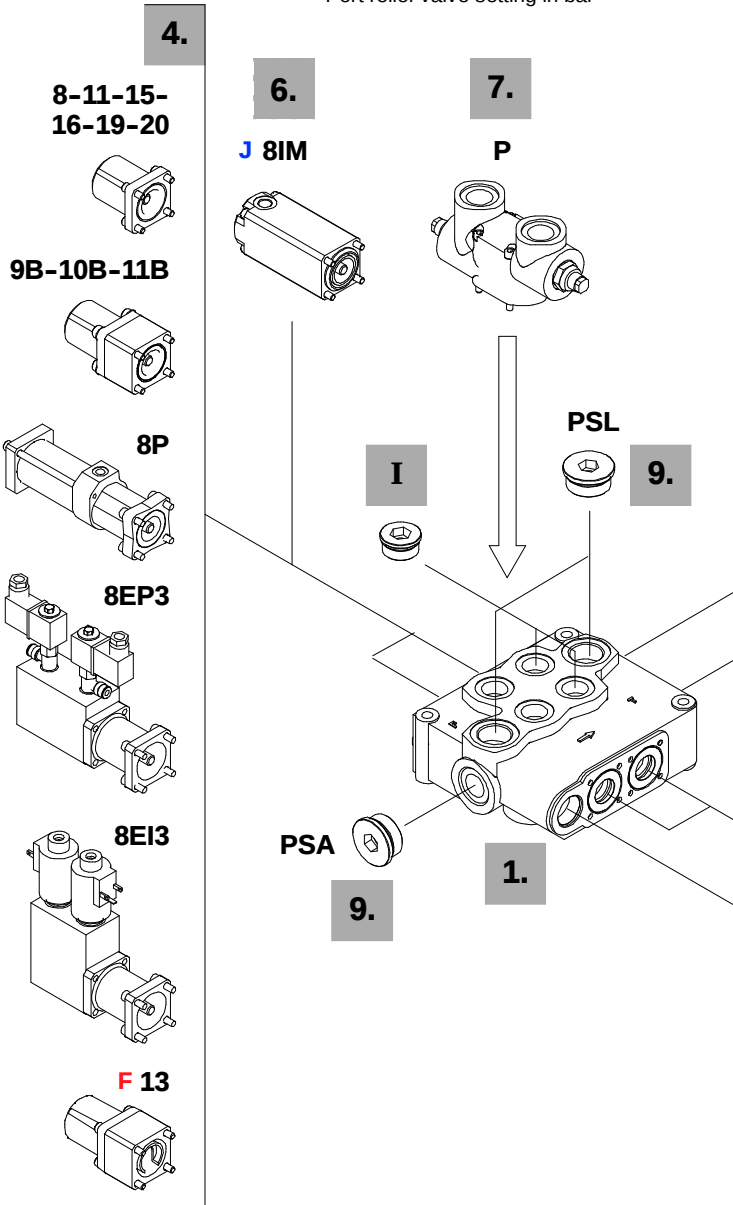
3C 3CU1631400 As type 3

Special spools: need special body kit

F 5 3CU1641130 Double acting, 4 positions, with A and B to tank in 4th position (float); for type 13 spool positioner

8F 3CU1661100 Double acting, 3 positions, with regenerative in position 2

NOTE (*) - Items are referred to UN-UNF thread.

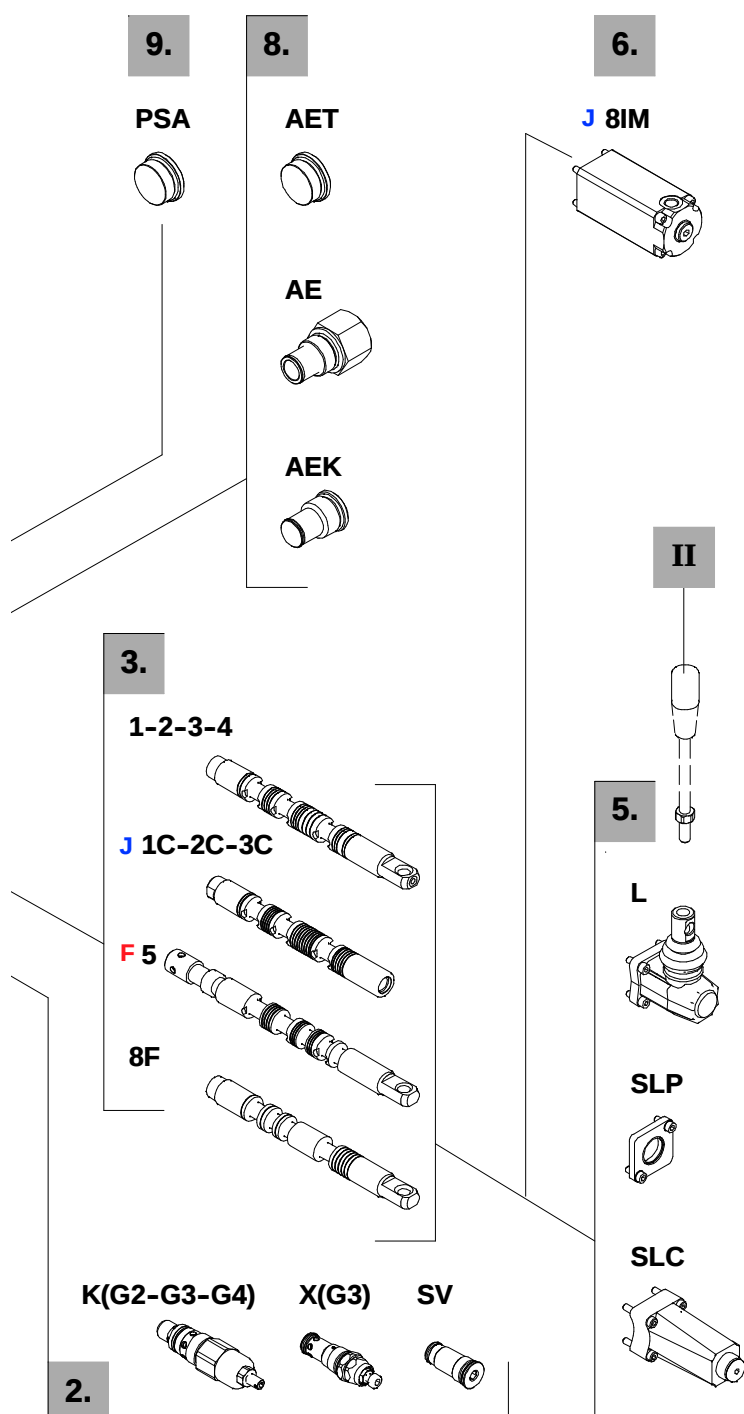


4. "A" side spool positioners

page 16

TYPE	CODE	DESCRIPTION
8	5V08120000	With spring return in neutral position
9B	5V09120000	With detent in position 1 and spring return neutral position
10B	5V09120000	With detent in position 2 and spring return neutral position
11B	5V11220000	With detent in positions 1 and 2, spring return neutral position

..... to be continued on next page



NOTE **J** **F** - Spools and positioners with the same symbol must be assembled together.

4. "A" side spool positioners page 16

TYPE	CODE	DESCRIPTION
11	5V11120000	With detent in positions 1, 0 and 2
15	5V15120000	With detent in positions 1 and 0
16	5V16120000	With detent in positions 2 and 0
19	5V19120000	With spring return in position 0 from 1
20	5V19120000	With spring return in position 0 from 2
8P	5V08120701	ON/OFF pneumatic kit
8EP3	5V08120735	12 VDC ON/OFF electro-pneumatic kit
	5V08120736	24 VDC ON/OFF electro-pneumatic kit
8EI3	5V08120350	12 VDC ON/OFF electro-hydraulic kit
	5V08120351	24 VDC ON/OFF electro-hydraulic kit
<u>Special positioner</u>		
F 13	5V13020000	With detent in position 3 and spring return neutral position, for spool type 5

5. "B" side spool control kits page 23

TYPE	CODE	DESCRIPTION
L	5LEV120000	Standard lever
SLP	5COP120000	Without lever, with dust-proof plate
SLC	5COP220000	Without lever, with cap

6. Hydraulic spool control kit * page 24

TYPE	CODE	DESCRIPTION
Need special body kit		
J 8IM	5IDR220700	Proportional hydraulic operated with spring return in position 0, requires spools type C

7. Port relief options * page 26

TYPE	CODE	DESCRIPTION
<u>Kit with anti-shock: need special body kit</u>		
Range from 80 to 200 bar / 1150 to 2900 psi		
P1(G3-100)	606001000	Mounted on port A
P2(G3-100)	606001000	Mounted on port B
P3(G3-100)	606001100	Mounted on ports A and B
Standard setting is 100 bar - 1450 psi to 10 l/min - 2.6 US gpm flow.		

8. Outlet port conversion * page 28

TYPE	CODE	DESCRIPTION
AET	3XTAP640250	Open center plug
AE	3XGIU546810	SAE16 power beyond sleeve
AEK	3XTAP540560	Closed center plug

9. Inlet and outlet selection * page 6

TYPE	CODE	DESCRIPTION
PSL	3XTAP838200	SAE16 plug for side inlet and outlet (n.2 plugs required)
PSA	3XTAP838200	SAE16 plug for upper inlet and outlet (n.2 plugs required)

I Ports plug *

TYPE	CODE	DESCRIPTION
SAE12	3XTAP832200	For single acting (spools type 3 and 4)

II Optional handlever

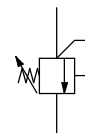
TYPE	CODE	DESCRIPTION
AL01/M12x250	170013025	For L lever box L= 250 mm / 9.84 in

Inlet relief options

Direct pressure relief valve

VMD20 (K G 3 - 120)

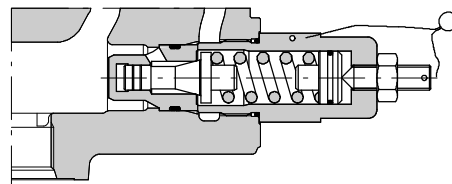
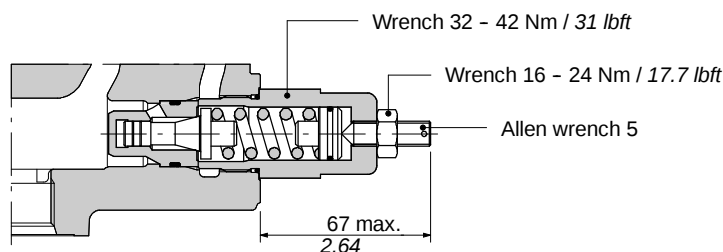
Pressure setting in bar (standard 120 / 1750 psi)
Spring type **(2, 3, 4)**.
Adjustment type **(G, H)**



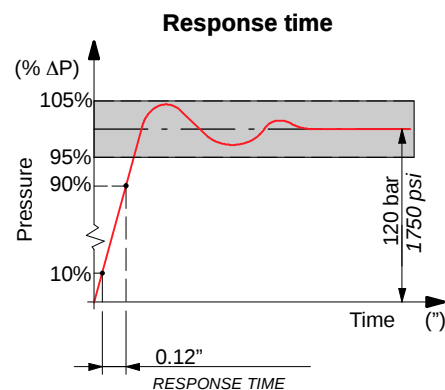
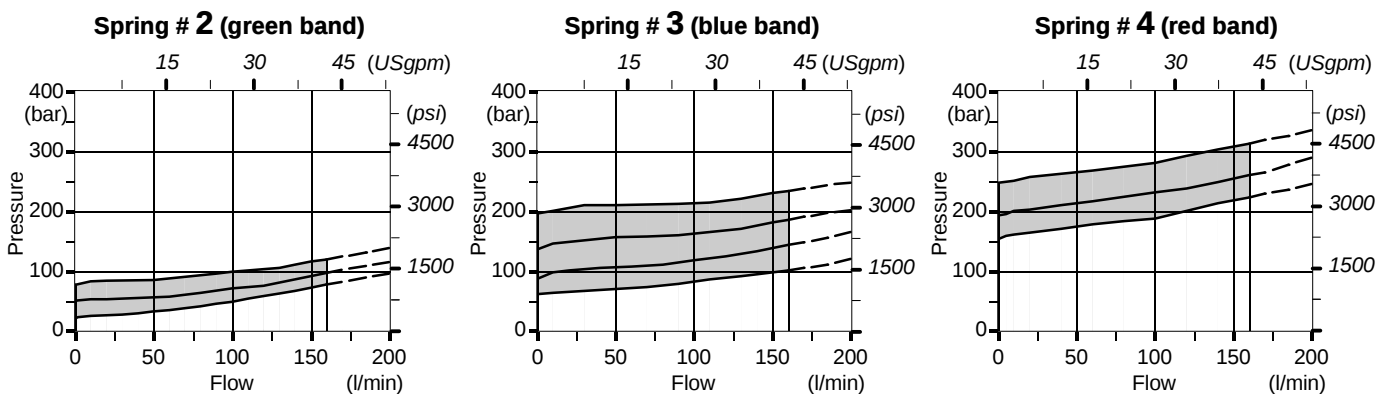
Adjustment type

G: with screw

H: valve set and locked



Performance data



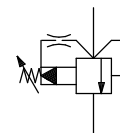
Inlet relief options

Pilot operated pressure relief valve

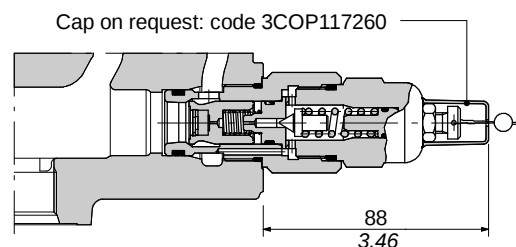
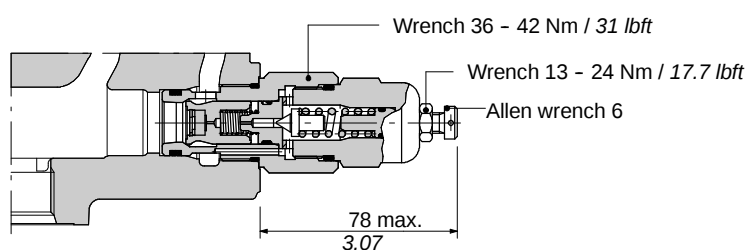
VMP20 (X G - 120)

Pressure setting in bar (standard 120 / 1750 psi)

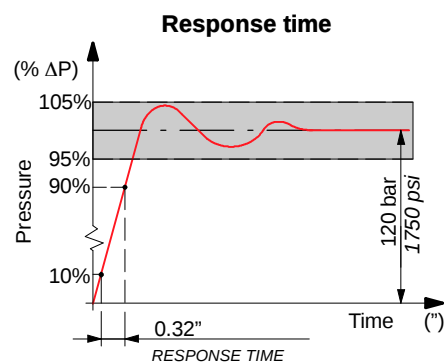
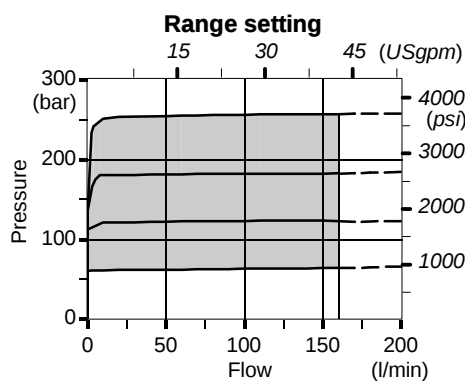
Adjustment type (G, H)



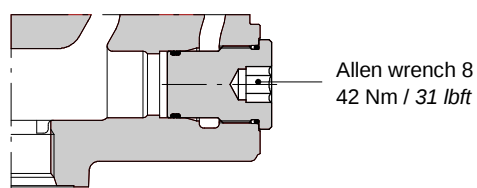
Adjustment type

G: with screw**H:** valve set and locked

Performance data



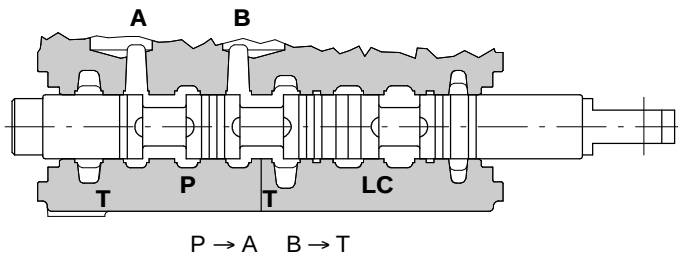
SV: relief valve blanking plug



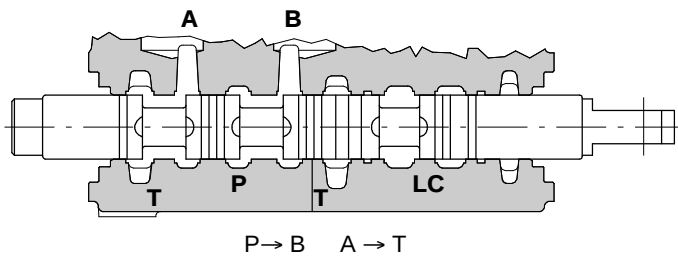
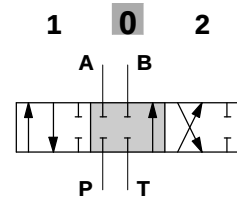
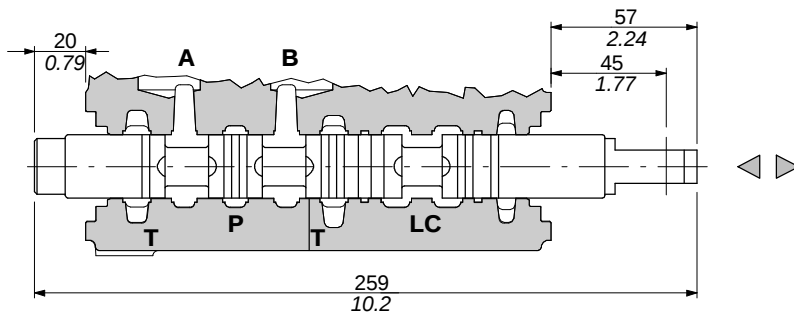
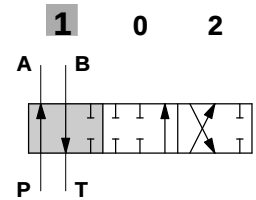
SD18

Spool options

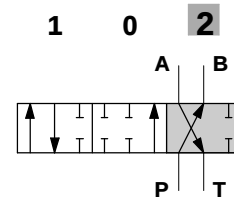
Type 1



" stroke = + 10 mm
+ 0.39 in

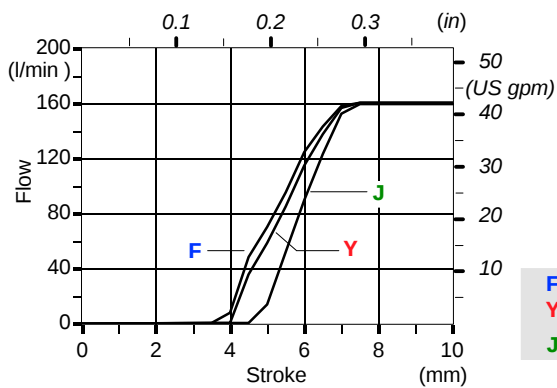


A stroke = - 10 mm
- 0.39 in

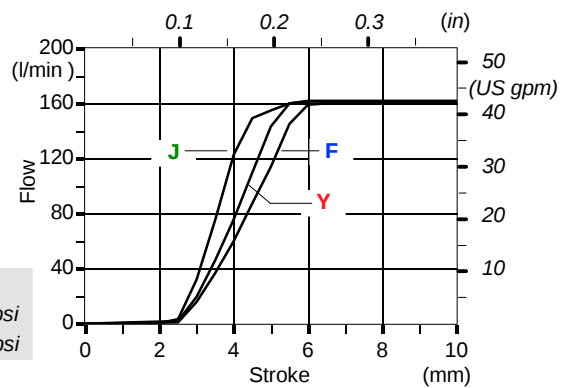


Performance data

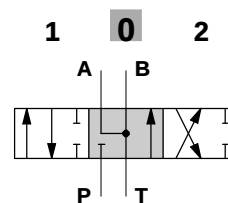
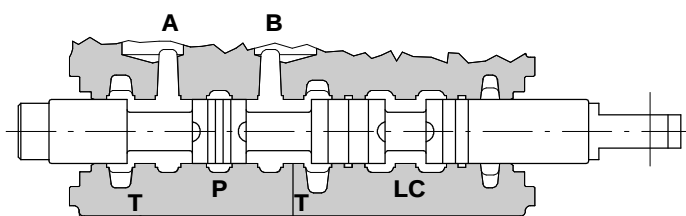
Spool metering P → A(B)



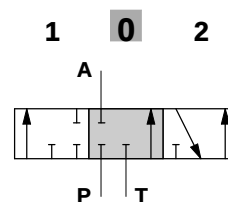
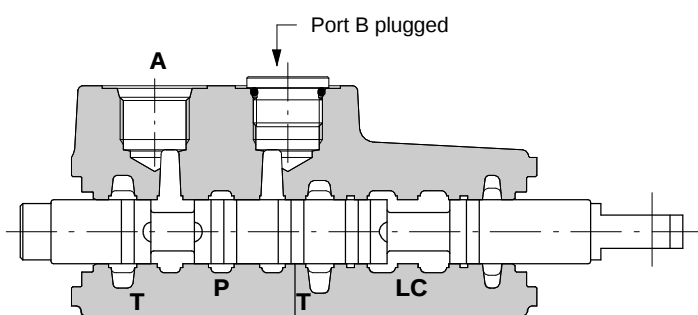
Spool metering A(B) → T



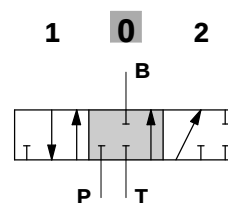
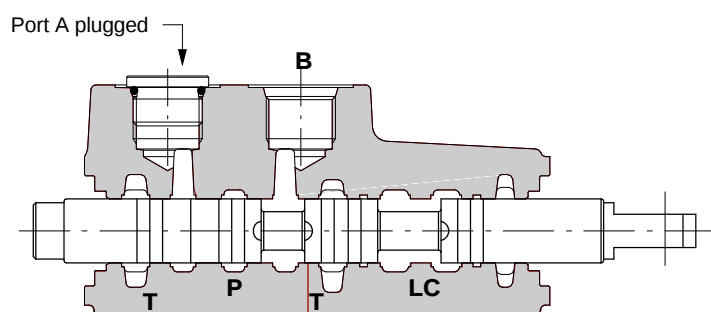
Type 2



Type 3



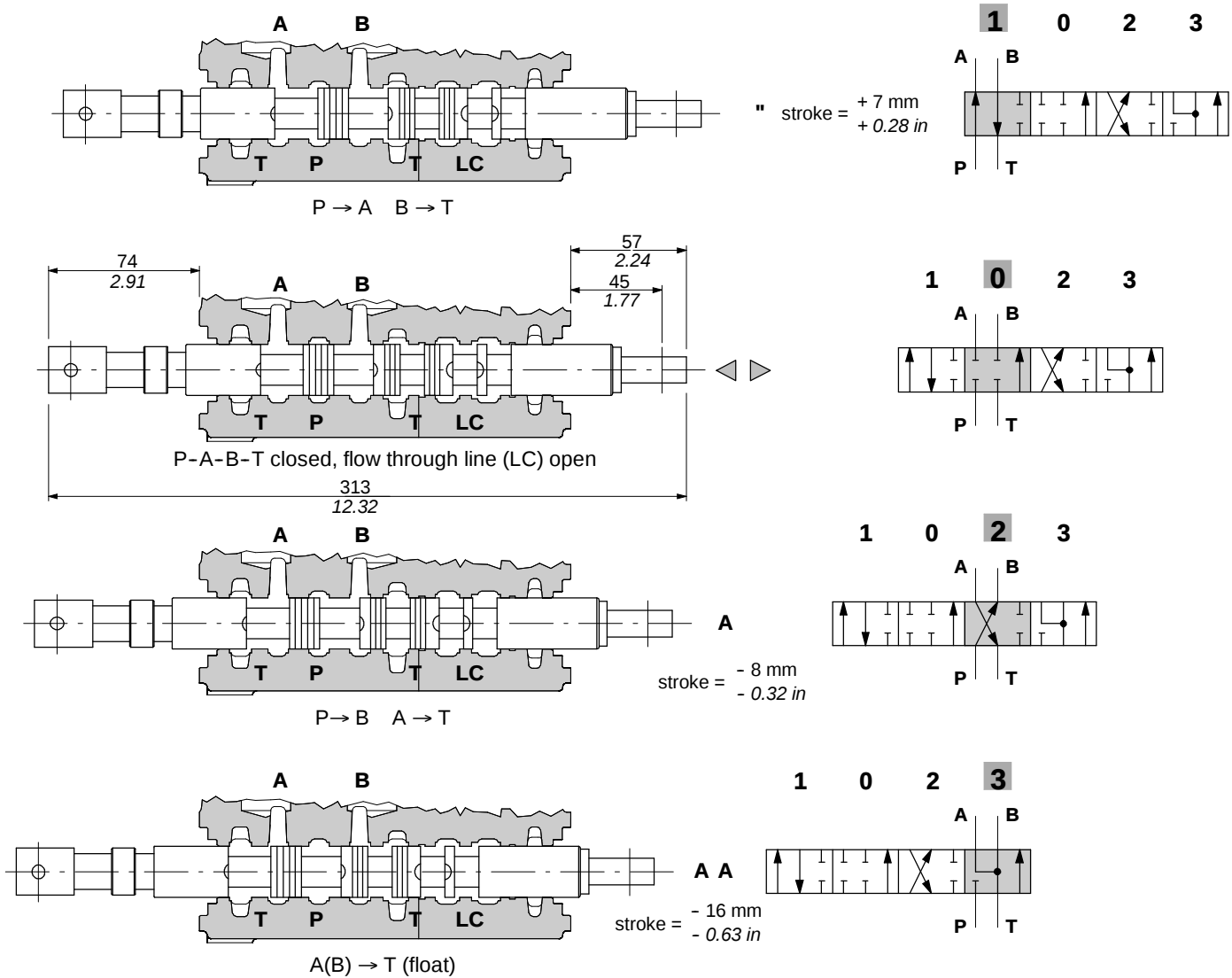
Type 4



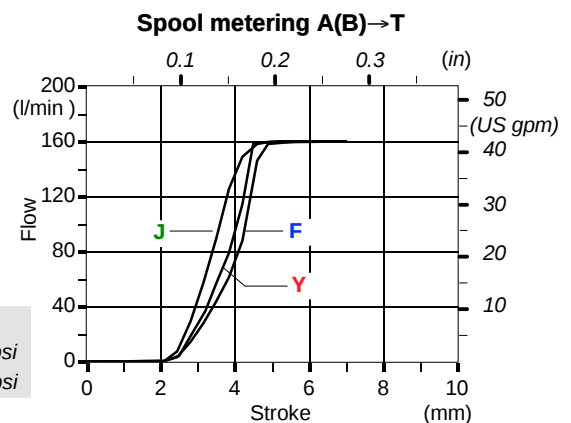
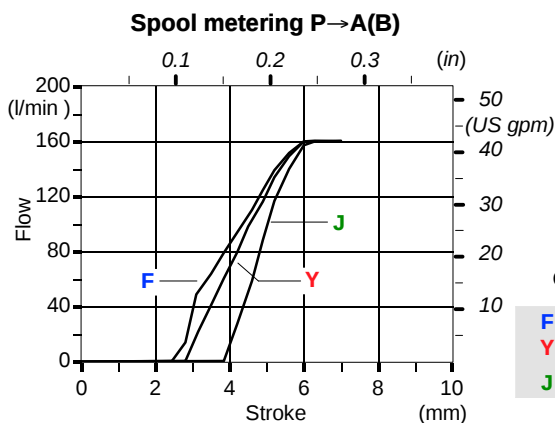
Spool options

Type 5

This spool needs special body with extra machining and must be used only with spool positioner type 13 (see page 19).



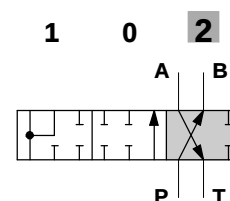
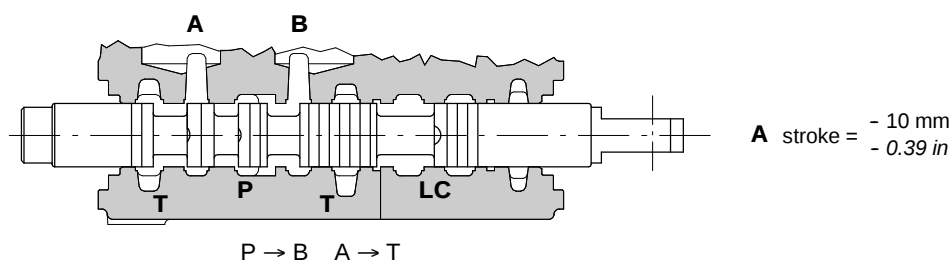
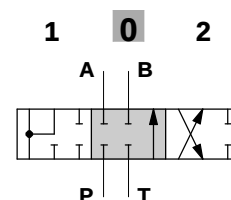
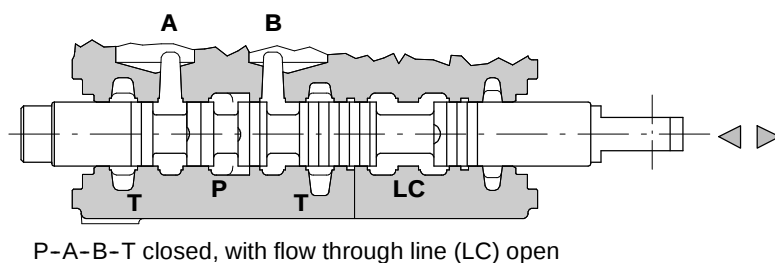
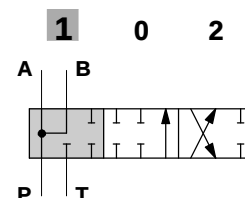
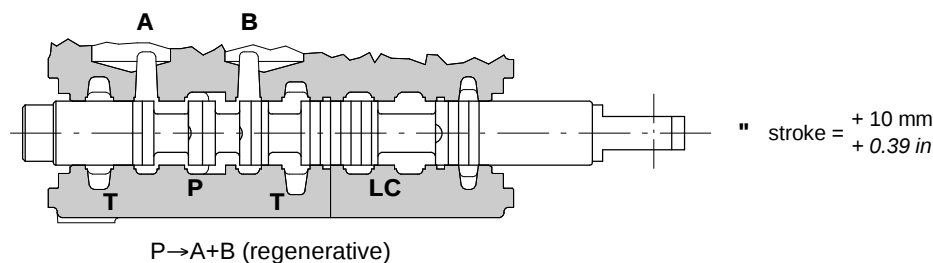
Performance data



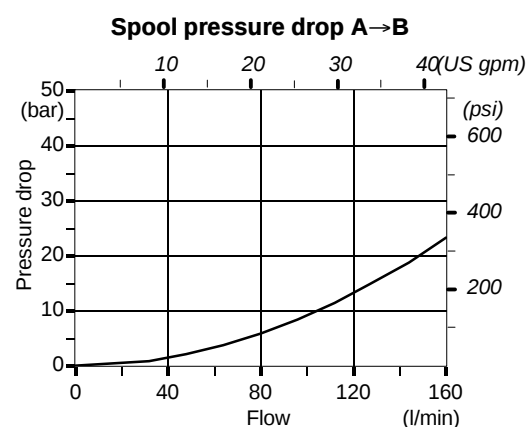
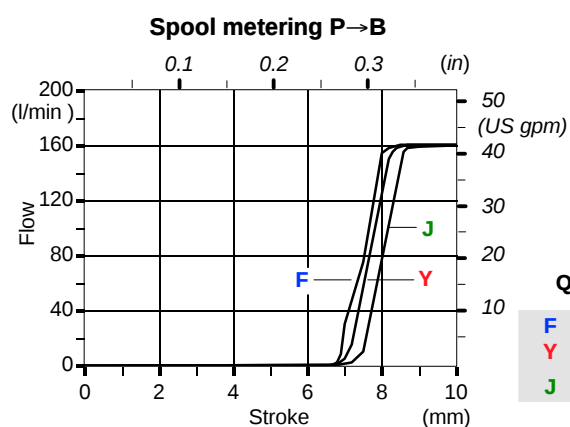
Spool options

Type 8F

This spool needs special body with extra machining.



Performance data



SD18

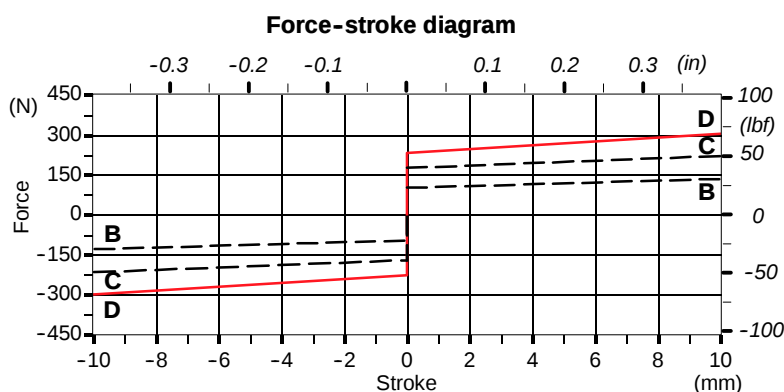
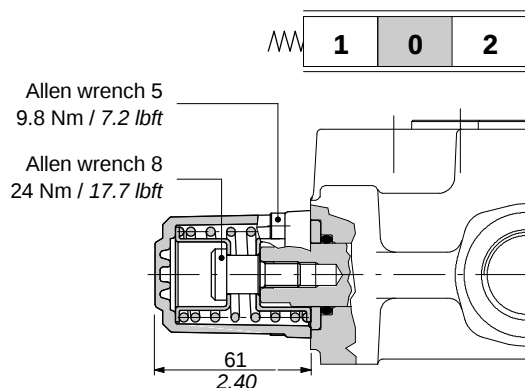
"A" side spool positioners

With spring return

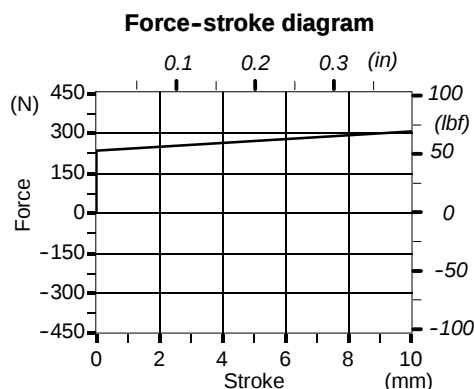
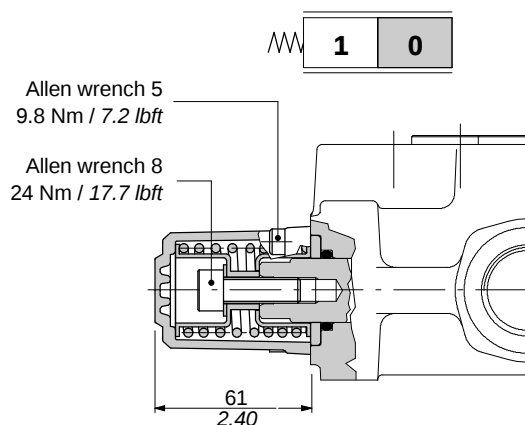
8 kit

Supplied with standard spring type D (see force-stroke diagram); available with lighter spring type B (**8MB** code: 5V08220000) or type C (**8MC** code: 5V08120010).

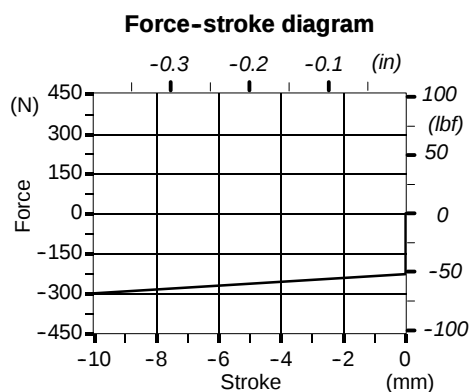
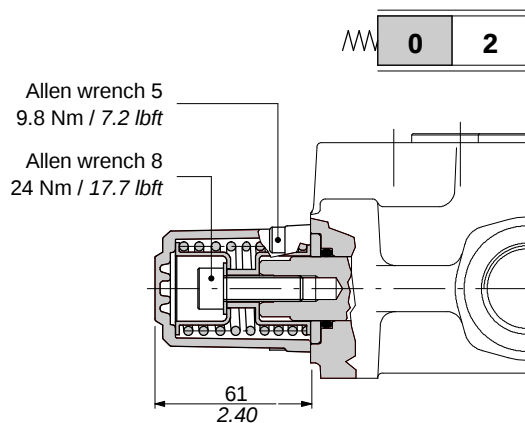
In order to correctly apply these kits please contact Customer Service, there could be some usage limitation.

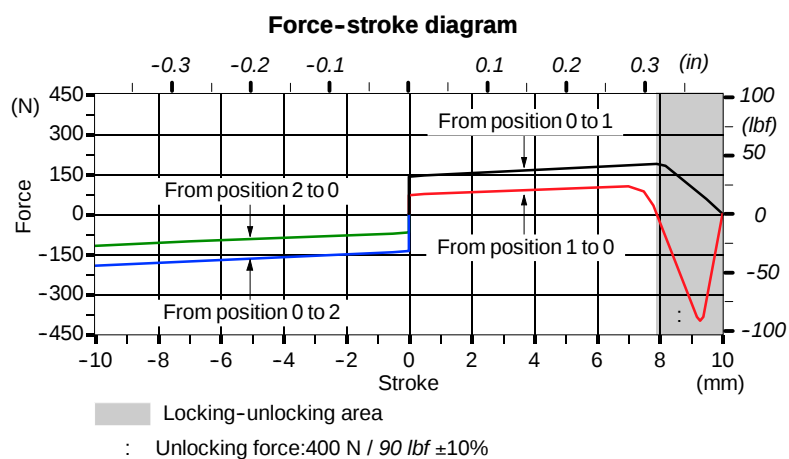
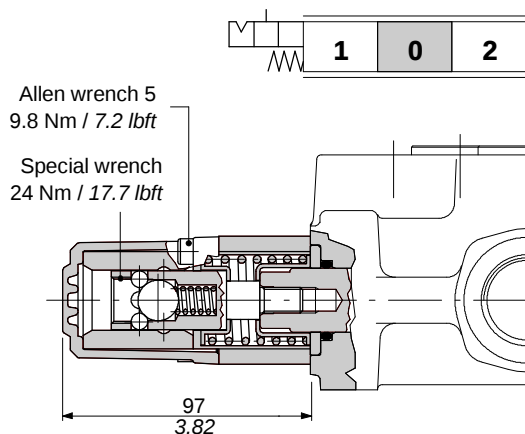
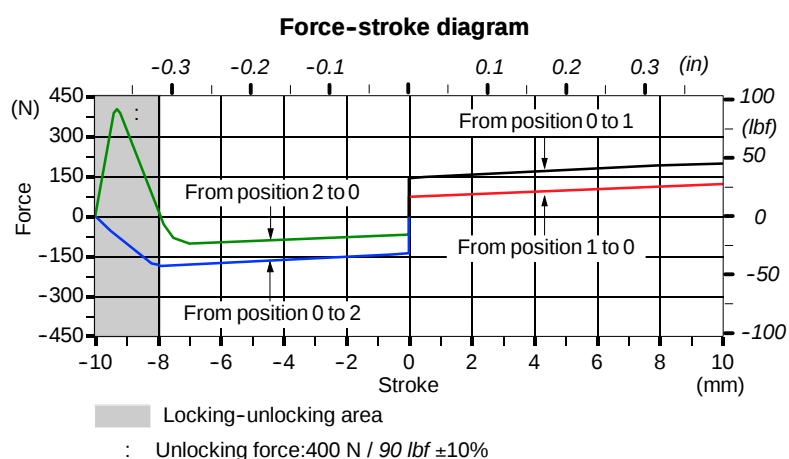
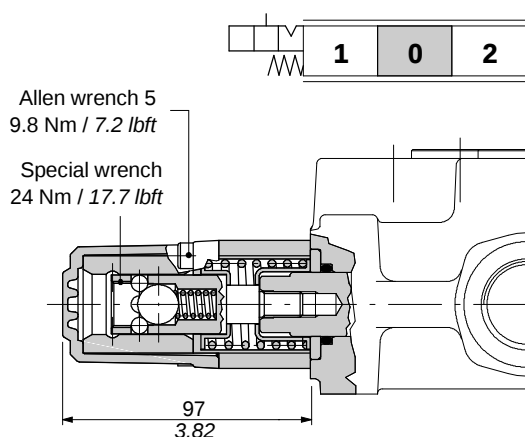
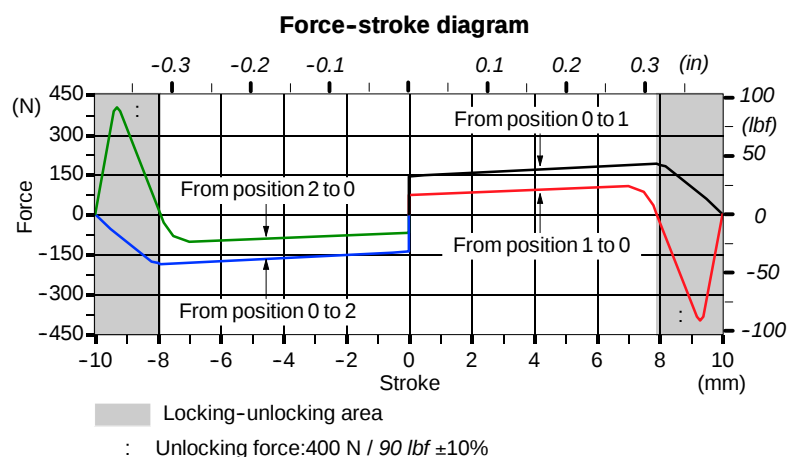
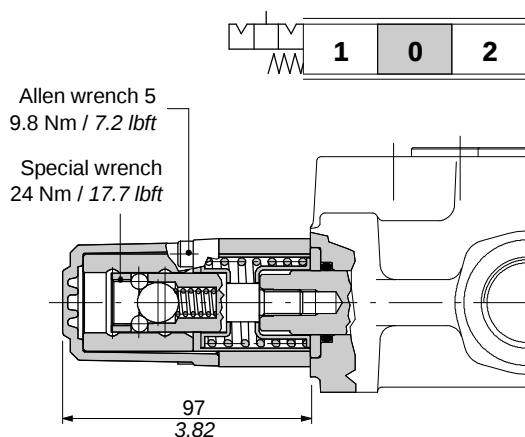


19 kit



20 kit

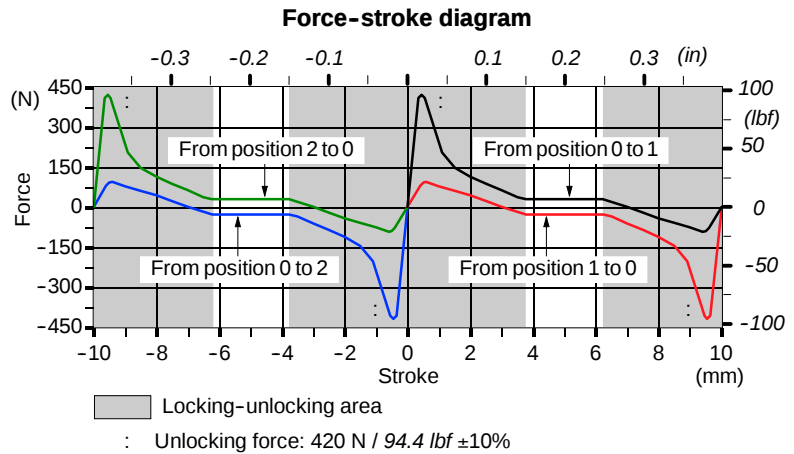
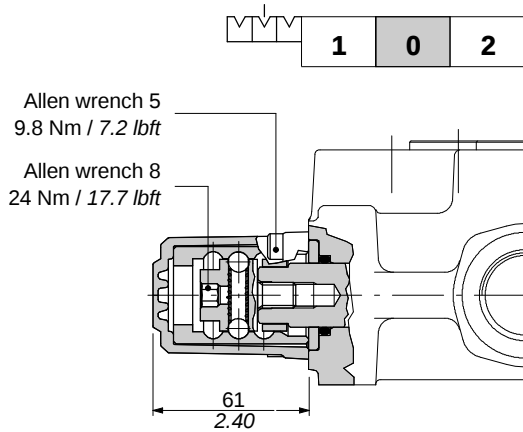


"A" side spool positioners**With detent****9B kit****10B kit****11B kit**

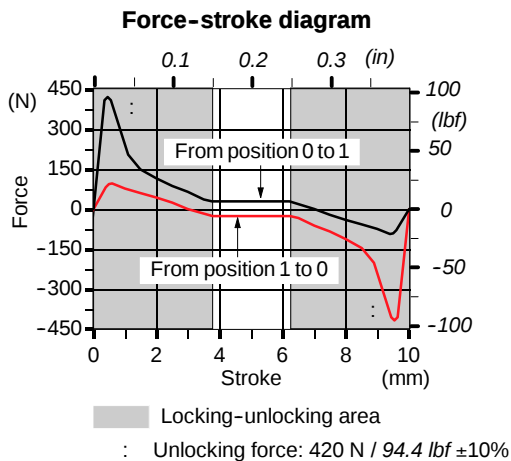
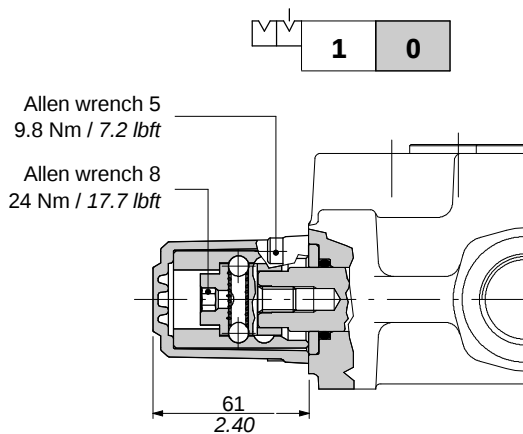
SD18

"A" side spool positioners

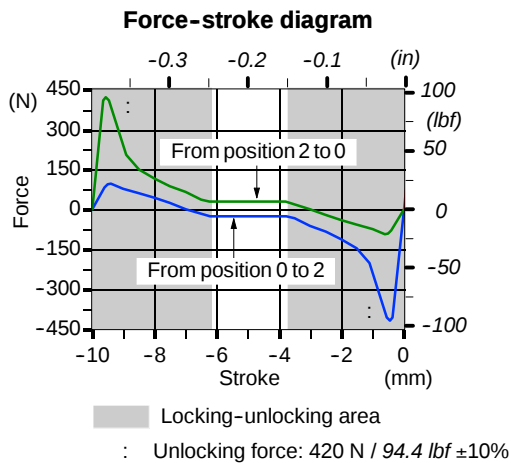
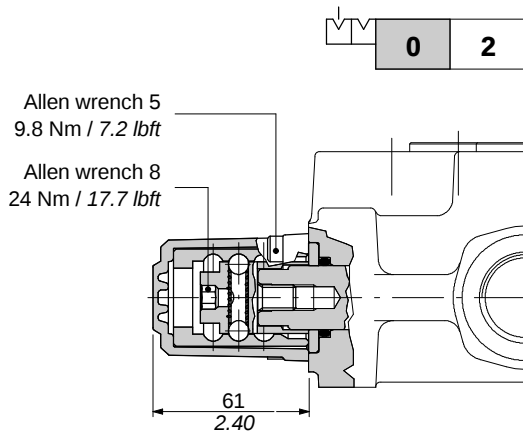
11 kit

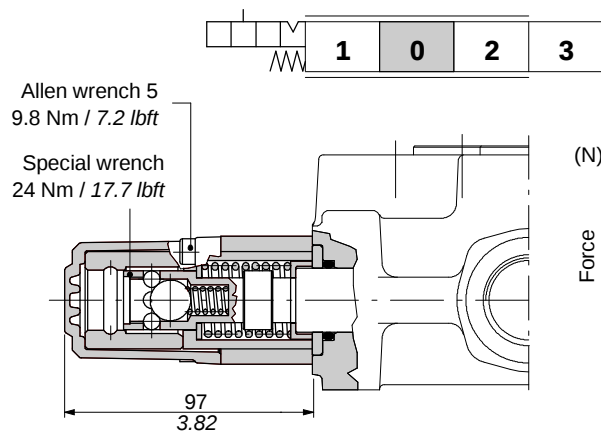
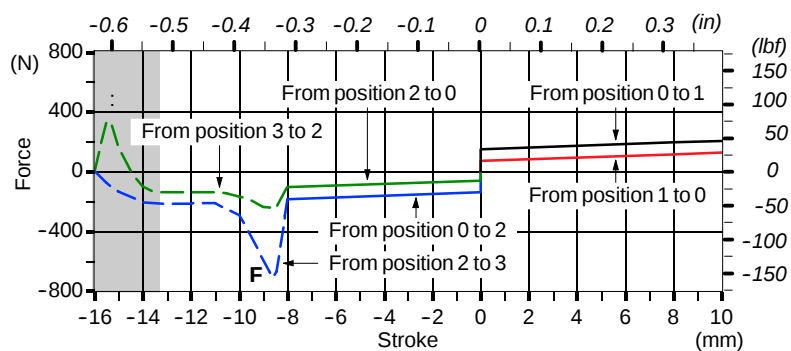


15 kit



16 kit



"A" side spool positioners**For spool type 5****13 kit****Force-stroke diagram**

Locking-unlocking area

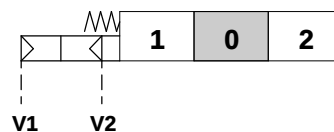
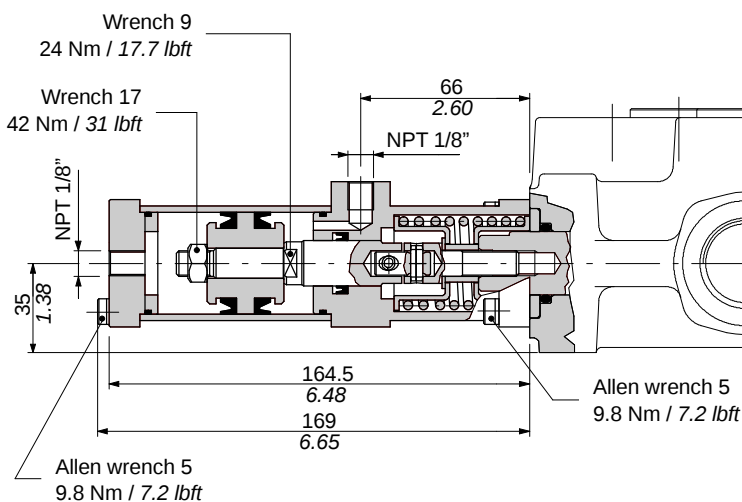
: Unlocking force: 330 N / 74.2 lbf $\pm 10\%$

F Locking force: 710 N / 160 lbf $\pm 10\%$

SD18

"A" side spool positioners

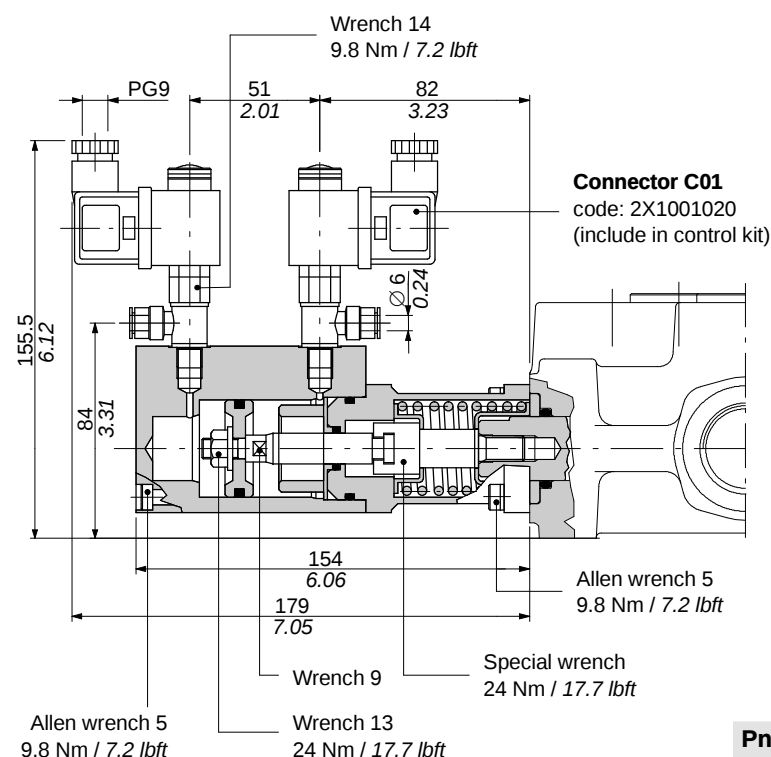
8P kit



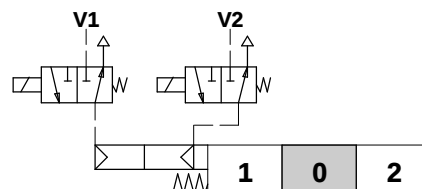
Operating features

Pilot pressure : 6 bar (max.10)
: 87 psi (max.145)

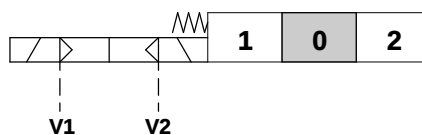
8EP3 kit



Scheme



Scheme ISO 1219



Operating features

Pilot pressure : 6 bar (max.10)
: 87 psi (max.145)

Solenoid operating features

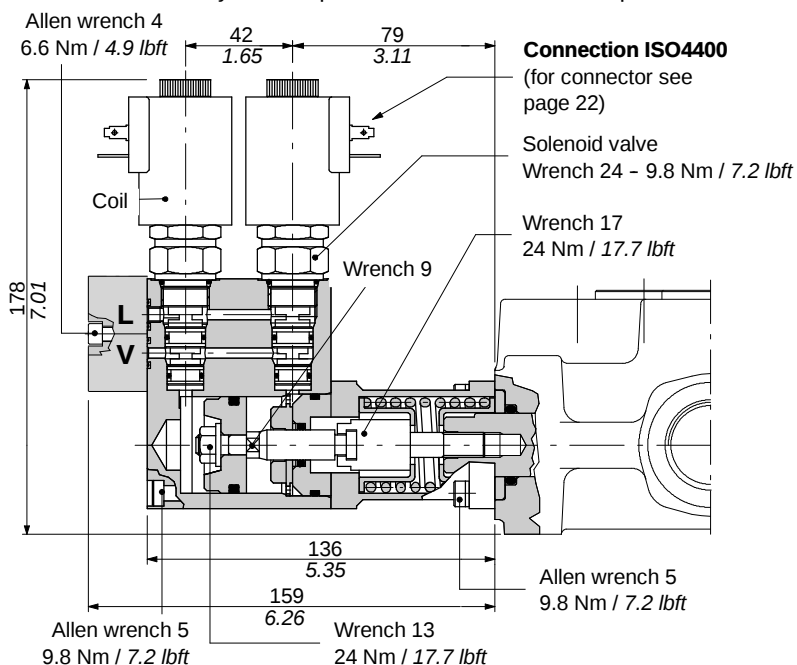
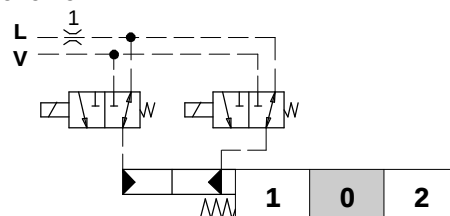
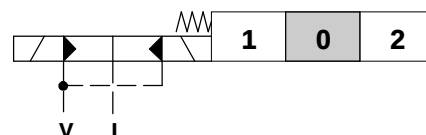
Nominal voltage : 12 VDC / 24 VDC
Power rating : 8 W
Duty cycle : 100%

Pneumatic solenoid valve ordering code (with connector)

CODE	DESCRIPTION
2X4001012	12VDC solenoid valve
2X4001024	24VDC solenoid valve

8EI3 kit

ON-OFF electro-hydraulic spool control kit with external pilot and drain.

**Scheme****Scheme ISO 1219****Operating features**

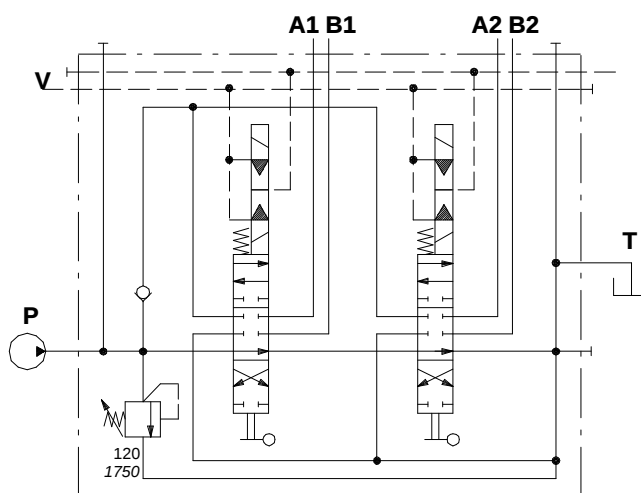
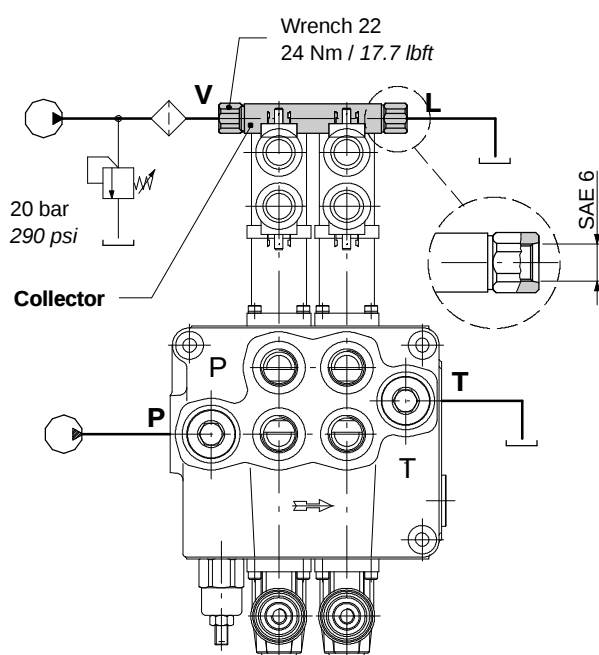
Pilot pressure : min.10 bar - 145 psi
: max.50 bar - 725 psi
Max.back pressure on outlet L : 4 bar - 58 psi

Solenoid operating features

Nominal voltage : 12 VDC / 24 VDC
Power required : 21 W
Duty cycle : 100%

Valve and solenoids ordering codes

CODE	DESCRIPTION
2S0EJ08002013	3 ways solenoid valve
2X4350012	12VDC coil
2X4350024	24VDC coil

Collector kit for external pilot and drain**Ordering codes (UN-UNF thread)**

TYPE	CODE	DESCRIPTION
KE1S0	5KE1S00070	kit for 1 section
KE2S0	5KE2S00670	kit for 2 sections
KE3S0	5KE3S00670	kit for 3 sections
KE4S0	5KE4S00670	kit for 4 sections
KE5S0	5KE5S00670	kit for 5 sections
KE6S0	5KE6S00670	kit for 6 sections

Ex: SD18/2-P(KG3-120)/18EI3L/18EI3L/AET-SAE-KE2S0-24VDC

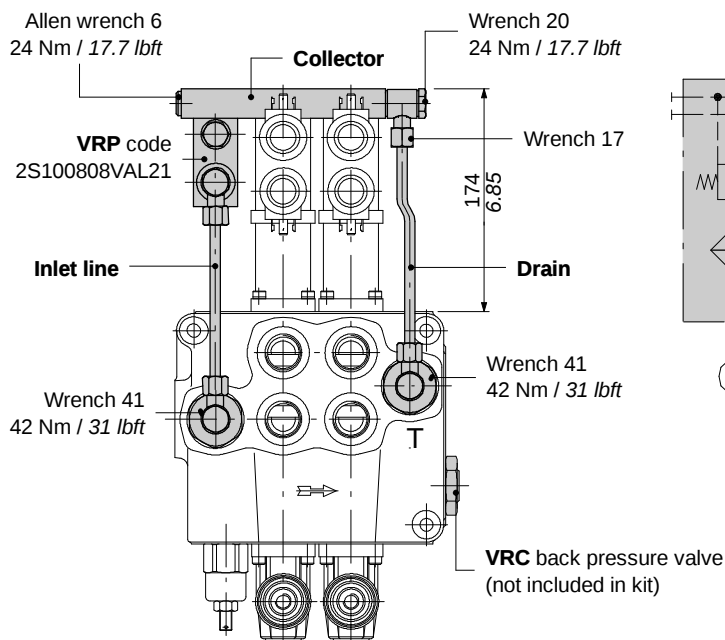
SD18

"A" side spool positioners

8EI3 kit

Collector kit with pilot and drain lines

The kit consists of a collector with **VRP** pressure reducing valve and relative pipes.



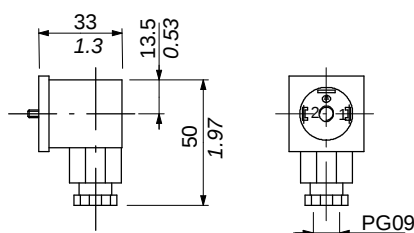
Ex: SD18/2-P(KG3-125)/18EI3L/18EI3L/VRC
-SAE-KE2R3-24VDC

Ordering codes (UN-UNF thread)

TYPE	CODE	DESCRIPTION
KE1R3	5KE1R30670	kit for 1 section
KE2R3	5KE2R30670	kit for 2 sections
KE3R3	5KE3R30670	kit for 3 sections
KE4R3	5KE4R30670	kit for 4 sections
KE5R3	5KE5R30670	kit for 5 sections
KE6R3	5KE6R30670	kit for 6 sections

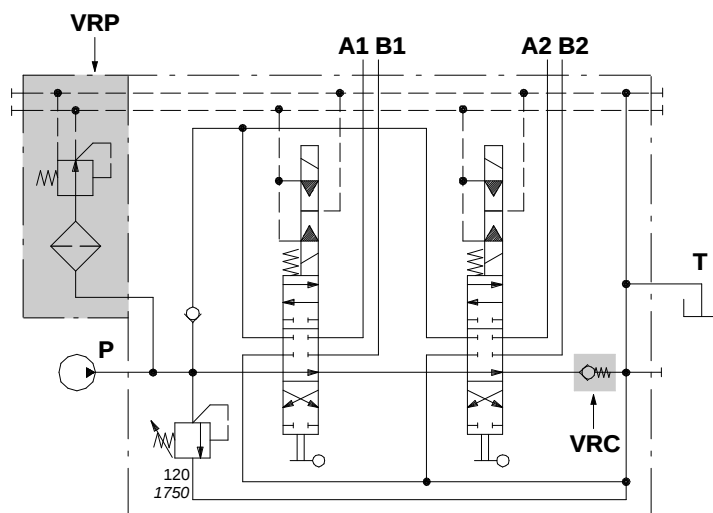
C02 connector code: 2X1001010

Connector according to ISO4400



Operating features

Nominal voltage : 250 VAC / 300 VDC
Weather protection : IP65

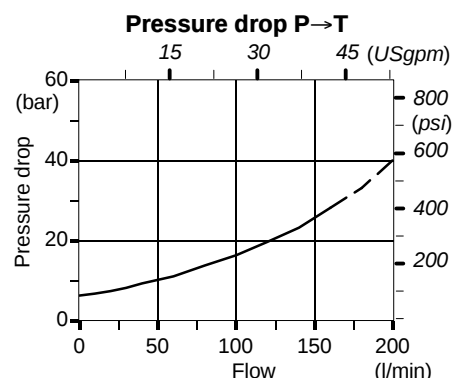
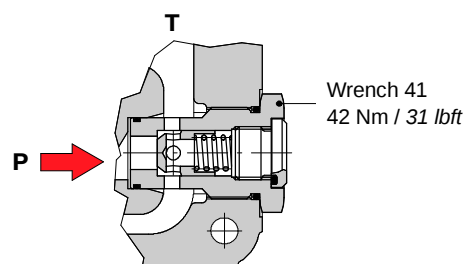


VRP valve operating features

Outlet pressure : 20 bar / 290 psi
Max. flow : 8 l/min / 2.11 US gpm
Filtering : 80 μ

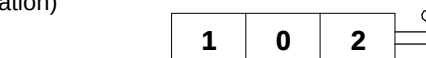
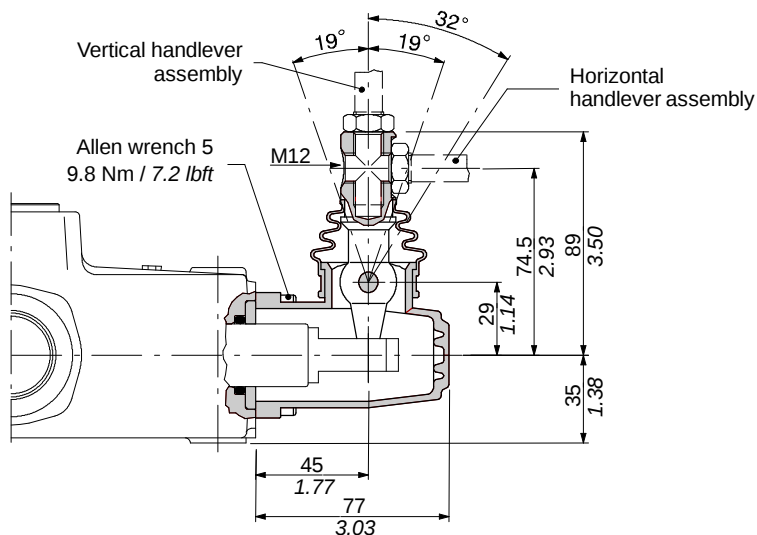
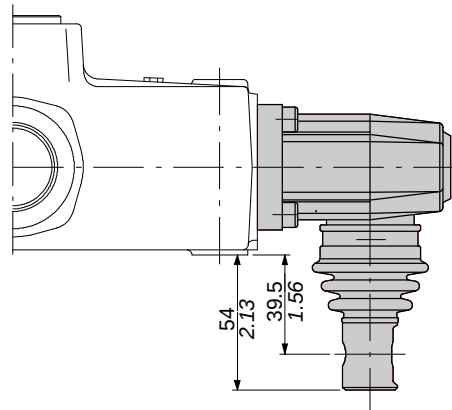
VRC valve : code XGIU541602

Valve assembled on flow through passage provides pilot pressure to the actuator.

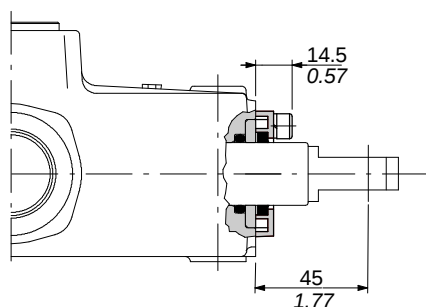
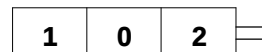
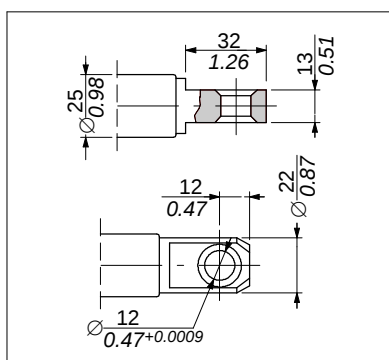


L lever box

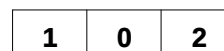
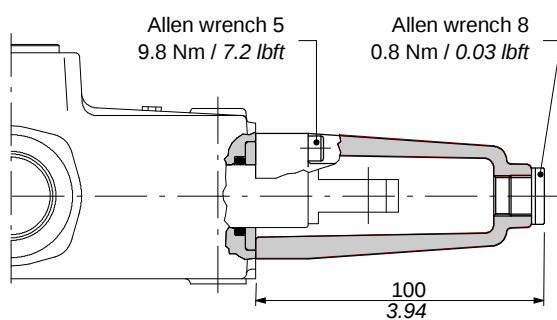
Alluminium with protection boot lever pivot box; it can be rotated 180° (**L180** configuration)

**L180 configuration****SLP dust proof plate**

Mechanical control with dust proof plate.

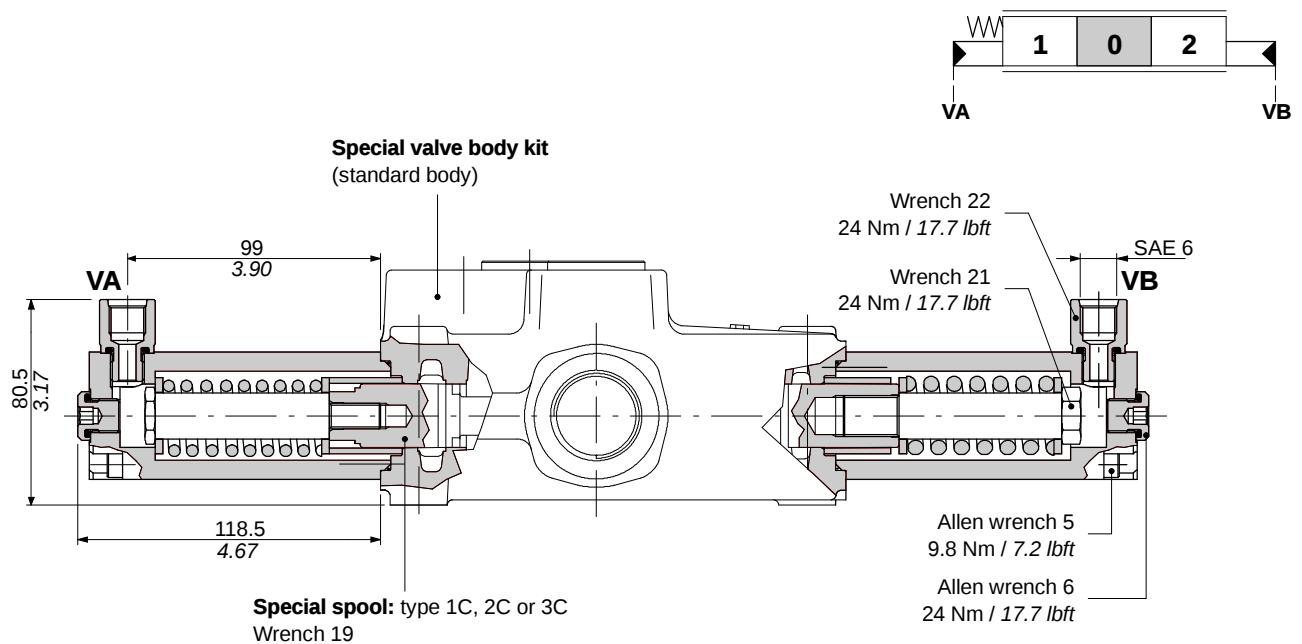
**Spool dimension****SLC cap**

Protection cap usable with pneumatic spool and electro-hydraulic control kit.



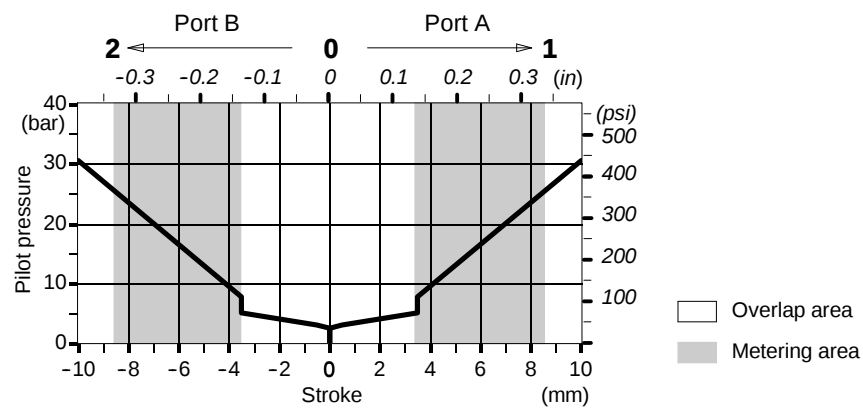
Hydraulic spool control

8IM kit (for single acting and double acting spools)

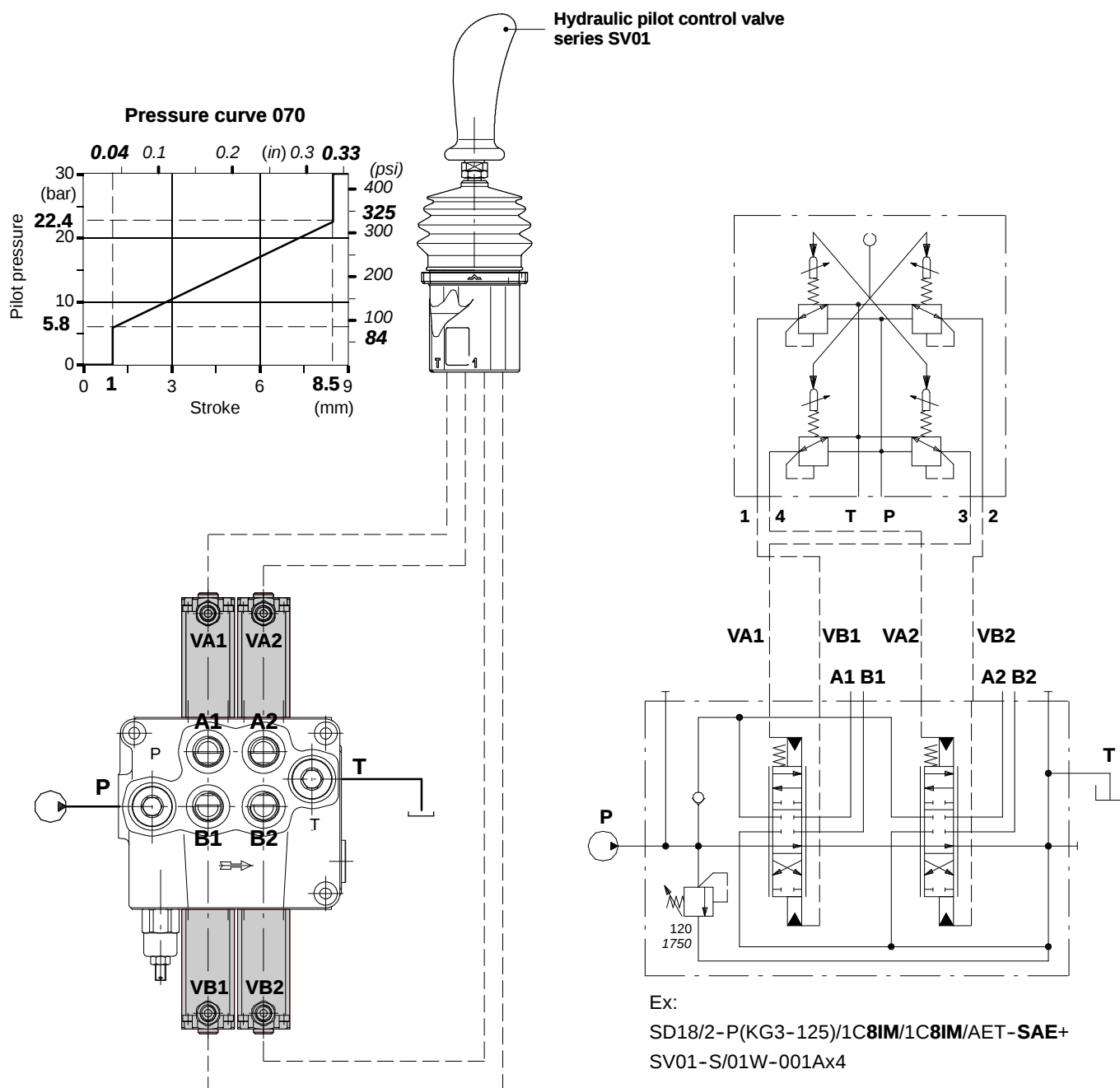


Pressure-stroke diagram

Max. pilot pressure 50 bar / 725 psi



Connection example

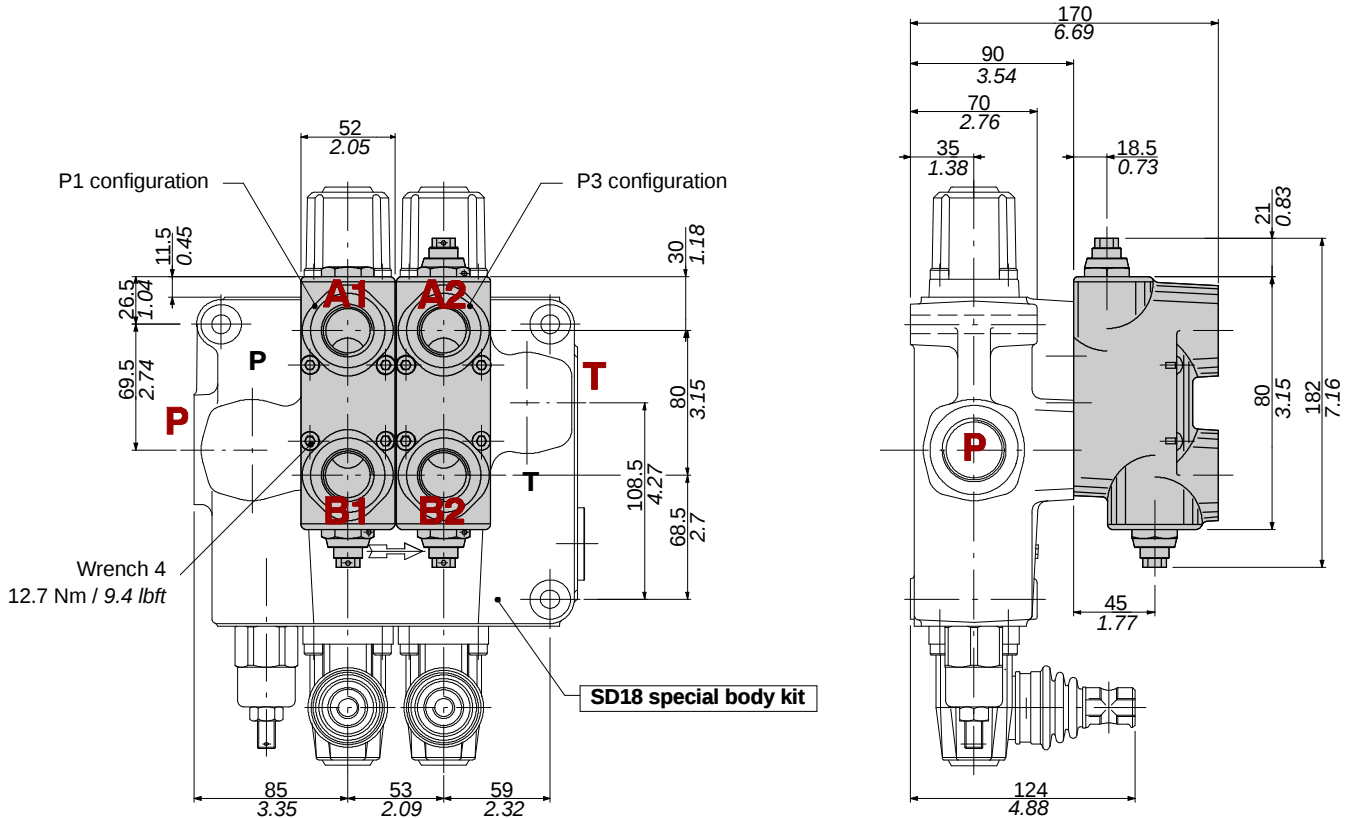


SD18

Port relief options

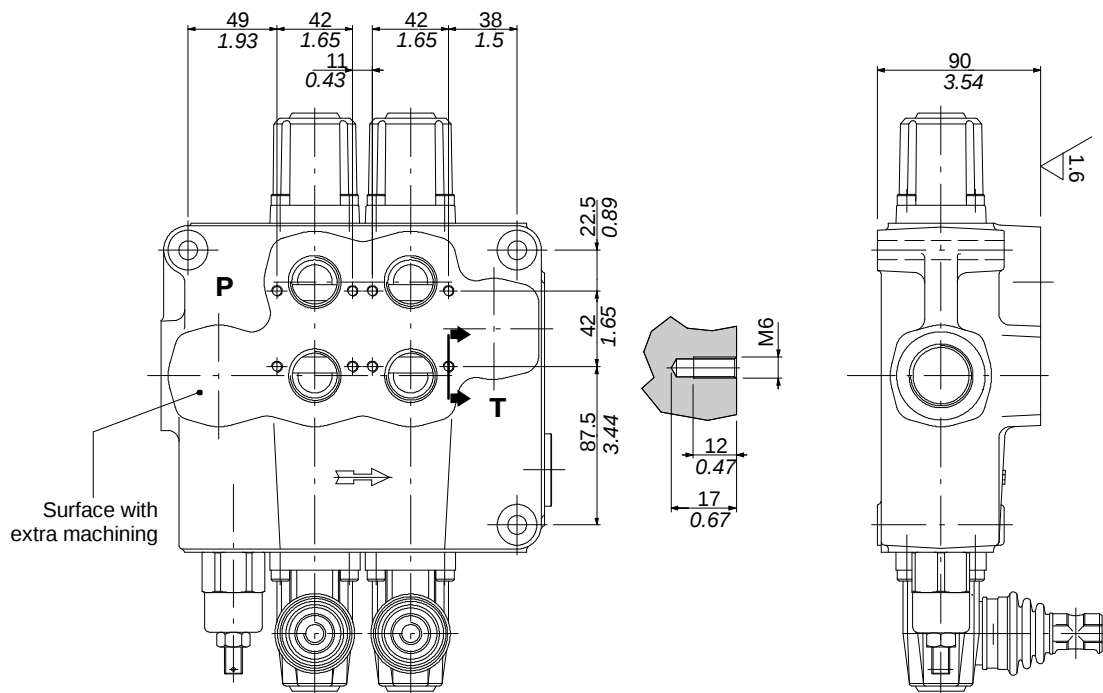
Complete kit with cast iron block and anti-shock valves

Example of mounting on directional valve



Example of SD18 valve with extra machining

When port valves are flanged on the first or the last section of the body, top inlet and outlet are not available.



Port relief options

Circuit

P 1 (G 3 - 120)

Setting value in bar standard 100 - 1450 (psi).

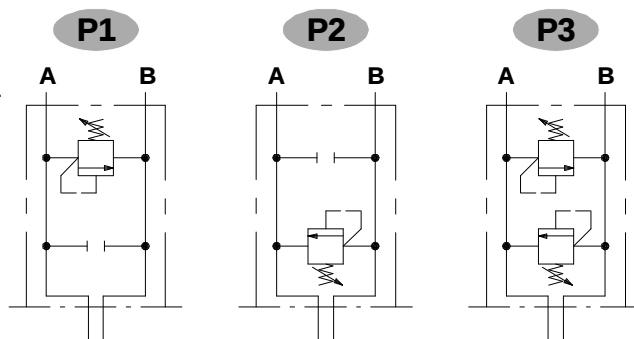
Spring type (3).

Adjustment type (G, H).

1 mounted on A port.

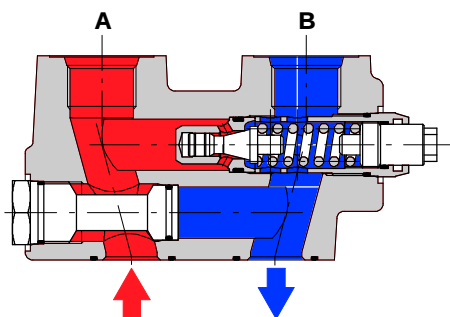
2 mounted on B port.

3 mounted on A and B ports.



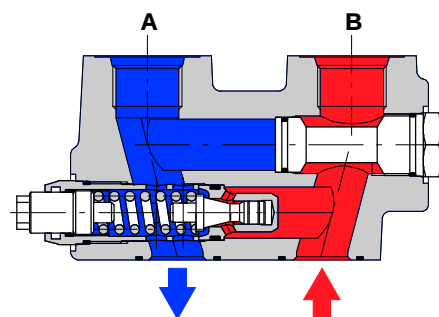
P1 configuration

Example of pressure on port A and port B to tank



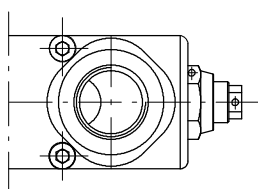
P2 configuration

Example of pressure on port B and port A to tank

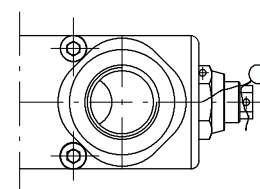


Adjustment type

G: with screw

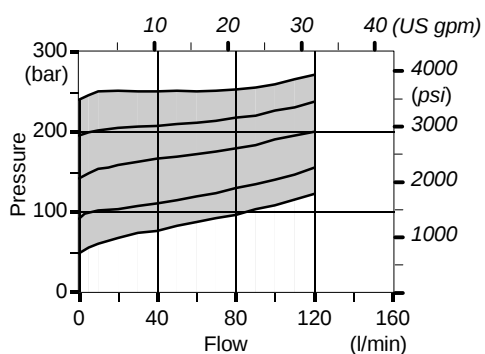


H: valve set and locked

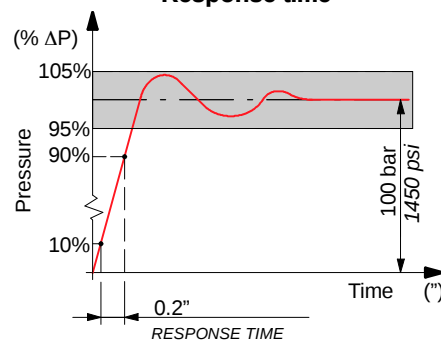


Performance data

Spring # 3 (blue band)



Response time



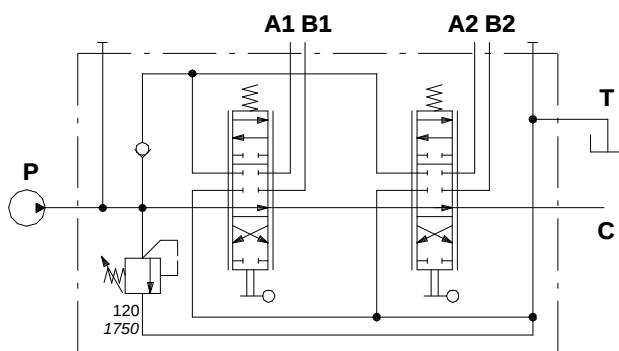
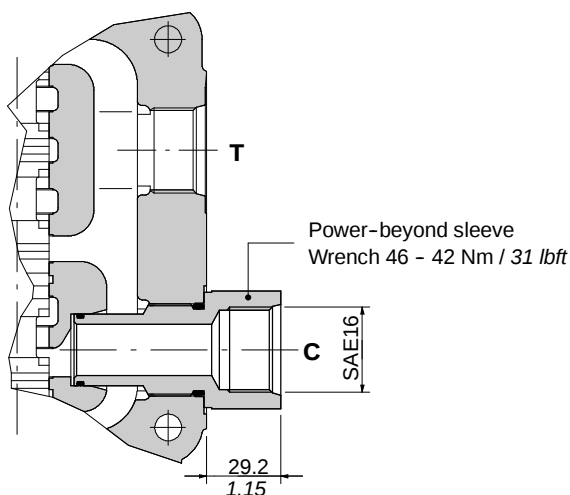
SD18

Outlet port conversion

AET: (standard)

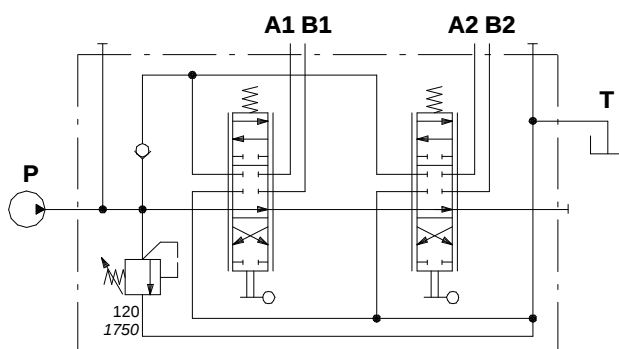
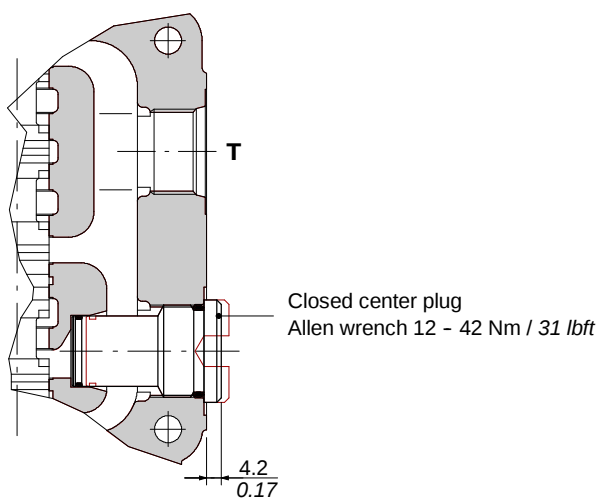
See page 6

AE: with power beyond



Ex: SD18/2-P(KG3-120)/18L/18L/AE

AEK: closed center



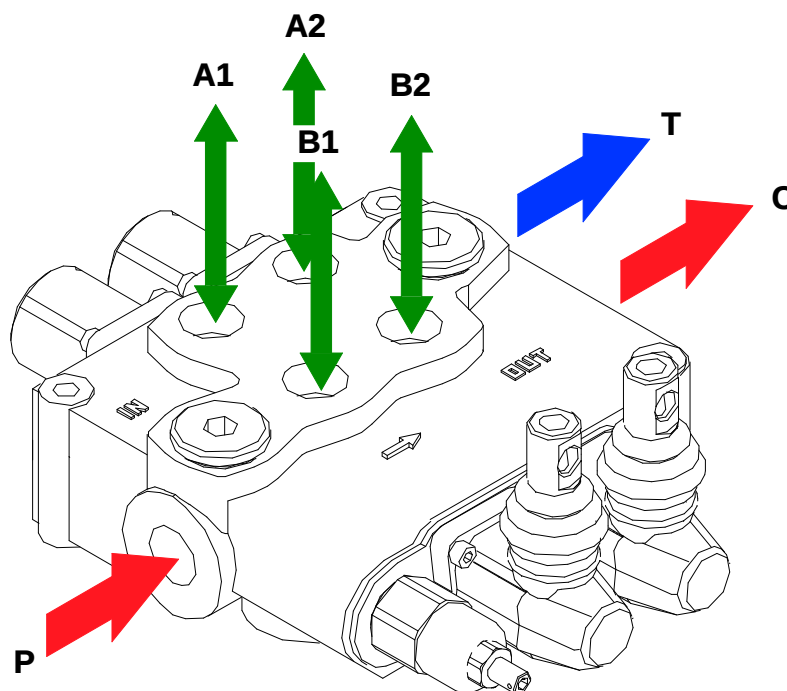
Ex: SD18/2-P(KG3-120)/18L/18L/AEK

Installation and maintenance

The SD18 valve is assembled and tested as per the technical specification of this catalog.

Before the final installation on your equipment, follow the below recommendations:

- the valve can be assembled in any position, in order to prevent body deformation and spool sticking mount the product on a flat surface;
- in order to prevent the possibility of water entering the lever box and spool control kit, do not use high pressure wash down directly on the valve;
- prior to painting, ensure plastic port plugs are tightly in place.



Power beyond configuration

Fitting tightening torque - Nm / lbft

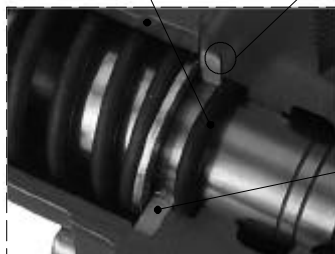
THREADS TYPE	P and C ports	A and B ports	T port
BSP (ISO 228/1)	G 3/4	G 3/4	G 1
With O-Ring seal	90 / 66.4	90 / 66.4	100 / 73.7
With copper washer	90 / 66.4	90 / 66.4	90 / 66.4
With steel and rubber washer	70 / 51.6	70 / 51.6	100 / 73.7
UN-UNF (ISO 11926-1)	1 5/16-12 UN-2B (SAE 16)	1 1/16-12 UN-2B (SAE 12)	1 5/16-12 UN-2B (SAE 16)
With O-Ring seal	150 / 110.6	95 / 70.1	150 / 110.6

NOTE - These torque are recommended. Assembly tightening torque depends on many factors, including lubrication, coating and surface finish. The manufacturer shall be consulted.

Installation and maintenance

O-Ring seal 24.99x3.53
code: 4GUA125035

Chamfer



Holding O-Ring
bushing

Positioner kit

Load check valve

Body

Main relief valve

Spool

Lever
pivot box

Normally spools are interchangeable. Verify the smoothness during the assembly

NOTE - All articulated parts inside cap, lever box and mechanical joystick are lubricated with synthetic base grease grade NLGI2

Malfunction	Cause	Remedy
External leakage pivot box lever or control kit side.	Worn spool seal due to mechanical actuation or high back pressure.	Locate the leakage and replace the seal. Check back pressure level.
Excessive internal leakage on A and B ports.	Increase clearance between spools and body due to high wear	Replace the directional control valve and check the oil contamination level.
Dropping load during transition while raising	High leakage on the load check valve.	Remove the load check valve and clean the seat.
Inability to build pressure on A and B ports.	Pressure relief valve blocked open. Low pump pressure and flow.	Remove and clean or replace the valve. Check the pump and circuit.



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