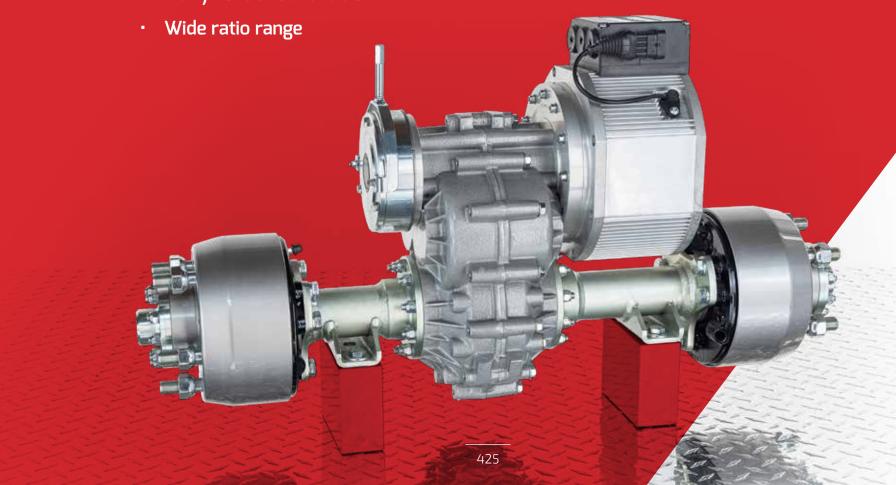
# AXLES

- Modular design
- Low noise
- Resistance to corrosion
- · Ultra-high efficiency
- Many options available
- · Many versions available

- Parking brake available
- Easy installation
- Easy maintenance
- Amazing battery autonomy



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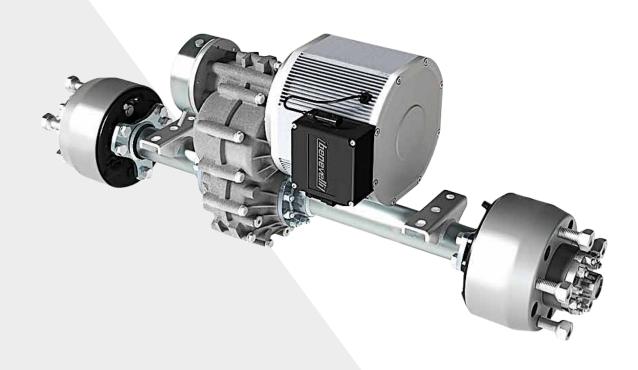
#### **ELECTRIC DRIVE AXLES – BENEVELLI**

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## ELECTRIC DRIVE AXLES (benevelli)



- Various standard mounting possibilities tilting from 0 to 180  $^{\circ}$
- Includes various types of wheel hub or mechanical-hydraulic drum brakes
- All models are also available with mechanical locking differential
- Many different track width configurations
- Welding operations performed by robotic systems certified ISO 15614:2012



## **ELECTRIC DRIVE AXLES**



#### **DRIVE AXLES**

- Modular design that allows many different track width configurations
- · Hardened steel gears with involute grinding profile ensure constant low noise level
- Gear housing in heavy-duty aluminum alloy to minimize weight and add strength
- Built-in studs on gearbox housing
- Metallic parts subjected to Chromiting® zinc coating to withstand corrosive agents
- Benevelli solutions ensure more energy-efficient operations and greater battery autonomy with optimized profile gears
- Easy to install thanks to six standard mounting positions tilting from 0° to 180°
- Designed for complete protection up to IP67 under IEC standard 60529







#### WHY ELECTRIC?

Electric powertrains provide instant low-speed torque, with the benefit of zero emissions; they also significantly reduce downtime and operating costs. Battery-powered vehicles are more efficient than with any other technology, allowing peak efficiency of up to 95% compared to 35% for an internal combustion engine.





## **ELECTRIC DRIVE AXLES**

#### TX1 SERIES

- Parallel configuration and precise gear machining allowing:
- Ultra-high efficiency of up to 95%
- Battery autonomy increased by as much as 30%
- Easy maintenance
- Compact design
- Low noise
- SKF bearings for improved efficiency
- Wide ratio range 8 ratios available from 6 to 32

- Many options available (mechanical brakes, no brake, parking brake, differential lock...)
- · Three versions: Standard, Plus and Max
- Fully customizable (track width, bracket position, CV joints version, motor...)
- Power/volume ratio higher than competition
- High resistance to corrosion
- Highest ground clearance in the industry
- Parking brake available on all models

GEARBOX FEATURES						MOTOR FEATURES				
Series	Version	Output torque	Max. input speed	Static load	Track-width	Motor type	Rated power	Rated voltage	Prot. degree	Service brake
		Nm	RPM	kg	mm		kW	V	IP	
	CV joints	300	7000				0.3 - 1.7	24 - 120	54/67	
	Floating driveshaft	300	7000				0.3 - 1.7	24 - 120	54/67	
TX1	Rigid axle	300	7000	400	400 to 1150	PMDC - AMAC	0.3 - 1.7	24 - 120	54/67	
	Wheel hubs	300	7000	400	400 to 1150	711011111	0.3 - 1.7	24 - 120	54/67	
	Drum brakes	300	7000	400	400 to 1150		0.3 - 1.7	24 - 120	54/67	Mechanical 500 Nm
	CV joints	500	7000				0.6 - 3.0	24 - 120	54/67	
	Rigid axle	500	7000	500	400 to 1150	AMAC -	0.6 - 3.0	24 - 120	54/67	
TX1 PLUS	Wheel hubs	500	7000	500	400 to 1150	SMAC	0.6 - 3.0	24 - 120	54/67	
	Drum brakes	500	7000	500	400 to 1150		0.6 - 3.0	24 - 120	54/67	Mechanical 500 Nm
ΤΧ1 ΜΔΧ	Wheel hubs	600	7000	700	400 to 1150	AMAC -	0.6 - 3.0	24 - 120	54/67	
TX1 MAX	Drum brakes	600	7000	700	400 to 1150	SMAC	0.6 - 3.0	24 - 120	54/67	Hydraulic/mechanical 1200 Nm

TX1 series available ratios: 1:6 1:10 1:12 1:16 1:22 1:24 1:28 1:32

Please refer to the SMAC-AMAC subsection of the Electrical group section in this catalog



## **ELECTRIC DRIVE AXLES**

#### TX2 SERIES

- Parallel configuration and precise gear machining allowing:
- Ultra-high efficiency of up to 95%
- Battery autonomy increased by as much as 30%
- Easy maintenance
- Compact design
- Low noise
- SKF bearings for improved efficiency + tapered roller bearing at wheel hubs for increased safety
- Full floating axle for increased torque, load and safety

- Wide ratio range 13 ratios available from 3 to 80
- Two versions: Standard and Plus
- Fully customizable (track width, bracket position, CV joints version, motor, etc)
- Power/volume ratio higher than competition
- High resistance to corrosion
- Ground clearance highest in the industry
- Parking brake available on all models

			GEARBO	X FEATU	RES	MOTOR FEATURES				
Series	Version	Output torque	Max. input speed	Static load	Track-width	Motor type	Rated power	Rated voltage	Prot. degree	Service brake
		Nm	RPM	kg	mm		kW	V	IP	
	CV joints	1000	7200				3.0 - 20.0	24 - 120	54/67	
TX2	4WD transfer case	1000	7200			AMAC -	3.0 - 20.0	24 - 120	54/67	
	Wheel hubs	1000	7200	1000	560 to 1988	SMAC	3.0 - 6.5	24 - 120	54/67	
	Drum brakes	1000	7200	1000	560 to 1988		3.0 - 10.0	24 - 120	54/67	Mechanical 500 Nm
	CV joints	1600	7200				3.0 - 20.0	24 - 120	54/67	
TX2 PLUS	4WD transfer case	1600	7200			AMAC -	3.0 - 20.0	24 - 120	54/67	
	Wheel hubs	1600	7200	1600	560 to 1988	SMAC	3.0 - 20.0	24 - 120	54/67	
	Drum brakes	1600	7200	1600	560 to 1988		3.0 - 20.0	24 - 120	54/67	Hydraulic/mechanical 3400 Nm

TX2 series available ratios: 1:3 1:5 1:7 1:9 1:10 1:12 1:16 1:22 1:27 1:35 1:43 1:56 1:80 Please refer to the SMAC-AMAC subsection of the Electrical group section in this catalog

	MOTOR SERIES						
	PMDC	AMAC	SMAC				
EM parking brake	Χ	Χ	Χ				
Speed encoder	-	Χ	Χ				
Maintenance free	-	Χ	Χ				
Noise level	-	Χ	Χ				
Temp sensor	-	Χ	Χ				
UL ready	-	Χ	Χ				
High efficiency	-	Χ	Χ				
Constant torque	-	-	Χ				

Please refer to the SMAC-AMAC subsection of the Electrical group section in this catalog



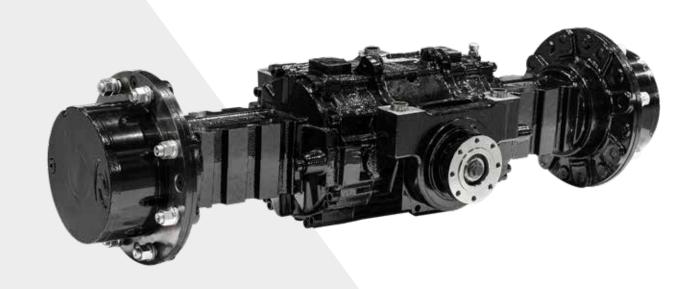




# DRIVE AXLES



- Rigid and steering axles (off-road)
- Axles with rigid or oscillating mounting
- Open, limited slip or locking differential
- Spring applied hydraulically released brakes (SAHR)
- Optional central or top pivot mounting
- Single-stage and two-stage reduction



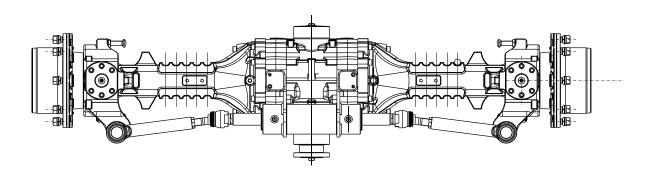
## DRIVE AXLES

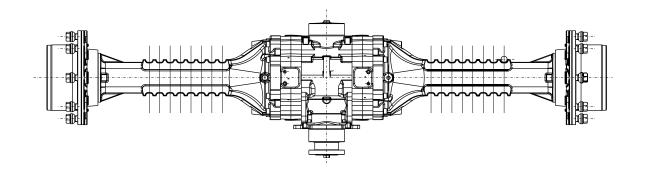
## **AVAILABLE OPTIONS**

- Open, limited slip or locking differential
- Reduction at the wheel hub
- Spring applied hydraulically released brakes (SAHR)
- Central or upper pivot mounting option
- Four-wheel drive
- Hydraulic motor flange



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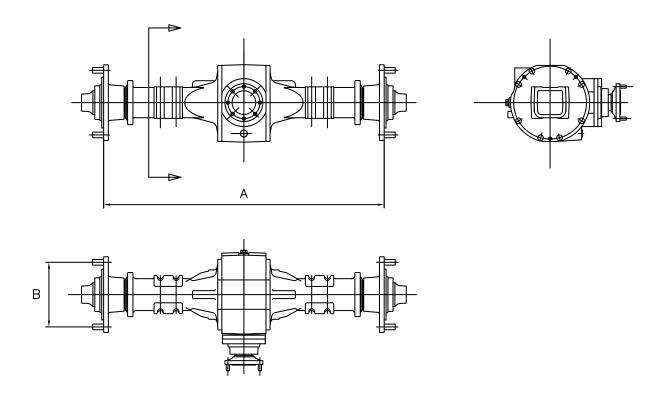
## RIGID AND STEERING DRIVE AXLES

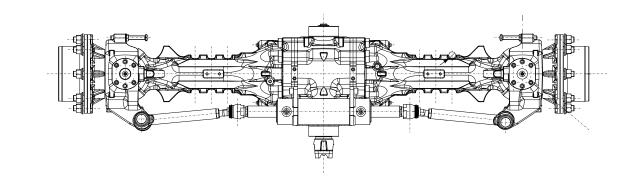
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comer industries

AXLES

Series	Туре	Max. dynamic load	Max. static load	Max. output torque	Reduction ratio (wheel hub)	Total reduction	Flange to flange (A)	Wheel hub bolt circle diameter (B)		
		daN	daN	daN.m			mm	mm		
046	Rigid	2500	4500	440	-	2.23:1 ÷ 5.57:1	750 ÷ 890	205		
	Rigid					9.63:1	806			
068	Steering	2700	6600	850	4.31:1	÷ 24.00:1	÷ 1263	205		
	Rigid	Rigid 4800				10.73:1	850 ÷ 1575	205		
080	Steering	2700	9000	2100	4.80:1	÷ 26.74	1272 ÷ 1810	205		
128	Rigid	5000	5800	5800	12000	2400	6.00:1	13.41:1 ÷	1010 ÷ 1810	275
	Steering					24.66:1	1530 ÷ 1810			
228	Rigid	8000	20000	3400	6.00:1	13.41:1 ÷	1660 ÷	275		
228	Steering	8000	20000	3400	6.00:1	- 24.66:1	2050	335		
220	Rigid	0700	22000	7400	6.001	13.41:1	1660	275		
238	Steering	9300 22000 3400 Steering	3400	6.00:1	÷ 24.66:1	÷ 2050	335			
258	Rigid	9300	_	4200	6.40:1	14.28:1 ÷	1660 ÷	225		
238	Steering	9500	_	4200	0.40:1	26.30:1	÷ 2050	335		

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### FLANGED END YOKE 1410



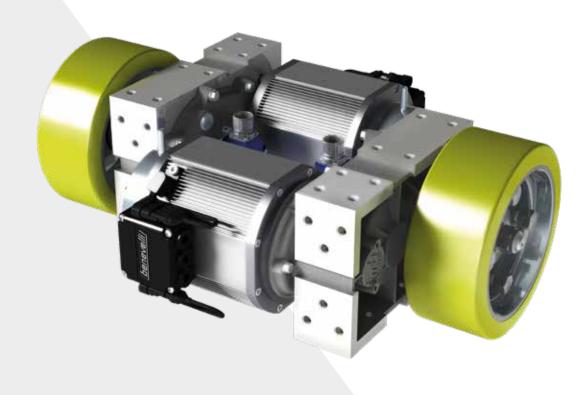
# ELECTRIC WHEEL DRIVES

Compact design

Easy maintenance

**DENEVE** 

- Low noise
- Ultra-high effiency up to 95%
- Parking brake available on all models
- Easy installation without bracket increasing assembly stiffness
- High resistance to corrosion
- Many options available



## **ELECTRIC WHEEL DRIVES**

## DD1 SERIES

- Parallel configuration and precise gear machining allowing:
- Ultra-high efficiency of up to 95%
- Battery autonomy increased by as much as 30%
- Easy maintenance
- Compact design
- Low noise
- SKF bearings for improved efficiency
- Wide ratio range 8 ratios available from 6 to 32

- Many options available (mechanical brakes, no brake)
- Adaptable to different types of wheels
- Power/volume ratio higher than competition
- High resistance to corrosion
- Easy installation without brackets to increase assembly stiffness
- Parking brake available on all models

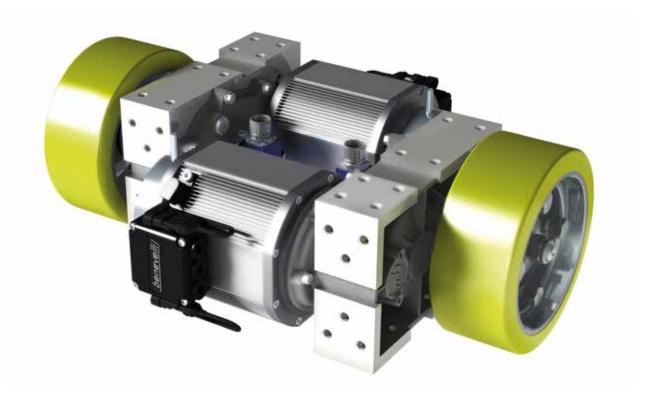
GEARBOX FEATURES						MC	TOR FEATL		
Series	Version	Output torque*	Max. input speed	Static load*	Wheel diameter (min.)	Motor type	Rated power*	Rated voltage	Service brake
		Nm	RPM	kg	mm		kW	V	
	Polyurethane wheels	800	3500	800	200		0.6 - 1.6	24 - 120	
DD1	Wheel hubs	800	3500	800	200	PMDC – AMAC	0.6 - 1.6	24 - 120	
	Mechanical drum brakes	800	3500	800	200		0.6 - 1.6	24 - 120	Mechanical 500 Nm
	Polyurethane wheels	1000	7200	1000	200		1.2 - 6.0	24 - 120	
DD1 PLUS	Wheel hubs	1000	7200	1000	200	AMAC –	1.2 - 6.0	24 - 120	
DDTPLOS	Mechanical drum brakes	1000	7200	1000	200	SMAC	1.2 - 6.0	24 - 120	Mechanical 500 Nm
	Drum brakes	1000	7200	1000	200		1.2 - 6.0	24 - 120	Hydraulic/mechanical 1200 Nm

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DD1 Series available ratios: 1:6 1:10 1:12 1:16 1:22 1:24 1:28 1:32

Please refer to the SMAC - AMAC subsection of the Electrical group section in this catalog







<sup>\*</sup> For a pair of DD1

## XLE

## **ELECTRIC WHEEL DRIVES**

#### TR1 SERIES

- Parallel configuration and precise gear machining allowing:
- Ultra-high efficiency of up to 95%
- Battery autonomy increased by as much as 30%
- Easy maintenance
- Compact design
- Low noise
- Designed for a complete protection up to IP67 under IEC standard 60529

- Wide ratio range 8 ratios available from 6 to 32
- Minimized backlash guarantees a precise positioning of the machine
- High resistance to corrosion
- Easy installation without brackets to increase assembly stiffness
- Parking brake available on all models

GEARBOX FEATURES						MC	TOR FEATL		
Series	Version	Output torque	Input speed (max.)	Static load	Diff. lock	type ' ' ' '		Service brake	
		Nm	RPM	kg			kW	V	
	Single unit	300	3500	300			0.3 - 0.8	24 - 120	
TR1	Dual units	600	3500	600	Electronic	PMDC –	0.6 - 1.6	24 - 120	
	Wheel hubs	600	3500	600	Electronic	AMAC	0.6 - 1.6	24 - 120	
	Drum brakes	600	3500	600	Electronic		0.6 - 1.6	24 - 120	Mechanical 500 Nm
	Single unit	400	7200	300			0.6 - 3.0	24 - 120	
	Dual units	800	7200	800	Electronic		1.2 - 6.0	24 - 120	
TR1 PLUS	Wheel hubs	800	7200	800	Electronic	AMAC – SMAC	1.2 - 6.0	24 - 120	
	Mechanical drum brakes	800	7200	800	Electronic		1.2 - 6.0	24 - 120	Mechanical 500 Nm
	Drum brakes	800	7200	800	Electronic		1.2 - 6.0	24 - 120	Hydraulic/mechanical 1200 Nm

TR1 series ratios: 1:6 1:10 1:12 1:16 1:22 1:24 1:28 1:32

Motor type: please refer to the SMAC-AMAC subsection of the Electrical group section in this catalog

	MOTOR SERIES						
	PMDC	AMAC	SMAC				
EM parking brake	Χ	Χ	Х				
Speed encoder	-	Χ	Χ				
Maintenance Free	-	Χ	Χ				
Noise level	-	Χ	Χ				
Temp sensor	-	Χ	Χ				
UL ready	-	Χ	Χ				
High efficiency	-	Χ	Х				
Constant torque	-	-	Χ				

Learn more about the CNX series that offers a range of complementary products for Benevelli axles. Contact your representative for more information.





## **ELECTRIC WHEEL DRIVES**

## WD220 SERIES

- Parallel configuration and precise gear machining allowing:
- Compact and scalable design
- Ultra-high efficiency of up to 95%
- Lightweight
- Battery autonomy increased by as much as 30%
- Low noise
- Integrated safety brake
- Easy maintenance

- High radial loads
- High power density
- High resistance to corrosion
- Adaptable to different types of wheels
- Easy installation without brackets to increase assembly stiffness
- Parking brake available

			GEARBOX	FEATURES		MC	TOR FEATL	JRES	
Series	Version	Output torque Nm	Input speed RPM	Static load kg	Wheel diameter (min.)	Motor type	Rated power kW	Rated voltage V	Service brake
WD220	Wheel hubs	≥500		≥1000		SMAC	1.5 - 3	24 - 600	Optional

Ratio available: 1:41







CONTRIBUTING TO PEOPLE'S QUALITY OF LIFE, EVERY DAY.

