



Pintle Chain

Technical information



Mechanical
Division

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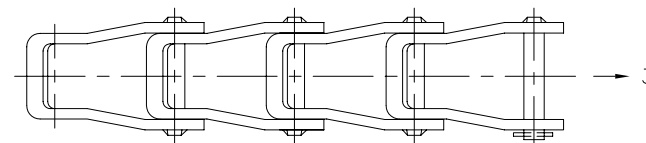
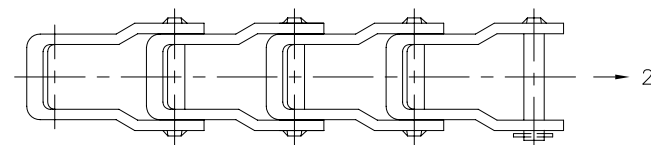
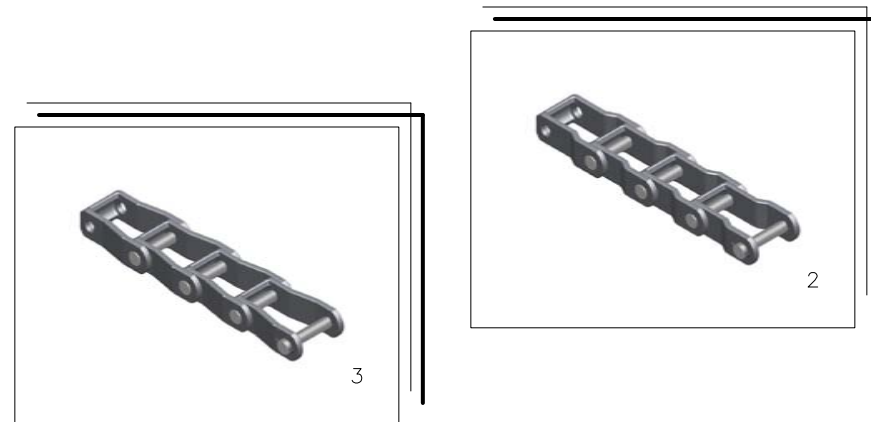
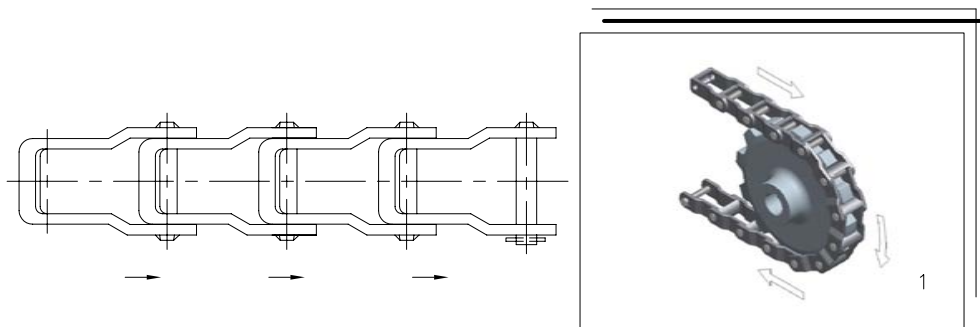
INTRODUCTION

THE STEEL PINTLE CHAIN IS DESIGNED FOR QUALITY, RELIABILITY AND ECONOMY. THIS ONE IS WELL ADAPTED FOR A LARGE FIELD OF APPLICATION, SUCH AS SALT-SAND-FERTILIZER SPREADERS, HAY HANDLING EQUIPMENT AND OTHER SIMILAR CONVEYING SYSTEMS.

THE STEEL PINTLE CHAIN IS COMPOSED OF THE TEMPERED STEEL AND IS SUBJECTED TO A HEAT TREATMENT. THE OPEN BARREL CONSTRUCTION MINIMIZE PIN SURFACE CONTACT WITH THE BARREL, WHICH ALMOST ENTIRELY ELIMINATES FREEZING DUE TO CORROSION.

THE CONSTRUCTION OF THE OPEN BARREL AUTOMATICALLY CLEANS THE SPROCKET EVERY REVOLUTION. IT PREVENTS THE BUILD UP OF THE MATERIAL CAUSING AN INCREASED CHAIN TENSION AND PREMATURE BEARING FAILURE. THUS, THAT ALLOWS THE CHAIN TO RUN FREELY WITH A GREATER RESISTANCE TO THE FATIGUE AND LONGER SERVICE LIFE.

SPROCKET CONTACT CAN BE MADE AGAINST BARREL OR AGAINST THE EXPOSED PIN. HOWEVER FOR LONG CHAIN LIFE, THIS CHAIN SHOULD BE DRIVEN AGAINST THE BARREL (SEE SKETCH 1).



OUR STEEL PINTLE CHAIN IS INTERCHANGEABLE WITH CHAINS MANUFACTURED BY OTHER AS IT RESPECT THE ASME/ANSI STANDARDS. IT CAN ALSO BE USED TO REPLACE CORRESPONDING STEEL DETACHABLE CHAIN WITHOUT REPLACING SPROCKETS.

IF THE SPROCKET IS TO BE USED IN AREAS WHERE DEBRIS IS LIKELY TO ENGAGE IT, ROOT DIAMETERS SHOULD BE DECREASED AND PITCH LINE CLEARANCES INCREASED ACCORDINGLY.

THE USE OF A FLANGED SPROCKET IS OPTIONAL.

THE SHAPE OF THE STEEL PINTLE CHAIN CAN VARY BETWEEN (THE SKETCH 2 AND 3) ACCORDING TO TYPE OF CHAIN.

THE STEEL PINTLE CHAIN ATTACHMENT CAN BE INSTALLED ON THE LEFT LIKE ON THE RIGHT OF THE CHAIN.

Pintle chain nomenclature

Attachment description

	Chain	Lenght	Att. type	Att. side	C/C	Bar dim. section	Qty att.	Every ... link	Start on link	Spec. notes	Finish	C/L type	
Assemble in pair	667X	108P	FBAR		21.000CC	3/8 x 1:1/4	36	E3	S2	(.....)	BC	TD	
Single strand with attachment	667H	116P	G28	L			58	E2	S2	(.....)	BO	FH	Ex.: P4
In lenght	88K	10'								(Incl. 2 C/P)	BP	TD	Ex.: P5, P6
Connecting link	662									(Incl. 2 C/P)	EC	FH	Ex.: P7
Connecting pin	667X										BO	TD	Ex.: P7
Attachment	667X		AS	R						(.....)	BO	FH	Ex.: P8

Size of chain

Lenght of chain in pitch or in feet

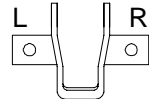
Type of attachment

If other components are supplied assembled on the attachment beside "Rubber Flight" (RF) as describe for F10, F11, F12 (S & H), F13, SEB & SHB, please consult our engenering for the part number.

Attachment side on chain:

L = Left

R = Right



Only for att.: ASO, ASSO, G27, G27S, G27T, G28, G30, G30S, G37, G37S, G38, G50, HB10, K1S, KSB, SF5

Center to center dimension between the chain

Bar dimension section: Thickness x Width

Connecting style: (See sketch below)
 FH = Flats in Holes and on pin
 TD = Tear Drop shape holes & pins (our standard)

Finish:

- BC = Black coated (Powder coating)
- BF = Bare finish
- BO = Black oxide
- BP = Black painted
- CR or WP = Corosion resistant or water proof
- EC = E-Coated
- NP = Nickel plated
- ST/ST = Stainless steel (No coating)

Special notes

- For chain in lenght, if it is more than 1 C/P installed, we must specified the C/P & C/L quantity we want.
- For connecting link, we must specified the C/P & C/L quantity we want.

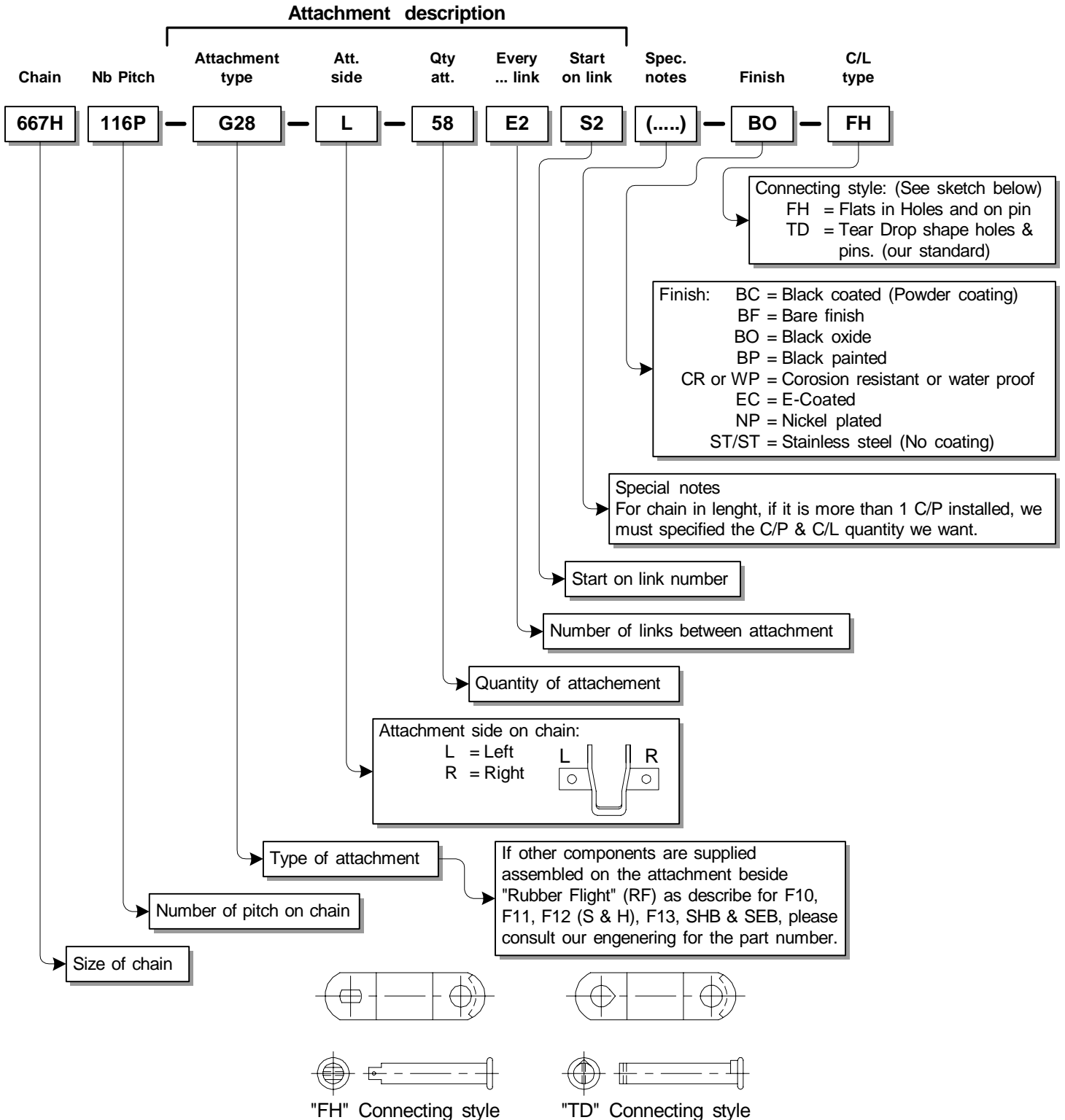
Start on link number

Number of links between attachment

Quantity of attachment

Pintle chain, single strand, with attachment

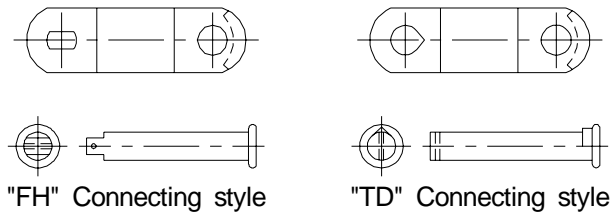
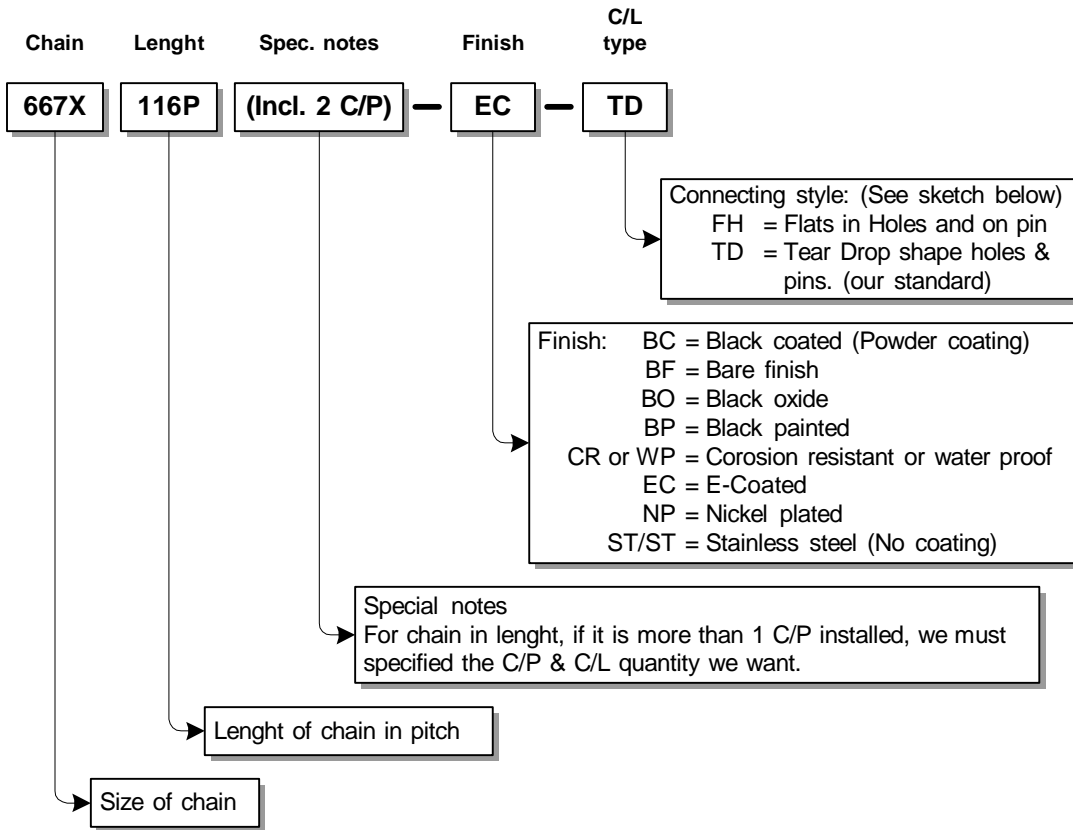
S-Quad nomenclature



Notes:

- 1- "TD" type of pin can not fit in old design of connecting. The hole of the old connecting must be drill (grinded) to a round shape to fit "TD" type of pins or flats must be done on the pin.
- 2- Standard packing is 10' chain in a plastic bag into an individual carton box.
- 3- Chain in lenght (single or in pair) are rolled on itself and attached.
- 4- Always include one connecting pin installed. (C/P = Connecting pin, C/L = Connecting link)

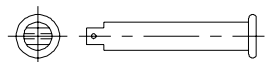
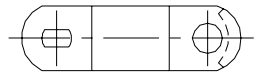
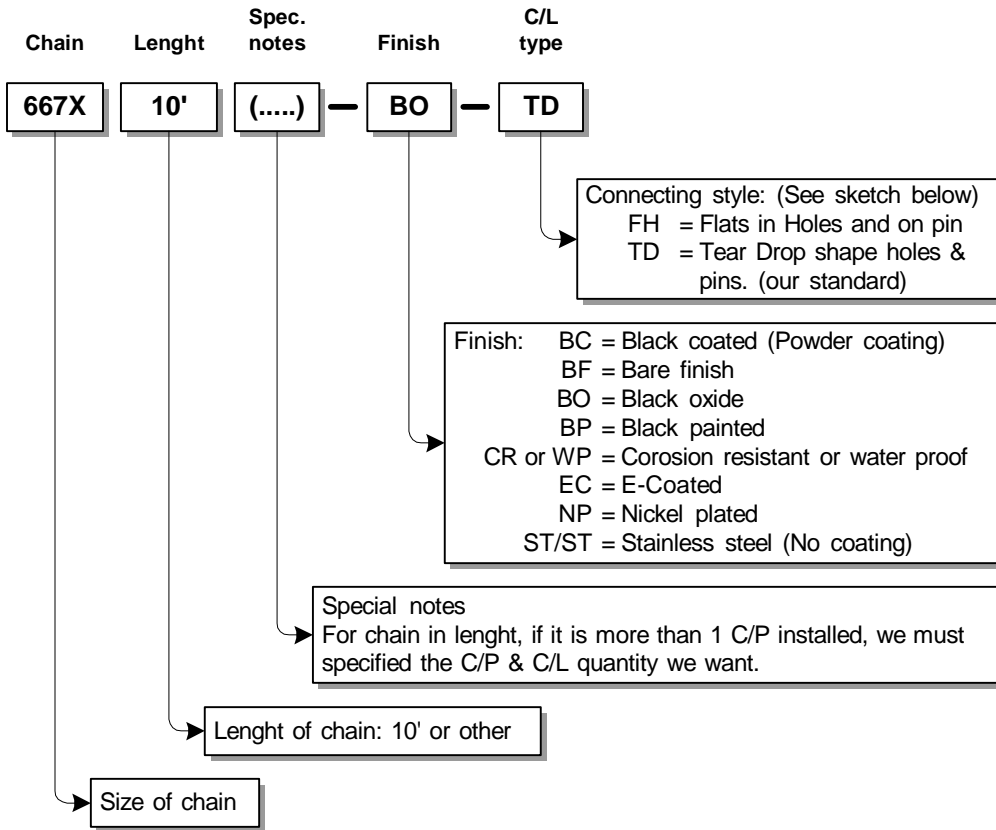
Pintle chain in pitch lengths S-Quad nomenclature



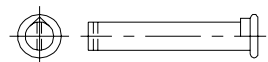
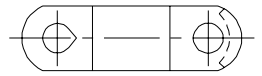
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Pintle chain in feet lengths S-Quad nomenclature



"FH" Connecting style

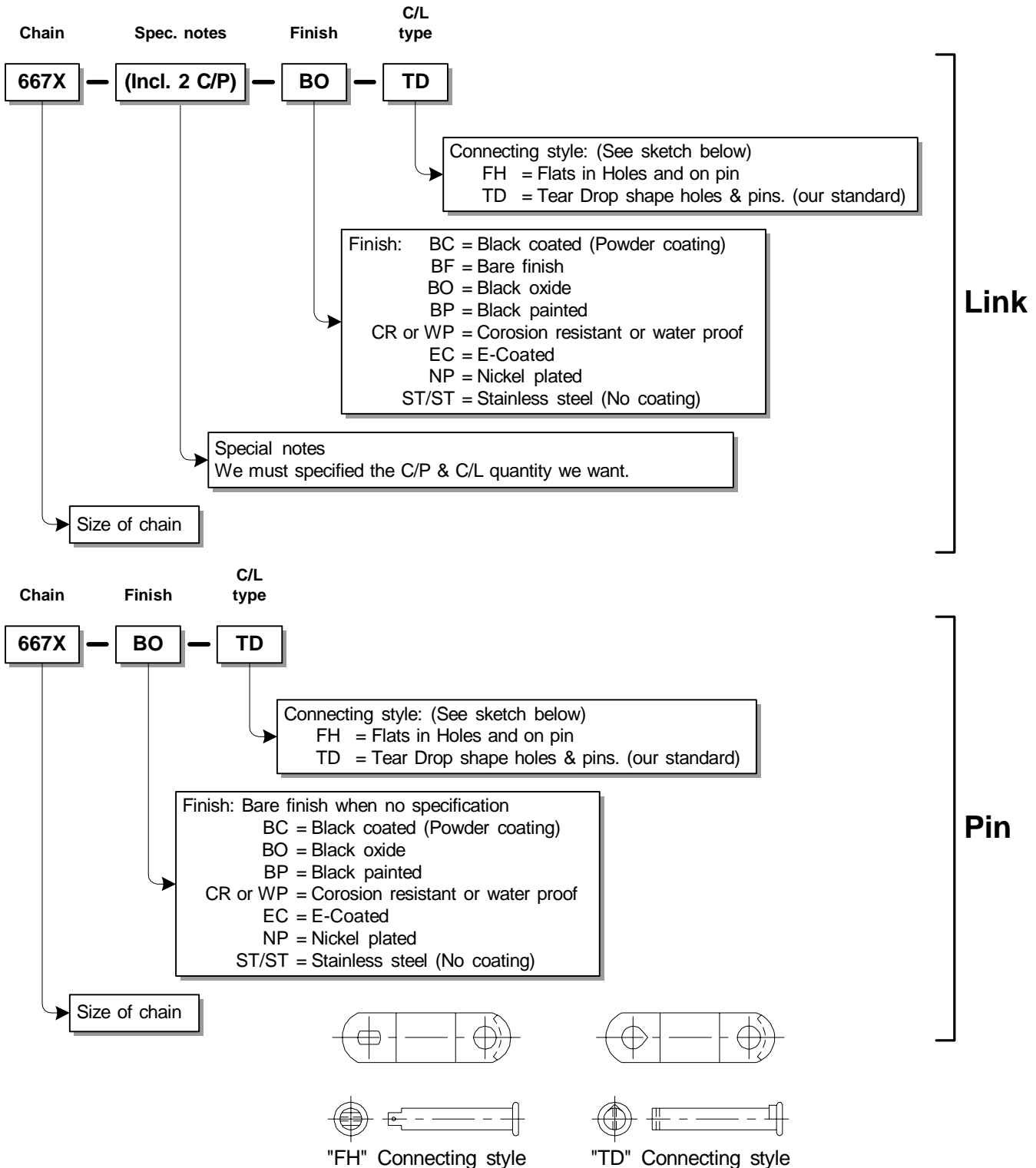


"TD" Connecting style

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Connecting link & connecting pins S-Quad nomenclature

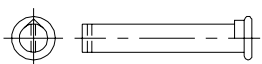
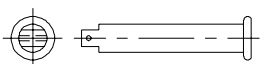
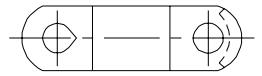
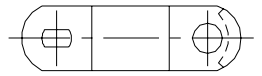
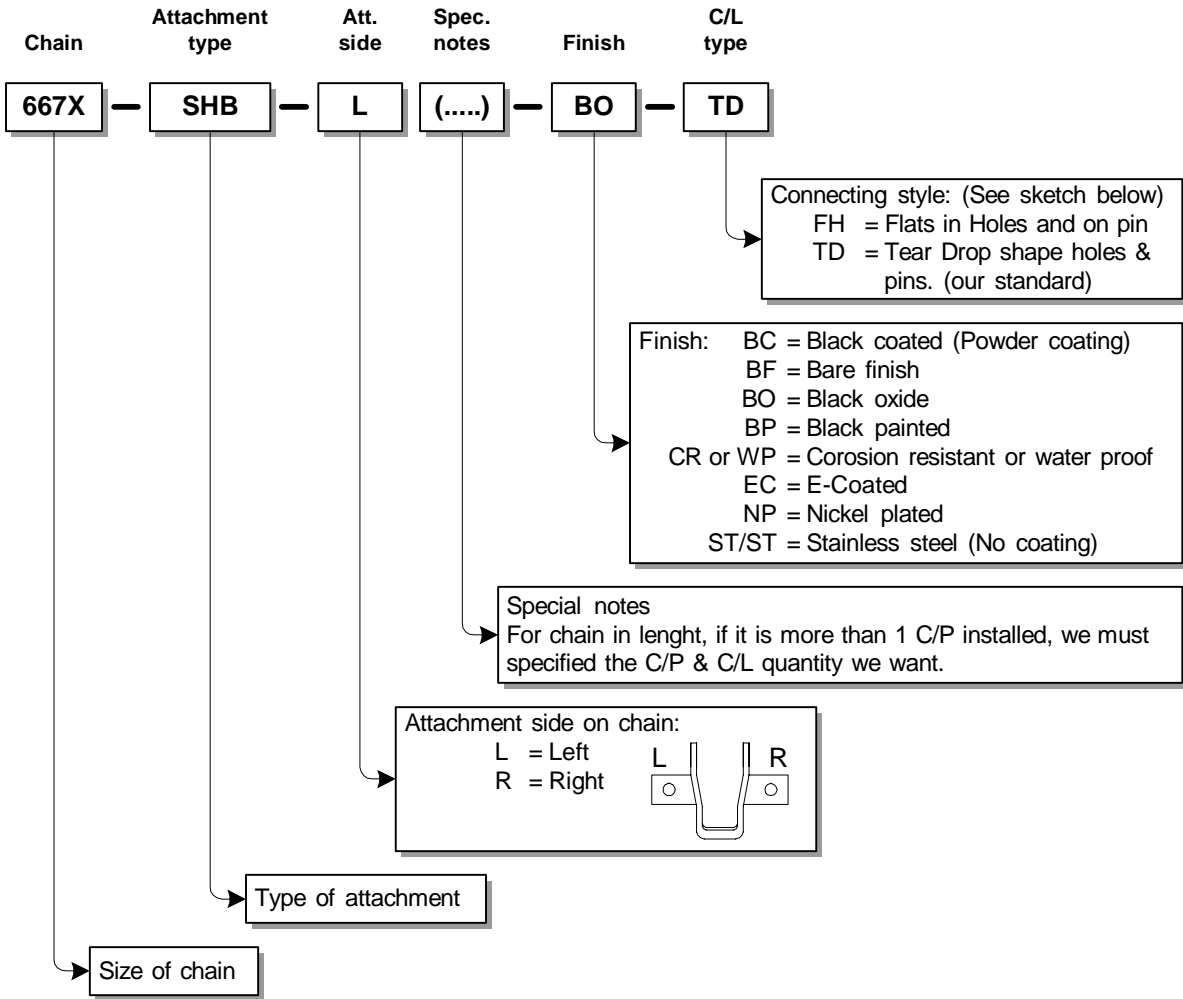


Notes:

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Attachments

S-Quad nomenclature



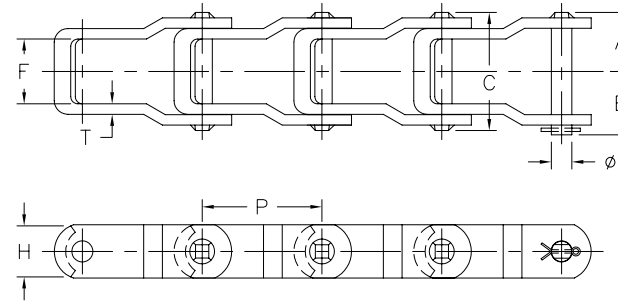
"FH" Connecting style

"TD" Connecting style

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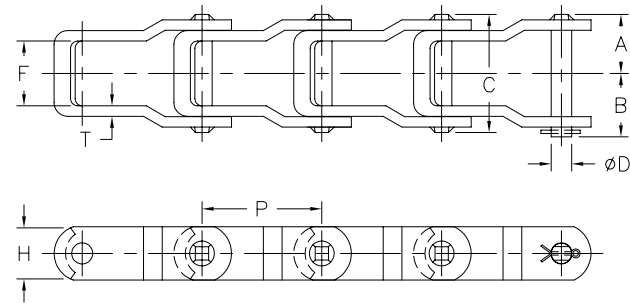
STEEL PINTLE CHAIN



CHAIN #	LINKS PER 10' (3048mm)	APPROX. WEIGHT LBS/100' (Kg/M)	AVERAGE ULTIMATE STRENGTH LBS (kN)	MINIMUM ULTIMATE TENSILE STRENGTH LBS (kN)	MAXIMUM RECOMMENDED WORKING LOAD LBS (kN)	P PITCH	A	B	C	D	F	H	T
205*	96	39 (0.58)	4000 (17.79)	2800 (12.46)	560 (2.49)	1.250 31.75	27/64 10.72	1/2 12.70	27/32 21.43	0.200 5.08	3/8 9.53	0.470 11.94	0.080 2.032
662	72	105 (1.6)	11000 (48.93)	8500 (37.81)	1700 (7.56)	1.664 42.27	51/64 20.24	7/8 22.23	1:5/8 41.28	0.281 7.14	29/32 23.02	0.720 18.29	0.125 3.175
667H	52	117 (1.7)	12500 (55.60)	9500 (42.26)	1900 (8.45)	2.313 58.75	7/8 22.23	1:1/32 26.19	1:47/64 44.05	0.312 7.94	1 25.40	0.875 22.23	0.125 3.175
667J*	53	181 (2.7)	20000 (88.97)	14000 (62.28)	2800 (12.46)	2.250 57.15	1:1/32 26.19	1:9/64 28.97	2:3/64 51.99	0.375 9.53	1:1/16 26.99	0.937 23.80	0.170 4.318
667X	53	186 (2.8)	21000 (93.42)	15000 (66.73)	3000 (13.35)	2.250 57.15	1:1/32 26.19	1:9/64 28.97	1:61/64 49.61	0.437 11.10	1:1/16 26.99	0.937 23.80	0.170 4.318
667XC*	53	210 (3.1)	24000 (106.76)	18000 (80.07)	3600 (16.01)	2.250 57.15	1:1/32 26.19	1:9/64 28.97	1:61/64 49.61	0.437 11.10	1:1/16 26.99	0.937 23.80	0.170 4.318
667K	53	244 (3.6)	24500 (108.99)	20000 (88.97)	4000 (17.79)	2.250 57.15	1:1/8 28.58	1:15/64 31.35	2:1/8 53.98	0.437 11.10	1:5/64 27.38	1.062 26.98	0.200 5.080
667KC*	53	256 (3.8)	30000 (133.45)	24000 (106.76)	4800 (21.35)	2.250 57.15	1:1/8 28.58	1:15/64 31.35	2:1/8 53.98	0.437 11.10	1:5/64 27.38	1.062 26.98	0.200 5.080
667XH	53	280 (4.2)	28000 (124.53)	21000 (93.42)	4200 (18.68)	2.250 57.15	1:1/8 28.58	1:1/4 31.75	2:5/16 58.74	0.469 11.91	1:5/64 27.38	1.062 26.98	0.224 5.690

* LESS POPULAR ITEMS OR IN DEVELOPMENT

STEEL PINTLE CHAIN CONTINUATION ...

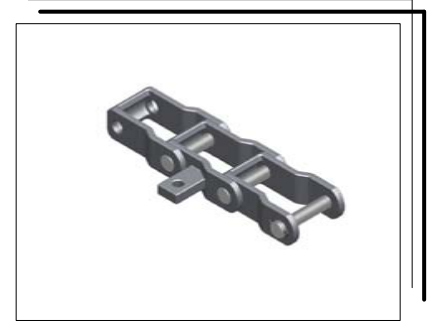
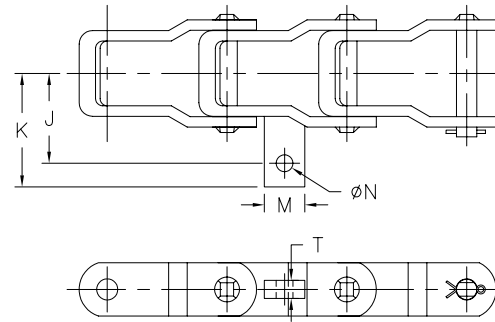


CHAIN #	LINKS PER 10' (3048mm)	APPROX. WEIGHT LBS/100' (Kg/M)	AVERAGE ULTIMATE STRENGTH LBS (kN)	MINIMUM ULTIMATE TENSILE STRENGTH LBS (kN)	MAXIMUM RECOMMENDED WORKING LOAD LBS (kN)	P PITCH	A	B	C	D	F	H	T
88K	46	230 (3.4)	24500 (108.99)	20000 (88.97)	4000 (17.79)	2.609 66.27	1:1/8 28.58	1:15/64 31.35	2:1/8 53.98	0.437 11.10	1:5/64 27.38	1.062 26.98	0.200 5.080
88C* ¹	46	347 (5.2)	38000 (169.04)	30000 (133.45)	6000 (26.69)	2.609 66.27	1:5/16 33.34	1:17/32 38.89	2:1/2 63.50	0.500 12.70	1:1/4 31.75	1.125 28.58	0.250 6.350
308C*	39	563 (8.4)	50000 (222.42)	40000 (177.94)	8000 (35.59)	3.075 78.11	1:1/2 38.10	1:11/16 42.86	2:55/64 72.63	0.625 15.88	1:9/32 32.54	1.500 38.10	0.312 7.925
58*	30	55 (0.8)	60500 (269.13)	50000 (222.42)	10000 (44.47)	4.000 101.60	1:3/4 44.45	1:59/64 48.82	3:23/64 85.33	0.625 15.88	2:1/32 51.59	1.500 38.10	0.310 7.874

* LESS POPULAR ITEMS OR IN DEVELOPMENT

¹ ALTERNATIVE APPELLATION : 88XH

STEEL PINTLE CHAIN ATTACHMENTS « AS » , « ASS »



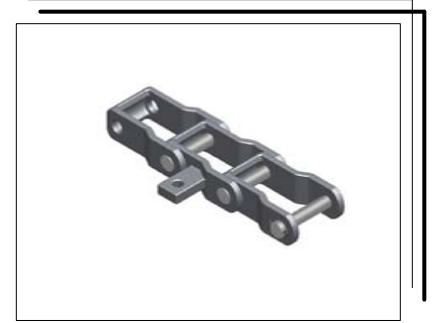
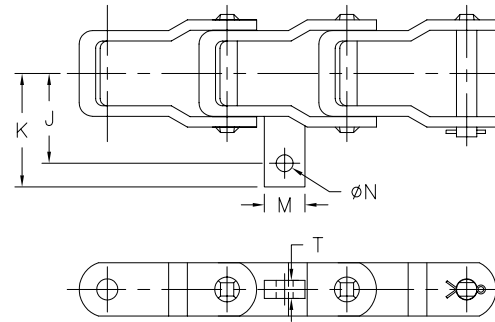
ATT. #	CHAIN #	J	K	N	M	T
AS	662	1:3/8 34.9	1:57/64 48.0	17/64 6.75	15/16 23.8	0.188 4.763
	667H	2:1/32 51.6	2:19/32 65.9	21/64 8.33	1:1/8 28.6	0.250 6.350
	667J	2:1/32 51.6	2:11/16 68.3	21/64 8.33	1:1/8 28.6	0.312 7.925
	667X	2:1/32 51.6	2:11/16 68.3	21/64 8.33	1:1/8 28.6	0.312 7.925
	667XC	2:1/32 51.6	2:11/16 68.3	21/64 8.33	1:1/8 28.6	0.312 7.925
	667K	2:1/32 51.6	2:11/16 68.3	25/64 9.92	1:1/4 31.8	0.375 9.525
	667KC	2:1/32 51.6	2:11/16 68.3	25/64 9.92	1:1/4 31.8	0.375 9.525
	667XH	2:1/32 51.6	2:3/4 69.9	25/64 9.92	1:1/4 31.8	0.375 9.525
	88K	2:1/32 51.6	2:3/4 69.9	25/64 9.92	1:1/4 31.8	0.375 9.525
	88C	2:1/32 51.6	2:13/16 71.4	25/64 9.92	1:1/4 31.8	0.375 9.525

ATT. #	CHAIN #	J	K	N	M	T
ASS	662	1:3/8 34.9	1:7/8 47.6	21/64 8.33	15/16 23.8	0.171 4.343
	667H	2:1/32 51.6	2:19/32 65.9	25/64 9.92	1:1/8 28.6	0.250 6.350
	667J	2:1/32 51.6	2:11/16 68.3	25/64 9.92	1:1/8 28.6	0.312 7.925
	667X	2:1/32 51.6	2:11/16 68.3	25/64 9.92	1:1/8 28.6	0.312 7.925
	667XC	2:1/32 51.6	2:11/16 68.3	25/64 9.92	1:1/8 28.6	0.312 7.925
	667K	2:1/32 51.6	2:11/16 68.3	29/64 11.51	1:1/4 31.8	0.375 9.525
	667KC	2:1/32 51.6	2:11/16 68.3	29/64 11.51	1:1/4 31.8	0.375 9.525
	88K	2:1/32 51.6	2:11/16 68.3	29/64 11.51	1:1/4 31.8	0.375 9.525

STEEL PINTLE CHAIN ATTACHMENTS

« AS2 - ASS2 - A9 »

« AES - AE - AC »



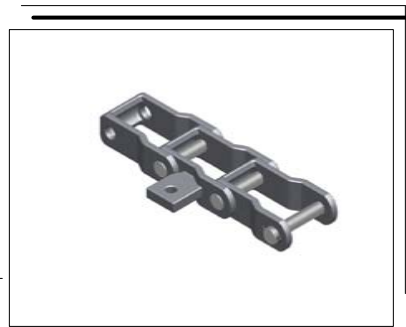
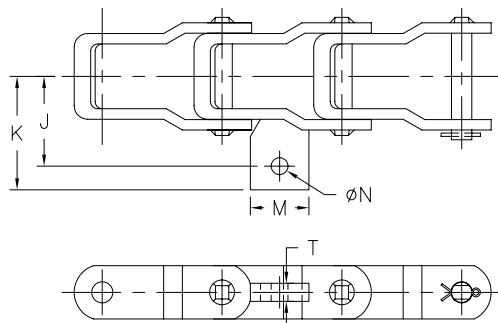
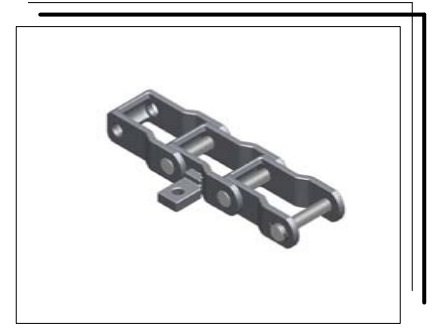
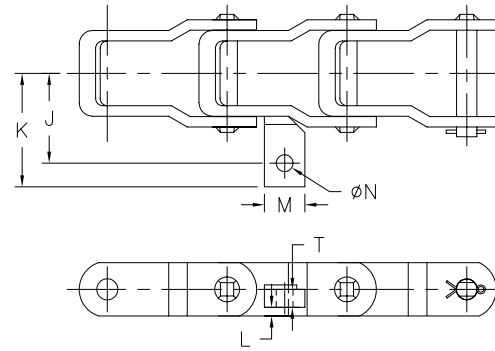
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AS2	667X	2:1/32 51.6	2:11/16 68.3	29/64 11.51	1:1/8 28.6	0.312 7.925
	667XC	2:1/32 51.6	2:11/16 68.3	29/64 11.51	1:1/8 28.6	0.312 7.925
ASS2	667X	2:1/32 51.6	2:11/16 68.3	33/64 13.10	1:1/8 28.6	0.312 7.925
	667XC	2:1/32 51.6	2:11/16 68.3	33/64 13.10	1:1/8 28.6	0.312 7.925
A9	667X	2:1/32 51.6	2:11/16 68.3	33/64 13.10	1:3/8 34.9	0.312 7.925
	667XC	2:1/32 51.6	2:11/16 68.3	33/64 13.10	1:3/8 34.9	0.312 7.925

ATT. #	CHAIN #	J	K	N	M	T
AES	662	1:3/8 34.9	1:57/64 48.0	21/64 8.33	15/16 23.8	0.188 4.763
	667H	2:1/32 51.6	2:19/32 65.9	25/64 9.92	1:1/8 28.6	0.250 6.350
	667X	2:1/32 51.6	2:11/16 68.3	25/64 9.92	1:1/8 28.6	0.313 7.938
	667XH	2:1/32 51.6	2:3/4 69.9	29/64 11.51	1:1/4 31.8	0.375 9.525
	88C	2:1/32 51.6	2:13/16 71.4	29/64 11.51	1:1/4 31.8	0.375 9.525
AE	667XH	2:1/32 51.6	2:3/4 69.9	21/64 8.33	1:1/4 31.8	0.375 9.525
AC	88C	2:1/32 51.6	2:13/16 71.4	9/16 14.29	1:1/4 31.8	0.375 9.525

STEEL PINTLE CHAIN ATTACHMENTS

« A3 »

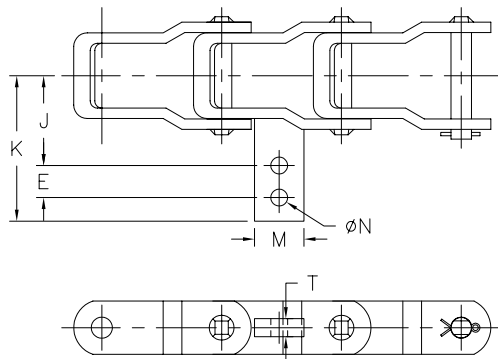
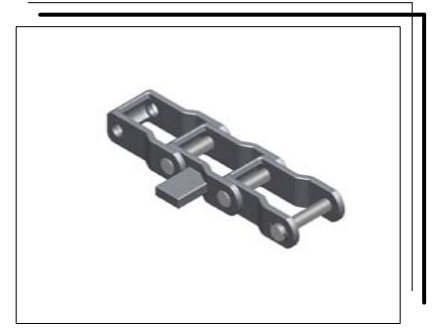
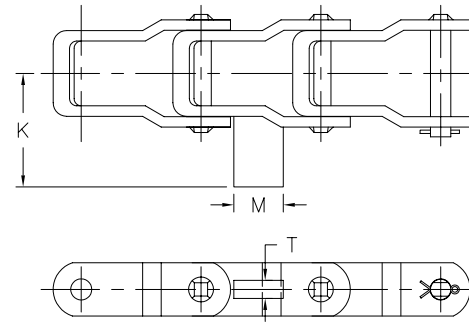
« ASO - ASSO »



ATT. #	CHAIN #	J	K	N	M	L	T
ASO	667H	2:1/32 51.6	2:19/32 65.9	21/64 8.33	1:1/8 28.6	3/16 4.8	0.250 6.350
	667J	2:3/32 53.2	2:21/32 67.5	21/64 8.33	1:1/8 28.6	3/16 4.8	0.250 6.350
	667X	2:1/32 51.6	2:11/16 68.3	21/64 8.33	1:1/8 28.6	3/16 4.8	0.250 6.350
	667XC	2:1/32 51.6	2:11/16 68.3	21/64 8.33	1:1/8 28.6	3/16 4.8	0.250 6.350
ASSO	667H	2:1/32 51.6	2:19/32 65.9	25/64 9.92	1:1/8 28.6	3/16 4.8	0.250 6.350
	667J	2:3/32 53.2	2:21/32 67.5	25/64 9.92	1:1/8 28.6	3/16 4.8	0.250 6.350
	667X	2:1/32 51.6	2:11/16 68.3	25/64 9.92	1:1/8 28.6	7/32 5.6	0.312 7.925
	667XC	2:1/32 51.6	2:11/16 68.3	25/64 9.92	1:1/8 28.6	7/32 5.6	0.312 7.925

ATT. #	CHAIN #	J	K	N	M	T
A3	667H	2:1/32 51.6	2:21/32 67.5	21/64 8.33	1:1/2 38.1	0.250 6.350

STEEL PINTLE CHAIN ATTACHMENTS « A22 » - « AN »

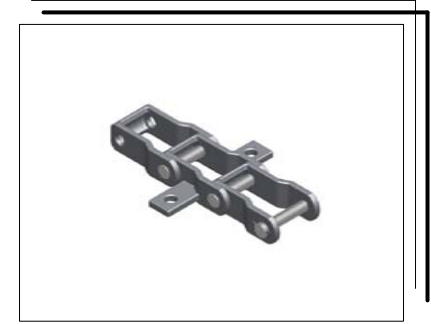
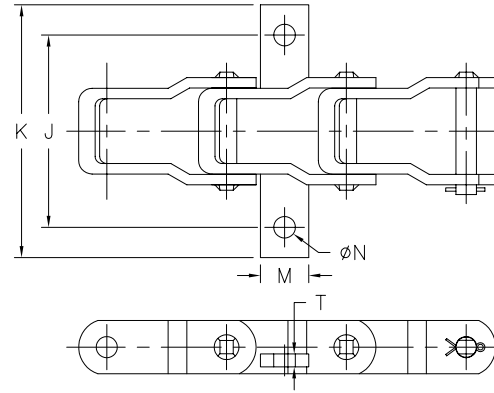
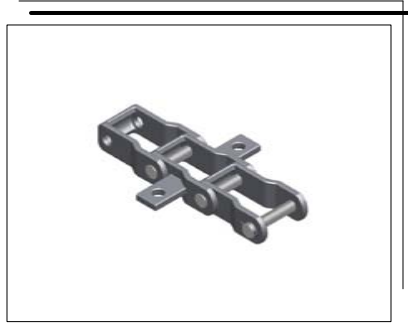
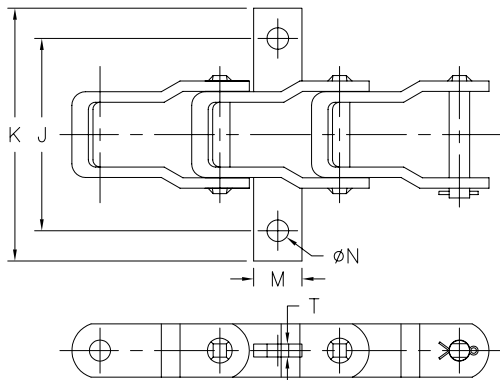


ATT. #	CHAIN #	K	M	T
AN	662	1:7/8 47.6	15/16 23.8	0.171 4.343
	667H	2:23/32 69.1	1:1/4 31.8	0.312 7.925
	667J	2:11/16 68.3	1:1/8 28.6	0.312 7.925
	667X	2:11/16 68.3	1:1/8 28.6	0.312 7.925
	667XC	2:11/16 68.3	1:1/8 28.6	0.312 7.925
	667K	2:11/16 68.3	1:1/4 31.8	0.375 9.525
	667KC	2:11/16 68.3	1:1/4 31.8	0.375 9.525
	88K	2:11/16 68.3	1:1/4 31.8	0.375 9.525

ATT. #	CHAIN #	J	E	K	N	M	T
A22	662	1:3/8 34.9	5/8 15.9	2:3/8 60.3	17/64 6.75	15/16 23.8	0.171 4.343
	88K	2:1/8 54.0	2:1/2 63.5	5:3/8 136.5	25/64 9.92	1:1/2 38.1	0.375 9.525
	88C	2:1/8 54.0	2:1/2 63.5	5:3/8 136.5	25/64 9.92	1:1/2 38.1	0.375 9.525

STEEL PINTLE CHAIN ATTACHMENTS

« KS » - « KJS - KSB »



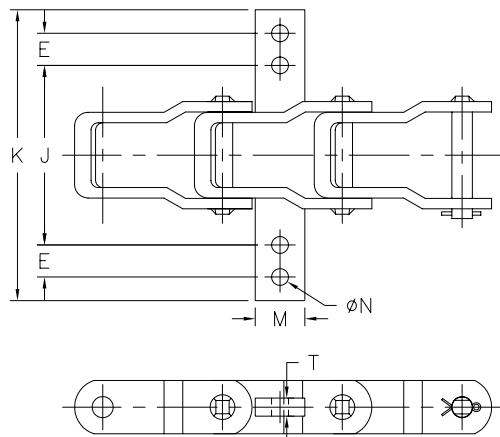
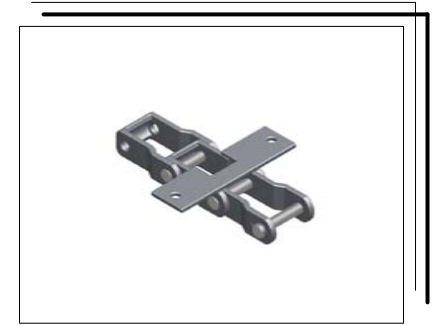
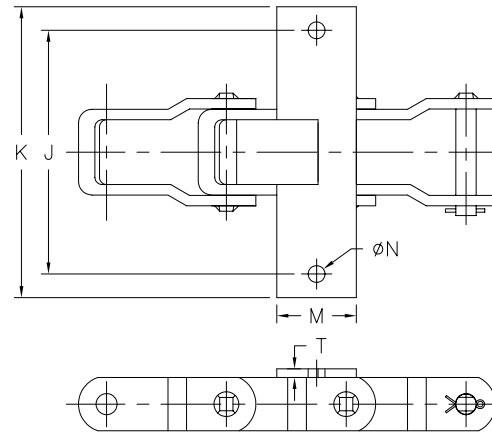
ATT. #	CHAIN #	J	K	N	M	T
KS	662	2:3/4 69.9	3:25/32 96.0	17/64 6.75	15/16 23.8	0.188 4.763
	667H	4:1/16 103.2	5:3/16 131.8	21/64 8.33	1:1/8 28.6	0.250 6.350
	667X	4:1/16 103.2	5:3/8 136.5	21/64 8.33	1:1/8 28.6	0.313 7.938
	667XH	4:1/16 103.2	5:29/64 138.5	25/64 9.92	1:1/4 31.8	0.375 9.525
	88C	4:1/16 103.2	5:3/4 146.1	25/64 9.92	1:1/4 31.8	0.375 9.525

ATT. #	CHAIN #	J	K	N	M	T
KIS	667XH	3:3/4 95.3	4:21/32 118.3	3/8 9.53	1:1/8 28.6	0.250 6.350
	88XH	3:3/4 95.3	4:49/64 121.1	3/8 9.53	1:1/8 28.6	0.250 6.350
KSB	667X	4:1/16 103.2	5:3/8 136.5	21/64 8.33	1:1/8 28.6	0.313 7.938
	667XH	4:1/16 103.2	5:29/64 138.5	25/64 9.92	1:1/4 31.8	0.375 9.525
	88C	4:1/16 103.2	5:3/4 146.1	25/64 9.92	1:1/4 31.8	0.375 9.525

STEEL PINTLE CHAIN ATTACHMENTS

« K22 »

« K1C - K1M - K1P »



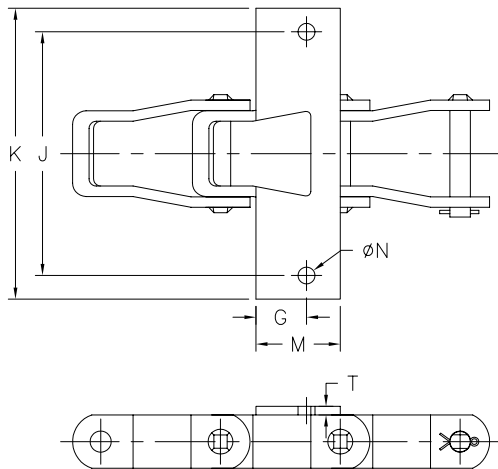
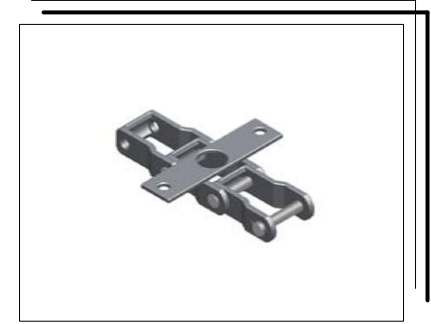
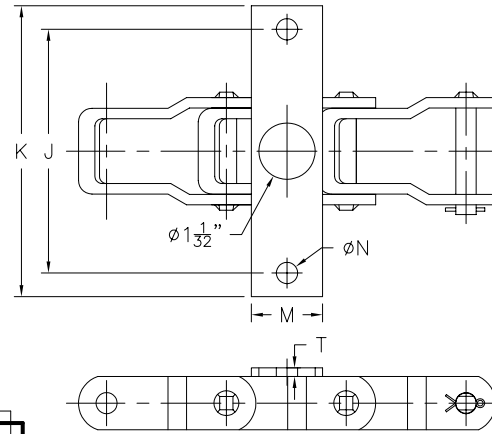
ATT. #	CHAIN #	J	K	N	M	T
K1C	88K	3:3/4 95.3	5 127.0	25/64 9.92	1:7/8 47.6	0.187 4.750
K1M	88K	4 101.6	5 127.0	25/64(SQ) 9.92(SQ)	1:7/8 47.6	0.187 4.750
K1P	88K	3:13/16 96.8	5 127.0	21/64 8.33	1:7/8 47.6	0.187 4.750

ATT. #	CHAIN #	J	E	K	N	M	T
K22	662	2:3/4 69.9	5/8 15.9	4:3/4 120.7	17/64 6.75	15/16 23.8	0.171 4.343

STEEL PINTLE CHAIN ATTACHMENTS

« K1 - K5 »

« K12 »



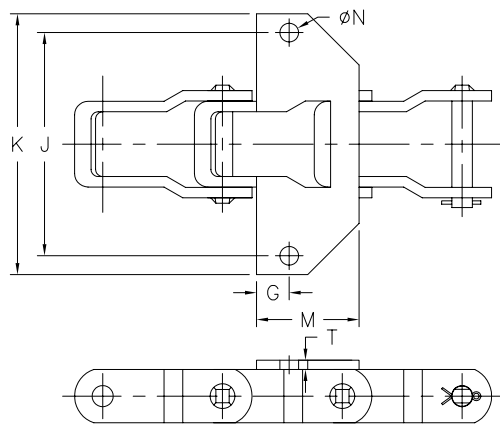
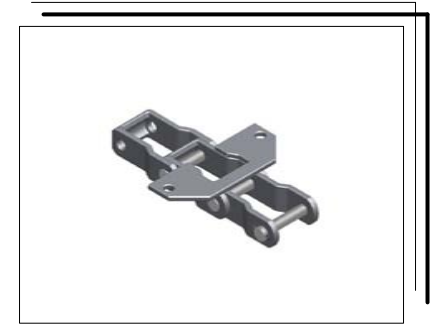
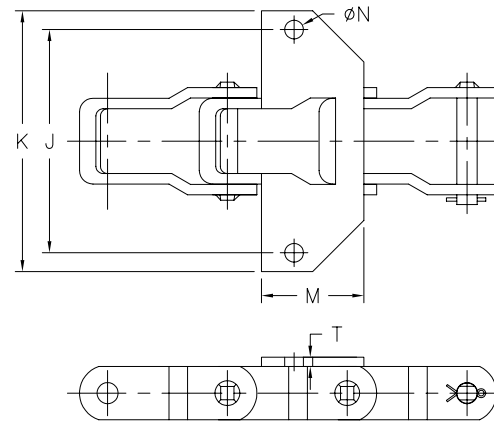
ATT. #	CHAIN #	J	K	N	M	T
K12	667J	2:9/16 65.1	4 101.6	25/64 9.92	1:1/2 38.1	0.179 4.547
	667X	2:9/16 65.1	4 101.6	25/64 9.92	1:1/2 38.1	0.179 4.547
	667XC	2:9/16 65.1	4 101.6	21/64 8.33	1:1/2 38.1	0.179 4.547

ATT. #	CHAIN #	J	K	N	G	M	T
K1	88C	4 101.6	5 127.0	25/64 9.92	1 25.4	1:7/8 47.6	0.187 4.750
K5	88C	4 101.6	5 127.0	25/64 9.92	1:3/8 34.9	1:7/8 47.6	0.187 4.750

STEEL PINTLE CHAIN ATTACHMENTS

« AK1 »

« K1 - K19 »



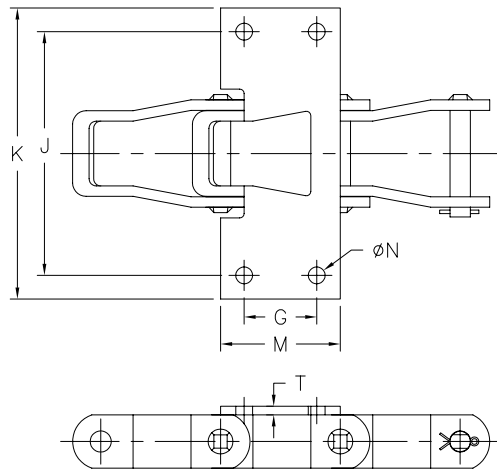
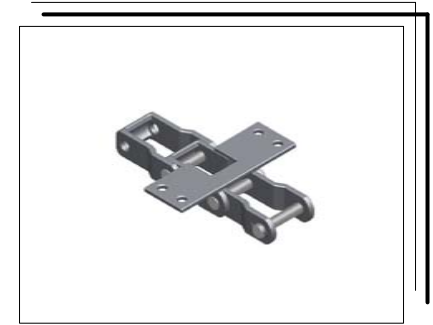
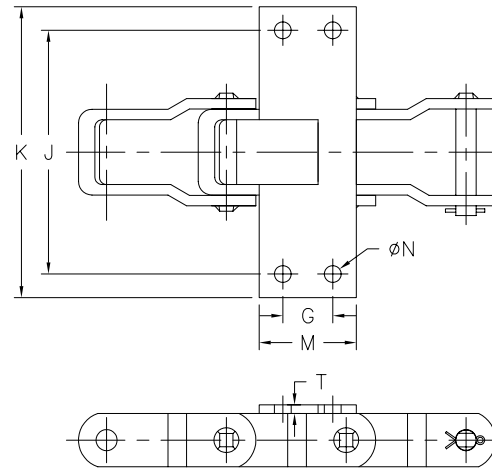
ATT. #	CHAIN #	J	K	N	M	T
K1	662	2:15/32 62.7	3:1/4 82.6	17/64 6.75	1:3/8 34.9	0.125 3.175
	667H	2:15/32 62.7	3:1/4 82.6	17/64 6.75	1:3/8 34.9	0.125 3.175
	667X	2:15/32 62.7	3:1/4 82.6	17/64 6.75	1:3/8 34.9	0.125 3.175
	667XC	2:15/32 62.7	3:1/4 82.6	17/64 6.75	1:3/8 34.9	0.125 3.175
	667XH	2:15/32 62.7	3:1/4 82.6	17/64 6.75	1:3/8 34.9	0.125 3.175
K19	662	2 50.8	2:13/16 71.4	17/64 6.75	1:3/8 34.9	0.125 3.175

ATT. #	CHAIN #	J	K	N	G	M	T
AK1	662	2:15/16 74.6	3:1/2 88.9	17/64 6.75	7/16 11.1	1:3/8 34.9	0.125 3.175

STEEL PINTLE CHAIN ATTACHMENTS

« K22 »

« K2C - K2M - K2P »



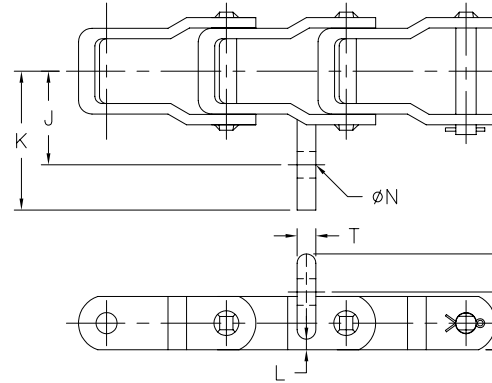
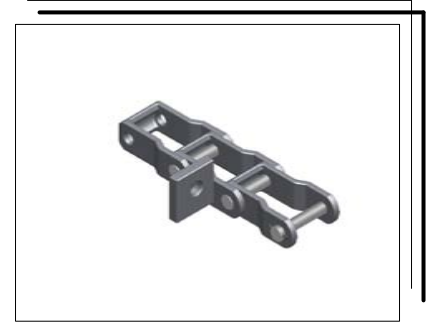
ATT. #	CHAIN #	J	K	N	G	M	T
K2C	88K	4:3/16 106.4	5 127.0	21/64 8.33	1:1/4 31.8	2:1/4 57.2	0.187 4.750
K2M	88K	4 101.6	5 127.0	25/64 9.92	1:1/8 28.6	2:1/4 57.2	0.187 4.750
K2P	88K	3:5/8 92.1	5 127.0	21/64 8.33	1:1/4 31.8	2:1/4 57.2	0.187 4.750

ATT. #	CHAIN #	J	K	N	G	M	T
K22	88C	5:5/16 134.9	6:1/4 158.8	25/64 9.92	1:3/4 44.5	2:3/4 69.9	0.250 6.350

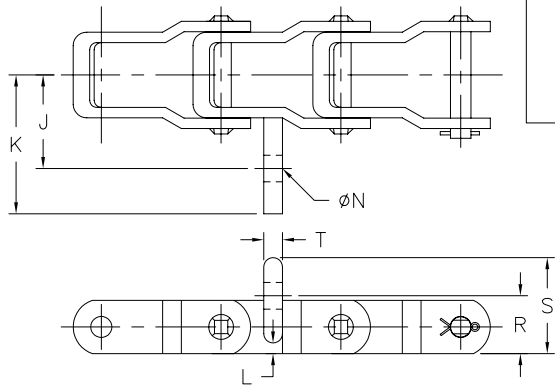
STEEL PINTLE CHAIN ATTACHMENTS

« G28 - G27S »

« G30 - G30S »



ATT. #	CHAIN #	J	K	N	R	S	L	T
G30	662	1:5/16 33.3	1:57/64 48.0	21/64 8.33	3/4 19.1	1:5/16 33.3	3/16 4.8	0.250 6.350
G30S	662	1:5/16 33.3	1:57/64 48.0	11/32 8.73	3/4 19.1	1:5/16 33.3	3/16 4.8	0.250 6.350

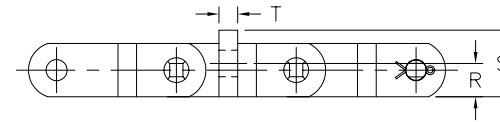
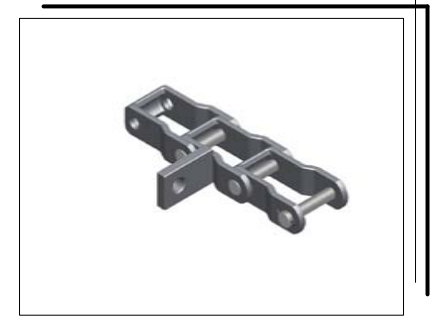
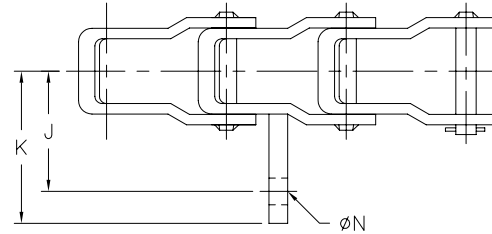


ATT. #	CHAIN #	J	K	N	R	S	L	T
G28	662	1:1/4 31.8	1:23/32 43.7	17/64 6.75	13/16 20.6	1:5/16 33.3	3/16 4.8	0.250 6.350
G27S	667H	2:1/32 51.6	2:19/32 65.9	25/64 9.92	3/4 19.1	1:1/4 31.8	1/4 6.4	0.250 6.350

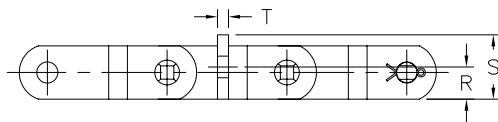
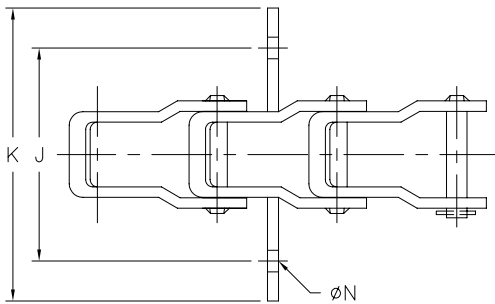
STEEL PINTLE CHAIN ATTACHMENTS

« SF5 »

« G27 - G27T »



ATT. #	CHAIN #	J	K	N	R	S	T
G27	667H	2:1/32 51.6	2:19/32 65.9	21/64 8.33	9/16 14.3	1:1/8 28.6	0.250 6.350
	667X	2:1/32 51.6	2:11/16 68.3	21/64 8.33	9/16 14.3	1:1/8 28.6	0.312 7.925
	667XC	2:1/32 51.6	2:11/16 68.3	21/64 8.33	9/16 14.3	1:1/8 28.6	0.312 7.925
G27T	667H	2:1/32 51.6	2:21/32 67.5	17/64 6.75	13/16 20.6	1:3/8 34.9	0.250 6.350
	667X	2:1/32 51.6	2:11/16 68.3	21/64 8.33	13/16 20.6	1:3/8 34.9	0.312 7.925
	667XC	2:1/32 51.6	2:11/16 68.3	21/64 8.33	13/16 20.6	1:3/8 34.9	0.312 7.925

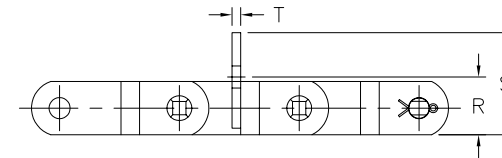
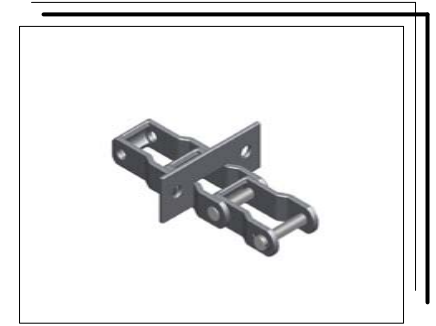
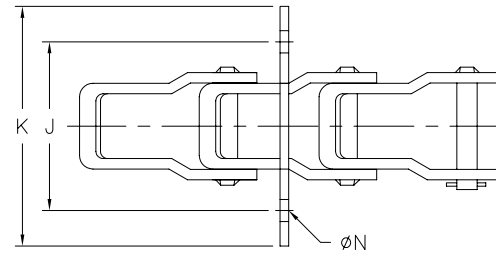


ATT. #	CHAIN #	J	K	N	R	S	T
SF5	88K	4:1/8 104.8	5:5/8 142.9	25/64 9.92	5/8 15.9	1:1/4 31.8	0.250 6.350

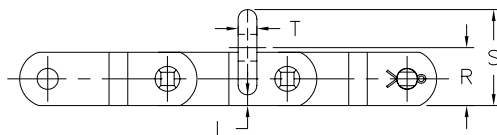
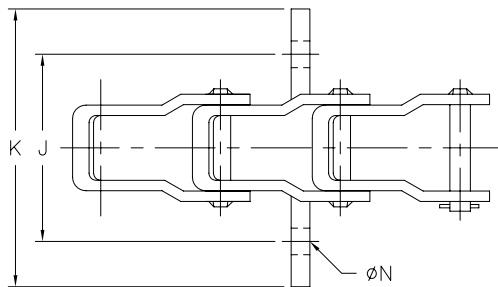
STEEL PINTLE CHAIN ATTACHMENTS

« KG30S »

« SD - MSD »



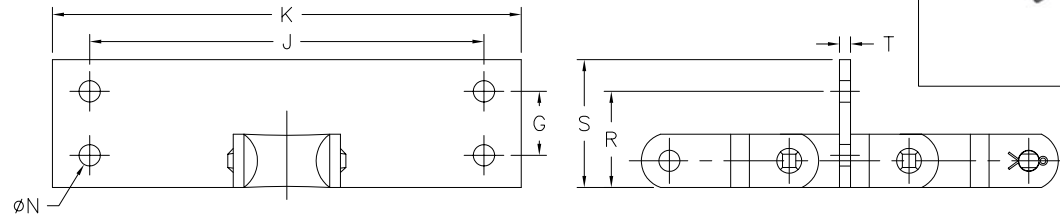
ATT. #	CHAIN #	J	K	N	R	S	T
SD	662	2:1/4 57.2	3:1/4 82.6	17/64 6.75	25/32 19.8	1:11/32 34.1	0.148 3.759
MSD	662	2:1/2 63.5	3:1/4 82.6	17/64 6.75	25/32 19.8	1:11/32 34.1	0.148 3.759



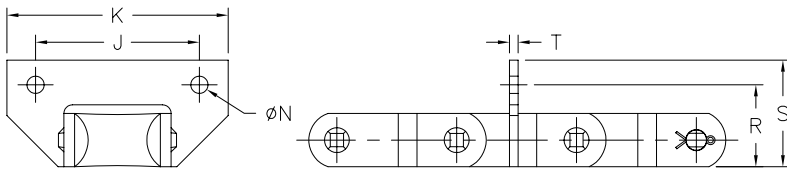
ATT. #	CHAIN #	J	K	N	R	S	L	T
KG30S	662	2:5/8 66.7	3:13/16 96.8	11/32 8.73	3/4 19.1	1:5/16 33.3	3/16 4.8	0.250 6.350

STEEL PINTLE CHAIN ATTACHMENTS

« FS » - « F50 »



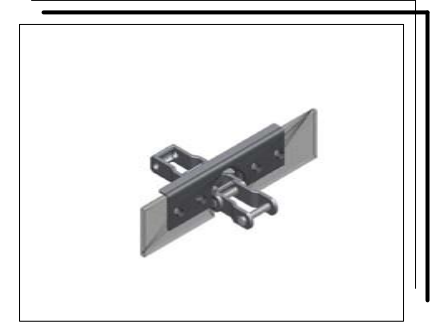
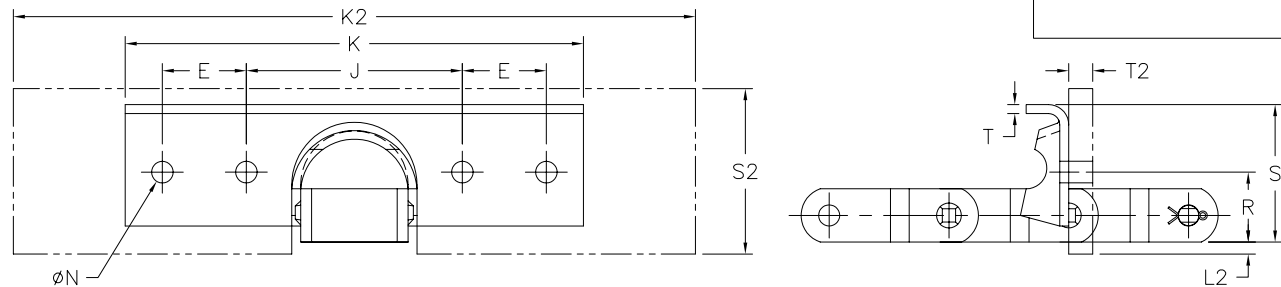
ATT. #	CHAIN #	J	K	N	G	R	S	T
F50	88C	8 203.2	9:3/8 238.1	13/32 10.32	1:1/4 31.8	1:1/4 31.8	1:13/16 46.0	0.250 6.350



ATT. #	CHAIN #	J	K	N	R	S	T
FS	667J	3 76.2	4 101.6	21/64 8.33	1:7/16 36.5	1:7/8 47.6	0.187 4.750
	667X	3 76.2	4 101.6	21/64 8.33	1:7/16 36.5	1:7/8 47.6	0.187 4.750
	667XC	3 76.2	4 101.6	21/64 8.33	1:7/16 36.5	1:7/8 47.6	0.187 4.750

STEEL PINTLE CHAIN ATTACHMENTS « F10 - F11 - F13 »

RUBBER FLIGHT ASSEMBLED
WITH 4 RIVETS (R4)



ATT. #	CHAIN #	J	E	K	K2*	N	R	S	S2*	L2*	T	T2*
F10	662	3:1/2 88.9	1/2 12.7	5:3/8 136.5	7:1/2 190.5	21/64 8.33	1 25.4	1:31/32 50.0	2:3/8 60.3	3/16 4.8	0.105 2.667	0.500 12.700
	667H	3:1/2 88.9	1/2 12.7	5:3/8 136.5	7:1/2 190.5	21/64 8.33	1:1/4 31.8	2:7/32 56.4	2:5/8 66.7	3/16 4.8	0.105 2.667	0.500 12.700
F11	662	3:1/2 88.9	1:1/2 38.1	7:3/8 187.3	9:1/2 241.3	21/64 8.33	1 25.4	1:31/32 50.0	2:3/8 60.3	3/16 4.8	0.105 2.667	0.500 12.700
	667H	3:1/2 88.9	1:1/2 38.1	7:3/8 187.3	9:1/2 241.3	21/64 8.33	1:1/4 31.8	2:7/32 56.4	2:5/8 66.7	3/16 4.8	0.105 2.667	0.500 12.700
F13	667H	3:1/2 88.9	1:1/2 38.1	7:3/8 187.3	9:1/2 241.3	17/64 6.75	1:1/4 31.8	2:7/32 56.4	2:5/8 66.7	3/16 4.8	0.105 2.667	0.500 12.700

- F10 & F11 : Ø5/16" RIVETS SHOULD BE USED
- F13 : Ø1/4" RIVETS SHOULD BE USED

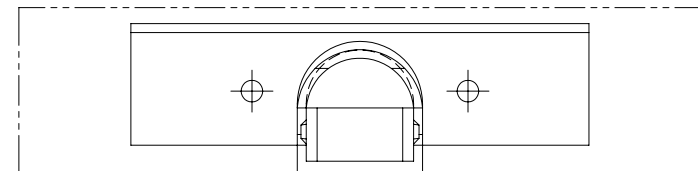
- THE QUANTITY OF HOLES FOR RIVETS MUST BE INDICATED INTO THE ATTACHMENT NUMBER BY «R4 OR R2». ALSO, IF RUBBER FLIGHT IS REQUEST TO BE ASSEMBLED, «RF» MUST BE ADDED IN THE PART NUMBER AND THE FLIGHT DIMENSIONS MUST BE INDICATED IN THE NOTES OF THE PART.

AS EXAMPLE: F10R4RF, IN THE NOTES WE MUST SPECIFY: RUBBER FLIGHT 7:1/2"x2:3/8"x1/2"

* K2, S2, L2 & T2 ARE RECOMMENDED MINIMUM RUBBER FLIGHT DIMENSIONS.

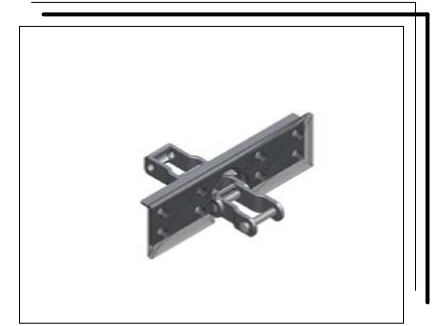
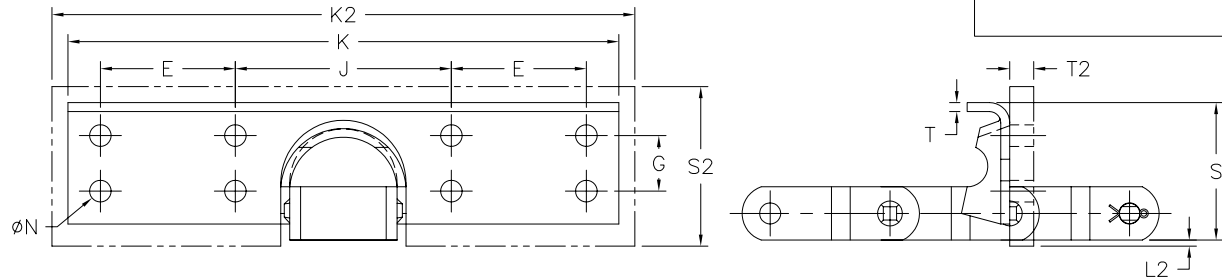
OUR STANDARD IS TO HAVE THE RUBBER FLIGHT EXCEED UNDER THE CHAIN, BUT THE FLIGHT CAN ALSO BE INSTALLED AT L2=0 WHICH MEAN AT THE CHAIN LEVEL.

THE RUBBER FLIGHT ALSO CAN
BE ASSEMBLED WITH 2 RIVETS (R2)



STEEL PINTLE CHAIN ATTACHMENTS « F12 - F12S - F12H »

RUBBER FLIGHT ASSEMBLED
WITH 8 RIVETS (R8)



ATT. #	CHAIN #	J	E	K	K2*	N	G WHEN 8 RIVETS	R ⁴ WHEN 4 RIVETS	S	S2*	L2*	T	T2*
F12 ²	662 667H	3:1/2 88.9	2 50.8	8:3/8 212.7	10:1/2 266.7	21/64 8.33	1:3/32 27.8	1:1/4 31.8	2:7/32 56.4	2:5/8 66.7	3/16 4.8	0.105 2.667	0.500 12.700
F12S ³	662 667H	3:1/2 88.9	2 50.8	8:3/8 212.7	10:1/2 266.7	21/64 8.33	1:3/32 27.8	1:1/4 31.8	2:7/32 56.4	2:5/8 66.7	3/16 4.8	0.125 3.175	0.500 12.700
F12H	667H	3:1/2 88.9	2 50.8	8:3/8 212.7	10:1/2 266.7	21/64 8.33	1:3/32 27.8	1:1/4 31.8	2:7/32 56.4	2:5/8 66.7	3/16 4.8	0.149 3.785	0.500 12.700

² ALTERNATIVE APPELLATION : SF LINK

³ ALTERNATIVE APPELLATION : SFB LINK

⁴ WHEN IT HAVE 8 RIVETS, DIMENSION «R» IS THE CENTRE OF DIMENSION «G»

- F12, F12S & F12H : Ø5/16" RIVETS SHOULD BE USED

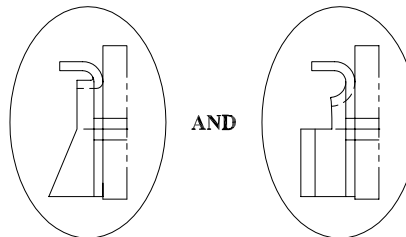
- THE QUANTITY OF HOLES FOR RIVETS MUST BE INDICATED INTO THE ATTACHMENT NUMBER BY «R8 OR R4». ALSO, IF RUBBER FLIGHT IS REQUEST TO BE ASSEMBLED, «RF» MUST BE ADDED IN THE PART NUMBER AND THE FLIGHT DIMENSIONS MUST BE INDICATED IN THE NOTES OF THE PART.

AS EXAMPLE: F12R8RF, IN THE NOTES WE MUST SPECIFY:
RUBBER FLIGHT 10:1/2"x2:5/8"x1/2"

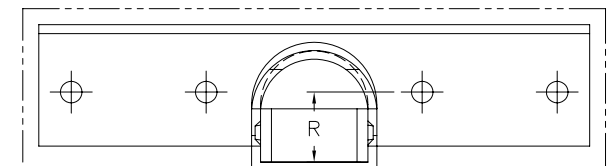
* K2, S2, L2 & T2 ARE RECOMMENDED
MINIMUM RUBBER FLIGHT DIMENSIONS.

OUR STANDARD IS TO HAVE THE RUBBER FLIGHT
EXCEED UNDER THE CHAIN, BUT THE FLIGHT CAN ALSO
BE INSTALLED AT L2=0 WHICH MEAN AT THE CHAIN LEVEL.

THE PROFILE OF ATTACHMENTS ALSO
CAN BE REPRESENTED LIKE THAT :



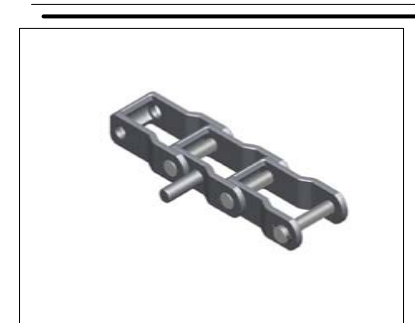
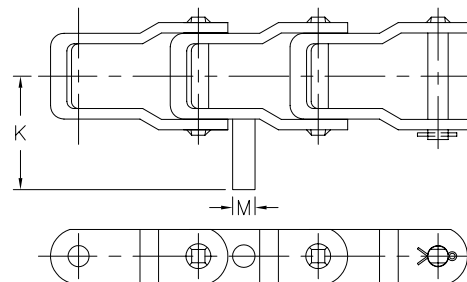
THE RUBBER FLIGHT ALSO CAN
BE ASSEMBLED WITH 4 RIVETS (R4)



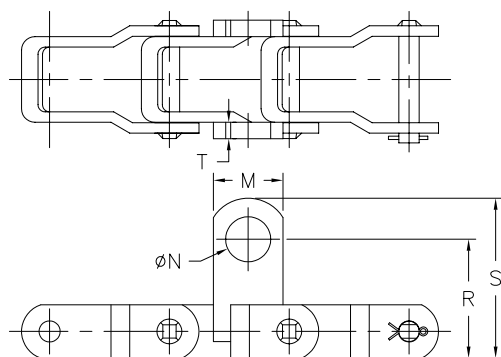
STEEL PINTLE CHAIN ATTACHMENTS

« M1 - M2 »

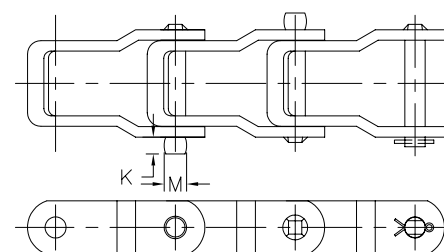
« D1 » - « BRH »



ATT. #	CHAIN #	K	M
D1	662	2:5/64 52.8	1/2 12.7

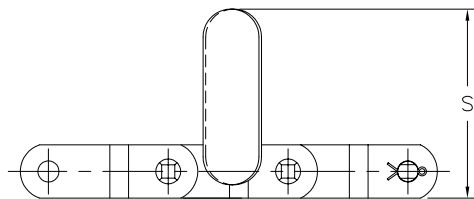
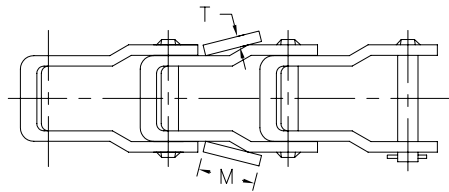
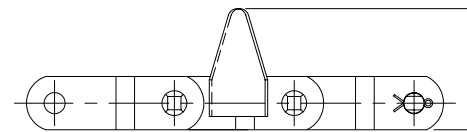
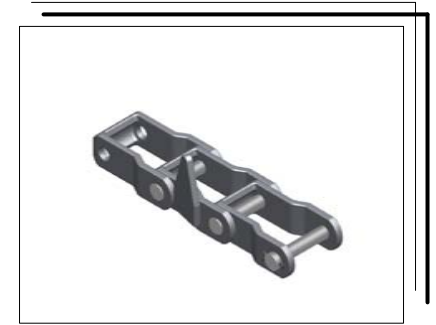
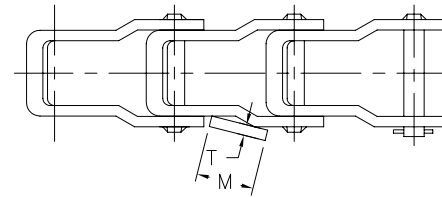


ATT. #	CHAIN #	N	M	R	S	T
M1	88K	5/8 15.88	1:1/2 38.1	2:17/32 64.3	3:3/32 78.6	0.200 5.080
M2	88K	7/8 22.23	1:1/2 38.1	2:13/32 61.1	3:9/32 83.3	0.312 7.925



ATT. #	CHAIN #	K	M
BRH	88K	39/64 15.5	13/16 20.6

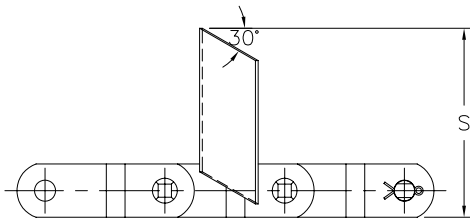
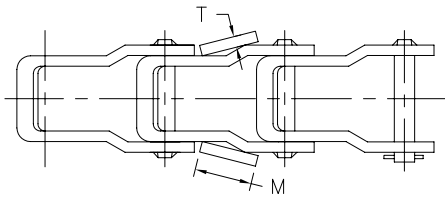
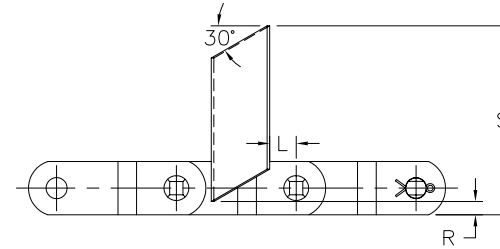
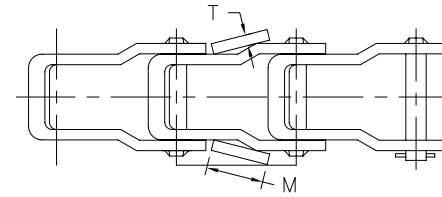
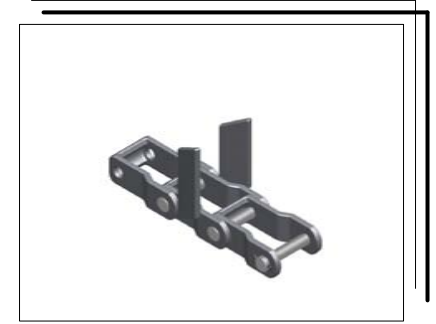
STEEL PINTLE CHAIN ATTACHMENTS « HB » - « HB10 »



ATT. #	CHAIN #	M	S	T
HB10	662	1 25.4	1:45/64 43.3	0.187 4.750

ATT. #	CHAIN #	M	S	T
HB	662	3/4 19.1	2:5/16 58.7	0.105 2.667

STEEL PINTLE CHAIN ATTACHMENTS « HB2 » - « HB4 »



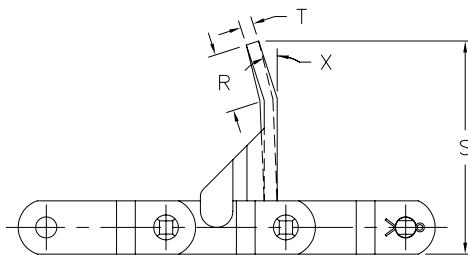
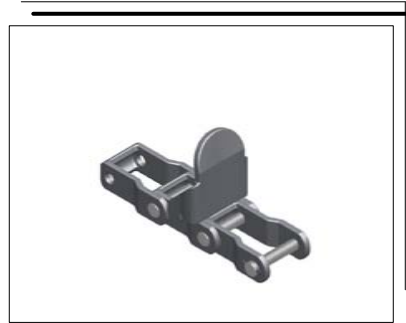
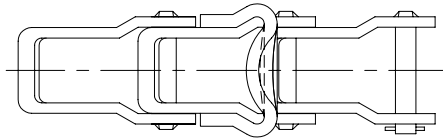
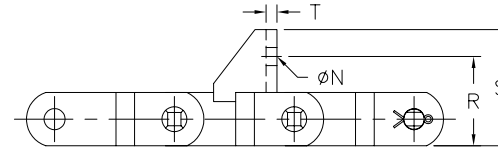
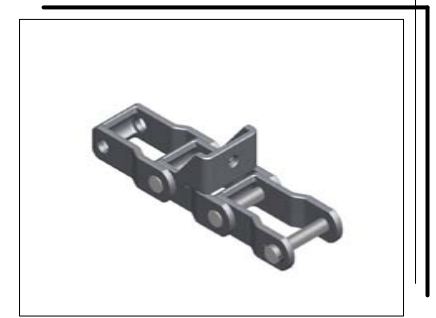
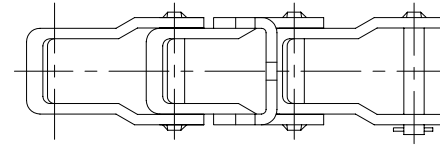
ATT. #	CHAIN #	M	R	S	L	T
HB4	662	3/4 19.1	1/8 3.2	2:11/32 59.5	1/8 3.2	0.125 3.175
	667H	3/4 19.1	1/4 6.4	2:1/2 63.5	19/32 15.1	0.125 3.175
	667X	3/4 19.1	1/4 6.4	2:5/32 54.8	19/32 15.1	0.188 4.763
	88K	3/4 19.1	11/32 8.7	2:17/32 64.3	19/32 15.1	0.188 4.763

ATT. #	CHAIN #	M	S	T
HB2	662	3/4 19.1	2:11/32 59.5	0.125 3.175
	667H	3/4 19.1	2:1/2 63.5	0.125 3.175

STEEL PINTLE CHAIN ATTACHMENTS

« C7 »

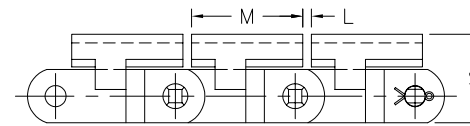
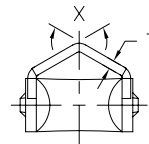
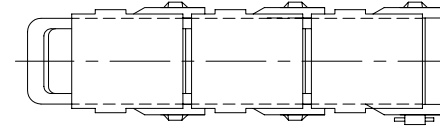
« C1 - C11 - C21 »



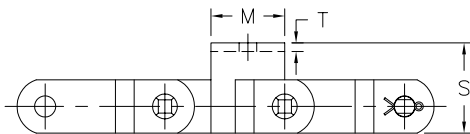
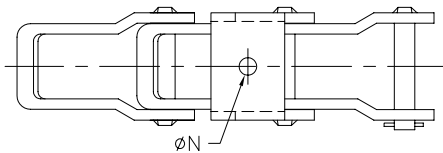
ATT. #	CHAIN #	R	S	T	X
C7	662	13/16 20.6	2:7/8 73.0	0.170 4.318	18°

ATT. #	CHAIN #	N	R	S	T
C1	662	17/64 6.75	1:9/32 32.5	1:25/32 45.2	0.105 2.667
	667H	17/64 6.75	1:7/16 36.5	1:15/16 49.2	0.187 4.750
	667J	17/64 6.75	1:5/8 41.3	2:1/8 54.0	0.187 4.750
	667X	17/64 6.75	1:5/8 41.3	2:1/8 54.0	0.187 4.750
C11	662	21/64 8.33	1:9/32 32.5	1:25/32 45.2	0.105 2.667
	667H	21/64 8.33	1:7/16 36.5	1:15/16 49.2	0.187 4.750
	667J	21/64 8.33	1:5/8 41.3	2:1/8 54.0	0.187 4.750
	667X	21/64 8.33	1:5/8 41.3	2:1/8 54.0	0.187 4.750
C21	667H	21/64 8.33	1:3/4 44.5	2:3/8 60.3	0.134 3.404

STEEL PINTLE CHAIN ATTACHMENTS « E1 » - « RT »



ATT. #	CHAIN #	M	S	L	T	X
RT	88K	2:1/2 63.5	1:11/16 42.9	1/8 3.2	0.187 4.750	120°

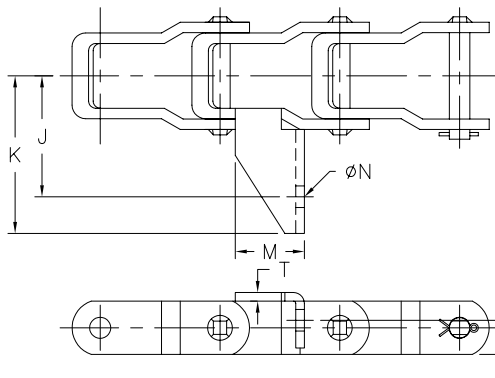
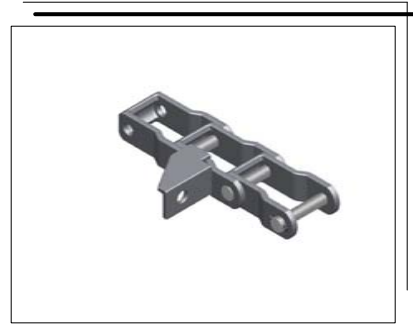
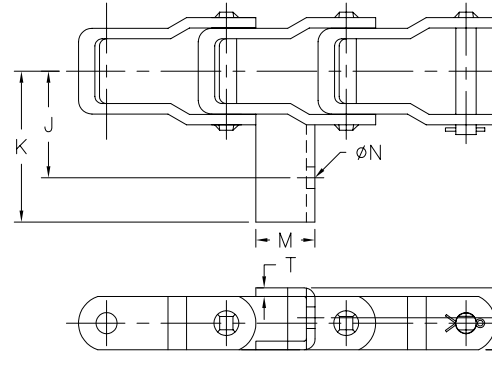
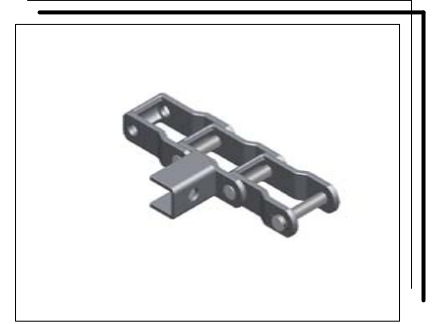


ATT. #	CHAIN #	N	M	S	T
E1	88K	33/64 13.10	1:1/2 38.1	1:13/16 46.0	0.187 4.750

STEEL PINTLE CHAIN ATTACHMENTS

« G37 - G37S - G38 »

« G50 »

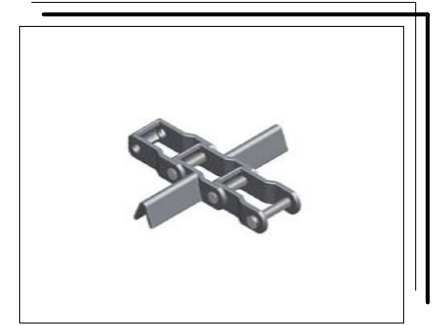
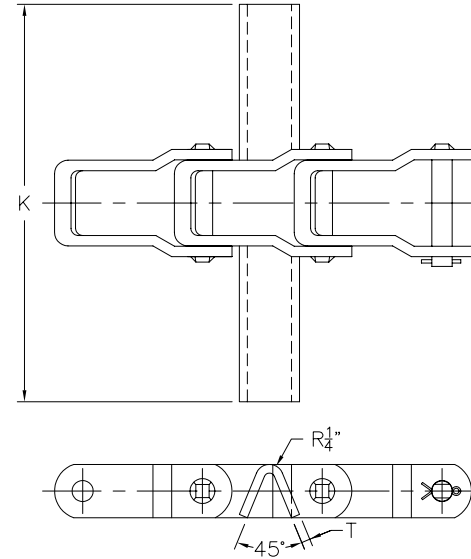
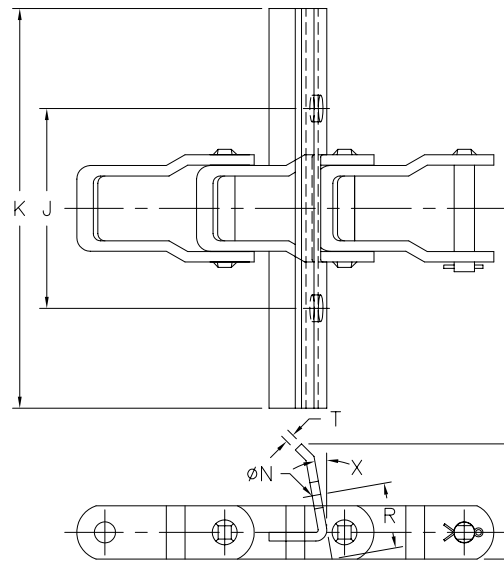


ATT. #	CHAIN #	J	K	N	M	R	S	T
G50	662	1:9/16 39.7	2:35/64 64.7	25/64 9.92	1 25.4	7/16 11.1	7/8 22.2	0.148 3.759
	667H	1:5/8 41.3	2:3/16 55.6	25/64 9.92	1 25.4	7/16 11.1	7/8 22.2	0.148 3.759
	667X	2:1/16 52.4	2:43/64 67.9	25/64 9.92	1 25.4	15/32 11.9	7/8 22.2	0.148 3.759

ATT. #	CHAIN #	J	K	N	M	R	T
G37	662	1:15/16 49.2	2:11/32 59.5	13/64 5.16	1:1/8 28.6	15/32 11.9	0.125 3.175
G37S	662	1:15/16 49.2	2:11/32 59.5	17/64 6.75	1:1/8 28.6	15/32 11.9	0.125 3.175
G38	662	1:15/16 49.2	2:35/64 64.7	21/64 8.33	1:1/8 28.6	15/32 11.9	0.125 3.175

STEEL PINTLE CHAIN ATTACHMENTS

« SHB - SEB » - « SF8 - SF12 »



ATT. #	CHAIN #	K	T
SF8	667K	7:3/4 196.9	0.125 3.175
	88K	7:3/4 196.9	0.125 3.175
SF12	667K	11:3/4 298.5	0.125 3.175
	88K	11:3/4 298.5	0.125 3.175

ATT. #	CHAIN #	J	K	N	R	S	T	X
SHB	662	2:1/2 63.5	5:1/4 133.4	9/32 7.14	7/8 22.2	1:1/2 38.1	0.125 3.175	10°
SEB	662	2:1/2 63.5	5:1/4 133.4	21/64 8.33	7/8 22.2	1:1/2 38.1	0.125 3.175	10°

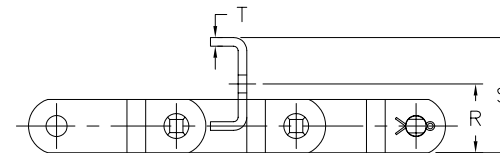
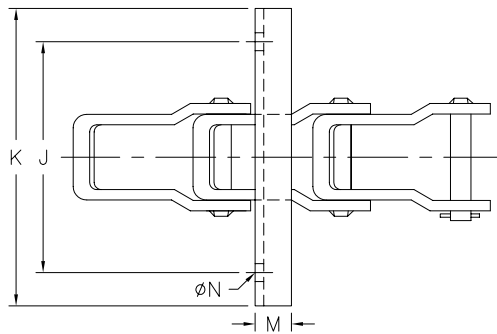
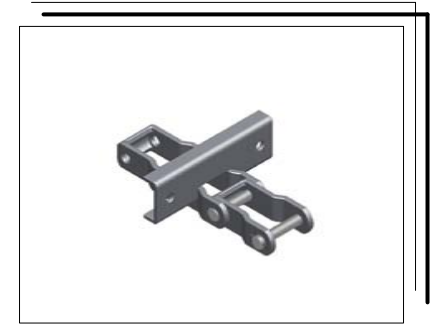
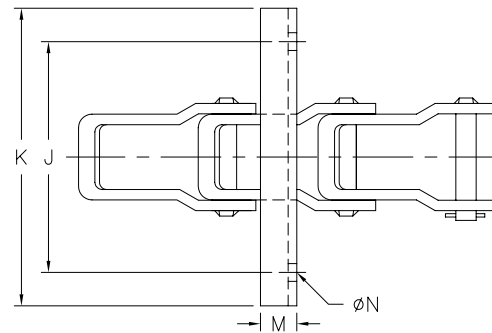
- IF RUBBER FLIGHT IS REQUEST TO BE ASSEMBLED, THE QUANTITY OF HOLES FOR RIVETS MUST BE INDICATED INTO THE ATTACHMENT NUMBER BY «R2, R4,...». ALSO, «RF» MUST BE ADDED IN THE PART NUMBER AND THE FLIGHT DIMENSIONS MUST BE INDICATED IN THE NOTES OF THE PART.

AS EXAMPLE: SHBR2RF, IN THE NOTES WE MUST SPECIFY: RUBBER FLIGHT 7:3/8"x2:5/8"x1/2"

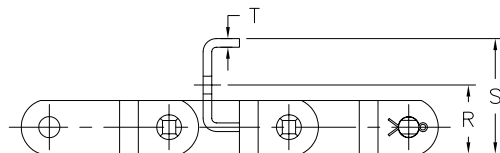
STEEL PINTLE CHAIN ATTACHMENTS

« SHP »

« SH - SE »



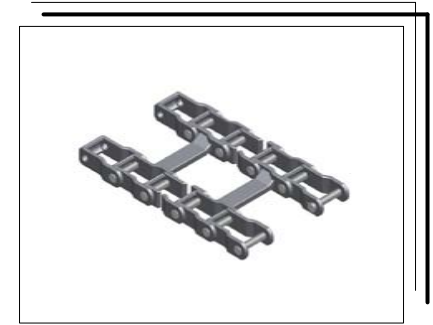
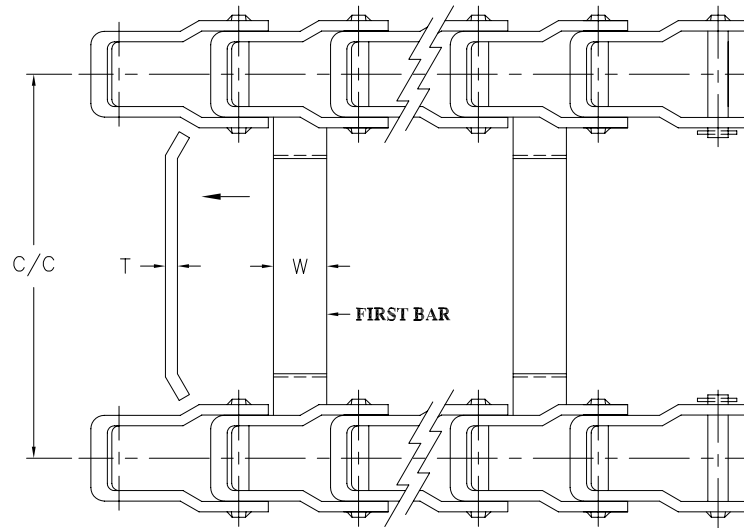
ATT. #	CHAIN #	J	K	N	M	R	S	T
SH	662	3:1/8 79.4	4 101.6	17/64 6.75	5/8 15.9	1 25.4	1:9/16 39.7	0.125 3.175
	667H	3:1/8 79.4	4 101.6	17/64 6.75	5/8 15.9	1:3/16 30.2	1:3/4 44.5	0.125 3.175
SE	662	3:1/8 79.4	4 101.6	21/64 8.33	5/8 15.9	1 25.4	1:9/16 39.7	0.125 3.175
	667H	3:1/8 79.4	4 101.6	21/64 8.33	5/8 15.9	1:3/16 30.2	1:3/4 44.5	0.125 3.175



ATT. #	CHAIN #	J	K	N	M	R	S	T
SHP	662	3:1/8 79.4	4 101.6	17/64 6.75	5/8 15.9	1 25.4	1:9/16 39.7	0.125 3.175

STEEL PINTLE CHAIN WITH FLAT BAR

« 662 »

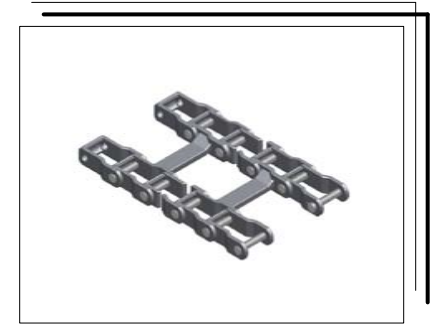
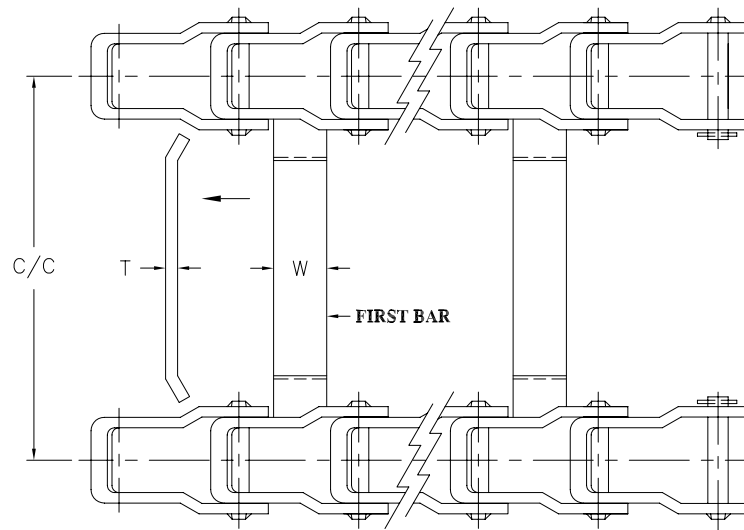


CHAIN #	C/C	T	W	INTERVAL (EVERY...LINKS)	FIRST BAR POSITION (FROM...LINK)	NB BARS	NB PITCH
662	7.125 (7:1/8) 180.98	3/16 4.76	3/4 19.05	3	2	30	91
	8.313 (8:5/16) 211.14	3/16 4.76	3/4 19.05	3	2	31	93
		3/16 4.76	3/4 19.05	3	2	40	121
	9.750 (9:3/4) 247.65	3/16 4.76	3/4 19.05	3	2	41	123
	10.025 (10:1/40) 254.64	3/16 4.76	3/4 19.05	3	2	41	123
	10.188 (10:3/16) 258.76	3/16 4.76	3/4 19.05	3	2	41	123
1/4 6.35		1 25.40	3	2	40	121	

CHAIN #	C/C	T	W	INTERVAL (EVERY...LINKS)	FIRST BAR POSITION (FROM...LINK)	NB BARS	NB PITCH
662	10.250 (10:1/4) 260.35	3/16 4.76	3/4 19.05	2	2	17	35
		3/16 4.76	3/4 19.05	2	2	29	59
		3/16 4.76	3/4 19.05	2	2	53	107
		3/16 4.76	3/4 19.05	3	2	41	125
	10.563 (10:9/16) 268.29	3/16 4.76	1 25.40	3	1	18	53
		3/16 4.76	1 25.40	3	2	41	125
		3/16 4.76	1 25.40	3	2	42	127
		3/16 4.76	1 25.40	3	2	43	131
		3/16 4.76	1 25.40	3	2	48	146
		3/16 4.76	1 25.40	3	2	53	161
		3/16 4.76	3/4 19.05	2	2	61	122

STEEL PINTLE CHAIN WITH FLAT BAR

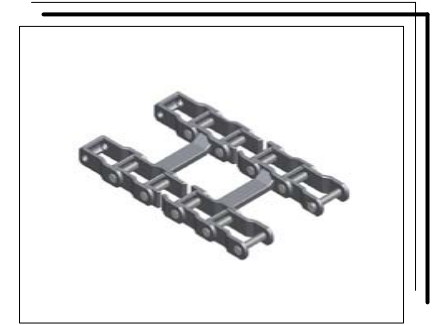
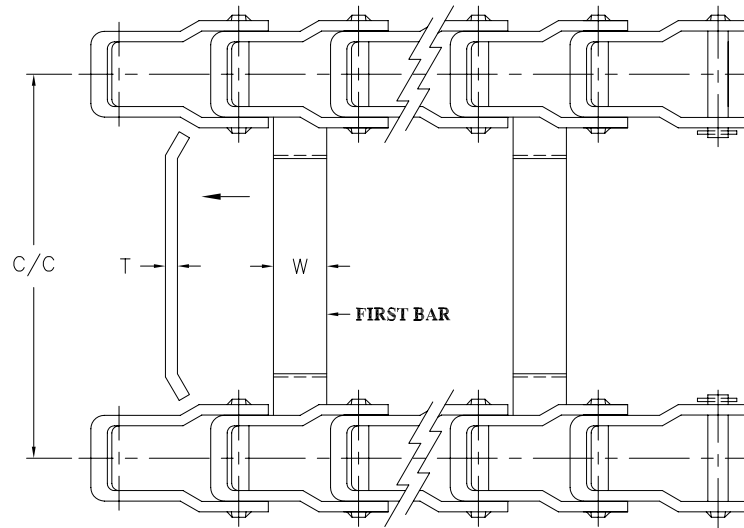
« 662 - 667H »



CHAIN #	C/C	T	W	INTERVAL (EVERY...LINKS)	FIRST BAR POSITION (FROM...LINK)	NB BARS	NB PITCH
662	12.250 (12:1/4) 311.15	3/16 4.76	3/4 19.05	3	2	36	109
		3/16 4.76	3/4 19.05	3	2	41	123
		3/16 4.76	3/4 19.05	3	2	45	127
		3/16 4.76	3/4 19.05	3	2	50	152
	13.500 (13:1/2) 342.90	1/4 6.35	1 25.40	3	2	40	121
		1/4 6.35	1 25.40	3	2	46	138

CHAIN #	C/C	T	W	INTERVAL (EVERY...LINKS)	FIRST BAR POSITION (FROM...LINK)	NB BARS	NB PITCH
662	14.025 (14:1/40) 356.24	3/16 4.76	3/4 19.05	3	2	36	108
		3/16 4.76	3/4 19.05	3	2	41	123
		3/16 4.76	3/4 19.05	3	2	46	138
		3/16 4.76	3/4 19.05	3	2	50	150
667H	14.500 (14:1/2) 368.30	1/4 6.35	1 25.40	2	2	46	91

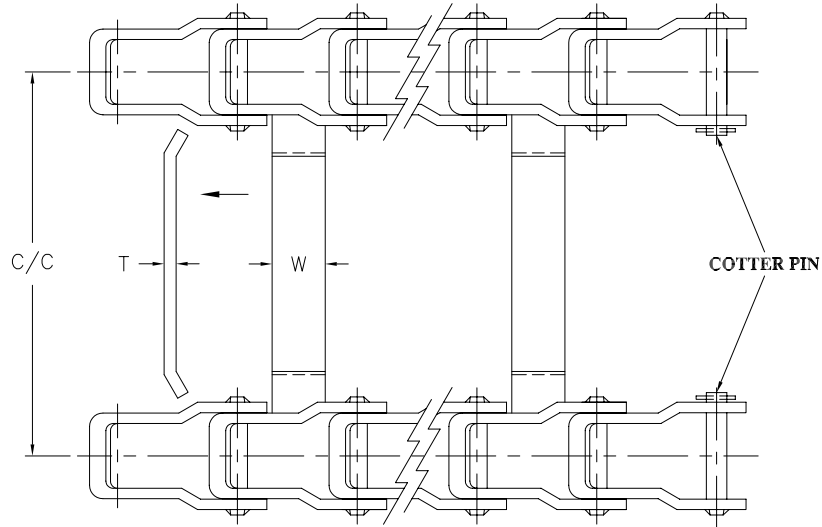
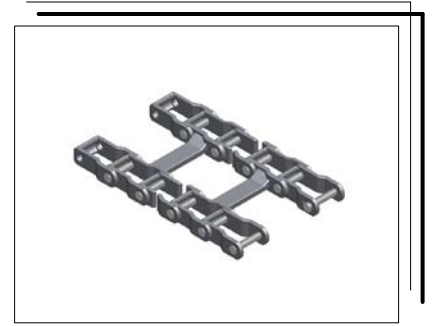
STEEL PINTLE CHAIN WITH FLAT BAR « 667X - 667XH »



CHAIN #	C/C	T	W	INTERVAL (EVERY...LINKS)	FIRST BAR POSITION (FROM...LINK)	NB BARS	NB PITCH
667X	15.000 (15) 381.00	1/2 12.70	3/4 19.05	3	2	33	98
		1/2 12.70	3/4 19.05	3	2	40	120
	15.625 (15:5/8) 396.88	3/8 9.53	1:1/4 31.75	2	2	55	110
	18.250 (18:1/4) 463.55	3/8 9.53	1:1/4 31.75	2	2	52	104
		3/8 9.53	1:1/4 31.75	2	2	56	112
		3/8 9.53	1:1/4 31.75	2	2	72	144
		3/8 9.53	1:1/4 31.75	2	2	80	160
	20.250 (20:1/4) 514.35	1/4 6.35	1:1/2 38.10	2	2	54	109
		1/4 6.35	1:1/2 38.10	2	2	59	119
		1/4 6.35	1:1/2 38.10	2	2	64	129
		1/4 6.35	1:1/2 38.10	2	2	69	139

CHAIN #	C/C	T	W	INTERVAL (EVERY...LINKS)	FIRST BAR POSITION (FROM...LINK)	NB BARS	NB PITCH
667X	20.250 (20:1/4) 514.35	1/4 6.35	1:1/2 38.10	2	2	74	149
		1/4 6.35	1:1/2 38.10	2	2	79	159
		1/4 6.35	1:1/2 38.10	2	2	84	169
	21.000 (21) 533.40	3/8 9.53	1:1/4 31.75	2	2	58	116
		3/8 9.53	1:1/2 38.10	3	2	33	98
		3/8 9.53	1:1/2 38.10	3	2	40	120
		21.125 (21:1/8) 536.58	3/8 9.53	1:1/2 38.10	2	2	81
667XH	26.250 (26:1/4) 666.75	3/8 9.53	1:1/2 38.10	2	2	81	163

STEEL PINTLE CHAIN WITH FLAT BAR



CHAIN INFORMATION:

662
 667H
 667X
 667XH
 88K

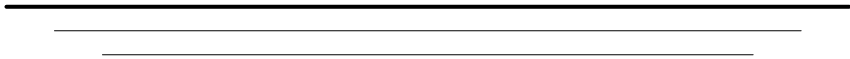
CENTER DISTANCE (C/C) : _____ W : _____ T : _____

NUMBER OF LINKS : _____

BARS QUANTITY : _____

FIRST BAR POSITION :
 FIRST LINK
 SECOND LINK
 THIRD LINK
 OTHER : _____

BAR EVERY ... LINKS :
 1 LINK
 2 LINKS
 3 LINKS
 OTHER : _____



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