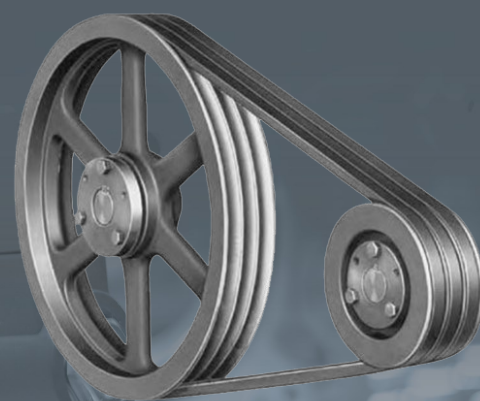




COURROIES ET POULIES / BELTS AND SHEAVES

Mécanique
Électrique

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INTRODUCTION

Informations sur le produit / *Information about the product*

Les courroies sont des éléments flexibles qui permettent de transmettre la puissance lorsque l'arbre moteur et l'arbre à entraîner sont éloignés l'un de l'autre. Par ailleurs, l'élasticité de ces éléments permet d'absorber des chocs et des vibrations, ce qui contribue à rendre la transmission silencieuse et à augmenter sa durée de vie.

Pour le bon fonctionnement des arbres, le choix des poulies est primordial dans une application donnée vu que les courroies sont fabriquées à partir de fibres. Une poulie trop petite pourrait donc endommager les fibres et affecter l'application.

Belts are flexible elements that transmit power when the driver shaft and the driven shaft are away from each other. Moreover, the elasticity of these elements makes possible the absorption of shocks and vibrations, which contributes to make the transmission silent and increase its service life.

For proper functioning of the shafts, the choice of sheaves is crucial in a given application since the belts are made from fibers. A sheave that is too small could damage the fibers and affect the application.

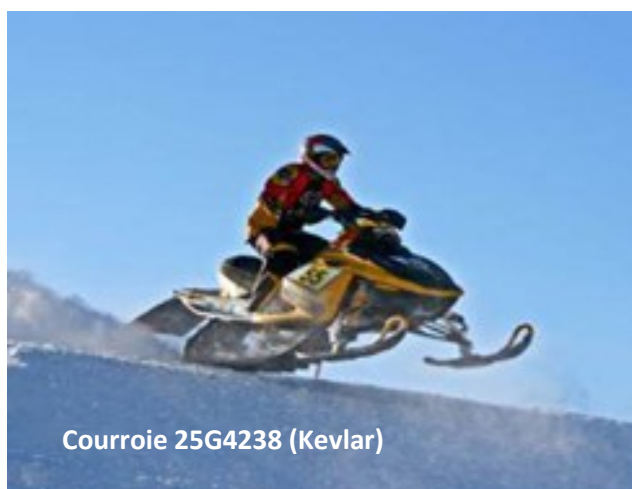
Diverses applications/ *Miscellaneous applications*



Courroie 6607



Courroie 6730



Courroie 25G4238 (Kevlar)

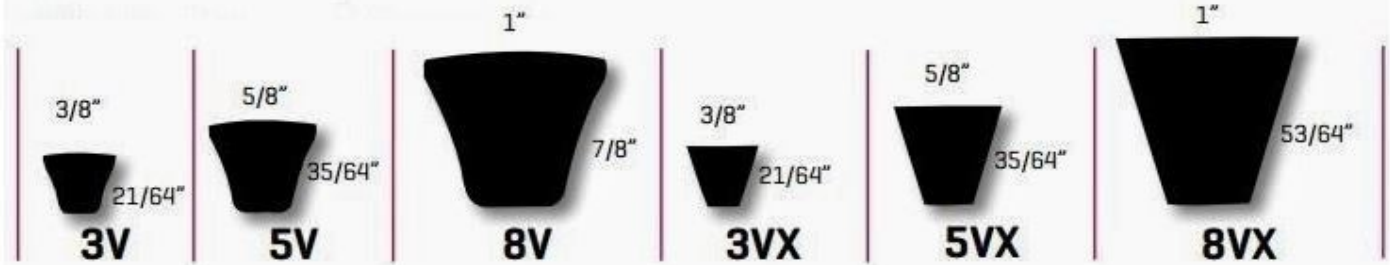
Section Courroie / *Belt Section*

Section courroie / *Belt Section*

Caractéristiques techniques / *Technical Specifications*

DIFFÉRENTS TYPES DE COURROIES

DIFFERENT TYPES OF BELTS



SÉRIE SUPER HC

- 3V, 5V et 8V: Courroie régulière
- 3Vx, 5Vx et 8Vx: Courroie rainurée

SUPER HC SERIE

- 3V, 5V et 8V: *Uncogged Belt*
- 3Vx, 5Vx et 8Vx: *Cogged Belt*

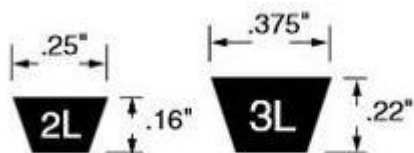


SÉRIE HI-POWER II GATES

- A, B, C, D et E: V-Belt régulière
- Ax, Bx, Cx, Dx et Ex: V-Belt rainurée

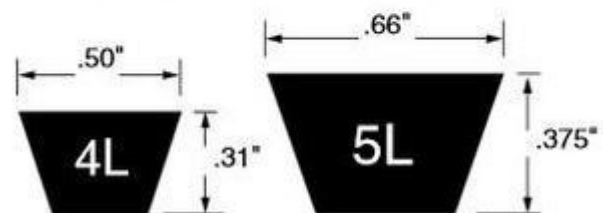
GATES HI-POWER II SERIE

- A, B, C, D & E: *Uncogged V-belt*
- Ax, Bx, Cx, Dx & Ex: *Cogged V-Belt*



SÉRIE LIGHT DUTY

- 2L, 3L, 4L, & 5L: V-Belt light duty



LIGHT DUTY SERIE

- 2L, 3L, 4L, & 5L: *Light duty V-Belt*

** Les fabricants de courroies cesseront prochainement la production des courroies Truflex. Le modèle Hi-Power II (A, B, C, etc.) prendra sa place.

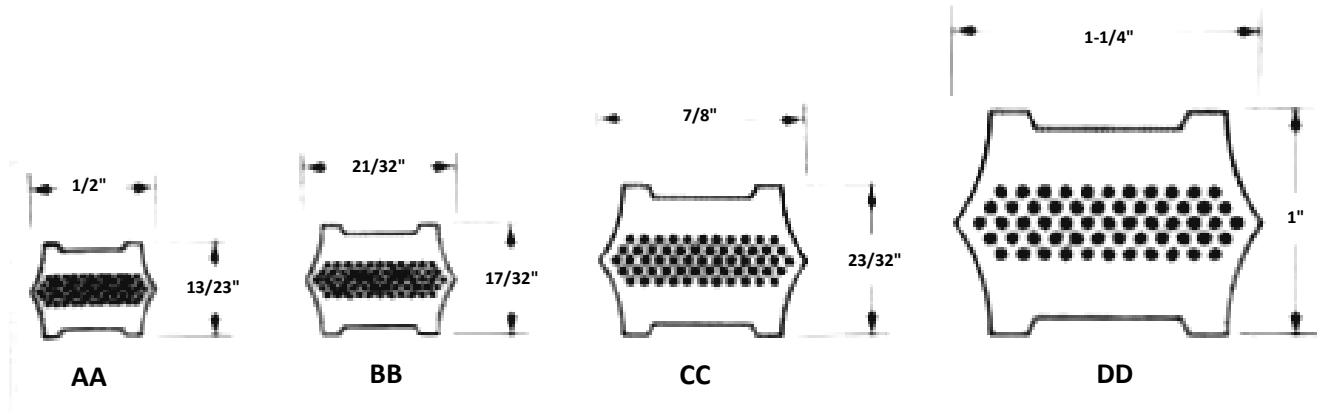
The belts manufacturers will cease the production of Truflex belts in the near future. The Hi-Power II model (A, B, C, etc.) will replace it.

Section courroie / *Belt Section*

Caractéristiques techniques / *Technical Specifications*

COURROIES FLEXIBLES ET POULIES À GORGE

DOUBLE COURROIE EN V—COUPE TRANSVERSALE

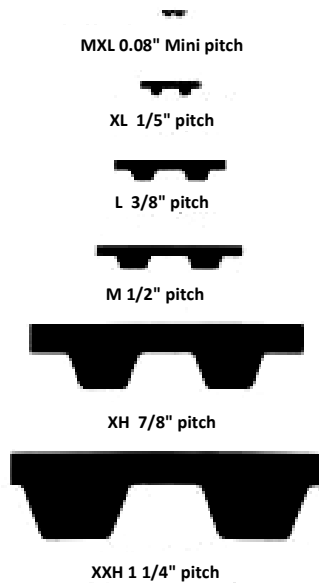


FLEXIBLE BELTS AND SHEAVES

DOUBLE V-BELT CROSS SECTION

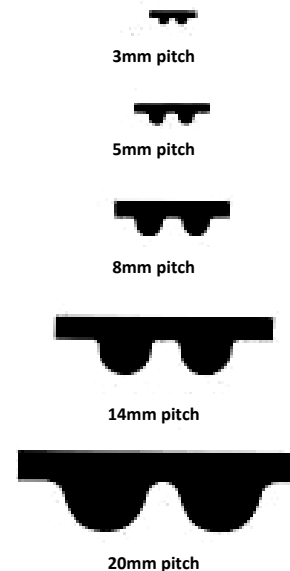
PAS STANDARD

COURROIES CRANTÉES / *TIMING BELTS*

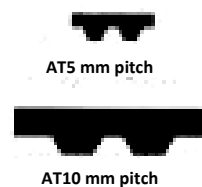
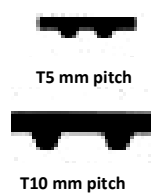


STANDARD PITCHES

COURROIES HTB / *HTB BELTS*



COURROIES CRANTÉES MÉTRIQUES / *METRIC TIMING BELTS*



Section courroie / Belt Section

Caractéristiques techniques / Technical Specifications

CARACTÉRISTIQUES DES COURROIES

Les courroies trapézoïdales (en V) Ex: B29

- Grande résistance à la traction due à leur mode de construction
- Bonne résistance au fluage dû aux propriétés des fibres de courroies (ex: faible rigidité)
- Bon rapport puissance/encombrement
- Tension réduite, bonne stabilité latérale
- Plus sujette à l'effet de la force centrifuge
- Meilleure adhérence, mais peuvent se coincer dans la rainure
- Plus lourde donc les vitesses seront moins élevées (5-10 m/s)
- Durée de vie raisonnable (bonne résistance à la fatigue et l'usure)

Les courroies rainurées Ex: BX90

- Combinent les avantages des courroies plates et trapézoïdales
- Par rapport aux courroies plates, la surface de contact est accrue, la tension radiale est donc réduite
- Par rapport aux courroies trapézoïdales, il y a un meilleur rendement en éliminant les blocages dans les rainures

Les courroies crantées Ex: 187L050

- Pour un rapport de vitesse constant, elles ont les mêmes caractéristiques que les engrenages
- Vitesses allant jusqu'à 80 m/s et une puissance jusqu'à 200 kW

CHARACTERISTICS OF BELTS

V-belts Ex: B29

- *High resistance to traction due to their type of construction*
- *Good resistance to flowing due to the properties of the belt fiber (ex: low rigidity)*
- *Good "power vs available room" ratio*
- *Decreased tension, good lateral stability*
- *More subjected to the effect of centrifugal force*
- *Better adherence, but can get caught in the groove*
- *Heavier, therefore the speeds will be lower (5-10 m/s)*
- *Reasonnable lifetime (good resistance to fatigue and wear)*

V-ribbed (cogged) belts Ex: BX90

- *Combine the advantages of both the flat belts and V-belts*
- *When compared to the flat belts, the contact surface is increased. So, the radial tension is decreased*
- *In comparison to the V-belts, there is better performance by eliminating the sticking in the grooves*

Timing Belts Ex: 187L050

- *For a steady speed ratio, these belts have the same characteristics than gears*
- *Speed up to 80 m/s and power up to 200 kW*

Section courroie / Belt Section

Caractéristiques techniques / Technical Specifications

STANDARD DES POULIES—GATES

Diamètre minimum recommandé des poulies en fonction de la courroie sélectionnée

Type de courroie <i>Belt type</i>	Diamètre minimum recommandé <i>Minimum recommended diameter</i>
Classical V-Belt	
AX	2.20" / 55.88 mm
A	3.00" / 76.2 mm
BX	4.00" / 101.6 mm
B	5.40" / 137.16 mm
CX	6.80" / 172.72 mm
C	9.00" / 228.6 mm
D	13.00" / 330.2 mm
E	21.00" / 533.4 mm
Narrow V-Belts	
3VX	2.20" / 5.28 mm
3V	2.65" / 67.31 mm
5VX	4.40" / 111.76 mm
5V	7.10" / 180.34 mm
8V	12.50" / 317.5 mm
Light Duty V-Belts	
2L	0.8" / 20.32 mm
3L	1.5" / 38.1 mm
4L	2.5" / 63.5 mm
5L	3.5" / 88.9 mm
Micro-V® Belts (PIX X'ceed-XC)	
J	0.8" / 20.32 mm
L	3.00" / 76.2 mm
M	7.00" / 177.8 mm
Polyflex® JB® Belts	
3M	0.67" / 17.01 mm
5M	1.04" / 26.41 mm
7M	1.67" / 42.41 mm
11M	2.64" / 67.05 mm

SHEAVES STANDARD—GATES

Minimum recommended sheave diameter according to the selected belt

Pas de courroie	Nombre de dents minimum recommandé
PowerGrip® (PIX X'act CT)	
MXL	12
XL	12
L	12
H	14
XH	18
XXH	18
PowerGrip® HTD® (PIX X'act HTD)	
3M	12
5M	14
8M	22
14M	28
20M	34
PowerGrip® GT® 2 (PIX TorquePlus)	
2M	12
3M	16
5M	18
8M	22
14M	28
Poly Chain® GT® Carbon™	
8M	22
14M	28
Syncho-Power® Polyurethane	
MXL	10
XL	10
L	10
H	14
T2.5	12
T5	10
T10	16
T20	15
AT5	12
AT10	18
AT20	18
5mm HTD	10
8mm HTD	16
14mm HTD	28

Section courroie / Belt Section

Caractéristiques techniques / Technical Specifications

STANDARD DES POULIES—PIX

Diamètre minimum recommandé des poulies en fonction de la courroie sélectionnée

Type de courroie	Diamètre minimum recommandé
Classical V-Belt	
AX	2.48" / 63 mm
A	2.79" / 71 mm
BX	3.54" / 90 mm
B	4.40" / 112 mm
CX	5.51" / 140 mm
C	7.08" / 180 mm
D	13.97" / 355 mm
E	19.68" / 500 mm
Narrow V-Belts	
3VX	2.20" / 56 mm
3V	2.48" / 63 mm
5VX	4.40" / 112 mm
5V	5.51" / 140 mm
8V	13.18" / 335 mm
Light Duty V-Belts	
2L	Not in range
3L	1.77" / 45 mm
4L	2.55" / 65 mm
5L	3.58" / 91 mm
Micro-V® Belts (PIX X'ceed-XC)	
J	0.78" / 20 mm
L	2.95" / 75 mm
M	7.08" / 180 mm
Polyflex® JB® Belts	
3M	Not in range
5M	Not in range
7M	Not in range
11M	Not in range

SHEAVES STANDARD—PIX

Minimum recommended sheave diameter according to the selected belt

Pas de courroie Belt pitch	Nombre de dents minimum recommandé Recommended min number of tooth
PowerGrip® (PIX X'act CT)	
MXL	Not in range
XL	10
L	10
H	14
XH	Not in range
XXH	Not in range
PowerGrip® HTD® (PIX X'act HTD)	
3M	Not in range
5M	12
8M	22
14M	28
20M	Not in range
PowerGrip® GT® 2 (PIX TorquePlus)	
2M	Not in range
3M	Not in range
5M	12
8M	22
14M	28
Poly Chain® GT® Carbon™	
8M	Not in range
14M	Not in range
Syncho-Power® Polyurethane	
MXL	Not in range
XL	Not in range
H	Not in range
T2.5	Not in range
T5	Not in range
T10	Not in range
T20	Not in range
AT5	Not in range
AT10	Not in range
AT20	Not in range
5mm HTD	Not in range
8mm HTD	Not in range
14mm HTS	Not in range

Section Poulie / *Sheave Section*

Section Poulie / Sheave Section

Couple de serrage - manchon / QD Bushing Proper Torque Wrench

Couple de serrage pour vis

Proper wrench torque to tighten screws

Taille manchon Bushing Size	Taille des vis Screw size	Couple de serrage Torque wrench	Clé à fourche ou à douille Open end or socket wrench		Capacité de couple Torque capacity
			Longueur Length	Traction Pull	
L	1/4" 6.35 mm	6 lbs-ft 8.134 Nm	4" 101.6mm	18 lbs 8.16 kg	1200 lb-in 135.58 Nm
JA	#10	5 lbs-ft 6.779 Nm	4" 101.6mm	15 lbs 6.8 kg	1000 lb-in 112.98 Nm
SH	1/4" 6.35 mm	9 lbs-ft 12.20 Nm	4" 101.6mm	27 lbs 12.24 kg	3500 lb-in 395.44 Nm
SDS—SD	1/4" 6.35 mm	9 lbs-ft 12.20 Nm	4" 101.6mm	27 lbs 12.24 kg	5000 lb-in 6564.92 Nm
SK	5/16" 7.93 mm	15 lbs-ft 20.33 Nm	6" 152.4 mm	30 lbs 13.60 kg	7000 lb-in 790.89 Nm
SF	3/8" 9.525 mm	30 lbs-ft 40.67 Nm	6" 152.4 mm	60 lbs 27.21 kg	11000 lb-in 1242.83 Nm
E	1/2" 12.7 mm	60 lbs-ft 81.349 Nm	12" 304.8 mm	60 lbs 27.21 kg	20000 lb-in 2259.69 Nm
F	9/16" 14.274 mm	75 lbs-ft 101.68 Nm	12" 304.8 mm	75 lbs 34 kg	30000 lb-in 3389.54 Nm
J	5/8" 15.875 mm	135 lbs-ft 183.03 Nm	15" 381 mm	108 lbs 48.98 kg	45000 lb-in 5084.31 Nm
M	3/4" 19.05 mm	225 lbs-ft 305.059 Nm	15" 381 mm	180 lbs 81.64 kg	85000 lb-in 9603.70 Nm
N	7/8 " 22.22 mm	300 lbs-ft 406.746 Nm	15" 381 mm	240 lbs 108.86 kg	150000 lb-in 16947.72 Nm
P	1" 25.4 mm	450 lbs-ft 610.11 Nm	18" 457.2 mm	300 lbs 136.07 kg	250000 lb-in 28246.19 Nm
W	1 1/8" 28.575 mm	600 lbs-ft 813.49 Nm	24" 609.6 mm	300 lbs 136.07 kg	375000 lb-in 42369.29 Nm
S	1 1/4" 31.75 mm	750 lbs-ft 1016.86 Nm	30" 762mm	300 lbs 136.07 kg	625000 lb-in 70615.48 Nm
Z	1 1/4" 31.75 mm	750 lbs-ft 1016.86 Nm	30" 762 mm	300 lbs 136.07 kg	Sur demande / On request

Vis de pression—Couple de serrage et charge axiale

Set Screw tightening torques and axial loads

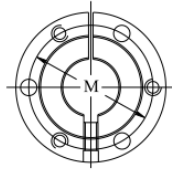
Taille vis de pression Set screw size	Taille Douille / Clé Allen (po) Socket/Allen Key Size (in)(Across flat)	Couple de serrage recommandé Recommended tightening torque		Charge axiale de la vis de pression (±30%) Set Screw axial load (±30%)			
				Bout cuvette Cup Point		Bout moleté Knurled Point	
		Nm	lb-po (lb-in)	N	Lb	N	Lb
#10-24	3/32 (2.36)	3.62	32	1500	340	2225	500 (226.79)
1/4-20	1/8 (3.175)	6.8	60	2500	560	3650	820 (371.94)
5/16-18	5/32 (3.96)	12.4	110	3500	785	5110	1150 (521.63)
3/8-16	3/16 (4.74)	22.6	200	4500	1010	6580	1480 (671.31)
1/2-13	1/4 (6.35)	45.2	400	9000	2025	13230	2975 (1349.4)
5/8-11	5/16 (7.92)	97.2	860	12000	2720	17800	4000 (1814.3)

Section Poulie / Sheave Section

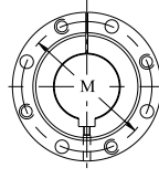
Alésage et chemin de clé pour manchon conique de type QD QD bushing bore and key seat



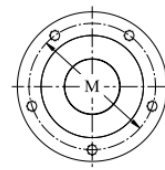
Bushing L
("H" - Cross Reference)



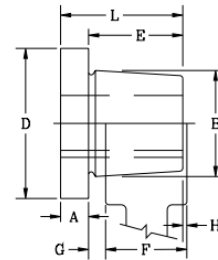
Bushing
JA to J Inclusive



Bushing
M to W
Inclusive



Bushing S



Taper 3/4" per FT on
Diameter - B -

Manchon Bushing	Dimensions po / in (mm)									Vis de blocage NC Grade 5 Cap Screws (imperial)	Dimensions Vis de pression Set Screw	Étendue alésage Bore Range po / in (mm)	
	A	B	D	E	F	G	H	L	M			MIN	MAX
L	11/32 (8.71)	1-5/8 (41.275)	2-1/2 (63.5)	1 (25.4)	29/32 (23.018)	3/16 (4.76)	3/32 (2.38)	1 11/32 (24.13)	2 (50.8)	2=1/4x7/8	10-24 UNC x 1/4"	3/8 (9.52)	1-1/2 (38.1)
JA	5/16 (7.93)	1-3/8 (34.92)	2 (50.8)	11/16 (17.46)	5/8 (0.625)	13/64 (5.15)	9/64 (3.57)	1 (25.4)	1-21/32 (42.06)	3=10-24x1	10-24 UNC x 1/4"	1/2 (12.7)	1-1/4 (31.75)
SH	3/8 (9.52)	1-7/8 (47.62)	2-11/16 (68.26)	7/8 (22.22)	3/4 (19.05)	1/4 (6.35)	1/8 (3.175)	1-1/4 (31.75)	2-1/4 (57.15)	3=1/4x-3/8	1/4-20 UNC x 1/4"	1/2 (12.7)	1-11/16 (42.86)
SDS	7/16 (11.11)	2-3/16 (55.56)	3-3/16 (80.96)	7/8 (22.22)	3/4 (19.05)	1/4 (6.35)	1/8 (3.175)	1-5/16 (33.33)	2-11/16 (68.26)	3=1/4x-3/8	1/4-20 UNC x 1/4"	1/2 (12.7)	2 (50.8)
SD	7/16 (11.11)	2-3/16 (55.56)	3-3/16 (80.96)	1-3/8 (34.92)	1-1/4 (31.75)	1/4 (6.35)	1/8 (3.175)	1-13/16 (46.03)	2-11/16 (68.26)	3=1/4x-3/8	1/4-20 UNC x 1/4"	1/2 (12.7)	2 (50.8)
SK	1/2 (12.7)	2-3/16 (55.56)	3-7/8 (98.42)	1-3/8 (34.92)	1-1/4 (31.75)	5/16 (7.93)	3/16 (4.76)	1-7/8 (47.62)	3-5/16 (84.13)	3=5/16x2	1/4-20 UNC x 1/4"	1/2 (12.7)	2-5/8 (66.67)
SF	1/2 (12.7)	1-3/8 (34.92)	4-5/8 (15.87)	1-1/2 (38.1)	1-1/4 (31.75)	5/16 (7.93)	1/16 (1.58)	2 (50.8)	3-7/8 (98.42)	3=3/8x2	5/16-18 UNC x 3/8"	1/2 (12.7)	2-15/16 (74.61)
E	3/4 (19.05)	3-27/32 (21.43)	6 (152.4)	1-7/8 (47.6)	1-5/8 (41.27)	5/16 (7.93)	1/16 (1.58)	2-5/8 (66.67)	5 (127)	3=1/2x2-3/4	3/8-16 UNC x 3/8"	7/8 (22.22)	3-1/2 (88.9)
F	13/16 (4.74)	4-7/16 (112.699)	6-5/8 (168.275)	2-13/16 (71.42)	2-1/2 (63.5)	13/32 (10.31)	3/32 (2.36)	3-5/8 (92.075)	5-5/8 (142.875)	3=9-16x3-5/8	3/8-16 UNC x 3/8"	1 (25.4)	4 (101.6)
J	1 (25.4)	5-5/32 (130.96)	7-1/4 (184.15)	3-1/2 (88.9)	3-3/16 (80.97)	13/32 (10.31)	3/32 (2.36)	4-1/2 (114.3)	6-1/4 (158.75)	3=5/8x4/1/2	3/8-16 UNC x 3/8"	1-7/16 (36.51)	4-1/2 (114.3)
M	1-1/4 (31.75)	6-1/2 (165.1)	9-1/8 (231.775)	5-1/2 (139.7)	5-3/16 (4.76)	13/32 (10.31)	3/32 (2.38)	6-3/4 (171.45)	7-7/8 (200.025)	4=3/4x7	3/8-16 UNC x 1/2"	2 (50.8)	5-1/2 (139.7)
N	1-1/2 (38.1)	7 (177.8)	10 (254)	6-5/8 (168.27)	6-1/4 (158.75)	9/16 (14.28)	3/16 (4.76)	8-1/8 (206.375)	8-1/2 (215.9)	4=7/8x8	1/2-13 UNC x 5/8"	2-3/4 (69.85)	6 (152.4)
P	1-3/4 (44.45)	8-1/4 (209.55)	11-3/4 (298.45)	7-5/8 (193.67)	7-1/4 (184.15)	5/8 (15.87)	1/4 (6.35)	9-3/8 (238.125)	10 (254)	4=1x9-1/2	5/8-11 UNC x 1-1/4"	2-15/16 (74.61)	7 (177.8)
W	2 (50.8)	10-7/16 (265.11)	15 (381)	9-3/8 (238.12)	9 (228.6)	5/8 (15.87)	1/4 (6.35)	11-3/8 (288.925)	12-3/4 (323.85)	4=1-1/8x11-1/2	1-8 UNC x 1-1/2"	4-1/4 (107.95)	8-1/2 (215.9)
S	3-1/4 (82.55)	12-1/8 (307.975)	17-3/4 (450.85)	12-1/2 (317.5)	12 (304.8)	13/16 (20.63)	5/16 (7.93)	15-3/4 (400.05)	15 (381)	5=1-1/4x15-1/2	1-1/4-7 UNC x 2"	5-1/2 (139.7)	10 (254)
SX5**	3-1/4 (82.55)	12-1/2 (317.5)	17-3/4 (450.85)	12-1/2 (317.5)	12 (304.8)	13/16 (20.63)	5/16 (7.93)	15-3/4 (400.05)	15 (381)	5=1-1/4x15-1/2	1-1/4-7 UNC x 2"	-	-
SX7-1/2**	3-1/4 (82.55)	12-1/8 (307.975)	17-3/4 (450.85)	12-1/2 (317.5)	12 (304.8)	13/16 (20.63)	5/16 (7.93)	15-3/4 (400.05)	15 (381)	5=1-1/4x15-1/2	1-1/4-7 UNC x 2"	-	-
Z	2-5/8 (66.67)	16 (406.4)	22 (558)	9 3/8 (238.125)	9 (228.6)	3/4 (19.05)	3/8 (9.52)	12 (304.8)	19 (482.6)	5=1-1/4x12	1-8 UNC x 1/2"	7 (177.8)	12 (304.8)

** RB = Alésage irrégulier / Rough bore

Section Poulie / Sheave Section

Poulie en fonte AK / AK Cast Iron Sheave

Poulies à une rainure pour courroies de type «4L» ou «A»
Les courroies «3L» peuvent être utilisées avec ces poulies comme
indiqué dans le tableau ci-dessous.

Single groove sheave for "4L" or "A" Belts
"3L" belts may be used with these sheaves as indicated in the
table below



DIMENSIONS DES ALÉSAGES—ALÉSAGE MACHINÉ

STOCK SIZES—FINISHED BORE

#Pièces Part no.	Diamètre / Diameter po/in (mm)			Type	Alésage non-machiné marqué «X» Stock bores marked «X»											Dimensions po/in (mm)				Poids Weight lb (kg)
	O.D.	D.D	Pitch «3L»		1/2"	5/8"	3/4"	7/8"	15/16"	1"	1 1/8"	1 3/16"	1 1/4"	1 3/8"	1 7/16"	F	L	P	C	
AK17Δ	1.75 (44.45)	1.5 (38.1)	1.16 (29.46)	1	X	X	-	-	-	-	-	-	-	-	-	21/32 (16.66)	15/16 (23.79)	7/16 (11.11)	5/32 (3.96)	0.2 (0.09)
AK20Δ	2 (50.8)	1.8 (45.72)	1.46 (37.08)	1	X	X	X	-	-	-	-	-	-	-	-	21/32 (16.66)	15/16 (23.79)	7/16 (11.11)	5/32 (3.96)	0.3 (0.13)
AK21Δ	2.1 53.34	1.9 (48.26)	1.56 (39.62)	1	X	X	X	-	-	-	-	-	-	-	-	21/32 (16.66)	15/16 (23.79)	7/16 (11.11)	5/32 (3.96)	0.4 (0.18)
AK22Δ	2.2 (55.88)	2 (50.8)	1.66 (42.16)	1	X	X	X	-	-	-	-	-	-	-	-	21/32 (16.66)	15/16 (23.79)	7/16 (11.11)	5/32 (3.96)	0.5 (0.22)
AK23Δ	2.3 (58.42)	2.1 (53.34)	1.76 (44.70)	1	X	X	X	-	-	-	-	-	-	-	-	21/32 (16.66)	15/16 (23.79)	7/16 (11.11)	5/32 (3.96)	0.5 (0.22)
AK25Δ	2.5 (63.5)	2.3 (58.42)	1.96 (49.78)	2	X	X	X	-	-	-	-	-	-	-	-	21/32 (16.66)	15/16 (23.79)	7/16 (11.11)	5/32 (3.96)	0.5 (0.22)
AK26Δ	2.6 (66.04)	2.4 (60.96)	2.06 (52.32)	2	X	X	X	-	-	-	-	-	-	-	-	21/32 (16.66)	15/16 (23.79)	7/16 (11.11)	5/32 (3.96)	0.5 (0.22)
AK27Δ	2.7 (68.58)	2.5 (63.5)	2.16 (54.86)	2	X	X	X	-	-	-	-	-	-	-	-	21/32 (16.66)	15/16 (23.79)	7/16 (11.11)	5/32 (3.96)	0.6 (0.27)
AK28Δ	2.8 (71.12)	2.6 (66.04)	2.26 (57.40)	2	X	X	X	-	-	-	-	-	-	-	-	21/32 (16.66)	15/16 (23.79)	7/16 (11.11)	5/32 (3.96)	0.7 (0.31)
AK30Δ	3.05 (77.47)	2.8 (71.12)	2.46 (62.48)	2	X	X	X	X	-	-	-	-	-	-	-	21/32 (16.66)	15/16 (23.79)	7/16 (11.11)	5/32 (3.96)	0.7 (0.31)
AK32Δ	3.25 (82.55)	3 (76.2)	2.66 (67.56)	2	X	X	X	X	-	-	-	-	-	-	-	21/32 (16.66)	15/16 (23.79)	7/16 (11.11)	5/32 (3.96)	0.7 (0.31)
AK34Δ	3.45 (87.63)	3.2 (81.28)	2.86 (72.64)	2	X	X	X	X	-	-	-	-	-	-	-	21/32 (16.66)	15/16 (23.79)	7/16 (11.11)	5/32 (3.96)	0.9 (0.40)
AK39	3.75 (95.25)	3.5 (88.9)	3.16 (72.64)	2	X	X	X	X	X	X	-	-	-	-	-	3/4 (19.05)	1 5/32 (29.36)	15/32 (11.90)	1/16 (1.58)	1.4 (0.63)
AK41	3.95 (100.33)	3.7 (93.98)	3.36 (85.34)	2	X	X	X	X	X	X	-	-	-	-	-	3/4 (19.05)	1 5/32 (29.36)	15/32 (11.90)	1/16 (1.58)	1.5 (0.68)
AK44	4.25 (107.95)	4 (101.6)	3.66 (92.96)	3	X	X	X	X	X	X	X	-	-	-	-	3/4 (19.05)	1 5/32 (29.36)	15/32 (11.90)	1/16 (1.58)	1.5 (0.68)
AK46	4.45 (113.03)	4.2 (106.68)	3.86 (98.04)	3	X	X	X	X	X	X	X	-	-	-	-	3/4 (19.05)	1 5/32 (29.36)	15/32 (11.90)	1/16 (1.58)	1.5 (0.68)
AK49	4.75 (120.65)	4.5 (114.3)	4.16 (105.66)	3	X	X	X	X	X	X	X	-	-	-	-	3/4 (19.05)	1 5/32 (29.36)	15/32 (11.90)	1/16 (1.58)	1.7 (0.77)
AK51	4.95 (125.73)	4.7 (119.38)	4.36 (110.74)	3	X	X	X	X	-	X	X	-	-	-	-	3/4 (19.05)	1 5/32 (29.36)	15/32 (11.90)	1/16 (1.58)	1.7 (0.77)
AK54	5.25 (133.35)	5 (127)	4.66 (118.36)	3	X	X	X	X	X	X	X	-	-	-	-	3/4 (19.05)	1 5/32 (29.36)	15/32 (11.90)	1/16 (1.58)	1.8 (0.81)
AK56	5.45 (138.43)	5.2 (132.08)	4.86 (123.44)	3	X	X	X	X	X	X	X	-	-	-	-	3/4 (19.05)	1 5/32 (29.36)	15/32 (11.90)	1/16 (1.58)	1.9 (0.86)

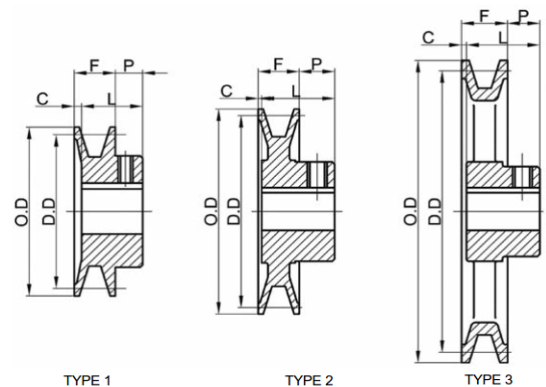
★ P= 25/32 & C=1/16 POUR LES ALÉSAGES DE 0 À 1" / FOR 1" BORE AND SMALLER

▲ NOTE—NE PAS UTILISER LES POULIES "AK" AVEC DES ALÉSAGES DE 1" ET MOINS AVEC DES CLASSIFICATIONS DE COURROIES GRIPNOTCH
NOTE—DO NOT USE THESE "AK" SHEAVES WITH BORES 1" AND UNDER WITH GRIPNOTCH BELT RATINGS

Chemin de clé standard / Standard Keyseat	
Plage d'alésage / Bore Range	Chemin de clé / Keyseat
1/2" 12.7 mm	Aucun / None
5/8" - 7/8" 15.875—22.22 mm	3/16 x 3/32" 4.76 x 2.38 mm
15/16" - 1 1/4" 23.81—31.75 mm	1/4 x 1/8" 6.35 x 3.175 mm
1 7/16" 36.51 mm	3/8 x 3/16" 9.52 x 4.76 mm

Les poulies "AK" sont usinées avec précision à partir de fonte à grain fin, statiquement balancées, peintes et emballées individuellement. Elles sont fournies avec des chemins de clé standard et des vis de pression à tête creuse.

"AK" Sheaves are accurately machined from fine grained cast iron, statically balanced, painted and individually packaged. They are furnished with standard keyseats and hollow head setscrews



Voir p.15 pour caractéristiques des vis de pression
See p.15 for set screw specifications

Section Poulie / Sheave Section

Poulie en fonte AK / AK Cast Iron Sheave

Poulies à une rainure pour courroies de type «4L» ou «A»
Les courroies «3L» peuvent être utilisées avec ces poulies comme
indiqué dans le tableau ci-dessous.

Single groove sheave for "4L" or "A" Belts
"3L" belts may be used with these sheaves as indicated in the
table below



DIMENSIONS DES ALÉSAGES—ALÉSAGE MACHINÉ

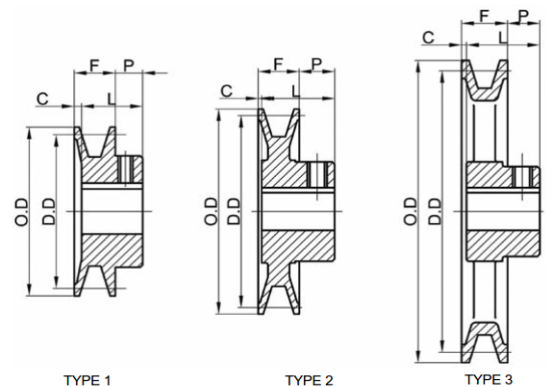
STOCK SIZES—FINISHED BORE

#Pièces Part no.	Diamètre / Diameter po/in (mm)			Type	Alésage non-machiné marqué «X» Stock bores marked «X»												Dimensions po/in (mm)				Poids Weight lb (kg)
	O.D.	D.D.	Pitch «3L»		1/2"	5/8"	3/4"	7/8"	15/16"	1"	1 1/8"	1 3/16"	1 1/4"	1 3/8"	1 7/16"	F	L	P	C		
AK59	5.75 (146.05)	5.5 (139.7)	5.16 (131.06)	3	X	X	X	X	X	X	X	-	-	-	-	3/4 (19.05)	1 5/32 (29.36)	15/32 (11.90)	1/16 (1.58)	2 (0.90)	
AK61	5.95 (151.13)	5.7 (144.78)	5.36 (136.14)	3	X	X	X	X	X	X	X	-	-	-	-	3/4 (19.05)	1 5/32 (29.36)	15/32 (11.90)	1/16 (1.58)	2.1 (0.95)	
AK64	6.25 (158.75)	6 (152.4)	5.66 (143.76)	3	X	X	X	X	X	X	X	-	-	-	-	3/4 (19.05)	1 5/32 (29.36)	15/32 (11.90)	1/16 (1.58)	2.2 (0.99)	
AK66	6.45 (163.83)	6.2 (157.48)	5.86 (148.84)	3	-	X	X	-	-	X	X	-	-	-	-	3/4 (19.05)	1 5/32 (29.36)	15/32 (11.90)	1/16 (1.58)	2.3 (1.04)	
AK69	6.75 (171.45)	6.5 (165.1)	6.16 (156.46)	3	-	-	X	-	-	X	X	-	-	-	-	3/4 (19.05)	1 15/32 (37.30)	23/32 (18.25)	0	3.5 (1.58)	
AK71	6.95 (176.53)	6.7 (170.18)	6.36 (161.54)	3	-	X	X	-	-	X	X	-	-	-	X	3/4 (19.05)	1 15/32 (37.30)	23/32 (18.25)	0	3.8 (1.72)	
AK74Δ	7.25 (184.15)	7 (177.8)	6.66 (169.16)	3	X	X	X	-	X	X	X	X	X	-	X	3/4 (19.05)	1 15/32 (37.30)	23/32 ● (18.25)	0 ●	3.4 (1.54)	
AK79Δ	7.75 (196.85)	7.5 (190.5)	7.16 (181.86)	3	-	-	X	-	-	X	X	-	-	-	X	3/4 (19.05)	1 15/32 (37.30)	23/32 (18.25)	0	4 (1.81)	
AK84Δ	8.25 (209.55)	8 (203.2)	7.66 (194.56)	3	X	X	X	-	X	X	-	X	-	-	X	3/4 (19.05)	1 15/32 (37.30)	23/32 ● (18.25)	0 ●	3.8 (1.72)	
AK89Δ	8.75 (222.25)	8.5 (215.9)	8.16 (207.26)	3	-	-	X	-	-	X	X	-	-	-	X	3/4 (19.05)	1 15/32 (37.30)	23/32 (18.25)	0	4.3 (1.95)	
AK94Δ	9.25 (234.95)	9 (228.6)	8.66 (219.96)	3	X	X	X	-	X	X	-	X	X	-	X	3/4 (19.05)	1 15/32 (37.30)	23/32 ● (18.25)	0 ●	4.5 (2.04)	
AK99Δ	9.75 (247.65)	9.5 (241.3)	9.16 (232.66)	3	-	-	X	-	-	X	-	-	-	-	X	3/4 (19.05)	1 15/32 (37.30)	23/32 (18.25)	0	5.3 (2.40)	
AK104Δ	10.25 (260.35)	10 (254)	9.66 (245.36)	3	-	X	X	-	-	X	-	X	X	X	X	3/4 (19.05)	1 15/32 (37.30)	23/32 ● (18.25)	0 ●	5.1 (2.31)	
AK109Δ	10.75 (273.05)	10.5 (266.7)	10.16 (258.06)	3	-	-	X	-	-	X	-	-	-	X	X	3/4 (19.05)	1 15/32 (37.30)	23/32 (18.25)	0	5.8 (2.63)	
AK114Δ	11.25 (285.75)	11 (279.4)	10.66 (270.76)	3	-	-	X	-	-	X	-	X	-	-	X	3/4 (19.05)	1 15/32 (37.30)	23/32 ● (18.25)	0 ●	5.6 (2.54)	
AK124Δ	12.25 (311.15)	12 (304.8)	11.66 (296.16)	3	-	X	X	-	-	X	-	X	X	-	X	3/4 (19.05)	1 15/32 (37.30)	23/32 ● (18.25)	0 ●	6.5 (2.94)	
AK134	13.25 (336.55)	13 (330.2)	12.66 (321.56)	3	-	-	X	-	-	X	-	X	-	X	X	3/4 (19.05)	1 15/32 (37.30)	23/32 (18.25)	0	7.5 (3.40)	
AK144	14.25 (361.95)	14 (355.6)	13.66 (346.96)	3	-	-	X	-	-	X	-	X	-	-	X	3/4 (19.05)	1 15/32 (37.30)	23/32 (18.25)	0	8.5 (3.85)	
AK154	15.25 (387.35)	15 (381)	14.66 (372.36)	3	-	-	X	-	-	X	-	X	-	X	X	3/4 (19.05)	1 15/32 (37.30)	23/32 (18.25)	0	9.8 (4.44)	
AK184	18.25 (463.55)	18 (457.2)	17.66 (448.56)	3	-	-	X	-	-	X	-	X	-	-	X	3/4 (19.05)	1 15/32 (37.30)	23/32 (18.25)	0	12.1 (5.48)	

★ P= 25/32 & C=1/16 POUR LES ALÉSAGES DE 0 À 1" / FOR 1" BORE AND SMALLER

▲ NOTE—NE PAS UTILISER LES POULIES "AK" AVEC DES ALÉSAGES DE 1" ET MOINS AVEC DES CLASSIFICATIONS DE COURROIES GRIPNOTCH
NOTE—DO NOT USE THESE "AK" SHEAVES WITH BORES 1" AND UNDER WITH GRIPNOTCH BELT RATINGS

Chemin de clé standard / Standard Keyseat	
Plage d'alésage / Bore Range	Chemin de clé / Keyseat
1/2" 12.7 mm	Aucun / None
5/8" - 7/8" 15.875—22.22 mm	3/16 x 3/32" 4.76 x 2.38 mm
15/16" - 1 1/4" 23.81—31.75 mm	1/4 x 1/8" 6.35 x 3.175 mm
1 7/16" 36.51 mm	3/8 x 3/16" 9.52 x 4.76 mm



Voir p.15 pour caractéristiques des vis de pression
See p.15 for set screw specifications

Les poulies "AK" sont usinées avec précision à partir de fonte à grain fin, statiquement balancées, peintes et emballées individuellement. Elles sont fournies avec des chemins de clé standard et des vis de pression à tête creuse.

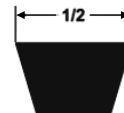
"AK" Sheaves are accurately machined from fine grained cast iron, statically balanced, painted and individually packaged. They are furnished with standard keyseats and hollow head setscrews

Section Poulie / Sheave Section

Poulie en fonte AKH / AKH Cast Iron Sheave

Poulies à une rainure pour courroies de type «4L» ou «A»
Les courroies «3L» peuvent être utilisées avec ces poulies comme indiqué dans le tableau ci-dessous.

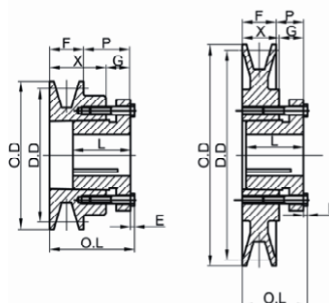
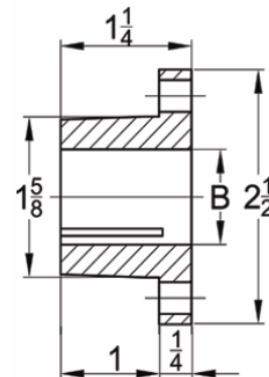
Single groove sheave for "4L" or "A" Belts
"3L" belts may be used with these sheaves as indicated in the table below



DIMENSIONS DES ALESAGES - MANCHON CONIQUE FENDU

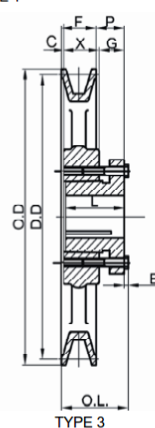
STOCK SIZES - SPLIT TAPER BUSHINGS

#Pièces Part no.	Diamètre / Diameter po/in (mm)			Type	Dimensions po/in (mm)								Poids Weight lb (kg)
	O.D.	D.D.	Pitch «3L»		O.L.	F	L	P	C	X	G	E	
AK30H	3.05 (77.47)	2.8 (71.12)	2.46 (62.48)	1	1 13/16 (46.037)	3/4 (19.05)	1 1/4 (31.75)	7/8 (22.22)	-	1 3/16 (30.16)	7/16 (11.11)	3/16 (4.76)	1.1 (0.49)
AK32H	3.25 (82.55)	3 (76.20)	2.66 (67.56)	1	1 13/16 (46.037)	3/4 (19.05)	1 1/4 (31.75)	7/8 (22.22)	-	1 3/16 (30.16)	7/16 (11.11)	3/16 (4.76)	1.2 (0.54)
AK34H	3.45 (87.63)	3.2 (81.28)	2.86 (72.64)	2	1 1/2 (38.10)	3/4 (19.05)	1 1/4 (31.75)	9/16 (14.28)	-	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	1 (0.45)
AK39H	3.75 (95.25)	3.5 (88.90)	3.16 (80.26)	2	1 1/2 (38.10)	3/4 (19.05)	1 1/4 (31.75)	9/16 (14.28)	-	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	1.4 (0.63)
AK41H	3.95 (100.33)	3.7 (93.98)	3.36 (85.34)	2	1 1/2 (38.10)	3/4 (19.05)	1 1/4 (31.75)	9/16 (14.28)	-	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	1.6 (0.72)
AK44H	4.25 (107.95)	4 (101.60)	3.66 (92.96)	2	1 1/2 (38.10)	3/4 (19.05)	1 1/4 (31.75)	9/16 (14.28)	-	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	1.9 (0.86)
AK46H	4.45 (113.03)	4.2 (106.68)	3.86 (98.04)	2	1 1/2 (38.10)	3/4 (19.05)	1 1/4 (31.75)	9/16 (14.28)	-	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	1.9 (0.86)
AK49H	4.75 (120.65)	4.5 (114.30)	4.16 (105.66)	2	1 1/2 (38.10)	3/4 (19.05)	1 1/4 (31.75)	9/16 (14.28)	-	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	2.1 (0.95)
AK51H	4.95 (125.73)	4.7 (119.38)	4.36 (110.74)	2	1 1/2 (38.10)	3/4 (19.05)	1 1/4 (31.75)	9/16 (14.28)	-	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	2.3 (1.04)
AK54H	5.25 (133.35)	5 (127.00)	4.66 (118.36)	2	1 1/2 (38.10)	3/4 (19.05)	1 1/4 (31.75)	9/16 (14.28)	-	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	2 (0.90)
AK56H	5.45 (138.43)	5.2 (132.08)	4.86 (123.44)	2	1 1/2 (38.10)	3/4 (19.05)	1 1/4 (31.75)	9/16 (14.28)	-	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	2.3 (1.04)
AK59H	5.75 (146.05)	5.5 (139.70)	5.16 (131.06)	2	1 1/2 (38.10)	3/4 (19.05)	1 1/4 (31.75)	9/16 (14.28)	-	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	2.4 (1.08)
AK61H	5.95 (151.13)	5.7 (144.78)	5.36 (136.14)	2	1 1/2 (38.10)	3/4 (19.05)	1 1/4 (31.75)	9/16 (14.28)	0	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	2.5 (1.13)
AK64H	6.25 (158.75)	6 (152.40)	5.66 (143.76)	2	1 1/2 (38.10)	3/4 (19.05)	1 1/4 (31.75)	9/16 (14.28)	0	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	2.7 (1.22)
AK66H	6.45 (163.83)	6.2 (157.48)	5.86 (148.84)	3	1 1/2 (38.10)	3/4 (19.05)	1 1/4 (31.75)	9/16 (14.28)	0	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	2.8 (1.27)
AK69H	6.75 (171.45)	6.5 (165.10)	6.16 (156.46)	3	1 1/2 (38.10)	3/4 (19.05)	1 1/4 (31.75)	9/16 (14.28)	0	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	3.2 (1.45)
AK71H	6.95 (176.53)	6.7 (170.18)	6.36 (161.54)	3	1 1/2 (38.10)	3/4 (19.05)	1 1/4 (31.75)	9/16 (14.28)	0	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	3.1 (1.40)
AK74H	7.25 (184.15)	7 (177.80)	6.66 (169.16)	3	1 1/2 (38.10)	3/4 (19.05)	1 1/4 (31.75)	9/16 (14.28)	0	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	3.3 (1.49)
AK79H	7.75 (196.85)	7.5 (190.50)	7.16 (181.86)	3	1 1/2 (38.10)	3/4 (19.05)	1 1/4 (31.75)	9/16 (14.28)	0	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	3.5 (1.58)
AK84H	8.25 (209.55)	8 (203.20)	7.66 (194.56)	3	1 1/2 (38.10)	3/4 (19.05)	1 1/4 (31.75)	9/16 (14.28)	0	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	3.6 (1.58)
AK89H	8.75 (222.25)	8.5 (215.90)	8.16 (207.260)	3	1 1/2 (38.10)	3/4 (19.05)	1 1/4 (31.75)	9/16 (14.28)	0	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	4 (1.81)
AK94H	9.25 (234.95)	9 (228.60)	8.66 (219.96)	3	1 1/2 (38.10)	3/4 (19.05)	1 1/4 (31.75)	9/16 (14.28)	0	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	4.4 (1.99)
AK99H	9.75 (247.65)	9.5 (241.30)	9.16 (232.66)	3	1 1/2 (38.10)	3/4 (19.05)	1 1/4 (31.75)	9/16 (14.28)	0	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	4.7 (2.13)
AK104H	10.25 (260.35)	10 (254.00)	9.66 (245.36)	3	1 1/2 (38.10)	3/4 (19.05)	1 1/4 (31.75)	9/16 (14.28)	0	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	4.5 (2.04)
AK109H	10.75 (273.05)	10.5 (266.70)	10.16 (258.06)	3	1 1/2 (38.10)	3/4 (19.05)	1 1/4 (31.75)	9/16 (14.28)	0	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	5.1 (2.31)
AK114H	11.25 (285.75)	11 (279.40)	10.66 (270.76)	3	1 1/2 (38.10)	3/4 (19.05)	1 1/4 (31.75)	9/16 (14.28)	0	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	5.5 (2.49)
AK124H	12.25 (311.15)	12 (304.80)	11.66 (296.16)	3	1 1/2 (38.10)	3/4 (19.05)	1 1/4 (31.75)	9/16 (14.28)	0	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	6.1 (2.76)
AK134H	13.25 (336.55)	13 (330.20)	12.66 (321.56)	3	1 1/2 (38.10)	3/4 (19.05)	1 1/4 (31.75)	9/16 (14.28)	0	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	7.4 (3.35)
AK144H	14.25 (361.95)	14 (355.60)	13.66 (346.96)	3	1 1/2 (38.10)	3/4 (19.05)	1 1/4 (31.75)	9/16 (14.28)	0	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	7.8 (3.53)
AK154H	15.25 (387.35)	15 (381.00)	14.66 (372.36)	3	1 1/2 (38.10)	3/4 (19.05)	1 1/4 (31.75)	9/16 (14.28)	0	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	8.8 (3.99)
AK184H	18.25 (463.55)	18 (457.20)	17.66 (448.56)	3	1 1/2 (38.10)	3/4 (19.05)	1 1/4 (31.75)	9/16 (14.28)	0	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	11.3 (5.12)



TYPE 1

TYPE 2



TYPE 3

Toutes ces poulies s'installent avec des manchons de type L (Voir p.16 pour caractéristiques)

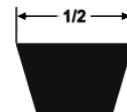
Use L Type bushing with all these sheaves (see p.16 for specifications)

Section Poulie / Sheave Section

Poulie en fonte 2AK / 2AK Cast Iron Sheave

Poulies à deux rainures pour courroies de type «4L» ou «A»
Les courroies «3L» peuvent être utilisées avec ces poulies comme indiqué dans le tableau ci-dessous.

Double groove sheave for "4L" or "A" Belts
"3L" belts may be used with these sheaves as indicated in the table below

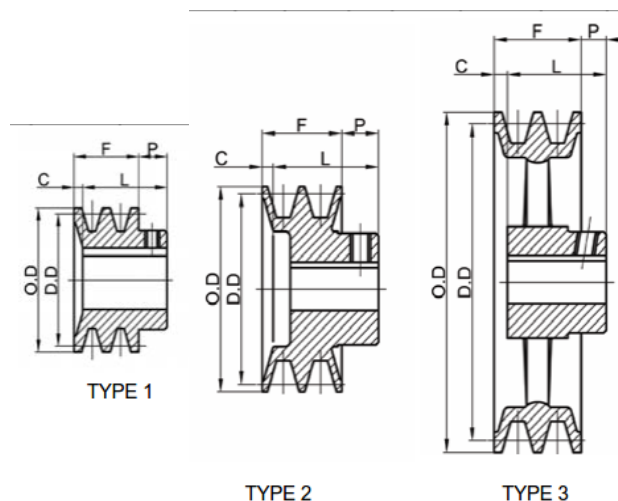


DIMENSIONS DES ALÉSAGES—ALÉSAGE MACHINÉ

STOCK SIZES—FINISHED BORE

#Pièces Part no.	Diamètre /Diameter po/in (mm)			Type	Alésage non-machiné marqué «X» Stock bores marked «X»										Dimensions po/in (mm)				Poids Weight lb (kg)
	O.D.	D.D.	Pitch «3L»		1/2"	5/8"	3/4"	7/8"	15/16"	1"	1 1/8"	1 3/16"	1 3/8"	1 7/16"	F	L	P	C	
2AK20	2 (50.80)	1.8 (45.72)	1.46 (37.08)	1	X	X	X	-	-	-	-	-	-	-	1 3/8 (34.92)	1 21/32 (42.06)	15/32 (11.90)	3/16 (4.76)	0.8 (0.36)
2AK21	2.15 (54.61)	1.9 (48.26)	1.56 (39.62)	1	X	X	X	-	-	-	-	-	-	-	1 3/8 (34.92)	1 21/32 (42.06)	15/32 (11.90)	3/16 (4.76)	0.9 (0.40)
2AK22	2.25 (57.15)	2 (50.80)	1.66 (42.16)	1	X	X	X	X	-	-	-	-	-	-	1 3/8 (34.92)	1 21/32 (42.06)	15/32 (11.90)	3/16 (4.76)	0.9 (0.40)
2AK23	2.35 (59.69)	2.1 (53.34)	1.76 (44.70)	1	-	X	X	X	-	X	-	-	-	-	1 3/8 (34.92)	1 21/32 (42.06)	15/32 (11.90)	3/16 (4.76)	1.1 (0.49)
2AK25	2.55 (64.77)	2.3 (58.42)	1.96 (49.78)	1	-	X	X	X	-	X	-	-	-	-	1 3/8 (34.92)	1 21/32 (42.06)	15/32 (11.90)	3/16 (4.76)	1.3 (0.58)
2AK26	2.65 (67.31)	2.4 (60.96)	2.06 (52.32)	1	-	X	X	X	-	X	-	-	-	-	1 3/8 (34.92)	1 21/32 (42.06)	15/32 (11.90)	3/16 (4.76)	1.4 (0.63)
2AK27	2.75 (69.85)	2.5 (63.50)	2.16 (54.86)	1	-	X	X	X	-	X	-	-	-	-	1 3/8 (34.92)	1 21/32 (42.06)	15/32 (11.90)	3/16 (4.76)	1.5 (0.68)
2AK28	2.85 (72.39)	2.6 (66.04)	2.26 (57.40)	1	-	X	X	X	-	X	-	-	-	-	1 3/8 (34.92)	1 21/32 (42.06)	15/32 (11.90)	3/16 (4.76)	1.8 (0.81)
2AK30	3.05 (77.47)	2.8 (71.12)	2.46 (62.48)	1	X	X	X	X	-	X	-	-	-	-	1 3/8 (34.92)	1 21/32 (42.06)	15/32 (11.90)	3/16 (4.76)	1.8 (0.81)
2AK32	3.25 (82.55)	3 (76.20)	2.66 (67.56)	1	-	X	X	X	-	X	-	-	-	-	1 3/8 (34.92)	1 21/32 (42.06)	15/32 (11.90)	3/16 (4.76)	2.1 (0.95)
2AK34	3.45 (87.63)	3.2 (81.28)	2.86 (72.64)	1	-	X	X	X	-	X	-	-	-	-	1 3/8 (34.92)	1 21/32 (42.06)	15/32 (11.90)	3/16 (4.76)	2.3 (1.04)
2AK39	3.75 (95.25)	3.5 (88.9)	3.16 (80.26)	2	-	X	X	X	-	X	-	-	-	-	1 3/8 (34.92)	1 11/32 (34.13)	15/32 (11.90)	1/2 (12.70)	2.6 (1.179)
2AK41	3.95 (100.33)	3.7 (93.98)	3.36 (85.34)	2	-	X	X	X	-	X	-	-	-	-	1 3/8 (34.92)	1 11/32 (34.13)	15/32 (11.90)	1/2 (12.70)	2.9 (1.31)
2AK44	4.25 (107.95)	4 (101.60)	3.66 (92.96)	2	-	X	X	X	-	X	-	-	-	-	1 3/8 (34.92)	1 11/32 (34.13)	15/32 (11.90)	1/2 (12.70)	3 (1.36)
2AK46	4.45 (113.03)	4.2 (106.68)	3.86 (98.04)	2	-	-	-	X	-	X	-	-	-	-	1 3/8 (34.92)	1 11/32 (34.13)	15/32 (11.90)	1/2 (12.70)	3.1 (1.40)

Chemin de clé standard / Standard Keyseat	
Plage d'alésage / Bore Range	Chemin de clé / Keyseat
1/2" 12.7 mm	Aucun /None
5/8" - 7/8" 15.875—22.22 mm	3/16 x 3/32" 4.76 x 2.38 mm
15/16" - 1 1/4" 23.81—31.75 mm	1/4 x 1/8" 6.35 x 3.175 mm
1 7/16" 36.51 mm	3/8 x 3/16" 9.52 x 4.76 mm



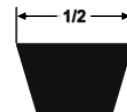
Voir p.15 pour caractéristiques des vis de pression
See p.15 for set screw specifications

Section Poulie / Sheave Section

Poulie en fonte 2AK / 2AK Cast Iron Sheave

Poulies à deux rainures pour courroies de type «4L» ou «A»
Les courroies «3L» peuvent être utilisées avec ces poulies comme indiqué dans le tableau ci-dessous.

Double groove sheave for "4L" or "A" Belts
"3L" belts may be used with these sheaves as indicated in the table below

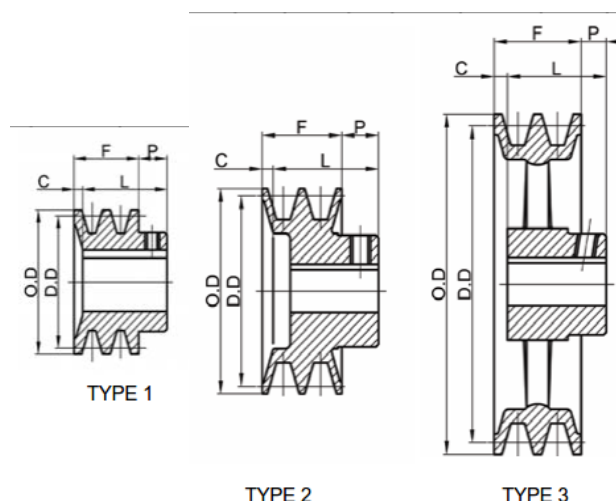


DIMENSIONS DES ALÉSAGES—ALÉSAGE MACHINÉ

STOCK SIZES—FINISHED BORE

#Pièces Part no.	Diamètre /Diameter po/in (mm)			Type	Alésage non-machiné marqué «X» Stock bores marked «X»										Dimensions po/in (mm)				Poids Weight lb (kg)	
	O.D.	D.D.	Pitch «3L»		1/2"	5/8"	3/4"	7/8"	15/16"	1"	1 1/8"	1 3/16"	1 3/8"	1 7/16"	F	L	P	C		
2AK49	4.75 (120.65)	4.5 (114.30)	4.16 (105.66)	2	-	-	X	X	-	X	-	-	X	-	1 3/8 (34.92)	1 11/32 (34.13)	15/32 (11.90)	1/2 (12.70)	3.6 (1.63)	
2AK51	4.95 (125.73)	4.7 (119.38)	4.36 (110.74)	2	-	-	X	X	-	X	-	-	X	-	1 3/8 (34.92)	1 11/32 (34.13)	15/32 (11.90)	1/2 (12.70)	3.8 (1.72)	
2AK54	5.25 (133.35)	5 (127.00)	4.66 (118.36)	3	-	X	X	X	-	X	-	-	X	-	1 3/8 (34.92)	1 11/32 (34.13)	15/32 (11.90)	1/2 (12.70)	3.3 (1.49)	
2AK56	5.45 (138.43)	5.2 (132.08)	4.86 (123.44)	3	-	X	X	-	-	X	-	-	X	-	1 3/8 (34.92)	1 11/32 (34.13)	15/32 (11.90)	1/2 (12.70)	3.4 (1.54)	
2AK59	5.75 (146.050)	5.5 (139.70)	5.16 (131.06)	3	-	-	-	-	-	X	-	-	X	-	1 3/8 (34.92)	1 11/32 (34.13)	15/32 (11.90)	1/2 (12.70)	3.5 (1.58)	
2AK61	5.95 (151.13)	5.7 (144.78)	5.36 (136.14)	3	-	-	X	X	-	X	X	-	X	-	1 3/8 (34.92)	1 11/32 (34.13)	15/32 (11.90)	1/2 (12.70)	3.6 (1.63)	
2AK64	6.25 (158.75)	6 (152.40)	5.66 (143.76)	3	-	-	X	-	-	X	X	X	X	X	1 3/8 (34.92)	1 19/32 (40.48)	11/32 (8.73)	1/8 (3.17)	4.8 (2.17)	
2AK74	7.25 (184.15)	7 (177.80)	6.66 (169.16)	3	-	-	X	-	-	X	X	X	X	X	1 3/8 (34.92)	1 19/32 (40.48)	11/32 (8.73)	1/8 (3.17)	5.6 (2.54)	
2AK84	8.25 (209.55)	8 (203.20)	7.66 (194.56)	3	-	-	X	-	X	X	X	X	X	X	1 3/8 (34.92)	1 19/32 (40.48)	11/32 (8.73)	1/8 (3.17)	6.4 (2.90)	
2AK94	9.25 (234.95)	9 (228.60)	8.66 (219.96)	3	-	-	X	-	-	X	X	X	X	X	1 3/8 (34.92)	1 19/32 (40.48)	11/32 (8.73)	1/8 (3.17)	7.3 (3.31)	
2AK104	10.25 (260.35)	10 (254.00)	9.66 (245.36)	3	-	-	X	-	X	X	-	-	-	X	1 3/8 (34.92)	1 19/32 (40.48)	11/32 (8.73)	1/8 (3.17)	8.1 (3.67)	
2AK114	11.25 (285.75)	11 (279.40)	10.66 (270.76)	3	-	-	X	-	-	X	X	X	X	X	1 3/8 (34.92)	1 19/32 (40.48)	11/32 (8.73)	1/8 (3.17)	9 (4.08)	
2AK124	12.25 (311.15)	12 (304.80)	11.66 (296.16)	3	-	-	X	-	-	X	X	X	-	X	1 3/8 (34.92)	1 19/32 (40.48)	11/32 (8.73)	1/8 (3.17)	9.8 (4.44)	
2AK134	13.25 (336.55)	13 (330.20)	12.66 (321.56)	3	-	-	-	-	-	-	X	X	-	X	1 3/8 (34.92)	1 19/32 (40.48)	11/32 (8.73)	1/8 (3.17)	12.3 (5.57)	
2AK144	14.25 (361.95)	14 (355.60)	13.66 (346.96)	3	-	-	-	-	-	X	-	-	-	X	1 3/8 (34.92)	1 19/32 (40.48)	11/32 (8.73)	1/8 (3.17)	13.9 (6.30)	
2AK154	15.25 (387.35)	15 (381.00)	14.66 (372.36)	3	-	-	-	-	-	-	X	X	-	X	1 3/8 (34.92)	1 19/32 (40.48)	11/32 (8.73)	1/8 (3.17)	14.3 (6.48)	
2AK184	18.25 (463.55)	18 (457.20)	17.66 (448.56)	3	-	-	-	-	-	-	-	X	X	-	X	1 3/8 (34.92)	1 19/32 (40.48)	11/32 (8.73)	1/8 (3.17)	17.4 (7.89)

Chemin de clé standard / Standard Keyseat	
Plage d'alésage / Bore Range	Chemin de clé / Keyseat
1/2" 12.7 mm	Aucun /None
5/8" - 7/8" 15.875—22.22 mm	3/16 x 3/32" 4.76 x 2.38 mm
15/16" - 1 1/4" 23.81—31.75 mm	1/4 x 1/8" 6.35 x 3.175 mm
1 7/16" 36.51 mm	3/8 x 3/16" 9.52 x 4.76 mm



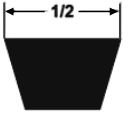
Voir p.15 pour caractéristiques des vis de pression
See p.15 for set screw specifications

Section Poulie / Sheave Section

Poulie en fonte 2AKH / 2AKH Cast Iron Sheave

Poulies à deux rainures pour courroies de type «4L» ou «A»
Les courroies «3L» peuvent être utilisées avec ces poulies comme indiqué dans le tableau ci-dessous.

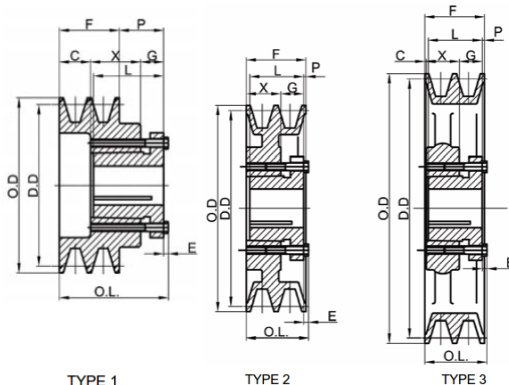
Double groove sheave for "4L" or "A" Belts
"3L" belts may be used with these sheaves with bushing as indicated in the table below



DIMENSIONS DES ALÉSAGES—MANCHON CONIQUE FENDU

STOCK SIZES—SPLIT TAPER BUSHING

#Pièces Part no.	Diamètre / Diameter po/in (mm)			Type	Diamètre / Diameter po/in (mm)								Poids Weight lb (kg)
	O.D.	D.D.	Pitch «3L»		O.L.	F	L	P	C	X	G	E	
2AK30H	3.05 (77.47)	2.8 (71.12)	2.46 (62.48)	1	2 7/16 (61.91)	1 3/8 (34.92)	1 1/4 (31.75)	7/8 (22.22)	15/16	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	1.4 (0.63)
2AK32H	3.25 (82.55)	3 (76.20)	2.66 (67.56)	1	2 7/16 (61.91)	1 3/8 (34.92)	1 1/4 (31.75)	7/8 (22.22)	15/16	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	1.7 (0.77)
2AK34H	3.45 (87.63)	3.2 (81.28)	2.86 (72.64)	1	2 (50.80)	1 3/8 (34.92)	1 1/4 (31.75)	7/16 (11.11)	1/2	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	1.8 (0.81)
2AK39H	3.75 (95.25)	3.5 (88.90)	3.16 (80.26)	1	2 (50.80)	1 3/8 (34.92)	1 1/4 (31.75)	7/16 (11.11)	1/2	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	1.8 (0.81)
2AK41H	3.95 (100.33)	3.7 (93.98)	3.36 (85.34)	2	1 1/2 (38.10)	1 3/8 (34.92)	1 1/4 (31.75)	7/16 (11.11)	-	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	1.9 (0.86)
2AK44H	4.25 (107.95)	4 (101.60)	3.66 (92.96)	2	1 1/2 (38.10)	1 3/8 (34.92)	1 1/4 (31.75)	1/16 (1.58)	-	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	2.4 (1.08)
2AK46H	4.45 (113.03)	4.2 (106.68)	3.86 (98.04)	2	1 1/2 (38.10)	1 3/8 (34.92)	1 1/4 (31.75)	1/16 (1.58)	-	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	2.5 (1.13)
2AK49H	4.75 (120.65)	4.5 (114.3)	4.16 (105.66)	2	1 1/2 (38.10)	1 3/8 (34.92)	1 1/4 (31.75)	1/16 (1.58)	-	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	3.1 (1.40)
2AK51H	4.95 (125.73)	4.7 (119.38)	4.36 (110.74)	2	1 1/2 (38.10)	1 3/8 (34.92)	1 1/4 (31.75)	1/16 (1.58)	-	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	3.2 (1.45)
2AK54H	5.25 (133.35)	5 (127.00)	4.66 (118.36)	2	1 1/2 (38.10)	1 3/8 (34.92)	1 1/4 (31.75)	1/16 (1.58)	-	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	3.4 (1.54)
2AK56H	5.45 (138.43)	5.2 (132.08)	4.86 (123.44)	2	1 1/2 (38.10)	1 3/8 (34.92)	1 1/4 (31.75)	1/16 (1.58)	-	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	3.6 (1.63)
2AK59H	5.75 (146.05)	5.5 (139.70)	5.16 (131.06)	3	1 1/2 (38.10)	1 3/8 (34.92)	1 1/4 (31.75)	1/16 (1.58)	0	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	3.4 (1.54)
2AK61H	5.95 (151.13)	5.7 (144.78)	5.36 (136.14)	3	1 1/2 (38.10)	1 3/8 (34.92)	1 1/4 (31.75)	1/16 (1.58)	0	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	3.3 (1.49)
2AK64H	6.25 (158.75)	6 (152.40)	5.66 (143.76)	3	1 1/2 (38.10)	1 3/8 (34.92)	1 1/4 (31.75)	1/16 (1.58)	0	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	3.9 (1.76)
2AK74H	7.25 (184.15)	7 (177.80)	6.66 (169.16)	3	1 1/2 (38.10)	1 3/8 (34.92)	1 1/4 (31.75)	1/16 (1.58)	0	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	4.9 (2.22)
2AK84H	8.25 (209.55)	8 (203.20)	7.66 (194.56)	3	1 1/2 (38.10)	1 3/8 (34.92)	1 1/4 (31.75)	1/16 (1.58)	0	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	5.8 (2.63)
2AK94H	9.25 (234.95)	9 (228.60)	8.66 (219.96)	3	1 1/2 (38.10)	1 3/8 (34.92)	1 1/4 (31.75)	1/16 (1.58)	0	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	6.1 (2.76)
2AK104H	10.25 (260.35)	10 (254.00)	9.66 (245.36)	3	1 1/2 (38.10)	1 3/8 (34.92)	1 1/4 (31.75)	1/16 (1.58)	0	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	7.7 (3.49)
2AK114H	11.25 (285.75)	11 (279.40)	10.66 (270.76)	3	1 1/2 (38.10)	1 3/8 (34.92)	1 1/4 (31.75)	1/16 (1.58)	0	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	8.5 (3.85)
2AK124H	12.25 (311.15)	12 (304.80)	11.66 (296.164)	3	1 1/2 (38.10)	1 3/8 (34.92)	1 1/4 (31.75)	1/16 (1.58)	0	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	9.5 (4.30)
2AK134H	13.25 (336.55)	13 (330.20)	12.66 (321.56)	3	1 1/2 (38.10)	1 3/8 (34.92)	1 1/4 (31.75)	1/16 (1.58)	0	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	11.4 (5.17)
2AK144H	14.25 (361.95)	14 (355.60)	13.66 (346.96)	3	1 1/2 (38.10)	1 3/8 (34.92)	1 1/4 (31.75)	1/16 (1.58)	0	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	11.9 (5.39)
2AK154H	15.25 (387.35)	15 (381.00)	14.66 (372.36)	3	1 1/2 (38.10)	1 3/8 (34.92)	1 1/4 (31.75)	1/16 (1.58)	0	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	13.3 (6.03)
2AK184H	18.25 (463.55)	18 (457.20)	17.66 (448.56)	3	1 1/2 (38.10)	1 3/8 (34.92)	1 1/4 (31.75)	1/16 (1.58)	0	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	16.8 (7.62)



Toutes ces poulies s'installent avec des manchons de type L
Voir p.16 pour caractéristiques

Use L Type bushing with all these sheaves
See p.16 for specifications

Section Poulie / Sheave Section

Poulie en fonte BK / BK Cast Iron Sheave

Poulies à deux rainures pour courroies de type «4L» ou «A» et «5L» ou «B»

Single groove sheave for "4L" or "A" Belts and "5L" or "B" belts



DIMENSIONS DES ALÉSAGES—ALÉSAGE MACHINÉ

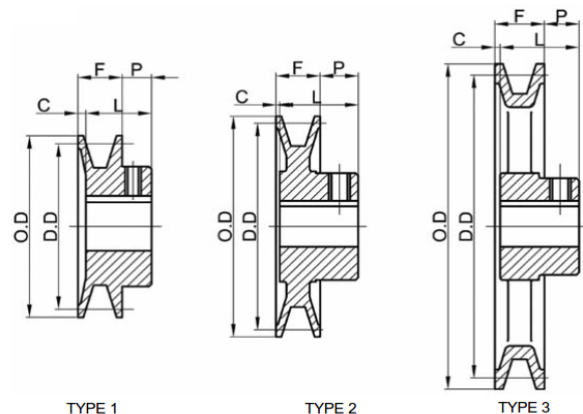
STOCK SIZES—FINISHED BORE

#Pièces Part no.	Diamètre/ Diameter po/in (mm)			Type	Alésage non-machiné marqué «X» Stock bores marked «X»											Diamètre/ Diameter po/in (mm)				Poids Weight lb (kg)
	O.D.	D.D. A	D.D. B		1/2"	5/8"	3/4"	7/8"	15/16"	1"	1 1/8"	1 3/16"	1 1/4"	1 3/8"	1 7/16"	F	L	P	C	
BK24Δ	2.4 (60.96)	1.8 (45.72)	2.2 (55.88)	1	X	X	X	-	-	-	-	-	-	-	13/16 (20.63)	1 1/16 (26.98)	13/32 (10.31)	5/32 (3.96)	0.4 (0.18)	
BK25Δ	2.5 (63.50)	1.9 (48.26)	2.3 (58.42)	1	X	X	X	X	-	-	-	-	-	-	13/16 (20.63)	1 1/16 (26.98)	13/32 (10.31)	5/32 (3.96)	0.5 (0.22)	
BK26Δ	2.6 (66.04)	2 (50.80)	2.4 (60.96)	1	X	X	X	X	-	-	-	-	-	-	13/16 (20.63)	1 1/16 (26.98)	13/32 (10.31)	5/32 (3.96)	0.6 (0.27)	
BK27Δ	2.7 (68.58)	2.1 (53.34)	2.5 (63.5)	2	X	X	X	X	-	-	-	-	-	-	13/16 (20.63)	1 1/16 (26.98)	13/32 (10.31)	5/32 (3.96)	0.6 (0.27)	
BK28Δ	2.95 (74.93)	2.2 (55.88)	2.6 (66.04)	2	X	X	X	X	-	-	-	-	-	-	13/16 (20.63)	1 1/16 (26.98)	13/32 (10.31)	5/32 (3.96)	0.8 (0.36)	
BK30	3.15 (80.01)	2.4 (60.96)	2.8 (71.12)	2	X	X	X	X	-	-	-	-	-	-	13/16 (20.63)	1 1/16 (26.98)	13/32 (10.31)	5/32 (3.96)	0.8 (0.36)	
BK32	3.35 (85.09)	2.6 (66.04)	3 (76.20)	2	X	X	X	X	-	-	-	-	-	-	13/16 (20.63)	1 1/16 (26.98)	13/32 (10.31)	5/32 (3.96)	0.8 (0.36)	
BK34	3.55 (90.17)	2.8 (71.12)	3.2 (81.28)	2	X	X	X	X	-	X	X	-	-	-	7/8 (22.22)	1 5/32 (29.36)	13/32 (10.31)	1/8 (3.17)	1.3 (0.58)	
BK36	3.75 (95.25)	3 (76.20)	3.4 (86.36)	2	X	X	X	X	-	X	X	-	-	-	7/8 (22.22)	1 5/32 (29.36)	13/32 (10.31)	1/8 (3.17)	1.5 (0.68)	
BK40	3.95 (100.33)	3.2 (81.28)	3.6 (91.44)	2	X	X	X	X	-	X	X	-	-	-	7/8 (22.22)	1 5/32 (29.36)	13/32 (10.31)	1/8 (3.17)	1.5 (0.68)	
BK45	4.25 (107.95)	3.5 (88.90)	3.9 (99.06)	2	X	X	X	X	-	X	X	-	-	-	7/8 (22.22)	1 5/32 (29.36)	13/32 (10.31)	1/8 (3.17)	1.8 (0.81)	
BK47	4.45 (113.03)	3.7 (93.98)	4.1 (104.14)	2	X	X	X	X	-	X	X	-	-	-	7/8 (22.22)	1 5/32 (29.36)	13/32 (10.31)	1/8 (3.17)	1.9 (0.86)	
BK50	4.75 (120.65)	4 (101.60)	4.4 (111.76)	3	X	X	X	X	X	X	X	-	-	-	7/8 (22.22)	1 5/32 (29.36)	13/32 (10.31)	1/8 (3.17)	2 (0.90)	
BK52	4.95 (125.73)	4.2 (106.68)	4.6 (116.84)	3	X	X	X	X	-	X	X	-	-	-	7/8 (22.22)	1 5/32 (29.36)	13/32 (10.31)	1/8 (3.17)	2 (0.90)	
BK55	5.25 (133.35)	4.5 (114.30)	4.9 (124.46)	3	X	X	X	X	-	X	X	X	-	-	7/8 (22.22)	1 5/32 (29.36)	13/32 (10.31)	1/8 (3.17)	2.2 (0.99)	
BK57	5.45 (62.23)	4.7 (119.38)	5.1 (129.54)	3	-	X	X	X	X	X	X	-	-	-	7/8 (22.22)	1 5/32 (29.36)	13/32 (10.31)	1/8 (3.17)	2.3 (1.04)	
BK60	5.75 (146.05)	5 (127.00)	5.4 (137.16)	3	X	X	X	X	-	X	X	X	-	-	7/8 (22.22)	1 5/32 (29.36)	13/32 (10.31)	1/8 (3.17)	2.3 (1.04)	
BK62	5.95 (151.13)	5.2 (132.08)	5.6 (142.24)	3	X	X	X	X	X	X	X	X	-	-	7/8 (22.22)	1 5/32 (29.36)	13/32 (10.31)	1/8 (3.17)	2.4 (1.08)	
BK65	6.25 (158.75)	5.5 (139.70)	5.9 (149.86)	3	-	X	X	-	-	X	X	-	-	-	7/8 (22.22)	1 5/32 (29.36)	13/32 (10.31)	1/8 (3.17)	2.7 (1.22)	
BK67	6.45 (163.83)	5.7 (144.78)	6.1 (154.94)	3	-	X	X	-	-	X	X	-	-	-	7/8 (22.22)	1 5/32 (29.36)	13/32 (10.31)	1/8 (3.17)	2.8 (1.27)	

★ P = 25/32 & C = 1/16 POUR LES ALÉSAGES DE 0 À 1" / FOR 1" BORE AND SMALLER

▲ NOTE—NE PAS UTILISER LES POULIES "AK" AVEC DES ALÉSAGES DE 1" ET MOINS AVEC DES CLASSIFICATIONS DE COURROIES GRIPNOTCH
NOTE—DO NOT USE THESE "AK" SHEAVES WITH BORES 1" AND UNDER WITH GRIPNOTCH BELT RATINGS

Chemin de clé standard / Standard Keyseat	
Plage d'alésage / Bore Range	Chemin de clé / Keyseat
1/2" 12.7 mm	Aucun / None
5/8" - 7/8" 15.875—22.22 mm	3/16 x 3/32" 4.76 x 2.38 mm
15/16" - 1 1/4" 23.81—31.75 mm	1/4 x 1/8" 6.35 x 3.175 mm
1 7/16" 36.51 mm	3/8 x 3/16" 9.52 x 4.76 mm



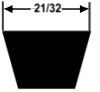
Voir p.15 pour caractéristiques des vis de pression
See p.15 for set screw specifications

Section Poulie / Sheave Section

Poulie en fonte BK / BK Cast Iron Sheave

Poulies à deux rainures pour courroies de type «4L» ou «A» et «5L» ou «B»

Single groove sheave for "4L" or "A" Belts and "5L" or "B" belts



DIMENSIONS DES ALÉSAGES—ALÉSAGE MACHINÉ

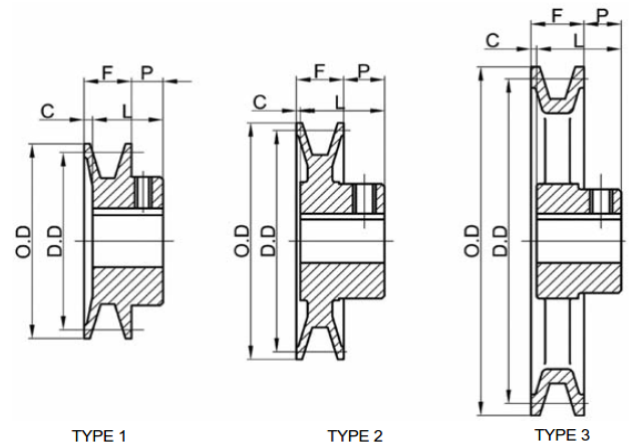
STOCK SIZES—FINISHED BORE

#Pièces Part no.	Diamètre/ Diameter po/in (mm)			Type	Alésage non-machiné marqué «X» Stock bores marked «X»												Diamètre/ Diameter po/in (mm)				Poids Weight lb (kg)
	O.D.	D.D. A	D.D. B		1/2"	5/8"	3/4"	7/8"	15/16"	1"	1 1/8"	1 3/16"	1 1/4"	1 3/8"	1 7/16"	F	L	P	C		
BK70	6.75 (171.45)	6 (152.40)	6.4 (162.56)	3	-	X	X	-	X	X	X	-	-	X	7/8 (22.22)	1 5/32 (29.36)	21/32 (16.66)	1/16 (1.58)	3.3 (1.49)		
BK72	6.95 (176.53)	6.2 (157.48)	6.6 (167.64)	3	-	-	X	-	-	X	X	-	X	-	7/8 (22.22)	1 5/32 (29.36)	21/32 (16.66)	1/16 (1.58)	3.9 (1.76)		
BK75	7.25 (184.15)	6.5 (165.10)	6.9 (175.26)	3	-	-	X	-	-	X	X	-	X	-	7/8 (22.22)	1 5/32 (29.36)	21/32 (16.66)	1/16 (1.58)	3.9 (1.76)		
BK77	7.45 (189.23)	6.7 (170.18)	7.1 (180.34)	3	-	-	X	-	-	X	X	-	X	-	7/8 (22.22)	1 5/32 (29.36)	21/32 (16.66)	1/16 (1.58)	4.1 (1.85)		
BK80	7.75 (196.85)	7 (177.80)	7.4 (187.96)	3	-	X	X	X	-	X	X	X	X	X	7/8 (22.22)	1 5/32 (29.36)	21/32 (16.66)	1/16 (1.58)	4.4 (1.99)		
BK85	8.25 (209.55)	7.5 (190.50)	7.9 (200.66)	3	-	-	X	-	-	X	X	-	X	X	7/8 (22.22)	1 5/32 (29.36)	21/32 (16.66)	1/16 (1.58)	5 (2.26)		
BK90	8.75 (222.25)	8 (203.20)	8.4 (213.36)	3	-	-	X	X	X	X	X	X	X	X	7/8 (22.22)	1 5/32 (29.36)	21/32 (16.66)	1/16 (1.58)	5 (2.26)		
BK95	9.25 (234.95)	8.5 (215.90)	8.9 (226.06)	3	-	-	X	-	-	X	X	-	X	X	7/8 (22.22)	1 5/32 (29.36)	21/32 (16.66)	1/16 (1.58)	5.4 (2.44)		
BK100	9.75 (247.65)	9 (228.60)	9.4 (238.76)	3	-	-	X	X	X	X	X	X	X	X	7/8 (22.22)	1 5/32 (29.36)	21/32 (16.66)	1/16 (1.58)	5.6 (2.54)		
BK105	10.25 (260.35)	9.5 (241.30)	9.9 (251.46)	3	-	-	-	-	-	X	-	-	X	X	7/8 (22.22)	1 5/32 (29.36)	21/32 (16.66)	1/16 (1.58)	5.8 (2.63)		
BK110	10.75 (273.05)	10 (254.00)	10.4 (264.16)	3	-	-	X	-	-	X	X	X	X	X	7/8 (22.22)	1 5/32 (29.36)	21/32 (16.66)	1/16 (1.58)	6.4 (2.90)		
BK115	11.25 (285.75)	10.5 (266.70)	10.9 (276.86)	3	-	-	-	-	-	X	-	-	X	X	7/8 (22.22)	1 5/32 (29.36)	21/32 (16.66)	1/16 (1.58)	6.9 (3.129)		
BK120	11.75 (298.45)	11 (279.40)	11.4 (289.560)	3	-	-	X	-	-	X	-	X	X	X	7/8 (22.22)	1 5/32 (29.36)	21/32 (16.66)	1/16 (1.58)	7.4 (3.35)		
BK130	12.75 (323.85)	12 (304.80)	12.4 (314.96)	3	-	-	X	-	-	X	X	X	X	X	7/8 (22.22)	1 5/32 (29.36)	21/32 (16.66)	1/16 (1.58)	8.4 (3.81)		
BK140	13.75 (349.25)	13 (330.20)	13.4 (340.36)	3	-	-	X	-	-	X	-	X	-	X	7/8 (22.22)	1 5/32 (29.36)	21/32 (16.66)	1/16 (1.58)	9.4 (4.26)		
BK160	15.75 (400.05)	15 (381.00)	15.4 (391.16)	3	-	-	-	-	-	X	X	X	X	X	7/8 (22.22)	1 5/32 (29.36)	21/32 (16.66)	1/16 (1.58)	11.4 (5.17)		
BK190	18.75 (476.25)	18 (457.20)	18.4 (467.36)	3	-	-	-	-	-	X	-	X	X	X	7/8 (22.22)	1 5/32 (29.36)	21/32 (16.66)	1/16 (1.58)	13.4 (6.07)		

★ P= 25/32 & C=1/16 POUR LES ALÉSAGES DE 0 À 1" / FOR 1" BORE AND SMALLER

▲ NOTE—NE PAS UTILISER LES POULIES "AK" AVEC DES ALÉSAGES DE 1" ET MOINS AVEC DES CLASSIFICATIONS DE COURROIES GRIPNOTCH
NOTE—DO NOT USE THESE "AK" SHEAVES WITH BORES 1" AND UNDER WITH GRIPNOTCH BELT RATINGS

Chemin de clé standard / Standard Keyseat	
Plage d'alésage / Bore Range	Chemin de clé / Keyseat
1/2" 12.7 mm	Aucun / None
5/8" - 7/8" 15.875—22.22 mm	3/16 x 3/32" 4.76 x 2.38 mm
15/16" - 1 1/4" 23.81—31.75 mm	1/4 x 1/8" 6.35 x 3.175 mm
1 7/16" 36.51 mm	3/8 x 3/16" 9.52 x 4.76 mm



Voir p.15 pour caractéristiques des vis de pression
See p.15 for set screw specifications

Section Poulie / Sheave Section

Poulie en fonte BKH / BKH Cast Iron Sheave

Poulies à une rainure pour courroies de type «4L» ou «A» et «5L» ou «B» avec manchon

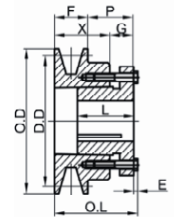
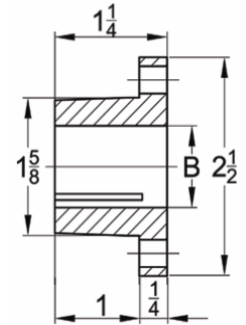
Single groove sheave for "4L" or "A" Belts and "5L" or "B" belts with bushing



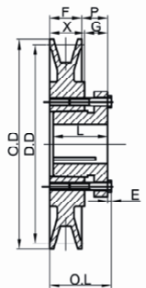
DIMENSIONS DES ALÉSAGES - MANCHON CONIQUE FENDU

STOCK SIZES - SPLIT TAPER BUSHINGS

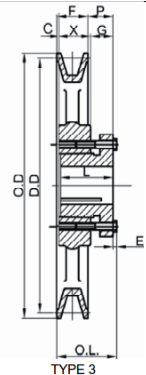
#Pièces Part no.	Diamètre/ Diameter po/in (mm)			Type	Diamètre/ Diameter po/in (mm)								Poids Weight lb (kg)
	O.D.	D.D. A	D.D. B		O.L.	F	L	P	C	X	G	E	
BK30H	3.15 (80.01)	2.4 (60.96)	2.8 (71.12)	1	1 15/16 (49.21)	7/8 (22.22)	1 1/4 (31.75)	7/8 (22.22)	-	1 5/16 (33.33)	7/16 (11.11)	3/16 (4.76)	1.2 (0.54)
BK32H	3.35 (85.09)	2.6 (66.04)	3 (76.20)	1	1 15/16 (49.21)	7/8 (22.22)	1 1/4 (31.75)	7/8 (22.22)	-	1 5/16 (33.33)	7/16 (11.11)	3/16 (4.76)	1.4 (0.63)
BK34H	3.55 (90.17)	2.8 (71.12)	3.2 (81.28)	1	1 15/16 (49.21)	7/8 (22.22)	1 1/4 (31.75)	7/8 (22.22)	-	1 5/16 (33.33)	7/16 (11.11)	3/16 (4.76)	1.6 (0.72)
BK36H	3.75 (95.25)	3 (76.20)	3.4 (86.36)	2	1 1/2 (38.10)	7/8 (22.22)	1 1/4 (31.75)	7/16 (11.11)	-	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	1.2 (0.54)
BK40H	3.95 (100.33)	3.2 (81.28)	3.6 (91.44)	2	1 1/2 (38.10)	7/8 (22.22)	1 1/4 (31.75)	7/16 (11.11)	-	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	1.4 (0.63)
BK45H	4.25 (107.95)	3.5 (88.90)	3.9 (99.06)	2	1 1/2 (38.10)	7/8 (22.22)	1 1/4 (31.75)	7/16 (11.11)	-	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	1.8 (0.81)
BK47H	4.45 (113.03)	3.7 (93.98)	4.1 (104.14)	2	1 1/2 (38.10)	7/8 (22.22)	1 1/4 (31.75)	7/16 (11.11)	-	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	2.2 (0.99)
BK50H	4.75 (120.65)	4 (101.60)	4.4 (111.76)	2	1 1/2 (38.10)	7/8 (22.22)	1 1/4 (31.75)	7/16 (11.11)	-	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	2 (0.90)
BK52H	4.95 (125.73)	4.2 (106.68)	4.6 (116.84)	2	1 1/2 (38.10)	7/8 (22.22)	1 1/4 (31.75)	7/16 (11.11)	-	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	2.1 (0.95)
BK55H	5.25 (133.35)	4.5 (114.30)	4.9 (124.46)	2	1 1/2 (38.10)	7/8 (22.22)	1 1/4 (31.75)	7/16 (11.11)	-	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	2.7 (1.22)
BK57H	5.45 (138.43)	4.7 (119.38)	5.1 (129.54)	2	1 1/2 (38.10)	7/8 (22.22)	1 1/4 (31.75)	7/16 (11.11)	-	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	2.7 (1.22)
BK60H	5.75 (146.05)	5 (127.00)	5.4 (137.16)	2	1 1/2 (38.10)	7/8 (22.22)	1 1/4 (31.75)	7/16 (11.11)	-	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	2.5 (1.13)
BK62H	5.95 (151.13)	5.2 (132.08)	5.6 (142.24)	2	1 1/2 (38.10)	7/8 (22.22)	1 1/4 (31.75)	7/16 (11.11)	-	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	2.6 (1.17)
BK65H	6.25 (158.75)	5.5 (139.70)	5.9 (149.86)	2	1 1/2 (38.10)	7/8 (22.22)	1 1/4 (31.75)	7/16 (11.11)	-	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	2.8 (1.27)
BK67H	6.45 (163.83)	5.7 (144.78)	6.1 (154.94)	2	1 1/2 (38.10)	7/8 (22.22)	1 1/4 (31.75)	7/16 (11.11)	-	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	2.9 (1.31)
BK70H	6.75 (171.45)	6 (152.40)	6.4 (162.56)	3	1 9/16 (39.68)	7/8 (22.22)	1 1/4 (31.75)	1/2 (12.70)	1/16 (1.58)	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	2.8 (1.27)
BK72H	6.95 (176.53)	6.2 (157.48)	6.6 (167.64)	3	1 9/16 (39.68)	7/8 (22.22)	1 1/4 (31.75)	1/2 (12.70)	1/16 (1.58)	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	3.1 (1.40)
BK75H	7.25 (184.15)	6.5 (165.10)	6.9 (175.26)	3	1 9/16 (39.68)	7/8 (22.22)	1 1/4 (31.75)	1/2 (12.70)	1/16 (1.58)	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	3.3 (1.49)
BK77H	7.45 (189.23)	6.7 (170.18)	7.1 (180.34)	3	1 9/16 (39.68)	7/8 (22.22)	1 1/4 (31.75)	1/2 (12.70)	1/16 (1.58)	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	3.8 (1.72)
BK80H	7.75 (196.85)	7 (177.80)	7.4 (187.96)	3	1 9/16 (39.68)	7/8 (22.22)	1 1/4 (31.75)	1/2 (12.70)	1/16 (1.58)	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	3.4 (1.54)
BK85H	8.25 (209.55)	7.5 (190.50)	7.9 (200.66)	3	1 9/16 (39.68)	7/8 (22.22)	1 1/4 (31.75)	1/2 (12.70)	1/16 (1.58)	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	3.8 (1.72)
BK90H	8.75 (222.25)	8 (203.20)	8.4 (213.36)	3	1 9/16 (39.68)	7/8 (22.22)	1 1/4 (31.75)	1/2 (12.70)	1/16 (1.58)	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	4.5 (2.04)
BK95H	9.25 (234.95)	8.5 (215.90)	8.9 (226.06)	3	1 9/16 (39.68)	7/8 (22.22)	1 1/4 (31.75)	1/2 (12.70)	1/16 (1.58)	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	5 (2.26)
BK100H	9.75 (247.65)	9 (228.60)	9.4 (238.76)	3	1 9/16 (39.68)	7/8 (22.22)	1 1/4 (31.75)	1/2 (12.70)	1/16 (1.58)	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	5.2 (2.35)
BK105H	10.25 (260.35)	9.5 (241.30)	9.9 (251.46)	3	1 9/16 (39.68)	7/8 (22.22)	1 1/4 (31.75)	1/2 (12.70)	1/16 (1.58)	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	5.5 (2.49)
BK110H	10.75 (273.05)	10 (254.00)	10.4 (264.16)	3	1 9/16 (39.68)	7/8 (22.22)	1 1/4 (31.75)	1/2 (12.70)	1/16 (1.58)	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	6 (2.72)
BK115H	11.25 (285.75)	10.5 (266.70)	10.9 (276.86)	3	1 9/16 (39.68)	7/8 (22.22)	1 1/4 (31.75)	1/2 (12.70)	1/16 (1.58)	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	6.4 (2.90)
BK120H	11.75 (298.45)	11 (279.40)	11.4 (289.56)	3	1 9/16 (39.68)	7/8 (22.22)	1 1/4 (31.75)	1/2 (12.70)	1/16 (1.58)	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	6.9 (3.12)
BK130H	12.75 (323.85)	12 (304.80)	12.4 (314.96)	3	1 9/16 (39.68)	7/8 (22.22)	1 1/4 (31.75)	1/2 (12.70)	1/16 (1.58)	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	6.9 (3.12)
BK140H	13.75 (349.25)	13 (330.20)	13.4 (340.36)	3	1 9/16 (39.68)	7/8 (22.22)	1 1/4 (31.75)	1/2 (12.70)	1/16 (1.58)	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	8.5 (3.85)
BK150H	14.75 (374.65)	14 (355.60)	14.4 (365.76)	3	1 9/16 (39.68)	7/8 (22.22)	1 1/4 (31.75)	1/2 (12.70)	1/16 (1.58)	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	9.5 (4.30)
BK160H	15.75 (400.05)	15 (381.00)	15.4 (391.16)	3	1 9/16 (39.68)	7/8 (22.22)	1 1/4 (31.75)	1/2 (12.70)	1/16 (1.58)	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	9.8 (4.44)
BK190H	18.75 (476.25)	18 (457.20)	18.4 (467.36)	3	1 9/16 (39.68)	7/8 (22.22)	1 1/4 (31.75)	1/2 (12.70)	1/16 (1.58)	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	12.8 (5.80)



TYPE 1



TYPE 2



TYPE 3

Toutes ces poulies s'installent avec des manchons de type L (Voir p.16 pour caractéristiques)

Use L Type bushing with all these sheaves (see p.16 for specifications)

Section Poulie / Sheave Section

Poulie en fonte 2BK / 2BK Cast Iron Sheave

Poulies à deux rainures pour courroies de type «4L» / «A» et «5L» / «B» Double groove sheave for "4L" or "A" Belts and "5L" or "B" belts

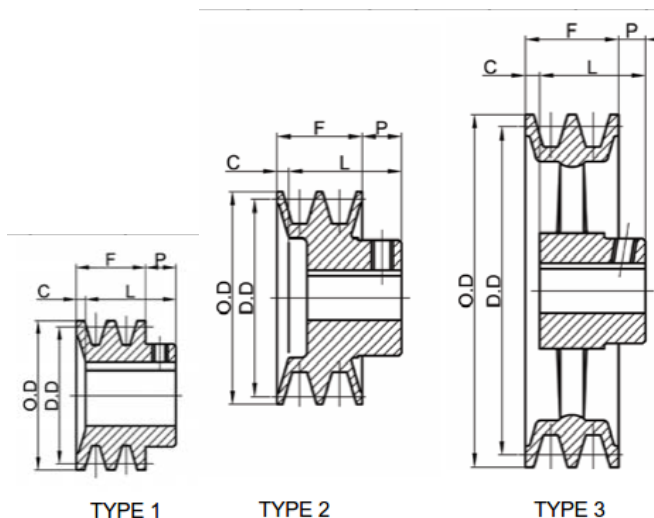


DIMENSIONS DES ALÉSAGES—ALÉSAGE MACHINÉ

STOCK SIZES—FINISHED BORE

#Pièces Part no.	Diamètre/ Diameter po/in (mm)			Type	Alésage non-machiné marqué «X» Stock bores marked «X»									Diamètre/ Diameter po/in (mm)				Poids Weight lb (kg)
	O.D.	D.D. A	D.D. B		1/2"	5/8"	3/4"	7/8"	1"	1 1/8"	1 3/16"	1 3/8"	1 7/16"	F	L	P	C	
2BK25	2.5 (63.50)	1.9 (48.26)	2.3 (58.42)	1	X	X	X	X	-	-	-	-	-	1 3/4 (44.45)	1 31/32 (50.00)	15/32 (11.90)	1/4 (6.35)	1.3 (0.58)
2BK27	2.7 (68.58)	2.1 (53.34)	2.5 (63.5)	1	X	X	X	X	X	-	-	-	-	1 3/4 (44.45)	1 31/32 (50.00)	15/32 (11.90)	1/4 (6.35)	1.6 (0.72)
2BK28	2.95 (74.93)	2.2 (55.88)	2.6 (66.04)	1	X	X	X	X	X	X	-	-	-	1 3/4 (44.45)	1 31/32 (50.00)	15/32 (11.90)	1/4 (6.35)	1.9 (0.86)
2BK30	3.15 (80.01)	2.4 (60.96)	2.8 (71.12)	1	X	X	X	X	X	X	-	-	-	1 3/4 (44.45)	1 31/32 (50.00)	15/32 (11.90)	1/4 (6.35)	2.3 (1.04)
2BK32	3.35 (85.09)	2.6 (66.04)	3 (76.20)	1	-	X	-	X	X	X	-	-	-	1 3/4 (44.45)	1 31/32 (50.00)	15/32 (11.90)	1/4 (6.35)	2.6 (1.17)
2BK34	3.55 (90.17)	2.8 (71.12)	3.2 (81.28)	1	-	X	X	X	X	X	-	-	-	1 3/4 (44.45)	1 31/32 (50.00)	15/32 (11.90)	1/4 (6.35)	2.8 (1.27)
2BK36	3.75 (95.25)	3 (76.20)	3.4 (86.36)	1	-	-	X	X	X	X	-	X	-	1 3/4 (44.45)	1 31/32 (50.00)	15/32 (11.90)	1/4 (6.35)	3.3 (1.49)
2BK40	3.95 (100.33)	3.2 (81.28)	3.6 (91.44)	2	-	X	X	X	X	X	-	-	-	1 3/4 (44.45)	1 15/32 (37.30)	15/32 (11.90)	3/4 (19.05)	3.3 (1.49)
2BK45	4.25 (107.95)	3.5 (88.90)	3.9 (99.06)	2	-	-	-	-	X	X	-	X	-	1 3/4 (44.45)	1 15/32 (37.30)	15/32 (11.90)	3/4 (19.05)	3.3 (1.49)
2BK47	4.45 (113.03)	3.7 (93.98)	4.1 (104.14)	2	-	-	-	X	X	X	-	-	-	1 3/4 (44.45)	1 15/32 (37.30)	15/32 (11.90)	3/4 (19.05)	3.7 (1.67)
2BK50	4.75 (120.65)	4 (101.60)	4.4 (111.76)	2	-	-	X	-	X	X	-	X	-	1 3/4 (44.45)	1 15/32 (37.30)	15/32 (11.90)	3/4 (19.05)	4.1 (1.85)
2BK52	4.95 (125.73)	4.2 (106.68)	4.6 (116.84)	2	-	-	-	X	X	X	-	X	-	1 3/4 (44.45)	1 15/32 (37.30)	15/32 (11.90)	3/4 (19.05)	4.5 (2.04)
2BK55	5.25 (133.35)	4.5 (114.30)	4.9 (124.46)	2	-	-	-	-	-	X	-	X	-	1 3/4 (44.45)	1 15/32 (37.30)	15/32 (11.90)	3/4 (19.05)	4.5 (2.04)

Chemin de clé standard / Standard Keyseat	
Plage d'alésage / Bore Range	Chemin de clé / Keyseat
1/2" 12.7 mm	Aucun / None
5/8" - 7/8" 15.875—22.22 mm	3/16 x 3/32" 4.76 x 2.38 mm
15/16" - 1 1/4" 23.81—31.75 mm	1/4 x 1/8" 6.35 x 3.175 mm
1 7/16" 36.51 mm	3/8 x 3/16" 9.52 x 4.76 mm



Voir p.15 pour caractéristiques des vis de pression

See p.15 for set screw specifications

Section Poulie / Sheave Section

Poulie en fonte 2BK / 2BK Cast Iron Sheave

Poulies à deux rainures pour courroies de type «4L» / «A» et «5L» / «B» Double groove sheave for "4L" or "A" Belts and "5L" or "B" belts

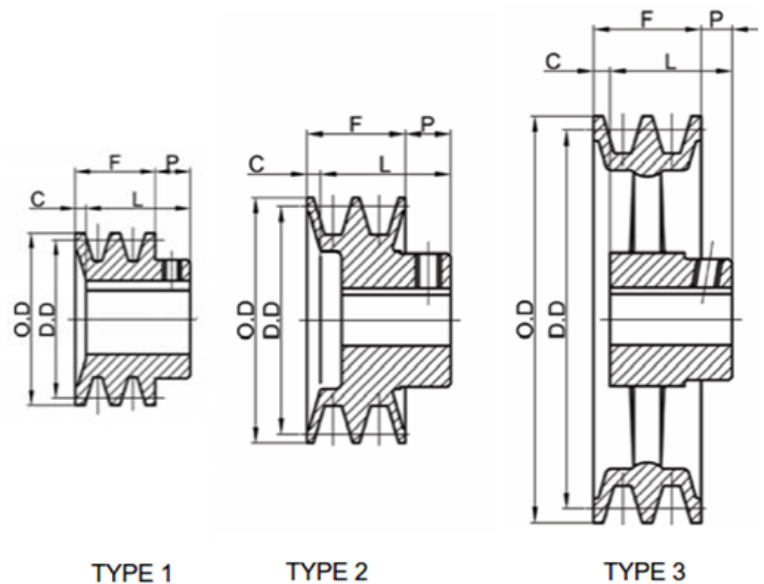


DIMENSIONS DES ALÉSAGES—ALÉSAGE MACHINÉ

STOCK SIZES—FINISHED BORE

#Pièces Part no.	Diamètre/ Diameter po/in (mm)			Type	Alésage non-machiné marqué «X» Stock bores marked «X»									Diamètre/ Diameter po/in (mm)				Poids Weight lb (kg)
	O.D.	D.D. A	D.D B		1/2"	5/8"	3/4"	7/8"	1"	1 1/8"	1 3/16"	1 3/8"	1 7/16"	F	L	P	C	
2BK57	5.45 (138.43)	4.7 (119.38)	5.1 (129.54)	3	-	-	-	-	X	X	-	X	-	1 3/4 (44.45)	1 15/32 (37.30)	15/32 (11.90)	3/4 (19.05)	5.1 (2.31)
2BK60	5.75 (146.05)	5 (127.00)	5.4 (137.16)	3	-	-	X	X	X	X	-	X	-	1 3/4 (44.45)	1 15/32 (37.30)	15/32 (11.90)	3/4 (19.05)	4.9 (2.22)
2BK62	5.95 (151.13)	5.2 (132.08)	5.6 (142.24)	3	-	-	-	-	X	X	-	X	-	1 3/4 (44.45)	1 15/32 (37.30)	15/32 (11.90)	3/4 (19.05)	4.8 (2.17)
2BK65	6.25 (158.75)	5.5 (139.70)	5.9 (149.86)	3	-	-	-	-	X	X	-	X	-	1 3/4 (44.45)	1 15/32 (37.30)	15/32 (11.90)	3/4 (19.05)	5 (2.26)
2BK67	6.45 (163.83)	5.7 (144.78)	6.1 (154.94)	3	-	-	-	-	X	X	-	X	-	1 3/4 (44.45)	1 15/32 (37.30)	15/32 (11.90)	3/4 (19.05)	5 (2.26)
2BK70	6.75 (171.45)	6 (152.40)	6.4 (162.56)	3	-	-	X	-	X	X	X	X	X	1 3/4 (44.45)	1 19/32 (40.48)	11/32 (8.73)	1/2 (12.70)	6.6 (2.99)
2BK80	7.75 (196.85)	7 (177.80)	7.4 (187.96)	3	-	-	X	-	X	X	X	X	X	1 3/4 (44.45)	1 19/32 (40.48)	11/32 (8.73)	1/2 (12.70)	7.2 (3.26)
2BK90	8.75 (222.25)	8 (203.20)	8.4 (213.36)	3	-	-	X	-	X	X	X	X	X	1 3/4 (44.45)	1 19/32 (40.48)	11/32 (8.73)	1/2 (12.70)	8.4 (3.81)
2BK100	9.75 (247.65)	9 (228.60)	9.4 (238.76)	3	-	-	X	-	X	-	X	X	X	1 3/4 (44.45)	1 19/32 (40.48)	11/32 (8.73)	1/2 (12.70)	9.4 (4.26)
2BK110	10.75 (273.05)	10 (254.00)	10.4 (264.16)	3	-	-	-	-	X	-	X	-	X	1 3/4 (44.45)	1 19/32 (40.48)	11/32 (8.73)	1/2 (12.70)	10.4 (4.71)
2BK120	11.75 (298.45)	11 (279.40)	11.4 (289.56)	3	-	-	-	-	X	-	X	-	X	1 3/4 (44.45)	1 19/32 (40.48)	11/32 (8.73)	1/2 (12.70)	11.8 (5.35)
2BK130	12.75 (323.85)	12 (304.80)	12.4 (314.96)	3	-	-	-	-	X	-	X	-	X	1 3/4 (44.45)	1 19/32 (40.48)	11/32 (8.73)	1/2 (12.70)	14.9 (6.75)
2BK140	13.75 (349.25)	13 (330.20)	13.4 (340.36)	3	-	-	-	-	X	-	X	-	X	1 3/4 (44.45)	1 19/32 (40.48)	11/32 (8.73)	1/2 (12.70)	16.3 (7.39)
2BK160	15.75 (400.05)	15 (381.00)	15.4 (391.16)	3	-	-	-	-	X	-	X	-	X	1 3/4 (44.45)	1 19/32 (40.48)	11/32 (8.73)	1/2 (12.70)	18 (8.16)
2BK190	18.75 (476.25)	18 (457.20)	18.4 (467.36)	3	-	-	-	-	-	-	X	-	X	1 3/4 (44.45)	1 19/32 (40.48)	11/32 (8.73)	1/2 (12.70)	23.3 (10.56)

Chemin de clé standard / Standard Keyseat	
Plage d'alésage / Bore Range	Chemin de clé / Keyseat
1/2" 12.7 mm	Aucun /None
5/8" - 7/8" 15.875—22.22 mm	3/16 x 3/32" 4.76 x 2.38 mm
15/16" - 1 1/4" 23.81—31.75 mm	1/4 x 1/8" 6.35 x 3.175 mm
1 7/16" 36.51 mm	3/8 x 3/16" 9.52 x 4.76 mm



TYPE 1

TYPE 2

TYPE 3

Voir p.15 pour caractéristiques des vis de pression

See p.15 for set screw specifications

Section Poulie / Sheave Section

Poulie en fonte 2BKH / 2BKH Cast Iron Sheave

Poulies à deux rainures pour courroies de type «4L» ou «A» et «5L» ou «B» avec manchon

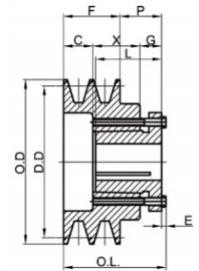
Double groove sheave for "4L" or "A" Belts and "5L" or "B" belts with bushing



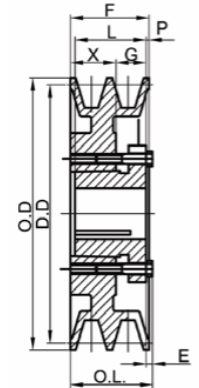
DIMENSIONS DES ALÉSAGES - MANCHON CONIQUE FENDU

STOCK SIZES - SPLIT TAPER BUSHING

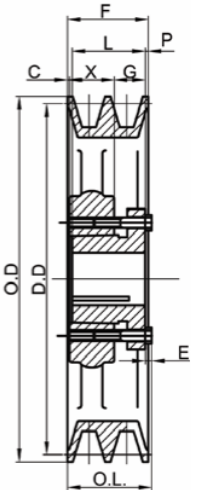
#Pièces Part no.	Diamètre / Diameter po/ in (mm)			Type	Diamètre / Diameter po/ in (mm)								Poids Weight lb (kg)
	O.D	D.D. A	D.D. B		O.L.	F	L	P	C	X	G	E	
2BK32H	3.35 (85.09)	2.6 (66.04)	3 (76.2)	1	2 13/16 (71.43)	1 3/4 (44.45)	1 1/4 (31.75)	7/8 (22.22)	1 5/16 (33.33)	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	2.1 (0.95)
2BK34H	3.55 (90.17)	2.8 (71.12)	3.2 (81.28)	1	2 13/16 (71.43)	1 3/4 (44.45)	1 1/4 (31.75)	7/8 (22.22)	1 5/16 (33.33)	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	2.4 (1.08)
2BK36H	3.75 (95.25)	3 (76.20)	3.4 (86.36)	1	2 3/8 (60.32)	1 3/4 (44.45)	1 1/4 (31.75)	7/16 (11.11)	7/8 (22.22)	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	2 (0.90)
2BK40H	3.95 (100.33)	3.2 (81.28)	3.6 (91.44)	1	2 3/8 (60.32)	1 3/4 (44.45)	1 1/4 (31.75)	7/16 (11.11)	7/8 (22.22)	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	2.4 (1.08)
2BK45H	4.25 (107.95)	3.5 (88.9)	3.9 (99.06)	1	2 3/8 (60.32)	1 3/4 (44.45)	1 1/4 (31.75)	7/16 (11.11)	7/8 (22.22)	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	3 (1.36)
2BK47H	4.45 (113.03)	3.7 (93.98)	4.1 (104.14)	2	1 3/4 (44.45)	1 3/4 (44.45)	1 1/4 (31.75)	7/16 (11.11)	-	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	2.8 (1.27)
2BK50H	4.75 (120.65)	4 (101.60)	4.4 (111.76)	2	1 3/4 (44.45)	1 3/4 (44.45)	1 1/4 (31.75)	7/16 (11.11)	-	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	3.3 (1.49)
2BK52H	4.95 (125.73)	4.2 (106.68)	4.6 (116.84)	2	1 3/4 (44.45)	1 3/4 (44.45)	1 1/4 (31.75)	7/16 (11.11)	-	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	3.6 (1.63)
2BK55H	5.25 (133.35)	4.5 (114.30)	4.9 (124.46)	2	1 3/4 (44.45)	1 3/4 (44.45)	1 1/4 (31.75)	7/16 (11.11)	-	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	3.9 (1.76)
2BK57H	5.45 (138.43)	4.7 (119.38)	5.1 (129.54)	2	1 3/4 (44.45)	1 3/4 (44.45)	1 1/4 (31.75)	7/16 (11.11)	-	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	4.3 (1.95)
2BK60H	5.75 (146.05)	5 (127.00)	5.4 (137.16)	2	1 3/4 (44.45)	1 3/4 (44.45)	1 1/4 (31.75)	7/16 (11.11)	-	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	4.4 (1.99)
2BK62H	5.95 (151.13)	5.2 (132.08)	5.6 (142.24)	2	1 3/4 (44.45)	1 3/4 (44.45)	1 1/4 (31.75)	7/16 (11.11)	-	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	4.5 (2.04)
2BK65H	6.25 (158.750)	5.5 (139.70)	5.9 (149.86)	3	1 3/4 (44.45)	1 3/4 (44.45)	1 1/4 (31.75)	7/16 (11.11)	1/4 (6.35)	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	4.5 (2.04)
2BK67H	6.45 (163.83)	5.7 (144.78)	6.1 (154.94)	3	1 3/4 (44.45)	1 3/4 (44.45)	1 1/4 (31.75)	7/16 (11.11)	1/4 (6.35)	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	5 (2.26)
2BK70H	6.75 (171.45)	6 (152.40)	6.4 (162.56)	3	1 3/4 (44.45)	1 3/4 (44.45)	1 1/4 (31.75)	7/16 (11.11)	1/4 (6.35)	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	5.1 (2.31)
2BK80H	7.75 (196.85)	7 (177.80)	7.4 (187.96)	3	1 3/4 (44.45)	1 3/4 (44.45)	1 1/4 (31.75)	7/16 (11.11)	1/4 (6.35)	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	6.4 (2.90)
2BK90H	8.75 (222.25)	8 (203.20)	8.4 (213.36)	3	1 3/4 (44.45)	1 3/4 (44.45)	1 1/4 (31.75)	7/16 (11.11)	1/4 (6.35)	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	7.6 (3.44)
2BK100H	9.75 (247.65)	9 (228.60)	9.4 (238.760)	3	1 3/4 (44.45)	1 3/4 (44.45)	1 1/4 (31.75)	7/16 (11.11)	1/4 (6.35)	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	8.4 (3.81)
2BK110H	10.75 (273.05)	10 (254.00)	10.4 (264.16)	3	1 3/4 (44.45)	1 3/4 (44.45)	1 1/4 (31.75)	7/16 (11.11)	1/4 (6.35)	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	9.3 (4.21)
2BK120H	11.75 (298.45)	11 (279.40)	11.4 (289.56)	3	1 3/4 (44.45)	1 3/4 (44.45)	1 1/4 (31.75)	7/16 (11.11)	1/4 (6.35)	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	11 (4.98)
2BK130H	12.75 (323.85)	12 (304.80)	12.4 (314.96)	3	1 3/4 (44.45)	1 3/4 (44.45)	1 1/4 (31.75)	7/16 (11.11)	1/4 (6.35)	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	13.1 (5.94)
2BK140H	13.75 (349.25)	13 (330.20)	13.4 (340.36)	3	1 3/4 (44.45)	1 3/4 (44.45)	1 1/4 (31.75)	7/16 (11.11)	1/4 (6.35)	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	14.8 (6.71)
2BK160H	15.75 (400.05)	15 (381.00)	15.1 (383.54)	3	1 3/4 (44.45)	1 3/4 (44.45)	1 1/4 (31.75)	7/16 (11.11)	1/4 (6.35)	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	17.5 (7.93)
2BK190H	18.75 (476.25)	18 (457.20)	18.4 (467.36)	3	1 3/4 (44.45)	1 3/4 (44.45)	1 1/4 (31.75)	7/16 (11.11)	1/4 (6.35)	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	21.5 (9.75)



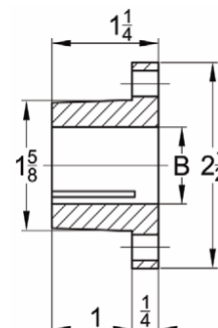
TYPE 1



TYPE 2



TYPE 3



Toutes ces poulies s'installent avec des manchons de type L (Voir p.16 pour caractéristiques)

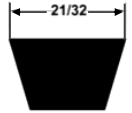
Use L Type bushing with all these sheaves (see p.16 for specifications)

Section Poulie / Sheave Section

Poulie en fonte 3BK / 3BK Cast Iron Sheave

Poulies à trois rainures
Rainures combinées pour courroies «4L» ou «A» et «5L» ou «B»

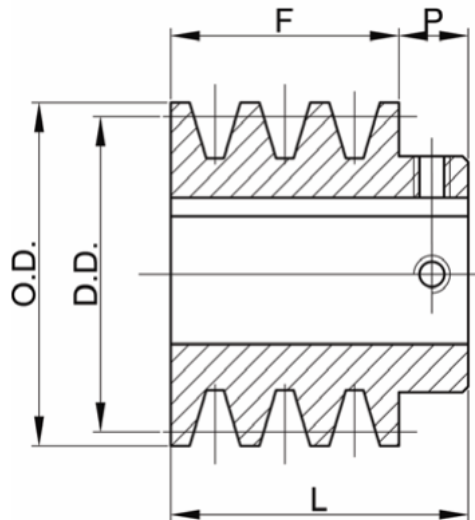
Triple groove sheave
Combination grooves for "4L" or "A" and "5L" or "B" belts



DIMENSIONS DES ALÉSAGES—ALÉSAGE MACHINÉ

STOCK SIZES—FINISHED BORE

#Pièces Part no.	Diamètre / Diameter po/ in (mm)			Type	Alésage non-machiné marqué X Stock Bore marked X				Diamètre / Diameter po/ in (mm)			Poids Weight lb (kg)
	O.D.	D.D. A	D.D. B		5/8"	7/8"	1"	1 1/8"	F	L	P	
3BK25	2.5 (63.50)	1.9 (48.26)	2.3 (58.42)	1	X	X			2 1/2 (63.50)	3 (76.20)	1/2 (12.70)	1.7 (0.77)
3BK27	2.7 (68.58)	2.1 (53.34)	2.5 (63.50)	1	X	X	X		2 1/2 (63.50)	3 (76.20)	1/2 (12.70)	2.1 (0.95)
3BK28	2.95 (74.93)	2.2 (55.88)	2.6 (66.04)	1	X	X	X	X	2 1/2 (63.50)	3 (76.20)	1/2 (12.70)	2.5 (1.13)
3BK30	3.15 (80.01)	2.4 (60.96)	2.8 (71.12)	1		X	X	X	2 1/2 (63.50)	3 (76.20)	1/2 (12.70)	3 (1.36)
3BK32	3.35 (85.09)	2.6 (66.04)	3 (76.2)	1		X	X	X	2 1/2 (63.50)	3 (76.20)	1/2 (12.70)	3.4 (1.54)
3BK34	3.55 (90.17)	2.8 (71.12)	3.2 (81.28)	1		X	X	X	2 1/2 (63.50)	3 (76.20)	1/2 (12.70)	3.8 (1.72)
3BK36	3.75 (95.25)	3 (76.2)	3.4 (86.36)	1		X	X	X	2 1/2 (63.50)	3 (76.20)	1/2 (12.70)	4.3 (1.95)
3BK40	3.95 (100.33)	3.2 (81.28)	3.6 (91.44)	1		X	X	X	2 1/2 (63.50)	3 (76.20)	1/2 (12.70)	4.7 (2.13)



Voir p.15 pour caractéristiques des vis de pression
See p.15 for set screw specifications

Chemin de clé standard / Standard Keyseat	
Plage d'alésage / Bore Range	Chemin de clé / Keyseat
5/8" - 7/8" 15.875—22.22 mm	3/16 x 3/32" 4.76 x 2.38 mm
15/16" - 1 1/4" 23.81—31.75 mm	1/4 x 1/8" 6.35 x 3.175 mm

Section Poulie / Sheave Section

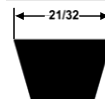
Poulie en fonte 3BKH / 3BKH Cast Iron Sheave

Poulies à trois rainures avec manchon

Rainures combinées pour courroies «4L» ou «A» et «5L» ou «B»

Triple groove sheave with bushing

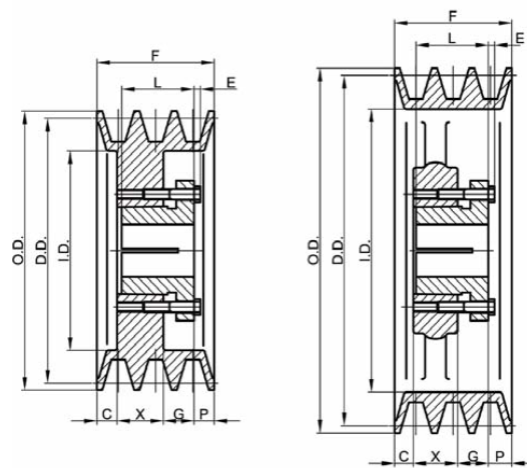
Combination grooves for "4L" or "A" and "5L" or "B" belts



DIMENSIONS DES ALÉSAGES - MANCHON CONIQUE FENDU

STOCK SIZES - SPLIT TAPER BUSHING

Part no. #Pièce	Diamètre/ Diameter po/in (mm)				Type	Diamètre/ Diameter po/in (mm)							Poids Weight lb (kg)
	O.D.	D.D. A	D.D. B	I.D.		F	L	P	C	X	G	E	
3BK45H	4.25 (107.95)	3.5 (88.90)	3.9 (99.06)	2 5/8 (66.67)	2	2 1/2 (63.50)	1 1/4 (31.75)	1/2 (12.70)	11/16 (17.46)	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	3.9 (1.76)
3BK47H	4.45 (113.03)	3.7 (93.98)	4.1 (104.14)	2 11/16 (68.26)	2	2 1/2 (63.50)	1 1/4 (31.75)	1/2 (12.70)	11/16 (17.46)	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	4.2 (1.90)
3BK50H	4.75 (120.65)	4 (101.60)	4.4 (111.76)	3 (76.20)	2	2 1/2 (63.50)	1 1/4 (31.75)	1/2 (12.70)	11/16 (17.46)	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	4.4 (1.99)
3BK52H	4.95 (125.73)	4.2 (106.68)	4.6 (116.84)	3 3/16 (80.96)	2	2 1/2 (63.50)	1 1/4 (31.75)	1/2 (12.70)	11/16 (17.46)	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	4.7 (2.13)
3BK55H	5.25 (133.35)	4.5 (114.30)	4.9 (124.46)	3 1/2 (88.90)	2	2 1/2 (63.50)	1 1/4 (31.75)	1/2 (12.70)	11/16 (17.46)	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	5.1 (2.31)
3BK57H	5.45 (138.43)	4.7 (119.38)	5.1 (129.54)	3 11/16 (93.66)	2	2 1/2 (63.50)	1 1/4 (31.75)	1/2 (12.70)	11/16 (17.46)	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	5.3 (2.40)
3BK60H	5.75 (146.05)	5 (127.00)	5.4 (137.16)	4 (101.60)	3	2 1/2 (63.50)	1 1/4 (31.75)	1/2 (12.70)	11/16 (17.46)	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	5.6 (2.54)
3BK62H	5.95 (151.13)	5.2 (132.08)	5.6 (142.24)	4 3/16 (106.36)	3	2 1/2 (63.50)	1 1/4 (31.75)	1/2 (12.70)	11/16 (17.46)	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	5.8 (2.63)
3BK65H	6.25 (158.75)	5.5 (139.70)	5.9 (149.86)	4 1/2 (114.30)	3	2 1/2 (63.50)	1 1/4 (31.75)	29/32 (23.01)	9/32 (7.14)	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	5.8 (2.63)
3BK67H	6.45 (163.83)	5.7 (144.78)	6.1 (154.94)	4 11/16 (119.06)	3	2 1/2 (63.50)	1 1/4 (31.75)	29/32 (23.01)	9/32 (7.14)	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	6.2 (2.81)
3BK70H	6.75 (171.45)	6 (152.40)	6.4 (162.56)	5 (127.00)	3	2 1/2 (63.50)	1 1/4 (31.75)	29/32 (23.01)	9/32 (7.14)	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	6.6 (2.99)
3BK80H	7.75 (196.85)	7 (177.80)	7.4 (187.96)	6 (152.40)	3	2 1/2 (63.50)	1 1/4 (31.75)	27/32 (21.43)	11/32 (8.73)	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	8.3 (3.76)
3BK90H	8.75 (222.25)	8 (203.20)	8.4 (213.36)	7 (177.80)	3	2 1/2 (63.50)	1 1/4 (31.75)	27/32 (21.43)	11/32 (8.73)	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	9.8 (4.44)
3BK100H	9.75 (247.65)	9 (228.60)	9.4 (238.76)	8 (203.20)	3	2 1/2 (63.50)	1 1/4 (31.75)	27/32 (21.43)	11/32 (8.73)	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	10.9 (4.94)
3BK110H	10.75 (273.05)	10 (254.00)	10.4 (264.16)	9 (228.60)	3	2 1/2 (63.50)	1 1/4 (31.75)	27/32 (21.43)	11/32 (8.73)	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	12.1 (5.48)
3BK120H	11.75 (298.45)	11 (279.40)	11.4 (289.56)	10 (254.00)	3	2 1/2 (63.50)	1 1/4 (31.75)	27/32 (21.43)	11/32 (8.73)	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	14.3 (6.48)
3BK130H	12.75 (323.85)	12 (304.80)	12.4 (314.96)	11 (279.40)	3	2 1/2 (63.50)	1 1/4 (31.75)	25/32 (19.84)	13/32 (10.31)	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	16.2 (7.34)
3BK140H	13.75 (349.25)	13 (330.20)	13.4 (340.36)	12 (304.80)	3	2 1/2 (63.50)	1 1/4 (31.75)	25/32 (19.84)	13/32 (10.31)	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	17.7 (8.02)
3BK160H	15.75 (400.05)	15 (381.00)	15.4 (391.16)	14 (355.60)	3	2 1/2 (63.50)	1 1/4 (31.75)	25/32 (19.84)	13/32 (10.31)	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	21 (9.52)
3BK190H	18.75 (476.25)	18 (457.20)	18.4 (467.36)	17 (431.80)	3	2 1/2 (63.50)	1 1/4 (31.75)	25/32 (19.84)	13/32 (10.31)	7/8 (22.22)	7/16 (11.11)	3/16 (4.76)	25.8 (11.70)



Type 2

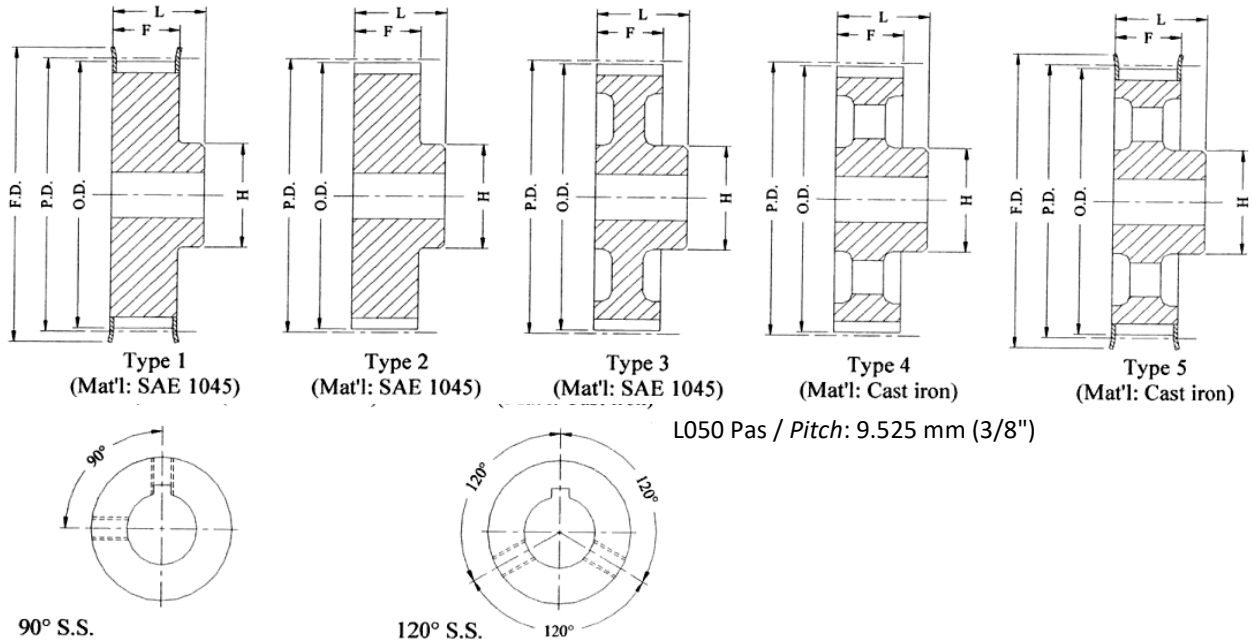
Type 3

Toutes ces poulies s'installent avec des manchons de type L (Voir p.16 pour caractéristiques)

Use L Type bushing with all these sheaves (see p.16 for specifications)

Section Poulie / Sheave Section

Poulie synchrone crantée / TIMING Pulley



L050 Pas / Pitch: 9.525 mm (3/8")

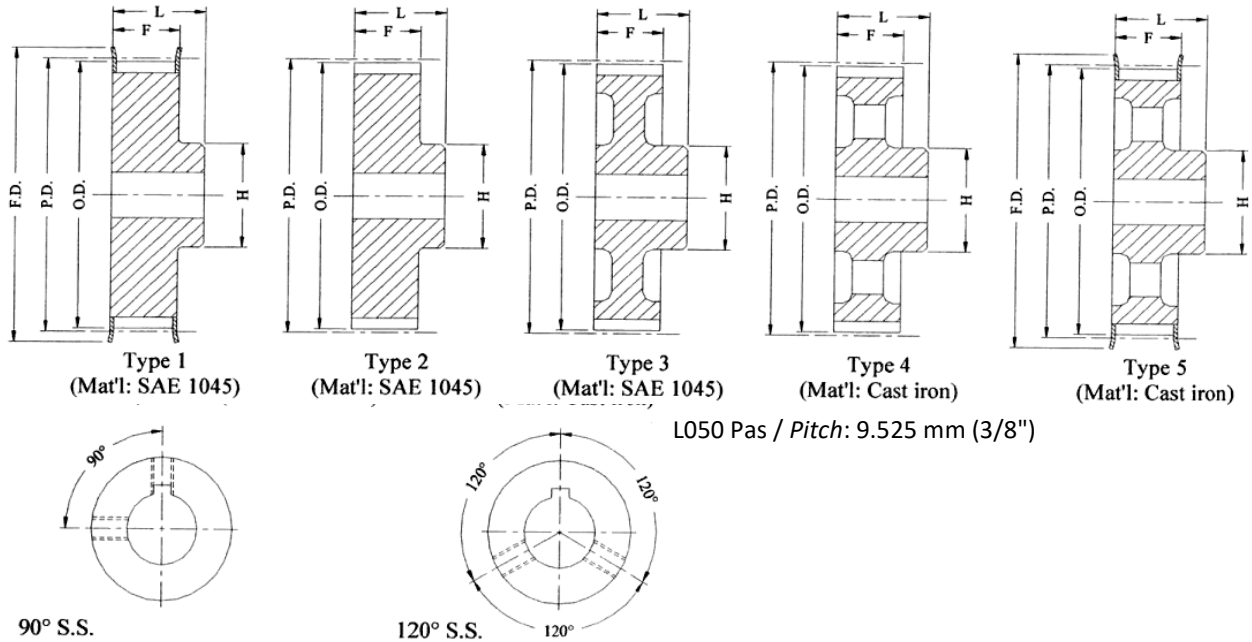
#pièce Part no	Type	Nb. Dents Teeth qty	O.D. po/in (mm)	P.D. po/in (mm)	F.D. po/in (mm)	H po/in (mm)	F po/in (mm)	L po/in (mm)	Alésage Stock Bore po/in (mm)	Alésage max avec chemin de clé stan- dard et vis de pression Max bore w/ keyway and set screw		Grandeur vis de pression Set Screw Size
										po/in (mm)		
										90° S.S	120° SS	
10L050*	1 ou 2	10	29.56 (750.82)	30.33 (770.38)	37 (939.80)	23 (584.20)	19 (482.60)	28 (711.20)	5/16 (7.93)	7/16 (11.11)	1/2 (12.70)	1/4-28 UNF
11L050*	1 ou 2	11	32.59 (827.78)	33.35 (847.09)	37 (939.80)	23 (584.20)	19 (482.60)	30 (762.00)	5/16 (7.93)	7/16 (11.11)	1/2 (12.70)	1/4-28 UNF
12L050*	1 ou 2	12	35.62 (904.74)	36.37 (923.79)	43 (1092.20)	29 (736.60)	19 (482.60)	30 (762.00)	5/16 (7.93)	9/16 (14.28)	3/4 (19.05)	1/4-28 UNF
13L050*	1 ou 2	13	38.65 (981.71)	39.41 (1001.01)	43 (1092.20)	29 (736.60)	19 (482.60)	30 (762.00)	5/16 (7.93)	9/16 (14.28)	3/4 (19.05)	1/4-28 UNF
14L050*	1 ou 2	14	41.68 (1058.67)	42.44 (1077.97)	48 (1219.20)	35 (889.00)	19 (482.60)	30 (762.00)	3/8 (9.52)	13/16 (20.63)	1 (25.40)	1/4-28 UNF
15L050*	1 ou 2	15	44.72 (1135.88)	45.48 (1155.19)	51 (1295.40)	35 (889.00)	19 (482.60)	30 (762.00)	3/8 (9.52)	13/16 (20.63)	1 (25.40)	1/4-28 UNF
16L050*	1 ou 2	16	47.75 (1212.85)	48.51 (1232.15)	54 (1371.60)	40 (1016.00)	19 (482.60)	32 (812.80)	3/8 (9.52)	13/16 (20.63)	1 3/16 (30.16)	1/4-28 UNF
17L050	1 ou 2	17	50.78 (1289.81)	51.54 (1309.11)	57 (1447.80)	40 (1016.00)	19 (482.60)	32 (812.80)	3/8 (9.52)	13/16 (20.63)	1 3/16 (30.16)	1/4-20 UNC
18L050	1 ou 2	18	53.81 (1366.77)	54.59 (1386.58)	60 (1524.00)	40 (1016.00)	19 (482.60)	32 (812.80)	3/8 (9.52)	13/16 (20.63)	1 3/16 (30.16)	1/4-20 UNC
19L050	1 ou 2	19	56.84 (1443.73)	57.61 (1463.29)	64 (1625.60)	40 (1016.00)	19 (482.60)	32 (812.80)	3/8 (9.52)	13/16 (20.63)	1 3/16 (30.16)	1/4-20 UNC
20L050	1 ou 2	20	59.88 (1520.95)	60.63 (1540.00)	66.5 (1689.10)	40 (1016.00)	19 (482.60)	32 (812.80)	3/8 (9.52)	13/16 (20.63)	1 3/16 (30.16)	1/4-20 UNC
21L050	1 ou 2	21	62.91 (1597.91)	63.68 (1617.47)	70 (1778.00)	45 (1143.00)	19 (482.60)	32 (812.80)	3/8 (9.52)	1 1/16 (26.98)	1 5/16 (33.33)	1/4-20 UNC
22L050	1 ou 2	22	65.94 (1674.87)	66.7 (1694.18)	75 (1905.00)	45 (1143.00)	19 (482.60)	32 (812.80)	3/8 (9.52)	1 1/16 (26.98)	1 5/16 (33.33)	1/4-20 UNC
23L050	1 ou 2	23	68.97 (1751.83)	69.73 (1771.14)	79 (2006.60)	55 (1397.00)	19 (482.60)	32 (812.80)	3/8 (9.52)	1 3/8 (34.92)	1 3/4 (44.45)	1/4-20 UNC
24L050	1 ou 2	24	72 (1828.80)	72.77 (1848.35)	79 (2006.60)	55 (1397.00)	19 (482.60)	32 (812.80)	3/8 (9.52)	1 3/8 (34.92)	1 3/4 (44.45)	1/4-20 UNC
25L050	1 ou 2	25	75.04 (1906.01)	75.8 (1925.32)	82.5 (2095.50)	58 (1473.20)	19 (482.60)	32 (812.80)	3/8 (9.52)	1 1/2 (38.10)	1 7/8 (47.62)	1/4-20 UNC
26L050	1 ou 2	26	78.07 (1982.97)	78.84 (2002.53)	86 (2184.40)	58 (1473.20)	19 (482.60)	32 (812.80)	1/2 (12.70)	1 1/2 (38.10)	1 7/8 (47.62)	1/4-20 UNC
27L050	1 ou 2	27	81.1 (2059.94)	81.86 (2079.24)	87 (2209.80)	58 (1473.20)	19 (482.60)	32 (812.80)	1/2 (12.70)	1 1/2 (38.10)	1 7/8 (47.62)	1/4-20 UNC
28L050	1 ou 2	28	84.13 (2136.90)	84.89 (2156.20)	91 (2311.40)	58 (1473.20)	19 (482.60)	32 (812.80)	1/2 (12.70)	1 1/2 (38.10)	1 7/8 (47.62)	1/4-20 UNC

Dimension «H» pour poulie 10L050 à 16L050 = dia. max du moyeu
Si une bride est requise (type 1&5), ajouter «F» à la fin du #pièce

Dimension "H" for sheaves 10L050 to 16L050 is a max hub diameter.
If flange is required (type 1 & 5), add "F" at the end of part number.

Section Poulie / Sheave Section

Poulie synchrone crantée / TIMING Pulley



L050 Pas / Pitch: 9.525 mm (3/8")

#pièce Part no	Type	Nb. Dents Teeth qty	O.D. po/in (mm)	P.D. po/in (mm)	F.D. po/in (mm)	H po/in (mm)	F po/in (mm)	L po/in (mm)	Alésage Stock Bore po/in (mm)	Alésage max avec chemin de clé standard et vis de pression Max bore w/ keyway and set screw po/in (mm)		Grandeur vis de pression Set Screw Size po/in (mm)
										90° S.S.	120° SS	
30L050	1 ou 2	30	3.55 (90.20)	3.58 (90.96)	3.81 (97.00)	2.75 (70.00)	0.74 (19.00)	1.26 (32.00)	1/2 (12.70)	1 13/16 (46.03)	2 1/4 (57.15)	1/4-20 UNC
32L050	1 ou 2	32	3.79 (96.26)	3.82 (97.03)	4.01 (102.00)	2.75 (70.00)	0.74 (19.00)	1.26 (32.00)	1/2 (12.70)	1 13/16 (46.03)	2 1/4 (57.15)	1/4-20 UNC
33L050	1 ou 2	33	3.91 (99.29)	3.93 (100.05)	4.17 (106.00)	2.75 (70.00)	0.74 (19.00)	1.26 (32.00)	1/2 (12.70)	1 13/16 (46.03)	2 1/4 (57.15)	1/4-20 UNC
34L050	1 ou 2	34	4.02 (102.32)	4.05 (103.08)	4.41 (112.00)	2.75 (70.00)	0.74 (19.00)	1.26 (32.00)	1/2 (12.70)	1 13/16 (46.03)	2 1/4 (57.15)	1/4-20 UNC
35L050	1 ou 2	35	4.14 (105.35)	4.17 (106.12)	4.41 (112.00)	2.75 (70.00)	0.74 (19.00)	1.26 (32.00)	1/2 (12.70)	1 13/16 (46.03)	2 1/4 (57.15)	1/4-20 UNC
36L050	1 ou 2	36	4.26 (108.39)	4.29 (109.14)	4.52 (115.00)	2.75 (70.00)	0.74 (19.00)	1.26 (32.00)	1/2 (12.70)	1 13/16 (46.03)	2 1/4 (57.15)	1/4-20 UNC
40L050	1 ou 2	40	4.74 (120.51)	4.77 (121.29)	5.04 (128.00)	2.75 (70.00)	0.74 (19.00)	1.26 (32.00)	1/2 (12.70)	1 13/16 (46.03)	2 1/4 (57.15)	1/4-20 UNC
42L050	1 ou 2	42	4.98 (126.57)	5.01 (127.34)	5.31 (135.00)	2.75 (70.00)	0.74 (19.00)	1.26 (32.00)	1/2 (12.70)	1 13/16 (46.03)	2 1/4 (57.15)	1/4-20 UNC
44L050	1 ou 2	44	5.22 (132.64)	5.25 (133.40)	5.59 (142.00)	2.75 (70.00)	0.74 (19.00)	1.26 (32.00)	1/2 (12.70)	1 13/16 (46.03)	2 1/4 (57.15)	1/4-20 UNC
45L050	1 ou 2	45	5.34 (135.67)	5.37 (136.44)	5.59 (142.00)	2.75 (70.00)	0.74 (19.00)	1.26 (32.00)	1/2 (12.70)	1 13/16 (46.03)	2 1/4 (57.15)	1/4-20 UNC
48L050	1 ou 2	48	5.7 (144.77)	5.73 (145.54)	5.90 (150.00)	2.75 (70.00)	0.74 (19.00)	1.26 (32.00)	1/2 (12.70)	1 13/16 (46.03)	2 1/4 (57.15)	1/4-20 UNC
50L050	4	50	5.93 (150.83)	5.96 (151.60)	-	2.75 (70.00)	0.74 (19.00)	1.26 (32.00)	9/16 (14.28)	1 13/16 (46.03)	2 1/4 (57.15)	1/4-20 UNC
56L050	4	56	6.65 (169.02)	6.68 (169.79)	-	2.75 (70.00)	0.74 (19.00)	1.26 (32.00)	9/16 (14.28)	1 13/16 (46.03)	2 1/4 (57.15)	1/4-20 UNC
57L050	4	57	6.77 (172.06)	6.8 (172.82)	-	2.75 (70.00)	0.74 (19.00)	1.26 (32.00)	9/16 (14.28)	1 13/16 (46.03)	2 1/4 (57.15)	1/4-20 UNC
60L050	4	60	7.13 (181.15)	7.16 (181.92)	-	2.95 (75.00)	0.74 (19.00)	1.65 (42.00)	9/16 (14.28)	2 (50.80)	2 7/16 (61.91)	1/4-20 UNC
68L050	4	68	8.08 (205.41)	8.11 (206.18)	-	2.95 (75.00)	0.74 (19.00)	1.65 (42.00)	9/16 (14.28)	2 (50.80)	2 7/16 (61.91)	1/4-20 UNC
70L050	4	70	8.32 (211.47)	8.35 (212.24)	-	2.95 (75.00)	0.74 (19.00)	1.65 (42.00)	9/16 (14.28)	2 (50.80)	2 7/16 (61.91)	1/4-20 UNC
72L050	4	75	8.56 (217.53)	8.59 (218.29)	-	2.95 (75.00)	0.74 (19.00)	1.65 (42.00)	9/16 (14.28)	2 (50.80)	2 7/16 (61.91)	1/4-20 UNC
84L050	4	84	9.99 (253.92)	10.02 (254.69)	-	2.95 (75.00)	0.74 (19.00)	1.65 (42.00)	9/16 (14.28)	2 (50.80)	2 7/16 (61.91)	1/4-20 UNC
96L050	4	96	11.43 (290.30)	11.46 (291.06)	-	2.95 (75.00)	0.74 (19.00)	1.65 (42.00)	9/16 (14.28)	2 (50.80)	2 7/16 (61.91)	1/4-20 UNC

Dimension «H» pour poulie 10L050 à 16L050 = dia. max du moyeu
Si une bride est requise (type 1&5), ajouter «F» à la fin du #pièce

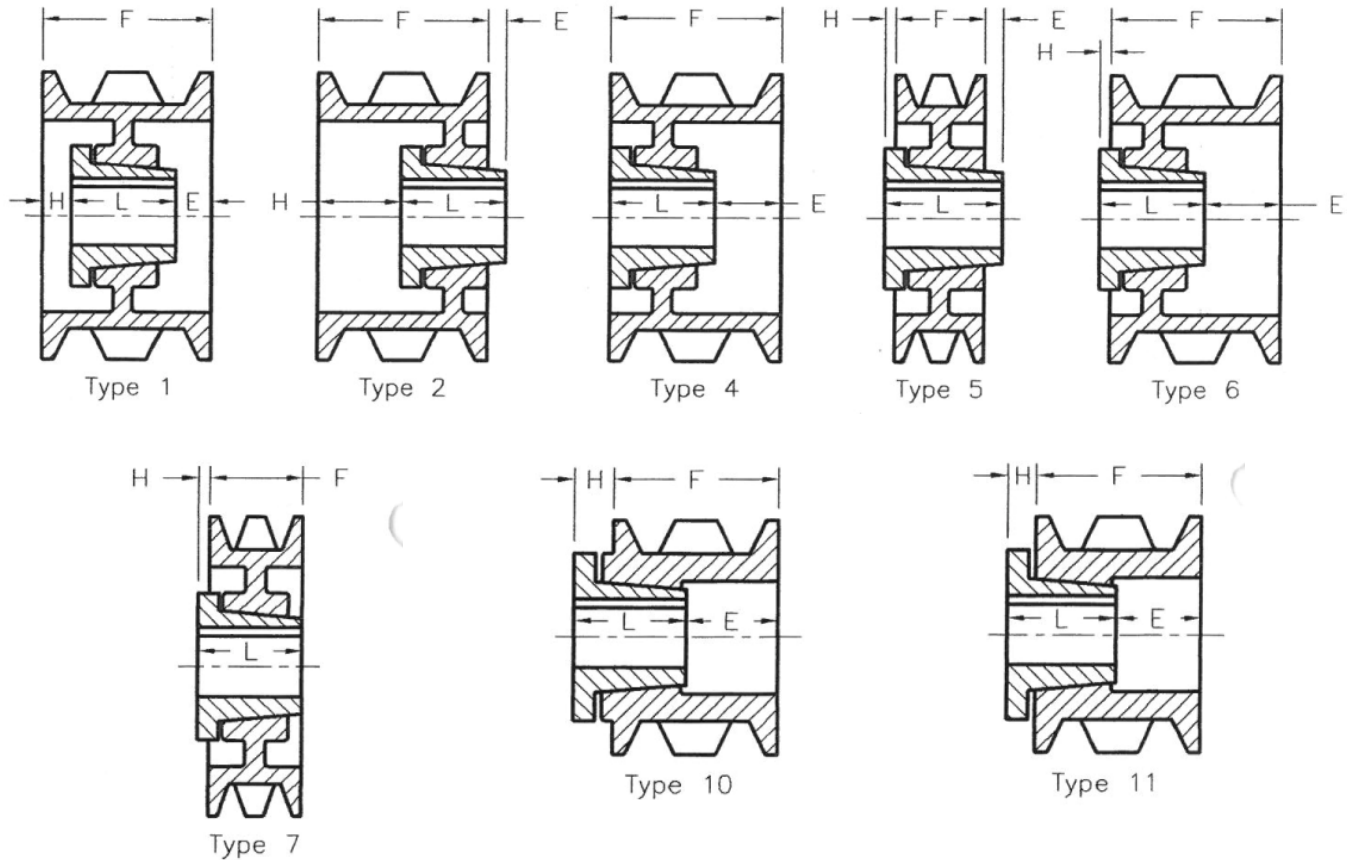
Dimension "H" for sheaves 10L050 to 16L050 is a max hub diameter.
If flange is required (type 1 & 5), add "F" at the end of part number.

Section Poulie / Sheave Section

Poulie à rainures combinées pour manchon conique de type «QD» A/B Combination for "QD" taper bushing

TYPE DE POULIES

TYPES OF SHEAVES



"L", "H" & "E": Les dimensions des poulies varient en fonction de la tolérance de l'arbre

"B": type de manchon

"T": Type. Le suffixe indique le type de construction

A= arms

B= block;

W=web

"L", "H" & "E": Sheave dimensions vary according to the shaft tolerance.

"B": Bushing type

"T": Type. Suffix indicates construction

A= arms

B= block

W=web

Attention

Ne pas utiliser ces poulies en fonte avec des vitesses excédant 6500 pied/min.

Caution

Do not use these grey cast iron sheaves with rim speeds in excess of 6500 feet/min.

Section Poulie / Sheave Section

Poulie à rainures combinées pour manchon conique de type «QD» A/B Combination for "QD" taper bushing

1 rainure / 1 groove									
P.D.		O.D. po/in (mm)	#Pièce Part no	F = 7/8" jusqu'à 7.15 O.D. & 1" par la suite F= 7/8" up to 7.15O.D. & 1" thereafter					
Courroie/Belt "A" po/in (mm)	Courroie/Belt "B" po/in (mm)			H po/in (mm)	T	B	L po/in (mm)	E po/in (mm)	Poids /Weight Lbs (kg)
3.0 (76.20)	3.4 (86.36)	3.75 (95.25)	1B3.4	11/16 (17.46)	11B	SH	1 5/16 (33.33)	1/4 (6.35)	1 (0.45)
3.2 (81.28)	3.6 (91.44)	3.95 (100.33)	1B3.6	11/16 (17.46)	11B	SH	1 5/16 (33.33)	1/4 (6.35)	1 (0.45)
3.4 (86.36)	3.8 (96.52)	4.15 (105.41)	1B3.8	11/16 (17.46)	11B	SH	1 5/16 (33.33)	1/4 (6.35)	2 (0.907)
3.6 (91.44)	4.0 (101.60)	4.35 (110.49)	1B4.0	11/16 (17.46)	11B	SH	1 5/16 (33.33)	1/4 (6.35)	2 (0.907)
3.8 (96.52)	4.2 (106.68)	4.55 (115.57)	1B4.2	11/16 (17.46)	11B	SH	1 5/16 (33.33)	1/4 (6.35)	2 (0.907)
4.0 (101.60)	4.4 (111.76)	4.75 (120.65)	1B4.4	11/16 (17.46)	11B	SH	1 5/16 (33.33)	1/4 (6.35)	2 (0.907)
4.2 (106.68)	4.6 (116.84)	4.95 (125.73)	1B4.6	11/32 (8.73)	5B	SDS	1 5/16 (33.33)	3/32 (2.38)	2 (0.907)
4.4 (111.76)	4.8 (121.92)	5.15 (130.81)	1B4.8	11/32 (8.73)	5B	SDS	1 5/16 (33.33)	3/32 (2.38)	3 (1.36)
4.6 (116.84)	5.0 (127.00)	5.35 (135.89)	1B5.0	11/32 (8.73)	5B	SDS	1 5/16 (33.33)	3/32 (2.38)	3 (1.36)
4.8 (121.92)	5.2 (132.08)	5.55 (140.97)	1B5.2	11/32 (8.73)	5B	SDS	1 5/16 (33.33)	3/32 (2.38)	3 (1.36)
5.0 (127.00)	5.4 (137.16)	5.75 (146.05)	1B5.4	11/32 (8.73)	5B	SDS	1 5/16 (33.33)	3/32 (2.38)	4 (1.81)
5.2 (132.08)	5.6 (142.24)	5.95 (151.13)	1B5.6	11/32 (8.73)	5B	SDS	1 5/16 (33.33)	3/32 (2.38)	4 (1.81)
5.4 (137.16)	5.8 (147.32)	6.15 (156.21)	1B5.8	11/32 (8.73)	5B	SDS	1 5/16 (33.33)	3/32 (2.38)	4 (1.81)
5.6 (142.24)	6.0 (152.40)	6.35 (161.29)	1B6.0	11/32 (8.73)	5B	SDS	1 5/16 (33.33)	3/32 (2.38)	5 (2.26)
5.8 (147.32)	6.2 (157.48)	6.55 (166.37)	1B6.2	11/32 (8.73)	5B	SDS	1 5/16 (33.33)	3/32 (2.38)	5 (2.26)
6.0 (152.40)	6.4 (162.56)	6.75 (171.45)	1B6.4	11/32 (8.73)	5B	SDS	1 5/16 (33.33)	3/32 (2.38)	6 (2.72)
6.2 (157.48)	6.6 (167.64)	6.95 (176.53)	1B6.6	11/32 (8.73)	5B	SDS	1 5/16 (33.33)	3/32 (2.38)	6 (2.72)
6.4 (162.56)	6.8 (172.72)	7.15 (181.61)	1B6.8	11/32 (8.73)	5B	SDS	1 5/16 (33.33)	3/32 (2.38)	6 (2.72)
6.6 (167.64)	7.0 (177.80)	7.35 (186.69)	1B7.0	15/32 (11.90)	5B	SDS	1 5/16 (33.33)	5/32 (3.96)	6 (2.72)
7.0 (177.80)	7.4 (187.96)	7.75 (196.85)	1B7.4	15/32 (11.90)	6A	SDS	1 5/16 (33.33)	5/32 (3.96)	6 (2.72)
7.6 (193.04)	8.0 (203.20)	8.35 (212.09)	1B8.0	15/32 (11.90)	6A	SDS	1 5/16 (33.33)	5/32 (3.96)	7 (3.17)
8.2 (208.28)	8.6 (218.44)	8.95 (227.33)	1B8.6	15/32 (11.90)	6A	SDS	1 5/16 (33.33)	5/32 (3.96)	8 (3.62)
8.6 (218.44)	9.0 (228.60)	9.35 (237.49)	1B9.0	15/32 (11.90)	6A	SDS	1 5/16 (33.33)	5/32 (3.96)	9 (4.08)
9.0 (228.60)	9.4 (238.76)	9.75 (247.65)	1B9.4	15/32 (11.90)	6A	SDS	1 5/16 (33.33)	5/32 (3.96)	9 (4.08)
10.6 (269.24)	11.0 (279.40)	11.35 (288.29)	1B11.0	15/32 (11.90)	6A	SDS	1 5/16 (33.33)	5/32 (3.96)	11 (4.98)
12.0 (304.80)	12.4 (314.96)	12.75 (323.85)	1B12.4	15/32 (11.90)	6A	SDS	1 5/16 (33.33)	5/32 (3.96)	12 (5.44)
13.2 (335.28)	13.6 (345.44)	13.95 (354.33)	1B13.6	15/32 (11.90)	6A	SDS	1 5/16 (33.33)	5/32 (3.96)	13 (5.89)
15.0 (381.00)	15.4 (391.16)	15.75 (400.05)	1B15.4	27/32 (21.43)	5A	SK	1 5/16 (33.33)	3/32 (2.38)	20 (9.07)
15.6 (396.24)	16.0 (406.40)	16.35 (415.29)	1B16.0	27/32 (21.43)	5A	SK	1 5/16 (33.33)	3/32 (2.38)	22 (9.97)
18.0 (457.20)	18.4 (467.36)	18.75 (476.25)	1B18.4	27/32 (21.43)	5A	SK	1 5/16 (33.33)	3/32 (2.38)	28 (12.70)
19.6 (497.84)	20.0 (508.00)	20.35 (516.89)	1B20.0	27/32 (21.43)	5A	SK	1 5/16 (33.33)	3/32 (2.38)	30 (13.60)
24.6 (624.84)	25.0 (635.00)	25.35 (643.89)	1B25.0	27/32 (21.43)	5A	SK	1 5/16 (33.33)	3/32 (2.38)	40 (18.14)
29.6 (751.84)	30.0 (762.00)	30.35 (770.89)	1B30.0	---	---	---	---	---	---
37.6 (955.04)	38.0 (965.20)	38.35 (974.09)	1B38.0	---	---	---	---	---	---

Section Poulie / Sheave Section

Poulie à rainures combinées pour manchon conique de type «QD» A/B Combination for "QD" taper bushing

2 rainures / 2 grooves									
P.D.		O.D. po/in (mm)	#Pièce Part no	F = 1:3/4"					
Courroie/Belt "A" po/in (mm)	Courroie/Belt "B" po/in (mm)			H po/in (mm)	T	B	L po/in (mm)	E po/in (mm)	Poids /Weight lbs (kg)
3.0 (76.20)	3.4 (86.36)	3.75 (95.25)	2B3.4	11/16 (17.46)	11B	SH	1 5/16 (33.33)	1 1/8 (28.57)	2 (0.91)
3.2 (81.28)	3.6 (91.44)	3.95 (100.33)	2B3.6	11/16 (17.46)	11B	SH	1 5/16 (33.33)	1 1/8 (28.57)	3 (1.36)
3.4 (86.36)	3.8 (96.52)	4.15 (105.41)	2B3.8	11/16 (17.46)	11B	SH	1 5/16 (33.33)	1 1/8 (28.57)	3 (1.36)
3.6 (91.44)	4.0 (101.60)	4.35 (110.49)	2B4.0	11/16 (17.46)	11B	SH	1 5/16 (33.33)	1 1/8 (28.57)	3 (1.36)
3.8 (96.52)	4.2 (106.68)	4.55 (115.57)	2B4.2	1/32 (0.79)	1B	SH	1 5/16 (33.33)	13/32 (10.31)	3 (1.36)
4.0 (101.60)	4.4 (111.76)	4.75 (120.65)	2B4.4	1/32 (0.79)	1B	SH	1 5/16 (33.33)	13/32 (10.31)	4 (1.81)
4.2 (106.68)	4.6 (116.84)	4.95 (125.73)	2B4.6	3/32 (2.38)	1B	SDS	1 5/16 (33.33)	11/32 (8.73)	4 (1.81)
4.4 (111.76)	4.8 (121.92)	5.15 (130.81)	2B4.8	3/32 (2.38)	1B	SDS	1 5/16 (33.33)	11/32 (8.73)	4 (1.81)
4.6 (116.84)	5.0 (127.00)	5.35 (135.89)	2B5.0	3/32 (2.38)	1B	SDS	1 5/16 (33.33)	11/32 (8.73)	5 (2.26)
4.8 (121.92)	5.2 (132.08)	5.55 (140.97)	2B5.2	3/32 (2.38)	1B	SDS	1 5/16 (33.33)	11/32 (8.73)	5 (2.26)
5.0 (127.00)	5.4 (137.16)	5.75 (146.05)	2B5.4	3/32 (2.38)	1B	SDS	1 5/16 (33.33)	11/32 (8.73)	6 (2.72)
5.2 (132.08)	5.6 (142.24)	5.95 (151.13)	2B5.6	3/32 (2.38)	1B	SDS	1 5/16 (33.33)	11/32 (8.73)	6 (2.72)
5.4 (137.16)	5.8 (147.32)	6.15 (156.21)	2B5.8	3/32 (2.38)	1B	SDS	1 5/16 (33.33)	11/32 (8.73)	6 (2.72)
5.6 (142.24)	6.0 (152.40)	6.35 (161.29)	2B6.0	3/32 (2.38)	1W	SDS	1 5/16 (33.33)	11/32 (8.73)	6 (2.72)
5.8 (147.32)	6.2 (157.48)	6.55 (166.37)	2B6.2	3/32 (2.38)	1W	SDS	1 5/16 (33.33)	11/32 (8.73)	7 (3.17)
6.0 (152.40)	6.4 (162.56)	6.75 (171.45)	2B6.4	3/32 (2.38)	1W	SDS	1 5/16 (33.33)	11/32 (8.73)	7 (3.17)
6.2 (157.48)	6.6 (167.64)	6.95 (176.53)	2B6.6	3/32 (2.38)	1W	SDS	1 5/16 (33.33)	11/32 (8.73)	8 (3.62)
6.4 (162.56)	6.8 (172.72)	7.15 (181.61)	2B6.8	3/32 (2.38)	1W	SDS	1 5/16 (33.33)	11/32 (8.73)	8 (3.62)
6.6 (167.64)	7.0 (177.80)	7.35 (186.69)	2B7.0	11/32 (8.73)	6W	SK	1 15/16 (49.21)	5/32 (3.96)	9 (4.08)
7.0 (177.80)	7.4 (187.96)	7.75 (196.85)	2B7.4	11/32 (8.73)	6W	SK	1 15/16 (49.21)	5/32 (3.96)	10 (4.53)
7.6 (193.04)	8.0 (203.20)	8.35 (212.09)	2B8.0	11/32 (8.73)	6W	SK	1 15/16 (49.21)	5/32 (3.96)	11 (4.98)
8.2 (208.28)	8.6 (218.44)	8.95 (227.33)	2B8.6	11/32 (8.73)	6A	SK	1 15/16 (49.21)	5/32 (3.96)	12 (5.44)
8.6 (218.44)	9.0 (228.60)	9.35 (237.49)	2B9.0	11/32 (8.73)	6A	SK	1 15/16 (49.21)	5/32 (3.96)	12 (5.44)
9.0 (228.60)	9.4 (238.76)	9.75 (247.65)	2B9.4	11/32 (8.73)	6A	SK	1 15/16 (49.21)	5/32 (3.96)	13 (5.89)
10.6 (269.24)	11.0 (279.40)	11.35 (288.29)	2B11.0	11/32 (8.73)	6A	SK	1 15/16 (49.21)	5/32 (3.96)	15 (6.80)
12.0 (304.80)	12.4 (314.96)	12.75 (323.85)	2B12.4	11/32 (8.73)	6A	SK	1 15/16 (49.21)	5/32 (3.96)	18 (8.16)
13.2 (335.28)	13.6 (345.44)	13.95 (354.33)	2B13.6	11/32 (8.73)	6A	SK	1 15/16 (49.21)	5/32 (3.96)	24 (10.88)
15.0 (381.00)	15.4 (391.16)	15.75 (400.05)	2B15.4	11/32 (8.73)	6A	SK	1 15/16 (49.21)	5/32 (3.96)	25 (11.33)
15.6 (396.24)	16.0 (406.40)	16.35 (415.29)	2B16.0	11/32 (8.73)	6A	SK	1 15/16 (49.21)	5/32 (3.96)	25 (11.33)
18.0 (457.20)	18.4 (467.36)	18.75 (476.25)	2B18.4	11/32 (8.73)	6A	SK	1 15/16 (49.21)	5/32 (3.96)	38 (17.23)
19.6 (497.84)	20.0 (508.00)	20.35 (516.89)	2B20.0	15/32 (11.90)	6A	SF	2 1/16 (52.38)	5/32 (3.96)	47 (21.31)
24.6 (624.84)	25.0 (635.00)	25.35 (643.89)	2B25.0	15/32 (11.90)	6A	SF	2 1/16 (52.38)	5/32 (3.96)	60 (27.21)
29.6 (751.84)	30.0 (762.00)	30.35 (770.89)	2B30.0	15/32 (11.90)	6A	SF	2 1/16 (52.38)	5/32 (3.96)	75 (34.00)
37.6 (955.04)	38.0 (965.20)	38.35 (974.09)	2B38.0	15/32 (11.90)	6A	SF	2 1/16 (52.38)	5/32 (3.96)	100 (45.35)

Section Poulie / Sheave Section

Poulie à rainures combinées pour manchon conique de type «QD» A/B Combination for "QD" taper bushing

3 rainures / 3 grooves									
P.D.		O.D. po/in (mm)	#Pièce Part no	F = 2:1/2"					
Courroie/Belt "A" po/in (mm)	Courroie/Belt "B" po/in (mm)			H po/in (mm)	T	B	L po/in (mm)	E po/in (mm)	Poids /Weight lbs (kg)
3.0 (76.20)	3.4 (86.36)	3.75 (95.25)	3B3.4	11/16 (17.46)	11B	SH	1 5/16 (33.33)	1 7/8 (47.62)	3 (1.36)
3.2 (81.28)	3.6 (91.44)	3.95 (100.33)	3B3.6	11/16 (17.46)	11B	SH	1 5/16 (33.33)	1 7/8 (47.62)	4 (1.81)
3.4 (86.36)	3.8 (96.52)	4.15 (105.41)	3B3.8	11/16 (17.46)	11B	SH	1 5/16 (33.33)	1 7/8 (47.62)	4 (1.81)
3.6 (91.44)	4.0 (101.60)	4.35 (110.49)	3B4.0	11/16 (17.46)	11B	SH	1 5/16 (33.33)	1 7/8 (47.62)	4 (1.81)
3.8 (96.52)	4.2 (106.68)	4.55 (115.57)	3B4.2	15/32 (11.90)	1B	SH	1 5/16 (33.33)	23/32 (18.25)	4 (1.81)
4.0 (101.60)	4.4 (111.76)	4.75 (120.65)	3B4.4	15/32 (11.90)	1B	SH	1 5/16 (33.33)	23/32 (18.25)	5 (2.26)
4.2 (106.68)	4.6 (116.84)	4.95 (125.73)	3B4.6	15/32 (11.90)	1B	SD	1 13/16 (46.03)	7/32 (5.55)	5 (2.26)
4.4 (111.76)	4.8 (121.92)	5.15 (130.81)	3B4.8	15/32 (11.90)	1B	SD	1 13/16 (46.03)	7/32 (5.55)	6 (2.72)
4.6 (116.84)	5.0 (127.00)	5.35 (135.89)	3B5.0	15/32 (11.90)	1B	SD	1 13/16 (46.03)	7/32 (5.55)	7 (3.17)
4.8 (121.92)	5.2 (132.08)	5.55 (140.97)	3B5.2	15/32 (11.90)	1B	SD	1 13/16 (46.03)	7/32 (5.55)	7 (3.17)
5.0 (127.00)	5.4 (137.16)	5.75 (146.05)	3B5.4	15/32 (11.90)	1B	SD	1 13/16 (46.03)	7/32 (5.55)	8 (3.62)
5.2 (132.08)	5.6 (142.24)	5.95 (151.13)	3B5.6	15/32 (11.90)	1B	SD	1 13/16 (46.03)	7/32 (5.55)	9 (4.08)
5.4 (137.16)	5.8 (147.32)	6.15 (156.21)	3B5.8	15/32 (11.90)	1W	SD	1 13/16 (46.03)	7/32 (5.55)	9 (4.08)
5.6 (142.24)	6.0 (152.40)	6.35 (161.29)	3B6.0	15/32 (11.90)	1W	SD	1 13/16 (46.03)	7/32 (5.55)	10 (4.53)
5.8 (147.32)	6.2 (157.48)	6.55 (166.37)	3B6.2	15/32 (11.90)	1W	SD	1 13/16 (46.03)	7/32 (5.55)	10 (4.53)
6.0 (152.40)	6.4 (162.56)	6.75 (171.45)	3B6.4	15/32 (11.90)	1W	SD	1 13/16 (46.03)	7/32 (5.55)	10 (4.53)
6.2 (157.48)	6.6 (167.64)	6.95 (176.53)	3B6.6	15/32 (11.90)	1W	SD	1 13/16 (46.03)	7/32 (5.55)	10 (4.53)
6.4 (162.56)	6.8 (172.72)	7.15 (181.61)	3B6.8	15/32 (11.90)	1W	SD	1 13/16 (46.03)	7/32 (5.55)	11 (4.98)
6.6 (167.64)	7.0 (177.80)	7.35 (186.69)	3B7.0	3/32 (2.38)	6W	SK	1 15/16 (49.21)	21/32 (16.66)	12 (5.44)
7.0 (177.80)	7.4 (187.96)	7.75 (196.85)	3B7.4	3/32 (2.38)	6W	SK	1 15/16 (49.21)	21/32 (16.66)	12 (5.44)
7.6 (193.04)	8.0 (203.20)	8.35 (212.09)	3B8.0	3/32 (2.38)	6W	SK	1 15/16 (49.21)	21/32 (16.66)	13 (5.89)
8.2 (208.28)	8.6 (218.44)	8.95 (227.33)	3B8.6	3/32 (2.38)	6A	SK	1 15/16 (49.21)	21/32 (16.66)	14 (6.35)
8.6 (218.44)	9.0 (228.60)	9.35 (237.49)	3B9.0	3/32 (2.38)	6A	SK	1 15/16 (49.21)	21/32 (16.66)	15 (6.80)
9.0 (228.60)	9.4 (238.76)	9.75 (247.65)	3B9.4	3/32 (2.38)	6A	SK	1 15/16 (49.21)	21/32 (16.66)	17 (7.71)
10.6 (269.24)	11.0 (279.40)	11.35 (288.29)	3B11.0	3/32 (2.38)	6A	SK	1 15/16 (49.21)	21/32 (16.66)	21 (9.52)
12.0 (304.80)	12.4 (314.96)	12.75 (323.85)	3B12.4	3/32 (2.38)	6A	SK	1 15/16 (49.21)	21/32 (16.66)	25 (11.33)
13.2 (335.28)	13.6 (345.44)	13.95 (354.33)	3B13.6	3/32 (2.38)	6A	SK	1 15/16 (49.21)	21/32 (16.66)	28 (12.70)
15.0 (381.00)	15.4 (391.16)	15.75 (400.05)	3B15.4	3/32 (2.38)	6A	SK	1 15/16 (49.21)	21/32 (16.66)	30 (13.60)
15.6 (396.24)	16.0 (406.40)	16.35 (415.29)	3B16.0	3/32 (2.38)	6A	SK	1 15/16 (49.21)	21/32 (16.66)	32 (14.51)
18.0 (457.20)	18.4 (467.36)	18.75 (476.25)	3B18.4	3/32 (2.38)	6A	SK	1 15/16 (49.21)	21/32 (16.66)	41 (18.59)
19.6 (497.84)	20.0 (508.00)	20.35 (516.89)	3B20.0	7/32 (5.55)	6A	SF	2 1/16 (52.38)	21/32 (16.66)	54 (24.49)
24.6 (624.84)	25.0 (635.00)	25.35 (643.89)	3B25.0	7/32 (5.55)	6A	SF	2 1/16 (52.38)	21/32 (16.66)	67 (30.39)
29.6 (751.84)	30.0 (762.00)	30.35 (770.89)	3B30.0	7/32 (5.55)	6A	SF	2 1/16 (52.38)	21/32 (16.66)	86 (40.36)
37.6 (955.04)	38.0 (965.20)	38.35 (974.09)	3B38.0	1/2 (12.70)	6A	E	2 3/4 (69.85)	1/4 (6.35)	122 (55.33)

Section Poulie / Sheave Section

Poulie à rainures combinées pour manchon conique de type «QD» A/B Combination for "QD" taper bushing

4 rainures / 4 grooves									
P.D.		O.D. po/in (mm)	#Pièce Part no	F = 3:1/4"					
Courroie/Belt "A" po/in (mm)	Courroie/Belt "B" po/in (mm)			H po/in (mm)	T	B	L po/in (mm)	E po/in (mm)	Poids /Weight lbs (kg)
3.0 (76.20)	3.4 (86.36)	3.75 (95.25)	4B3.4	29/32 (23.01)	10B	SD	1 13/16 (46.03)	2 11/32 (59.53)	4 (1.81)
3.2 (81.28)	3.6 (91.44)	3.95 (100.33)	4B3.6	29/32 (23.01)	10B	SD	1 13/16 (46.03)	2 11/32 (59.53)	5 (2.26)
3.4 (86.36)	3.8 (96.52)	4.15 (105.41)	4B3.8	29/32 (23.01)	10B	SD	1 13/16 (46.03)	2 11/32 (59.53)	6 (2.72)
3.6 (91.44)	4.0 (101.60)	4.35 (110.49)	4B4.0	11/16 (17.46)	11B	SD	1 13/16 (46.03)	2 1/8 (53.97)	5 (2.26)
3.8 (96.52)	4.2 (106.68)	4.55 (115.57)	4B4.2	11/16 (17.46)	11B	SD	1 13/16 (46.03)	2 1/8 (53.97)	6 (2.72)
4.0 (101.60)	4.4 (111.76)	4.75 (120.65)	4B4.4	11/16 (17.46)	11B	SD	1 13/16 (46.03)	2 1/8 (53.97)	6 (2.72)
4.2 (106.68)	4.6 (116.84)	4.95 (125.73)	4B4.6	23/32 (18.25)	1B	SD	1 13/16 (46.03)	23/32 (18.25)	7 (3.17)
4.4 (111.76)	4.8 (121.92)	5.15 (130.81)	4B4.8	23/32 (18.25)	1B	SD	1 13/16 (46.03)	23/32 (18.25)	8 (3.62)
4.6 (116.84)	5.0 (127.00)	5.35 (135.89)	4B5.0	23/32 (18.25)	1B	SD	1 13/16 (46.03)	23/32 (18.25)	8 (3.62)
4.8 (121.92)	5.2 (132.08)	5.55 (140.97)	4B5.2	23/32 (18.25)	1B	SD	1 13/16 (46.03)	23/32 (18.25)	9 (4.08)
5.0 (127.00)	5.4 (137.16)	5.75 (146.05)	4B5.4	23/32 (18.25)	1B	SD	1 13/16 (46.03)	23/32 (18.25)	10 (4.53)
5.2 (132.08)	5.6 (142.24)	5.95 (151.13)	4B5.6	23/32 (18.25)	1B	SD	1 13/16 (46.03)	23/32 (18.25)	10 (4.53)
5.4 (137.16)	5.8 (147.32)	6.15 (156.21)	4B5.8	23/32 (18.25)	1W	SD	1 13/16 (46.03)	23/32 (18.25)	11 (4.98)
5.6 (142.24)	6.0 (152.40)	6.35 (161.29)	4B6.0	23/32 (18.25)	1W	SD	1 13/16 (46.03)	23/32 (18.25)	11 (4.98)
5.8 (147.32)	6.2 (157.48)	6.55 (166.37)	4B6.2	23/32 (18.25)	1W	SD	1 13/16 (46.03)	23/32 (18.25)	12 (5.44)
6.0 (152.40)	6.4 (162.56)	6.75 (171.45)	4B6.4	23/32 (18.25)	1W	SD	1 13/16 (46.03)	23/32 (18.25)	11 (4.98)
6.2 (157.48)	6.6 (167.64)	6.95 (176.53)	4B6.6	23/32 (18.25)	1W	SD	1 13/16 (46.03)	23/32 (18.25)	11 (4.98)
6.4 (162.56)	6.8 (172.72)	7.15 (181.61)	4B6.8	23/32 (18.25)	1W	SD	1 13/16 (46.03)	23/32 (18.25)	12 (5.44)
6.6 (167.64)	7.0 (177.80)	7.35 (186.69)	4B7.0	7/32 (5.55)	1W	SK	1 15/16 (49.21)	1 3/32 (27.78)	13 (5.89)
7.0 (177.80)	7.4 (187.96)	7.75 (196.85)	4B7.4	7/32 (5.55)	1W	SK	1 15/16 (49.21)	1 3/32 (27.78)	15 (6.80)
7.6 (193.04)	8.0 (203.20)	8.35 (212.09)	4B8.0	7/32 (5.55)	1W	SK	1 15/16 (49.21)	1 3/32 (27.78)	15 (6.80)
8.2 (208.28)	8.6 (218.44)	8.95 (227.33)	4B8.6	7/32 (5.55)	1A	SK	1 15/16 (49.21)	1 3/32 (27.78)	17 (7.71)
8.6 (218.44)	9.0 (228.60)	9.35 (237.49)	4B9.0	7/32 (5.55)	1A	SK	1 15/16 (49.21)	1 3/32 (27.78)	17 (7.71)
9.0 (228.60)	9.4 (238.76)	9.75 (247.65)	4B9.4	7/32 (5.55)	1A	SK	1 15/16 (49.21)	1 3/32 (27.78)	19 (8.61)
10.6 (269.24)	11.0 (279.40)	11.35 (288.29)	4B11.0	7/32 (5.55)	1A	SK	1 15/16 (49.21)	1 3/32 (27.78)	25 (11.33)
12.0 (304.80)	12.4 (314.96)	12.75 (323.85)	4B12.4	7/32 (5.55)	1A	SK	1 15/16 (49.21)	1 3/32 (27.78)	28 (12.70)
13.2 (335.28)	13.6 (345.44)	13.95 (354.33)	4B13.6	7/32 (5.55)	1A	SK	1 15/16 (49.21)	1 3/32 (27.78)	32 (14.51)
15.0 (381.00)	15.4 (391.16)	15.75 (400.05)	4B15.4	5/32 (3.96)	1A	SF	2 1/16 (52.38)	1 3/32 (27.78)	38 (17.23)
15.6 (396.24)	16.0 (406.40)	16.35 (415.29)	4B16.0	5/32 (3.96)	1A	SF	2 1/16 (52.38)	1 3/32 (27.78)	41 (18.59)
18.0 (457.20)	18.4 (467.36)	18.75 (476.25)	4B18.4	5/32 (3.96)	1A	SF	2 1/16 (52.38)	1 3/32 (27.78)	56 (25.40)
19.6 (497.84)	20.0 (508.00)	20.35 (516.89)	4B20.0	5/32 (3.96)	1A	SF	2 1/16 (52.38)	1 3/32 (27.78)	60 (27.21)
24.6 (624.84)	25.0 (635.00)	25.35 (643.89)	4B25.0	- 1/8 (-3.17)	1A	E	2 3/4 (69.85)	5/8 (15.87)	75 (34.00)
29.6 (751.84)	30.0 (762.00)	30.35 (770.89)	4B30.0	- 1/8 (-3.17)	1A	E	2 3/4 (69.85)	5/8 (15.87)	120 (54.43)
37.6 (955.04)	38.0 (965.20)	38.35 (974.09)	4B38.0	- 1/8 (-3.17)	1A	E	2 3/4 (69.85)	5/8 (15.87)	127 (57.60)

Section Poulie / Sheave Section

Poulie à rainures combinées pour manchon conique de type «QD» A/B Combination for "QD" taper bushing

5 rainures / 5 grooves									
P.D.		O.D. po/in (mm)	#Pièce Part no	F = 4"					
Courroie/Belt "A" po/in (mm)	Courroie/Belt "B" po/in (mm)			H po/in (mm)	T	B	L po/in (mm)	E po/in (mm)	Poids /Weight lbs (kg)
3.0 (76.20)	3.4 (86.36)	3.75 (95.25)	5B3.4	29/32 (23.01)	10B	SD	1 13/16 (46.03)	3 3/32 (78.58)	5 (2.26)
3.2 (81.28)	3.6 (91.44)	3.95 (100.33)	5B3.6	29/32 (23.01)	10B	SD	1 13/16 (46.03)	3 3/32 (78.58)	6 (2.72)
3.4 (86.36)	3.8 (96.52)	4.15 (105.41)	5B3.8	29/32 (23.01)	10B	SD	1 13/16 (46.03)	3 3/32 (78.58)	6 (2.72)
3.6 (91.44)	4.0 (101.60)	4.35 (110.49)	5B4.0	11/16 (17.46)	11B	SD	1 13/16 (46.03)	2 7/8 (73.02)	6 (2.72)
3.8 (96.52)	4.2 (106.68)	4.55 (115.57)	5B4.2	11/16 (17.46)	11B	SD	1 13/16 (46.03)	2 7/8 (73.02)	7 (3.17)
4.0 (101.60)	4.4 (111.76)	4.75 (120.65)	5B4.4	11/16 (17.46)	11B	SD	1 13/16 (46.03)	2 7/8 (73.02)	7 (3.17)
4.2 (106.68)	4.6 (116.84)	4.95 (125.73)	5B4.6	23/32 (18.25)	1B	SD	1 13/16 (46.03)	1 15/32 (37.30)	7 (3.17)
4.4 (111.76)	4.8 (121.92)	5.15 (130.81)	5B4.8	23/32 (18.25)	1B	SD	1 13/16 (46.03)	1 15/32 (37.30)	9 (4.08)
4.6 (116.84)	5.0 (127.00)	5.35 (135.89)	5B5.0	23/32 (18.25)	1B	SD	1 13/16 (46.03)	1 15/32 (37.30)	10 (4.53)
4.8 (121.92)	5.2 (132.08)	5.55 (140.97)	5B5.2	23/32 (18.25)	1W	SD	1 13/16 (46.03)	1 15/32 (37.30)	10 (4.53)
5.0 (127.00)	5.4 (137.16)	5.75 (146.05)	5B5.4	17/32 (13.49)	1W	SK	1 15/16 (49.21)	1 17/32 (38.89)	10 (4.53)
5.2 (132.08)	5.6 (142.24)	5.95 (151.13)	5B5.6	17/32 (13.49)	1W	SK	1 15/16 (49.21)	1 17/32 (38.89)	11 (4.98)
5.4 (137.16)	5.8 (147.32)	6.15 (156.21)	5B5.8	17/32 (13.49)	1W	SK	1 15/16 (49.21)	1 17/32 (38.89)	12 (5.44)
5.6 (142.24)	6.0 (152.40)	6.35 (161.29)	5B6.0	17/32 (13.49)	1W	SK	1 15/16 (49.21)	1 17/32 (38.89)	12 (5.44)
5.8 (147.32)	6.2 (157.48)	6.55 (166.37)	5B6.2	17/32 (13.49)	1W	SK	1 15/16 (49.21)	1 17/32 (38.89)	14 (6.35)
6.0 (152.40)	6.4 (162.56)	6.75 (171.45)	5B6.4	17/32 (13.49)	1W	SK	1 15/16 (49.21)	1 17/32 (38.89)	14 (6.35)
6.2 (157.48)	6.6 (167.64)	6.95 (176.53)	5B6.6	17/32 (13.49)	1W	SK	1 15/16 (49.21)	1 17/32 (38.89)	15 (6.80)
6.4 (162.56)	6.8 (172.72)	7.15 (181.61)	5B6.8	17/32 (13.49)	1W	SK	1 15/16 (49.21)	1 17/32 (38.89)	16 (7.25)
6.6 (167.64)	7.0 (177.80)	7.35 (186.69)	5B7.0	15/32 (11.90)	1W	SF	2 1/16 (52.38)	1 15/32 (37.30)	16 (7.25)
7.0 (177.80)	7.4 (187.96)	7.75 (196.85)	5B7.4	15/32 (11.90)	1W	SF	2 1/16 (52.38)	1 15/32 (37.30)	18 (8.16)
7.6 (193.04)	8.0 (203.20)	8.35 (212.09)	5B8.0	15/32 (11.90)	1W	SF	2 1/16 (52.38)	1 15/32 (37.30)	19 (8.61)
8.2 (208.28)	8.6 (218.44)	8.95 (227.33)	5B8.6	15/32 (11.90)	1W	SF	2 1/16 (52.38)	1 15/32 (37.30)	21 (9.52)
8.6 (218.44)	9.0 (228.60)	9.35 (237.49)	5B9.0	15/32 (11.90)	1W	SF	2 1/16 (52.38)	1 15/32 (37.30)	21 (9.52)
9.0 (228.60)	9.4 (238.76)	9.75 (247.65)	5B9.4	15/32 (11.90)	1A	SF	2 1/16 (52.38)	1 15/32 (37.30)	22 (9.97)
10.6 (269.24)	11.0 (279.40)	11.35 (288.29)	5B11.0	15/32 (11.90)	1A	SF	2 1/16 (52.38)	1 15/32 (37.30)	29 (13.15)
12.0 (304.80)	12.4 (314.96)	12.75 (323.85)	5B12.4	15/32 (11.90)	1A	SF	2 1/16 (52.38)	1 15/32 (37.30)	33 (14.96)
13.2 (335.28)	13.6 (345.44)	13.95 (354.33)	5B13.6	15/32 (11.90)	1A	SF	2 1/16 (52.38)	1 15/32 (37.30)	39 (17.69)
15.0 (381.00)	15.4 (391.16)	15.75 (400.05)	5B15.4	15/32 (11.90)	1A	SF	2 1/16 (52.38)	1 15/32 (37.30)	43 (19.50)
15.6 (396.24)	16.0 (406.40)	16.35 (415.29)	5B16.0	15/32 (11.90)	1A	SF	2 1/16 (52.38)	1 15/32 (37.30)	46 (20.86)
18.0 (457.20)	18.4 (467.36)	18.75 (476.25)	5B18.4	15/32 (11.90)	1A	SF	2 1/16 (52.38)	1 15/32 (37.30)	54 (24.49)
19.6 (497.84)	20.0 (508.00)	20.35 (516.89)	5B20.0	1/8 (3.17)	1A	E	2 3/4 (69.85)	1 1/8 (28.57)	79 (35.83)
24.6 (624.84)	25.0 (635.00)	25.35 (643.89)	5B25.0	1/8 (3.17)	1A	E	2 3/4 (69.85)	1 1/8 (28.57)	89 (40.36)
29.6 (751.84)	30.0 (762.00)	30.35 (770.89)	5B30.0	1/8 (3.17)	1A	E	2 3/4 (69.85)	1 1/8 (28.57)	110 (49.89)
37.6 (955.04)	38.0 (965.20)	38.35 (974.09)	5B38.0	1/8 (3.17)	1A	E	2 3/4 (69.85)	1 1/8 (28.57)	153 (69.39)

Section Poulie / Sheave Section

Poulie à rainures combinées pour manchon conique de type «QD» A/B Combination for "QD" taper bushing

6 rainures / 6 grooves									
P.D.		O.D. po/in (mm)	#Pièce Part no	F = 4:3/4"					
Courroie/Belt "A" po/in (mm)	Courroie/Belt "B" po/in (mm)			H po/in (mm)	T	B	L po/in (mm)	E po/in (mm)	Poids /Weight lbs (kg)
3.0 (76.20)	3.4 (86.36)	3.75 (95.25)	6B3.4	29/32 (23.01)	10B	SD	1 13/16 (46.03)	3 27/32 (97.63)	6 (2.72)
3.2 (81.28)	3.6 (91.44)	3.95 (100.33)	6B3.6	29/32 (23.01)	10B	SD	1 13/16 (46.03)	3 27/32 (97.63)	7 (3.17)
3.4 (86.36)	3.8 (96.52)	4.15 (105.41)	6B3.8	29/32 (23.01)	10B	SD	1 13/16 (46.03)	3 27/32 (97.63)	7 (3.17)
3.6 (91.44)	4.0 (101.60)	4.35 (110.49)	6B4.0	11/16 (17.46)	11B	SD	1 13/16 (46.03)	3 5/8 (92.07)	7 (3.17)
3.8 (96.52)	4.2 (106.68)	4.55 (115.57)	6B4.2	11/16 (17.46)	11B	SD	1 13/16 (46.03)	3 5/8 (92.07)	8 (3.62)
4.0 (101.60)	4.4 (111.76)	4.75 (120.65)	6B4.4	11/16 (17.46)	11B	SD	1 13/16 (46.03)	3 5/8 (92.07)	9 (4.08)
4.2 (106.68)	4.6 (116.84)	4.95 (125.73)	6B4.6	23/32 (18.25)	1W	SD	1 13/16 (46.03)	2 7/32 (56.35)	9 (4.08)
4.4 (111.76)	4.8 (121.92)	5.15 (130.81)	6B4.8	23/32 (18.25)	1W	SD	1 13/16 (46.03)	2 7/32 (56.35)	10 (4.53)
4.6 (116.84)	5.0 (127.00)	5.35 (135.89)	6B5.0	23/32 (18.25)	1W	SD	1 13/16 (46.03)	2 7/32 (56.35)	11 (4.98)
4.8 (121.92)	5.2 (132.08)	5.55 (140.97)	6B5.2	23/32 (18.25)	1W	SD	1 13/16 (46.03)	2 7/32 (56.35)	11 (4.98)
5.0 (127.00)	5.4 (137.16)	5.75 (146.05)	6B5.4	17/32 (13.49)	1W	SK	1 15/16 (49.21)	2 9/32 (57.94)	11 (4.98)
5.2 (132.08)	5.6 (142.24)	5.95 (151.13)	6B5.6	17/32 (13.49)	1W	SK	1 15/16 (49.21)	2 9/32 (57.94)	11 (4.98)
5.4 (137.16)	5.8 (147.32)	6.15 (156.21)	6B5.8	17/32 (13.49)	1W	SK	1 15/16 (49.21)	2 9/32 (57.94)	14 (6.35)
5.6 (142.24)	6.0 (152.40)	6.35 (161.29)	6B6.0	17/32 (13.49)	1W	SK	1 15/16 (49.21)	2 9/32 (57.94)	15 (6.80)
5.8 (147.32)	6.2 (157.48)	6.55 (166.37)	6B6.2	17/32 (13.49)	1W	SK	1 15/16 (49.21)	2 9/32 (57.94)	15 (6.80)
6.0 (152.40)	6.4 (162.56)	6.75 (171.45)	6B6.4	17/32 (13.49)	1W	SK	1 15/16 (49.21)	2 9/32 (57.94)	16 (7.25)
6.2 (157.48)	6.6 (167.64)	6.95 (176.53)	6B6.6	17/32 (13.49)	1W	SK	1 15/16 (49.21)	2 9/32 (57.94)	17 (7.71)
6.4 (162.56)	6.8 (172.72)	7.15 (181.61)	6B6.8	17/32 (13.49)	1W	SK	1 15/16 (49.21)	2 9/32 (57.94)	18 (8.16)
6.6 (167.64)	7.0 (177.80)	7.35 (186.69)	6B7.0	29/32 (23.01)	1W	SF	2 1/16 (52.38)	1 25/32 (45.24)	19 (8.61)
7.0 (177.80)	7.4 (187.96)	7.75 (196.85)	6B7.4	29/32 (23.01)	1W	SF	2 1/16 (52.38)	1 25/32 (45.24)	20 (9.07)
7.6 (193.04)	8.0 (203.20)	8.35 (212.09)	6B8.0	29/32 (23.01)	1W	SF	2 1/16 (52.38)	1 25/32 (45.24)	24 (10.88)
8.2 (208.28)	8.6 (218.44)	8.95 (227.33)	6B8.6	29/32 (23.01)	1W	SF	2 1/16 (52.38)	1 25/32 (45.24)	26 (11.79)
8.6 (218.44)	9.0 (228.60)	9.35 (237.49)	6B9.0	---	---	---	---	---	---
9.0 (228.60)	9.4 (238.76)	9.75 (247.65)	6B9.4	29/32 (23.01)	1A	SF	2 1/16 (52.38)	1 25/32 (45.24)	30 (13.60)
10.6 (269.24)	11.0 (279.40)	11.35 (288.29)	6B11.0	29/32 (23.01)	1A	SF	2 1/16 (52.38)	1 25/32 (45.24)	30 (13.60)
12.0 (304.80)	12.4 (314.96)	12.75 (323.85)	6B12.4	29/32 (23.01)	1A	SF	2 1/16 (52.38)	1 25/32 (45.24)	37 (16.78)
13.2 (335.28)	13.6 (345.44)	13.95 (354.33)	6B13.6	29/32 (23.01)	1A	SF	2 1/16 (52.38)	1 25/32 (45.24)	39 (17.69)
15.0 (381.00)	15.4 (391.16)	15.75 (400.05)	6B15.4	29/32 (23.01)	1A	SF	2 1/16 (52.38)	1 25/32 (45.24)	43 (19.50)
15.6 (396.24)	16.0 (406.40)	16.35 (415.29)	6B16.0	29/32 (23.01)	1A	SF	2 1/16 (52.38)	1 25/32 (45.24)	50 (22.67)
18.0 (457.20)	18.4 (467.36)	18.75 (476.25)	6B18.4	29/32 (23.01)	1A	SF	2 1/16 (52.38)	1 25/32 (45.24)	59 (26.76)
19.6 (497.84)	20.0 (508.00)	20.35 (516.89)	6B20.0	1/4 (6.35)	1A	E	2 3/4 (69.85)	1 3/4 (44.45)	80 (36.28)
24.6 (624.84)	25.0 (635.00)	25.35 (643.89)	6B25.0	1/4 (6.35)	1A	E	2 3/4 (69.85)	1 3/4 (44.45)	89 (40.36)
29.6 (751.84)	30.0 (762.00)	30.35 (770.89)	6B30.0	1/4 (6.35)	1A	E	2 3/4 (69.85)	1 3/4 (44.45)	127 (57.60)
37.6 (955.04)	38.0 (965.20)	38.35 (974.09)	6B38.0	1/4 (6.35)	1A	E	2 3/4 (69.85)	1 3/4 (44.45)	157 (71.21)

Section Poulie / Sheave Section

Poulie à rainures combinées pour manchon conique de type «QD» A/B Combination for "QD" taper bushing

7 rainures / 7 grooves									
P.D.		O.D. po/in (mm)	#Pièce Part no	F = 5:1/2"					
Courroie/Belt "A" po/in (mm)	Courroie/Belt "B" po/in (mm)			H po/in (mm)	T	B	L po/in (mm)	E po/in (mm)	Poids /Weight lbs (kg)
3.0 (76.20)	3.4 (86.36)	3.75 (95.25)	7B3.4	---	---	---	---	---	---
3.2 (81.28)	3.6 (91.44)	3.95 (100.33)	7B3.6	---	---	---	---	---	---
3.4 (86.36)	3.8 (96.52)	4.15 (105.41)	7B3.8	---	---	---	---	---	---
3.6 (91.44)	4.0 (101.60)	4.35 (110.49)	7B4.0	---	---	---	---	---	---
3.8 (96.52)	4.2 (106.68)	4.55 (115.57)	7B4.2	---	---	---	---	---	---
4.0 (101.60)	4.4 (111.76)	4.75 (120.65)	7B4.4	---	---	---	---	---	---
4.2 (106.68)	4.6 (116.84)	4.95 (125.73)	7B4.6	---	---	---	---	---	---
4.4 (111.76)	4.8 (121.92)	5.15 (130.81)	7B4.8	---	---	---	---	---	---
4.6 (116.84)	5.0 (127.00)	5.35 (135.89)	7B5.0	---	---	---	---	---	---
4.8 (121.92)	5.2 (132.08)	5.55 (140.97)	7B5.2	---	---	---	---	---	---
5.0 (127.00)	5.4 (137.16)	5.75 (146.05)	7B5.4	1 1/32 (26.19)	1W	SK	1 15/16 (49.21)	2 17/32 (64.29)	13 (5.89)
5.2 (132.08)	5.6 (142.24)	5.95 (151.13)	7B5.6	1 1/32 (26.19)	1W	SK	1 15/16 (49.21)	2 17/32 (64.29)	15 (6.80)
5.4 (137.16)	5.8 (147.32)	6.15 (156.21)	7B5.8	1 1/32 (26.19)	1W	SK	1 15/16 (49.21)	2 17/32 (64.29)	15 (6.80)
5.6 (142.24)	6.0 (152.40)	6.35 (161.29)	7B6.0	31/32 (24.60)	1W	SF	2 1/16 (52.38)	2 15/32 (62.70)	14 (6.35)
5.8 (147.32)	6.2 (157.48)	6.55 (166.37)	7B6.2	31/32 (24.60)	1W	SF	2 1/16 (52.38)	2 15/32 (62.70)	16 (7.25)
6.0 (152.40)	6.4 (162.56)	6.75 (171.45)	7B6.4	31/32 (24.60)	1W	SF	2 1/16 (52.38)	2 15/32 (62.70)	17 (7.71)
6.2 (157.48)	6.6 (167.64)	6.95 (176.53)	7B6.6	31/32 (24.60)	1W	SF	2 1/16 (52.38)	2 15/32 (62.70)	17 (7.71)
6.4 (162.56)	6.8 (172.72)	7.15 (181.61)	7B6.8	31/32 (24.60)	1W	SF	2 1/16 (52.38)	2 15/32 (62.70)	18 (8.16)
6.6 (167.64)	7.0 (177.80)	7.35 (186.69)	7B7.0	31/32 (24.60)	1W	SF	2 1/16 (52.38)	2 15/32 (62.70)	20 (9.07)
7.0 (177.80)	7.4 (187.96)	7.75 (196.85)	7B7.4	31/32 (24.60)	1W	SF	2 1/16 (52.38)	2 15/32 (62.70)	23 (10.43)
7.6 (193.04)	8.0 (203.20)	8.35 (212.09)	7B8.0	---	---	---	---	---	---
8.2 (208.28)	8.6 (218.44)	8.95 (227.33)	7B8.6	7/8 (22.22)	1W	E	2 3/4 (69.85)	1 7/8 (47.62)	31 (14.06)
8.6 (218.44)	9.0 (228.60)	9.35 (237.49)	7B9.0	7/8 (22.22)	1W	E	2 3/4 (69.85)	1 7/8 (47.62)	34 (15.42)
9.0 (228.60)	9.4 (238.76)	9.75 (247.65)	7B9.4	7/8 (22.22)	1W	E	2 3/4 (69.85)	1 7/8 (47.62)	36 (16.32)
10.6 (269.24)	11.0 (279.40)	11.35 (288.29)	7B11.0	7/8 (22.22)	1A	E	2 3/4 (69.85)	1 7/8 (47.62)	42 (19.05)
12.0 (304.80)	12.4 (314.96)	12.75 (323.85)	7B12.4	7/8 (22.22)	1A	E	2 3/4 (69.85)	1 7/8 (47.62)	49 (22.22)
13.2 (335.28)	13.6 (345.44)	13.95 (354.33)	7B13.6	7/8 (22.22)	1A	E	2 3/4 (69.85)	1 7/8 (47.62)	57 (25.85)
15.0 (381.00)	15.4 (391.16)	15.75 (400.05)	7B15.4	7/8 (22.22)	1A	E	2 3/4 (69.85)	1 7/8 (47.62)	70 (31.75)
15.6 (396.24)	16.0 (406.40)	16.35 (415.29)	7B16.0	5/32 (3.96)	1A	F	3 5/8 (92.07)	1 23/32 (43.65)	80 (36.28)
18.0 (457.20)	18.4 (467.36)	18.75 (476.25)	7B18.4	5/32 (3.96)	1A	F	3 5/8 (92.07)	1 23/32 (43.65)	97 (43.99)
19.6 (497.84)	20.0 (508.00)	20.35 (516.89)	7B20.0	5/32 (3.96)	1A	F	3 5/8 (92.07)	1 23/32 (43.65)	117 (53.07)
24.6 (624.84)	25.0 (635.00)	25.35 (643.89)	7B25.0	5/32 (3.96)	1A	F	3 5/8 (92.07)	1 23/32 (43.65)	155 (70.30)
29.6 (751.84)	30.0 (762.00)	30.35 (770.89)	7B30.0	5/32 (3.96)	1A	F	3 5/8 (92.07)	1 23/32 (43.65)	205 (92.98)
37.6 (955.04)	38.0 (965.20)	38.35 (974.09)	7B38.0	---	---	---	---	---	---

Section Poulie / Sheave Section

Poulie à rainures combinées pour manchon conique de type «QD» A/B Combination for "QD" taper bushing

8 rainures / 8 grooves									
P.D.		O.D. po/in (mm)	#Pièce Part no	F = 6:1/4"					
Courroie/Belt "A"	Courroie/Belt "B"			H po/in (mm)	T	B	L po/in (mm)	E po/in (mm)	Poids /Weight lbs (kg)
po/in (mm)	po/in (mm)								
3.0 (76.20)	3.4 (86.36)	3.75 (95.25)	8B3.4	---	---	---	---	---	---
3.2 (81.28)	3.6 (91.44)	3.95 (100.33)	8B3.6	---	---	---	---	---	---
3.4 (86.36)	3.8 (96.52)	4.15 (105.41)	8B3.8	---	---	---	---	---	---
3.6 (91.44)	4.0 (101.60)	4.35 (110.49)	8B4.0	---	---	---	---	---	---
3.8 (96.52)	4.2 (106.68)	4.55 (115.57)	8B4.2	---	---	---	---	---	---
4.0 (101.60)	4.4 (111.76)	4.75 (120.65)	8B4.4	---	---	---	---	---	---
4.2 (106.68)	4.6 (116.84)	4.95 (125.73)	8B4.6	---	---	---	---	---	---
4.4 (111.76)	4.8 (121.92)	5.15 (130.81)	8B4.8	---	---	---	---	---	---
4.6 (116.84)	5.0 (127.00)	5.35 (135.89)	8B5.0	---	---	---	---	---	---
4.8 (121.92)	5.2 (132.08)	5.55 (140.97)	8B5.2	---	---	---	---	---	---
5.0 (127.00)	5.4 (137.16)	5.75 (146.05)	8B5.4	1 1/32 (26.19)	1W	SK	1 15/16 (49.21)	3 9/32 (83.34)	15 (6.80)
5.2 (132.08)	5.6 (142.24)	5.95 (151.13)	8B5.6	1 1/32 (26.19)	1W	SK	1 15/16 (49.21)	3 9/32 (83.34)	15 (6.80)
5.4 (137.16)	5.8 (147.32)	6.15 (156.21)	8B5.8	1 1/32 (26.19)	1W	SF	2 1/16 (52.38)	3 9/32 (83.34)	16 (7.25)
5.6 (142.24)	6.0 (152.40)	6.35 (161.29)	8B6.0	29/32 (23.01)	1W	SF	2 1/16 (52.38)	3 9/32 (83.34)	16 (7.25)
5.8 (147.32)	6.2 (157.48)	6.55 (166.37)	8B6.2	29/32 (23.01)	1W	SF	2 1/16 (52.38)	3 9/32 (83.34)	18 (8.16)
6.0 (152.40)	6.4 (162.56)	6.75 (171.45)	8B6.4	29/32 (23.01)	1W	SF	2 1/16 (52.38)	3 9/32 (83.34)	19 (8.61)
6.2 (157.48)	6.6 (167.64)	6.95 (176.53)	8B6.6	29/32 (23.01)	1W	SF	2 1/16 (52.38)	3 9/32 (83.34)	20 (9.07)
6.4 (162.56)	6.8 (172.72)	7.15 (181.61)	8B6.8	29/32 (23.01)	1W	SF	2 1/16 (52.38)	3 9/32 (83.34)	19 (8.61)
6.6 (167.64)	7.0 (177.80)	7.35 (186.69)	8B7.0	29/32 (23.01)	1W	SF	2 1/16 (52.38)	3 9/32 (83.34)	22 (9.97)
7.0 (177.80)	7.4 (187.96)	7.75 (196.85)	8B7.4	29/32 (23.01)	1W	SF	2 1/16 (52.38)	3 9/32 (83.34)	25 (11.33)
7.6 (193.04)	8.0 (203.20)	8.35 (212.09)	8B8.0	1 1/4 (31.75)	1W	E	2 3/4 (69.85)	2 1/4 (57.15)	29 (13.15)
8.2 (208.28)	8.6 (218.44)	8.95 (227.33)	8B8.6	1 1/4 (31.75)	1W	E	2 3/4 (69.85)	2 1/4 (57.15)	33 (14.96)
8.6 (218.44)	9.0 (228.60)	9.35 (237.49)	8B9.0	1 1/4 (31.75)	1W	E	2 3/4 (69.85)	2 1/4 (57.15)	36 (16.32)
9.0 (228.60)	9.4 (238.76)	9.75 (247.65)	8B9.4	1 1/4 (31.75)	1W	E	2 3/4 (69.85)	2 1/4 (57.15)	46 (20.86)
10.6 (269.24)	11.0 (279.40)	11.35 (288.29)	8B11.0	1 1/4 (31.75)	1A	E	2 3/4 (69.85)	2 1/4 (57.15)	53 (24.04)
12.0 (304.80)	12.4 (314.96)	12.75 (323.85)	8B12.4	1 1/4 (31.75)	1A	E	2 3/4 (69.85)	2 1/4 (57.15)	59 (26.76)
13.2 (335.28)	13.6 (345.44)	13.95 (354.33)	8B13.6	1 1/4 (31.75)	1A	E	2 3/4 (69.85)	2 1/4 (57.15)	69 (31.29)
15.0 (381.00)	15.4 (391.16)	15.75 (400.05)	8B15.4	1 1/4 (31.75)	1A	E	2 3/4 (69.85)	2 1/4 (57.15)	71 (32.20)
15.6 (396.24)	16.0 (406.40)	16.35 (415.29)	8B16.0	5/32 (3.96)	1A	F	3 5/8 (92.07)	2 15/32 (62.70)	108 (48.98)
18.0 (457.20)	18.4 (467.36)	18.75 (476.25)	8B18.4	5/32 (3.96)	1A	F	3 5/8 (92.07)	2 15/32 (62.70)	114 (51.70)
19.6 (497.84)	20.0 (508.00)	20.35 (516.89)	8B20.0	5/32 (3.96)	1A	F	3 5/8 (92.07)	2 15/32 (62.70)	125 (56.69)
24.6 (624.84)	25.0 (635.00)	25.35 (643.89)	8B25.0	5/32 (3.96)	1A	F	3 5/8 (92.07)	2 15/32 (62.70)	165 (74.84)
29.6 (751.84)	30.0 (762.00)	30.35 (770.89)	8B30.0	5/32 (3.96)	1A	F	3 5/8 (92.07)	2 15/32 (62.70)	215 (96.52)
37.6 (955.04)	38.0 (965.20)	38.35 (974.09)	8B38.0	---	---	---	---	---	---

Section Poulie / Sheave Section

Poulie à rainures combinées pour manchon conique de type «QD» A/B Combination for "QD" taper bushing

9 rainures / 9 grooves									
P.D.		O.D. po/in (mm)	#Pièce Part no	F = 7"					
Courroie/Belt "A"	Courroie/Belt "B"			H po/in (mm)	T	B	L po/in (mm)	E po/in (mm)	Poids /Weight lbs (kg)
3.0 (76.20)	3.4 (86.36)	3.75 (95.25)	9B3.4	---	---	---	---	---	---
3.2 (81.28)	3.6 (91.44)	3.95 (100.33)	9B3.6	---	---	---	---	---	---
3.4 (86.36)	3.8 (96.52)	4.15 (105.41)	9B3.8	---	---	---	---	---	---
3.6 (91.44)	4.0 (101.60)	4.35 (110.49)	9B4.0	---	---	---	---	---	---
3.8 (96.52)	4.2 (106.68)	4.55 (115.57)	9B4.2	---	---	---	---	---	---
4.0 (101.60)	4.4 (111.76)	4.75 (120.65)	9B4.4	---	---	---	---	---	---
4.2 (106.68)	4.6 (116.84)	4.95 (125.73)	9B4.6	---	---	---	---	---	---
4.4 (111.76)	4.8 (121.92)	5.15 (130.81)	9B4.8	---	---	---	---	---	---
4.6 (116.84)	5.0 (127.00)	5.35 (135.89)	9B5.0	---	---	---	---	---	---
4.8 (121.92)	5.2 (132.08)	5.55 (140.97)	9B5.2	---	---	---	---	---	---
5.0 (127.00)	5.4 (137.16)	5.75 (146.05)	9B5.4	1 13/32 (35.71)	1W	SK	1 15/16 (49.21)	3 21/32 (92.86)	15 (6.80)
5.2 (132.08)	5.6 (142.24)	5.95 (151.13)	9B5.6	1 13/32 (35.71)	1W	SK	1 15/16 (49.21)	3 21/32 (92.86)	16 (7.25)
5.4 (137.16)	5.8 (147.32)	6.15 (156.21)	9B5.8	1 13/32 (35.71)	1W	SK	1 15/16 (49.21)	3 21/32 (92.86)	17 (7.71)
5.6 (142.24)	6.0 (152.40)	6.35 (161.29)	9B6.0	1 11/32 (34.13)	1W	SF	2 1/16 (52.38)	3 19/32 (91.28)	18 (8.16)
5.8 (147.32)	6.2 (157.48)	6.55 (166.37)	9B6.2	1 11/32 (34.13)	1W	SF	2 1/16 (52.38)	3 19/32 (91.28)	18 (8.16)
6.0 (152.40)	6.4 (162.56)	6.75 (171.45)	9B6.4	1 11/32 (34.13)	1W	SF	2 1/16 (52.38)	3 19/32 (91.28)	19 (8.61)
6.2 (157.48)	6.6 (167.64)	6.95 (176.53)	9B6.6	1 11/32 (34.13)	1W	SF	2 1/16 (52.38)	3 19/32 (91.28)	20 (9.07)
6.4 (162.56)	6.8 (172.72)	7.15 (181.61)	9B6.8	1 11/32 (34.13)	1W	SF	2 1/16 (52.38)	3 19/32 (91.28)	21 (9.52)
6.6 (167.64)	7.0 (177.80)	7.35 (186.69)	9B7.0	1 11/32 (34.13)	1W	SF	2 1/16 (52.38)	3 19/32 (91.28)	22 (9.97)
7.0 (177.80)	7.4 (187.96)	7.75 (196.85)	9B7.4	1 11/32 (34.13)	1W	SF	2 1/16 (52.38)	3 19/32 (91.28)	23 (10.43)
7.6 (193.04)	8.0 (203.20)	8.35 (212.09)	9B8.0	---	---	---	---	---	---
8.2 (208.28)	8.6 (218.44)	8.95 (227.33)	9B8.6	1 5/8 (41.27)	1W	E	2 3/4 (69.85)	2 5/8 (66.67)	28 (12.70)
8.6 (218.44)	9.0 (228.60)	9.35 (237.49)	9B9.0	---	---	---	---	---	---
9.0 (228.60)	9.4 (238.76)	9.75 (247.65)	9B9.4	1 5/8 (41.27)	1W	E	2 3/4 (69.85)	2 5/8 (66.67)	37 (16.78)
10.6 (269.24)	11.0 (279.40)	11.35 (288.29)	9B11.0	1 5/8 (41.27)	1W	E	2 3/4 (69.85)	2 5/8 (66.67)	48 (21.77)
12.0 (304.80)	12.4 (314.96)	12.75 (323.85)	9B12.4	1 5/8 (41.27)	1A	E	2 3/4 (69.85)	2 5/8 (66.67)	55 (24.94)
13.2 (335.28)	13.6 (345.44)	13.95 (354.33)	9B13.6	29/32 (23.01)	1A	F	3 5/8 (92.07)	2 15/32 (62.70)	65 (29.48)
15.0 (381.00)	15.4 (391.16)	15.75 (400.05)	9B15.4	29/32 (23.01)	1A	F	3 5/8 (92.07)	2 15/32 (62.70)	78 (35.38)
15.6 (396.24)	16.0 (406.40)	16.35 (415.29)	9B16.0	29/32 (23.01)	1A	F	3 5/8 (92.07)	2 15/32 (62.70)	90 (40.82)
18.0 (457.20)	18.4 (467.36)	18.75 (476.25)	9B18.4	29/32 (23.01)	1A	F	3 5/8 (92.07)	2 15/32 (62.70)	100 (45.35)
19.6 (497.84)	20.0 (508.00)	20.35 (516.89)	9B20.0	29/32 (23.01)	1A	F	3 5/8 (92.07)	2 15/32 (62.70)	110 (49.89)
24.6 (624.84)	25.0 (635.00)	25.35 (643.89)	9B25.0	29/32 (23.01)	1A	F	3 5/8 (92.07)	2 15/32 (62.70)	138 (62.59)
29.6 (751.84)	30.0 (762.00)	30.35 (770.89)	9B30.0	29/32 (23.01)	1A	F	3 5/8 (92.07)	2 15/32 (62.70)	180 (81.64)
37.6 (955.04)	38.0 (965.20)	38.35 (974.09)	9B38.0	7/32 (5.55)	1A	J	4 1/2 (114.30)	2 9/32 (57.94)	220 (99.79)

Section Poulie / Sheave Section

Poulie à rainures combinées pour manchon conique de type «QD» A/B Combination for "QD" taper bushing

10 rainures / 10 grooves									
P.D.		O.D. po/in (mm)	#Pièce Part no	F = 7:3/4"					
Courroie/Belt "A"	Courroie/Belt "B"			H po/in (mm)	T	B	L po/in (mm)	E po/in (mm)	Poids /Weight lbs (kg)
po/in (mm)	po/in (mm)								
3.0 (76.20)	3.4 (86.36)	3.75 (95.25)	10B3.4	---	---	---	---	---	---
3.2 (81.28)	3.6 (91.44)	3.95 (100.33)	10B3.6	---	---	---	---	---	---
3.4 (86.36)	3.8 (96.52)	4.15 (105.41)	10B3.8	---	---	---	---	---	---
3.6 (91.44)	4.0 (101.60)	4.35 (110.49)	10B4.0	---	---	---	---	---	---
3.8 (96.52)	4.2 (106.68)	4.55 (115.57)	10B4.2	---	---	---	---	---	---
4.0 (101.60)	4.4 (111.76)	4.75 (120.65)	10B4.4	---	---	---	---	---	---
4.2 (106.68)	4.6 (116.84)	4.95 (125.73)	10B4.6	---	---	---	---	---	---
4.4 (111.76)	4.8 (121.92)	5.15 (130.81)	10B4.8	---	---	---	---	---	---
4.6 (116.84)	5.0 (127.00)	5.35 (135.89)	10B5.0	---	---	---	---	---	---
4.8 (121.92)	5.2 (132.08)	5.55 (140.97)	10B5.2	---	---	---	---	---	---
5.0 (127.00)	5.4 (137.16)	5.75 (146.05)	10B5.4	1 25/32 (45.24)	1W	SK	1 15/16 (49.21)	4 1/32 (102.39)	16 (7.25)
5.2 (132.08)	5.6 (142.24)	5.95 (151.13)	10B5.6	1 25/32 (45.24)	1W	SK	1 15/16 (49.21)	4 1/32 (102.39)	17 (7.71)
5.4 (137.16)	5.8 (147.32)	6.15 (156.21)	10B5.8	1 25/32 (45.24)	1W	SK	1 15/16 (49.21)	4 1/32 (102.39)	18 (8.16)
5.6 (142.24)	6.0 (152.40)	6.35 (161.29)	10B6.0	1 23/32 (43.65)	1W	SF	2 1/16 (52.38)	3 31/32 (100.80)	19 (8.61)
5.8 (147.32)	6.2 (157.48)	6.55 (166.37)	10B6.2	1 23/32 (43.65)	1W	SF	2 1/16 (52.38)	3 31/32 (100.80)	20 (9.07)
6.0 (152.40)	6.4 (162.56)	6.75 (171.45)	10B6.4	1 23/32 (43.65)	1W	SF	2 1/16 (52.38)	3 31/32 (100.80)	21 (9.52)
6.2 (157.48)	6.6 (167.64)	6.95 (176.53)	10B6.6	1 23/32 (43.65)	1W	SF	2 1/16 (52.38)	3 31/32 (100.80)	21 (9.52)
6.4 (162.56)	6.8 (172.72)	7.15 (181.61)	10B6.8	1 23/32 (43.65)	1W	SF	2 1/16 (52.38)	3 31/32 (100.80)	22 (9.97)
6.6 (167.64)	7.0 (177.80)	7.35 (186.69)	10B7.0	1 23/32 (43.65)	1W	SF	2 1/16 (52.38)	3 31/32 (100.80)	23 (10.43)
7.0 (177.80)	7.4 (187.96)	7.75 (196.85)	10B7.4	1 23/32 (43.65)	1W	SF	2 1/16 (52.38)	3 31/32 (100.80)	24 (10.88)
7.6 (193.04)	8.0 (203.20)	8.35 (212.09)	10B8.0	---	---	---	---	---	---
8.2 (208.28)	8.6 (218.44)	8.95 (227.33)	10B8.6	2 (50.8)	1W	E	2 3/4 (69.85)	3 (76.20)	33 (14.96)
8.6 (218.44)	9.0 (228.60)	9.35 (237.49)	10B9.0	---	---	---	---	---	---
9.0 (228.60)	9.4 (238.76)	9.75 (247.65)	10B9.4	2 (50.8)	1W	E	2 3/4 (69.85)	3 (76.20)	40 (18.14)
10.6 (269.24)	11.0 (279.40)	11.35 (288.29)	10B11.0	2 (50.8)	1W	E	2 3/4 (69.85)	3 (76.20)	52 (23.58)
12.0 (304.80)	12.4 (314.96)	12.75 (323.85)	10B12.4	2 (50.8)	1A	E	2 3/4 (69.85)	3 (76.20)	58 (26.30)
13.2 (335.28)	13.6 (345.44)	13.95 (354.33)	10B13.6	29/32 (23.01)	1A	F	3 5/8 (92.07)	3 7/32 (81.75)	73 (33.11)
15.0 (381.00)	15.4 (391.16)	15.75 (400.05)	10B15.4	29/32 (23.01)	1A	F	3 5/8 (92.07)	3 7/32 (81.75)	87 (39.46)
15.6 (396.24)	16.0 (406.40)	16.35 (415.29)	10B16.0	29/32 (23.01)	1A	F	3 5/8 (92.07)	3 7/32 (81.75)	100 (45.35)
18.0 (457.20)	18.4 (467.36)	18.75 (476.25)	10B18.4	29/32 (23.01)	1A	F	3 5/8 (92.07)	3 7/32 (81.75)	110 (49.89)
19.6 (497.84)	20.0 (508.00)	20.35 (516.89)	10B20.0	29/32 (23.01)	1A	F	3 5/8 (92.07)	3 7/32 (81.75)	120 (54.43)
24.6 (624.84)	25.0 (635.00)	25.35 (643.89)	10B25.0	29/32 (23.01)	1A	F	3 5/8 (92.07)	3 7/32 (81.75)	148 (67.13)
29.6 (751.84)	30.0 (762.00)	30.35 (770.89)	10B30.0	29/32 (23.01)	1A	F	3 5/8 (92.07)	3 7/32 (81.75)	190 (86.18)
37.6 (955.04)	38.0 (965.20)	38.35 (974.09)	10B38.0	7/32 (5.55)	1A	J	4 1/2 (114.30)	3 1/32 (76.99)	260 (117.93)



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canimex.com | mec@canimex.com